

YOKE®

2009

Safety is our first priority



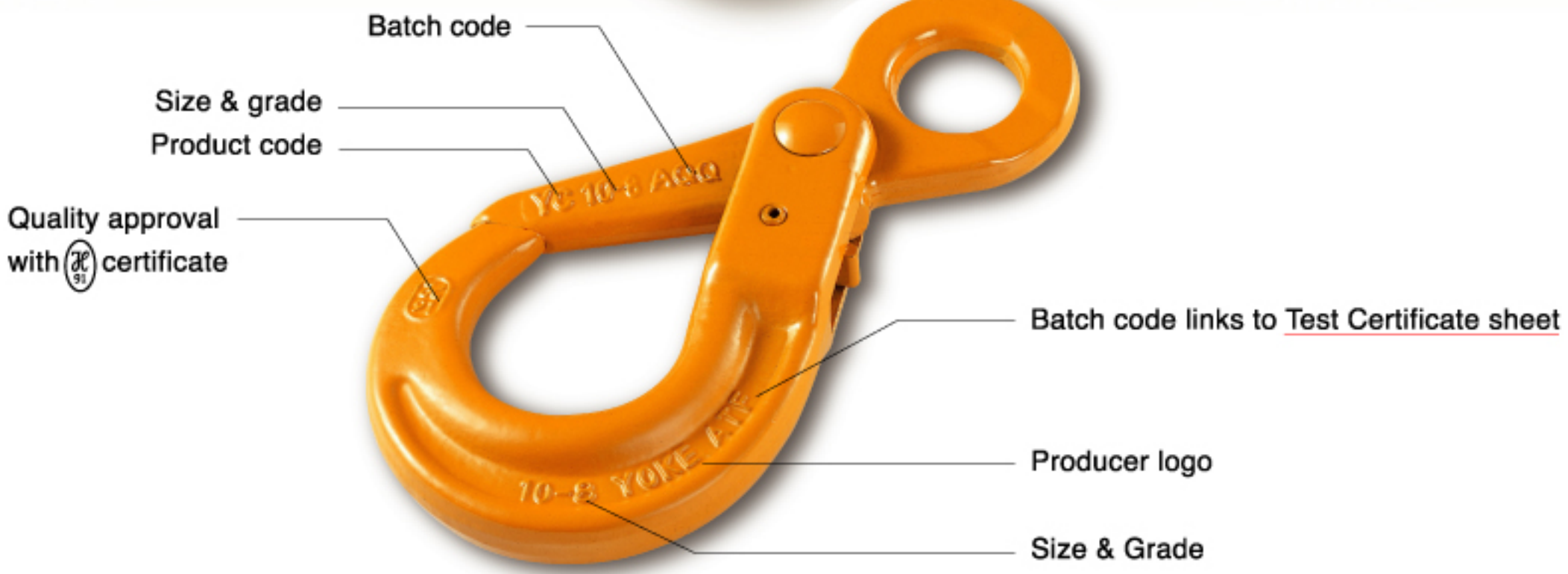
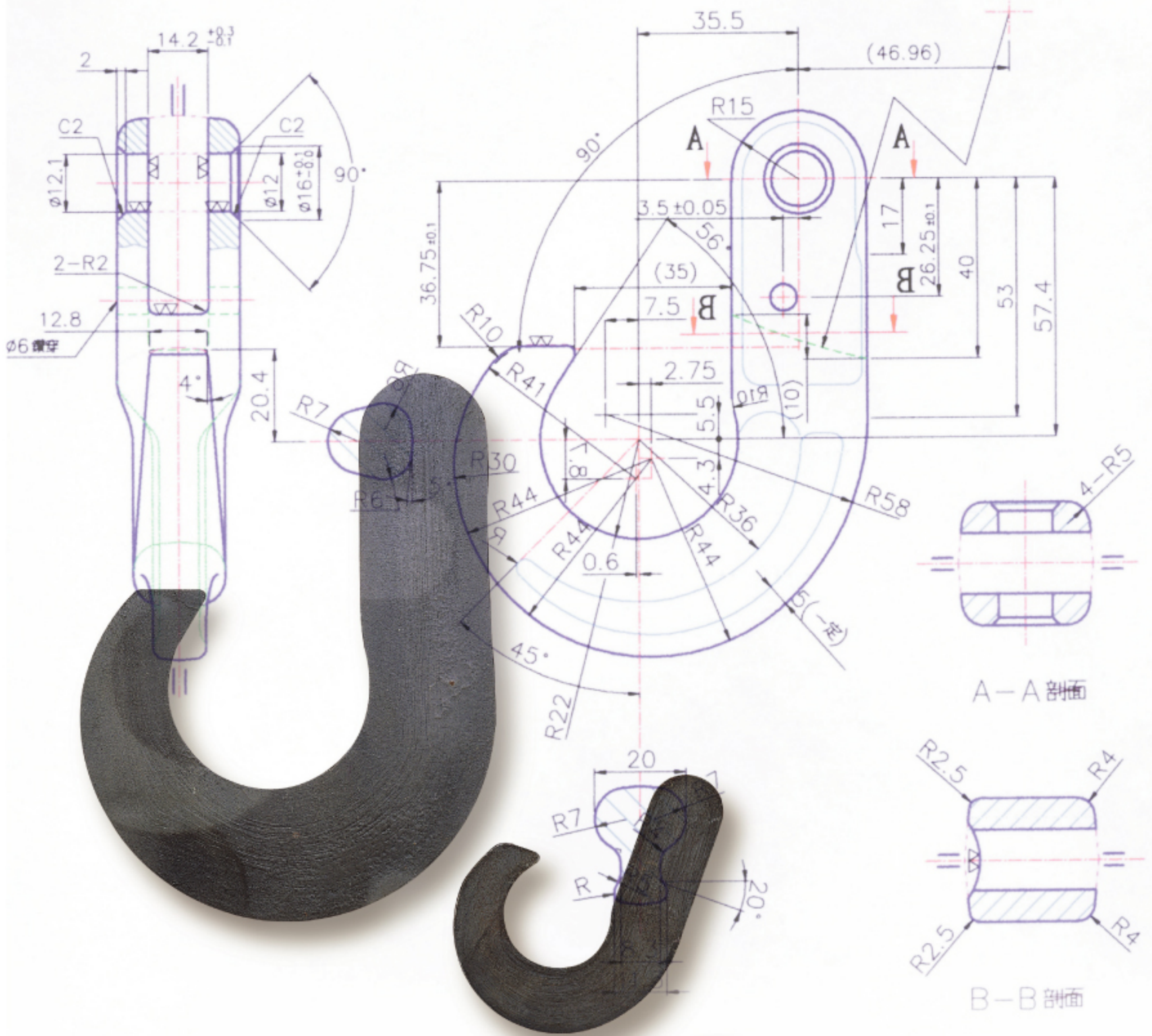
**Grade 80 Lifting Chain & Fittings,
Wire Rope Sling Accessories,
Wire Rope Terminators & Shackles,
Hoist Rings , Snatch Block , Angular Swivels.**

Type Approval by:



ABS

Catalog No. 8-2009.1



 **ABS**
TYPE APPROVAL PROGRAM

CERTIFICATE NUMBER: TA670065-X
PLANT LOCATION: #39, 33RD ROAD, TAICHUNG INDUSTRIAL PARK, TAICHUNG, TAIWAN
ABS OFFICE: TAIPEI, TAIWAN

CERTIFICATE OF Manufacturing Assessment

This is to Certify that a representative of this Bureau did, at the request of **YOKE INDUSTRIAL CORP.**

Attend their facilities at the location noted above, in order to carry out an audit of their facilities and associated quality assurance and quality control procedures. The facility is considered capable of consistently manufacturing:

HOOCS, LINKS AND SHACKLES

in compliance with their ABS Product Design Assessment Certificates and the designated standards defined therein. The product listed on their current Product Design Assessment Certificates are eligible to be placed on this Bureau's List of Type Approved Products, subject to annual facility audits by a representative of this Bureau, and renewal of this Certificate after five (5) years.

ISSUE DATE: 13-Jan-06
EXPIRATION DATE: 12-Jan-11

SURVEYOR'S SIGNATURE: 
FIRST ANNUAL ENDORSEMENT: 
SECOND ANNUAL ENDORSEMENT: _____
THIRD ANNUAL ENDORSEMENT: _____
FOURTH ANNUAL ENDORSEMENT: _____

DATE: 12 January 2007

AB257 (05-04)
Note: This certificate evidences compliance with one or more of the Rules, Guides, standards, or other criteria of American Bureau of Shipping, or a statutory, industrial, or manufacturer's standard, and is issued solely for the use of the Bureau, its certificatees, its clients, or other authorized entities. This certificate is governed by the terms and conditions on the reverse side hereof.



DET NORSKE VERITAS MANAGEMENT SYSTEM CERTIFICATE

Certificate No. 3257-2006-AQ-RQC-RvA

This is to certify that

YOKE INDUSTRIAL CORP.

at
No. 39, 33rd Road, Taichung Industrial Park, Taichung, Taiwan, R.O.C.

has been found to conform to the Management System Standard:
ISO 9001:2000

This Certificate is valid for the following product or service ranges:
DESIGN AND MANUFACTURE OF GRADE 80 CHAIN FITTINGS FOR CHAIN AND WIRE ROPE, AND WEBBING SLING, SWAGE SOCKETS, SPLITTER SOCKETS, SHACKLES AND SAFETY COMPONENTS FOR PERSONAL HARNESS, USED IN MATERIAL HANDLING SYSTEMS FOR CONSTRUCTION, ENERGY, INDUSTRIAL AND MARINE APPLICATION.

Original Certification date: October 16th, 2006
Place and date: Shanghai, October 23rd, 2006

This Certificate is valid until: June 26th, 2008
for the Accredited Unit: DNV CERTIFICATION B.V., THE NETHERLANDS

George Hung, Lead Auditor
Chen Yi, Management Representative

Compliance to the Standard in respect to the indicated scope is verified by the DNV approved registered Team Leader.

Lack of fulfilment of conditions as set out in the Appendix may render this Certificate invalid.

CERT-AQ204



Fedrausschüsse Eisen und Metall I
und Oberflächenbehandlung
Prüf- und Zertifizierungsstelle
im BG-PRÜFZERT T2004

Hauptverband der
gewerblichen
Berufsgenossenschaften

Yoke Industrial Corp.
#39, 33rd Road
Taichung Ind. Park
Taichung 407, Taiwan
R.O.C.

Confirmation of  91-stamp approval

This is to certify that

Yoke Industrial Corp.
#39, 33rd Road, Taichung Industrial Park
Taichung 407, Taiwan
R.O.C.

is entitled to mark forged chain accessories according to EN 1677-1 with the stamp

 91.

The certification procedure was carried out according to the Rules of Procedure for Testing and Certification.

The approved products are listed in 29 type test certificates.

Best regards

(Dr.-Ing. Siegmund)
Head of the Test and Certification Body



Flussdiagramm:
Nachweise der Valid-Bedingungsprüfung

Signaturen:
30/12/2006

St. 03 110118-0
St. 03 110118-373

 **QMS REGISTERED**

Certificate of Registration

APIQR® REGISTRATION NUMBER
0726

This certifies that the quality management system of
YOKE INDUSTRIAL CORP.
No. 39, 33rd Road
Taichung Industrial Park
Taichung
Taiwan ROC

has been assessed by the American Petroleum Institute Quality Registrar (APIQR) and found it to be in conformance with the following quality system standard:
ISO 9001:2000

The scope of this registration and the approved quality management system applies to the
Design and Manufacture of Grade 8 Chain Fittings for Chain and Wire Rope, Webbing Slings, Swage and Splitter Sockets, Shackles and Safety Components for Personal and Material Handling Systems

APIQR approves the organization's justification for excluding the following section(s) of ISO 9001:2000:
No Exclusions Identified as Applicable

EFFECTIVE DATE: August 27, 2007
APIQR ISO 9001:2000 Registrant since: N/A
ISO 9001:2000 Registered since: August 27, 2007


Manager of Operations, APIQR



 **energy**

REGISTRATION NO. Q1-0467

Certificate of Registration

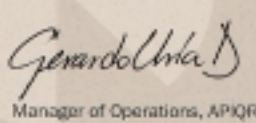
The American Petroleum Institute certifies that the quality management system of
YOKE INDUSTRIAL CORP.
No. 39, 33rd Road
Taichung Industrial Park
Taichung
Taiwan ROC

has been assessed by the American Petroleum Institute and found to be in conformance with the following:
API Specification Q1

The scope of this registration and the approved quality management system applies to the:
Design and Manufacture of Grade 8 Chain Fittings for Chain and Wire Rope, Webbing Slings, Swage and Splitter Sockets, Shackles and Safety Components for Personal and Material Handling Systems

API approves the organization's justification for excluding:
No Exclusions Identified as Applicable

Effective Date: AUGUST 27, 2007
Registered Since: AUGUST 27, 2007


Manager of Operations, APIQR



This certificate is valid for the period specified herein. The registered organization must continually meet all requirements of API Spec Q1, Specification for Quality Program for the Petroleum, Petrochemical and Natural Gas Industry, and the requirements of the Registration Agreement. Registration is maintained and regularly monitored through annual follow-up audits. This certificate has been issued from API offices located at 12201, Street, N.W., Washington, D.C. 20005-4070, U.S.A. It is the property of API and must be returned upon request. To verify the authenticity of this certificate, go to www.api.org/certificates.

 **energy**

REGISTRATION NO. TS-0279

Certificate of Registration

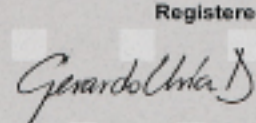
The American Petroleum Institute certifies that the quality management system of
YOKE INDUSTRIAL CORP.
No. 39, 33rd Road
Taichung Industrial Park
Taichung
Taiwan ROC

has been assessed by the American Petroleum Institute and found to be in compliance with the following:
ISO/TS 29001

The scope of this registration and the approved quality management system applies to the:
Design and Manufacture of Grade 8 Chain Fittings for Chain and Wire Rope, Webbing Slings, Swage and Splitter Sockets, Shackles and Safety Components for Personal and Material Handling Systems

API approves the organization's justification for excluding:
No Exclusions Identified as Applicable

Effective Date: AUGUST 27, 2007
Registered Since: AUGUST 27, 2007


Manager of Operations, APIQR



This certificate is valid for the period specified herein. The registered organization must continually meet all requirements of ISO/TS 29001, Petroleum, Petrochemical and Natural Gas Industry - Quality Management Systems, and the requirements of the Registration Agreement. Registration is maintained and regularly monitored through annual follow-up audits. This certificate has been issued from API offices located at 12201, Street, N.W., Washington, D.C. 20005-4070, U.S.A. It is the property of API and must be returned upon request. To verify the authenticity of this certificate, go to www.api.org/certificates.

Quality Control, Testing, and Detecting during manufacturing

YOKE runs a constant and strict production facility with quality control in every manufacturing stage from raw materials to the completed product. YOKE's quality meets the ASTM A-952-98 & European committee's standardization regulation EN 1677 for grade 80 steel alloy lifting chain and components. **YOKE** is an ISO 9001 certified company and has Type Approval by the main international authorities from SABS, ZU, ABS, and DNV. **YOKE** has achieved CNLA certification - Chinese National Laboratory Accreditation which ensures a quality research and development (R&D) department and unsurpassed product engineering.

■ **Product Liability Insurance:**

Covering US\$ 2,000,000.

■ **Magnaflux Crack Detection:**

All forged chain components, each individually magnaflux detected after heat treatment.

■ **Proof Load Testing:**

All chain and components are proof load tested at 2.5 times the Working Load Limits with resultant permanent deformation within 1%.

■ **Dynamic Fatigue Testing:**

Batch samples of chain and components are Dynamic Fatigue Tested at 1.5 times Working Load Limit for 20,000 cycles.

■ **Ultimate Breaking Load Testing:**

Batch samples of Chain and Components are Break Load Tested in a static tensile testing machine to ultimate failure. The minimum ultimate force is equal to the Working Load Limit times the safety factor.

■ **Spectrographic Analysis:**

To assure of the proper metallurgy content of all raw materials.

■ **Eddy Current Detection:**

All load pins are 100% individually inspected after heat treatment.





R&D



Forging Press 2500 Ton & 1000 Ton Capacity



Quench & Tempered Facility



Machinery Process by CNC



Spectrographic Analysis



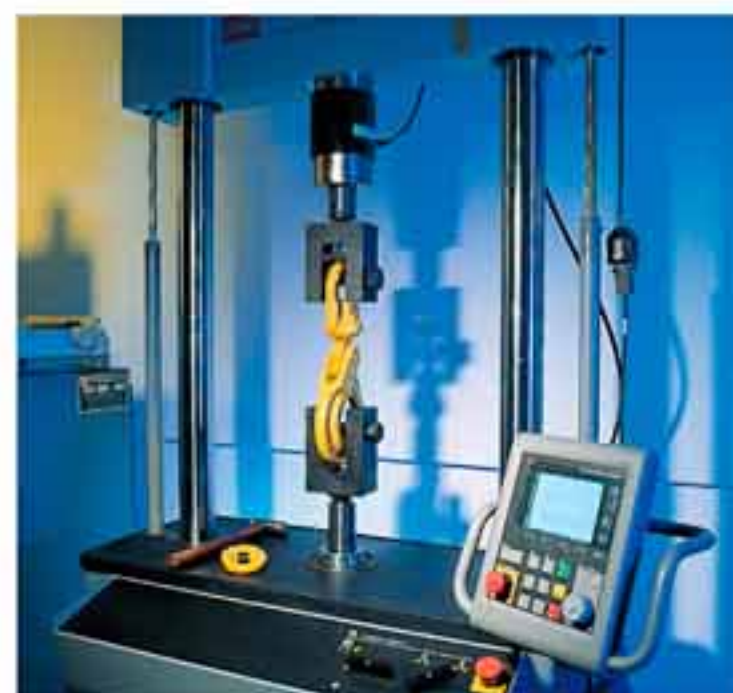
Micrographic Analysis



Assembly & Packing System



Magnaflux Crack Detection



Fatigue Cycle Test



Tensile Test, Capacity 200 tonnes



Tensile Test, Capacity 50 tonnes



Dimension



DANGER : Overhead lifting presents a very real danger of severe injury or loss of life if lifting equipment is not used properly. Please read and understand all of these instructions prior to using any lifting sling or sling assembly. Sling should only be used by qualified persons who are responsible for the sling selection, inspection and use.

WORKING LOAD LIMITS IN TONNES acc. to EN1677						
For chain size mm	Tonnes	β 0 - 45° α 0 - 90°	45° - 60° 90° - 120°	β 0 - 45° α 0 - 90°	45° - 60° 90° - 120°	
6	1.12	1.6	1.12	2.36	1.7	1.8
7	1.5	2.12	1.5	3.15	2.24	2.5
8	2.0	2.8	2.0	4.25	3.0	3.15
10	3.15	4.25	3.15	6.7	4.75	5.0
13	5.3	7.5	5.3	11.2	8.0	8.5
16	8.0	11.2	8.0	17.0	11.5	12.5
19	11.2	16.0	11.2	23.6	17.0	18.0
20	12.5	17.0	12.5	26.5	19.0	20.0
22	15.0	21.2	15.0	31.5	22.4	23.6
26	21.2	30.0	21.2	45.0	31.5	33.5
32	31.5	45.0	31.5	67.0	47.5	50.0

** Safety factor 4:1 Above limits are valid for standard use and equally loaded slings.

Properly used and maintained your YOKE chain slings will give long life and will enable you to carry out your lifting operations efficiently and safety.

Warning: Never exceed a sling angle of 30°

SAFE USE

- Never load in excess of the rated capacity for the application.
- Keep a records of all slings in use.
- User should remove all twists from a chain leg before lifting and, should never knot a chain.
- Always use YOKE Shortening Hook or Clutch when chain slings should be shortened.
- Always inspect to insure that chain is free from damage or wear before use.
- Always inspect all sling components prior to each use.
- Ensure that chain is protected from any sharp corners on the load.
- Ensure that the master link articulates freely on the hook of the crane or other lifting appliance.
- Never tip load hooks. The load should always be supported correctly in the bowl of the hook.
- Always use the correct size sling for the load, allowing for the included angle and the possibility of unequal loading.
- Personnel must keep all body parts from between the sling and the load, and from between the sling and the crane/hoist hook. Persons shall never ride the chain sling/rope sling or web sling or the load during lifting or while suspended. Persons must stand clear of all loads while lifting or while suspended. During lifting, with or without the load, personnel must be alert for possible snagging of the load or the chain sling.

MAINTENANCE

- A thorough examination should be carried out by a competent person at intervals at least every year or more frequently according to statutory regulations, type of use and past records.
- Chains with bent links or with cracks or gouges in the link should be replaced, as should deformed components such as bent master links, deformed hooks and any fittings showing signs of damage.
- Chain and components wear should never exceed 10% of the original dimensions.
- Once a chain sling has been overloaded it must be taken out of service.
- Store chain slings on a properly designed rack. They should not be left lying on the floor where they may suffer mechanical or corrosion damage or may be lost.

LIMITATION ON USE

- **YOKE** alloy chain or chain slings should not be used in acid or caustic solutions nor in heavily acidic or caustic laden atmospheres. The high tensile strength of the heat treated alloy material in alloy steel chains and components is susceptible to hydrogen embrittlement when exposed to acids.
- **YOKE** slings must not be heat-treated, galvanized, plated, coated or subject to any process involving heating or picking. Each of these processes can have dangerous effects and will invalidate the manufacturers certificate.
- **YOKE** slings may be used at temperatures between -40°C to 200°C with no reduction in the working load limit. The use of **YOKE** chain slings within the permissible temperature range in the table below does not require any permanent reduction in working load limit when the chain sling is returned to normal temperatures. A sling accidentally exposed to temperatures in excess of the maximum permissible should be withdrawn from service immediately and returned to the distributor for thorough examination.

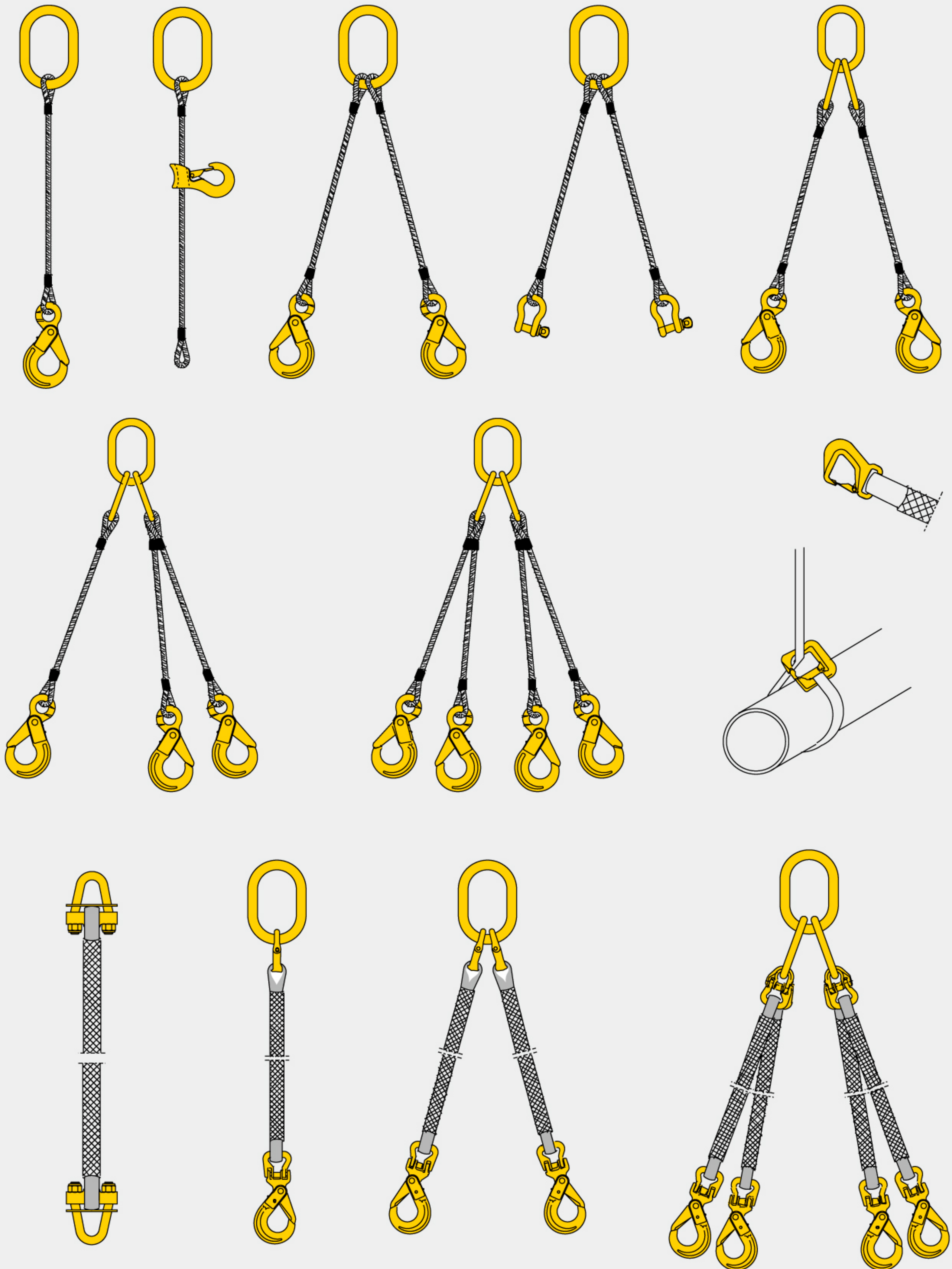
Sling temperature	Reduction in working Load Limit
-40°C to 200°C	None
200°C to 300°C	10%
300°C to 400°C	25%
Above 400°C	Do not use.

When using **YOKE** slings in exceptionally hazardous conditions, the degree of hazard should be assessed by a competent person and the Working Load Limit adjusted accordingly. Examples are lifting of potentially dangerous loads such as molten metals, corrosive materials or fissile material and including certain offshore activities.

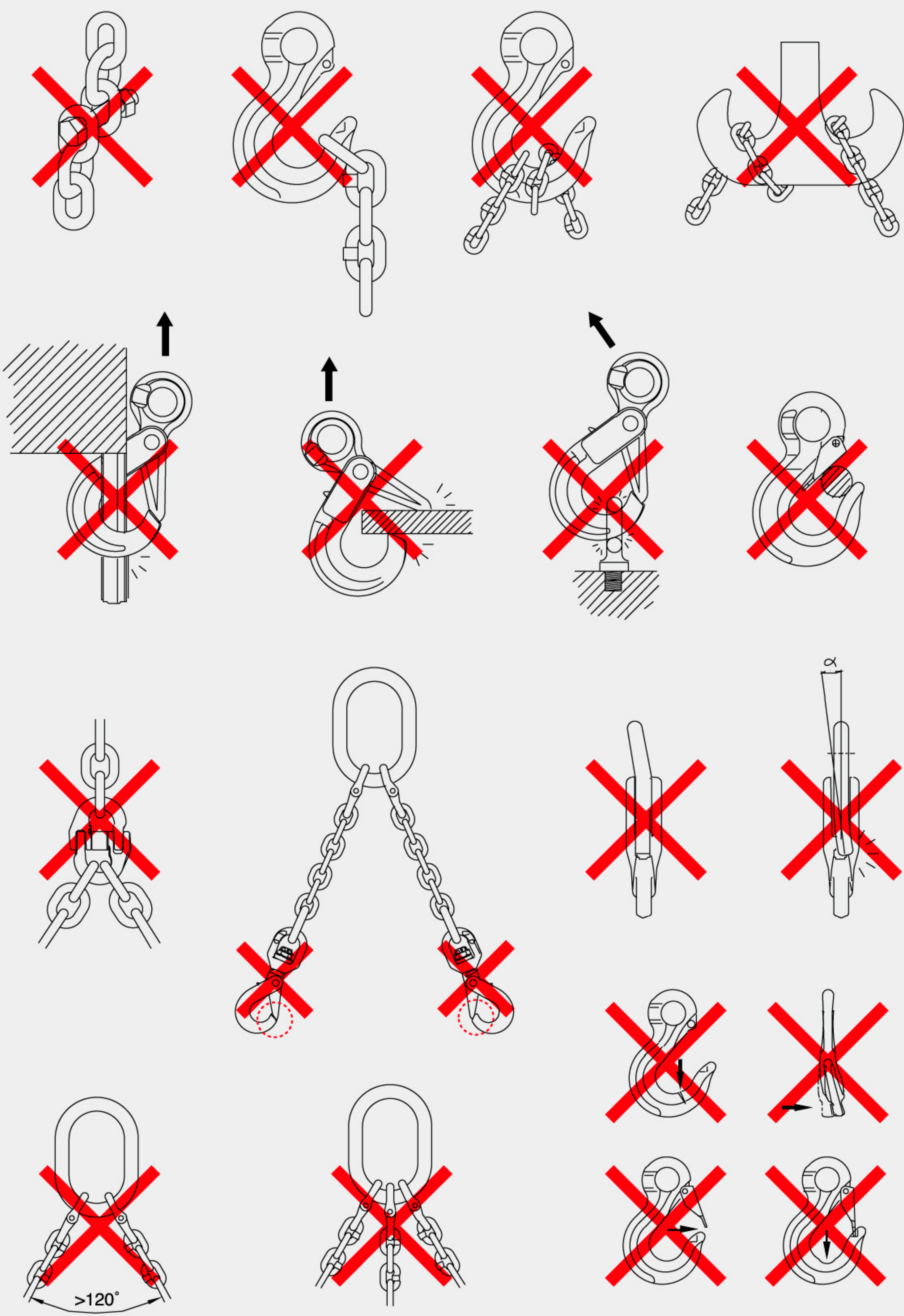
Examples Of Chain Slings



Examples Of Wire Rope Sling & Web Sling



Incorrect Use

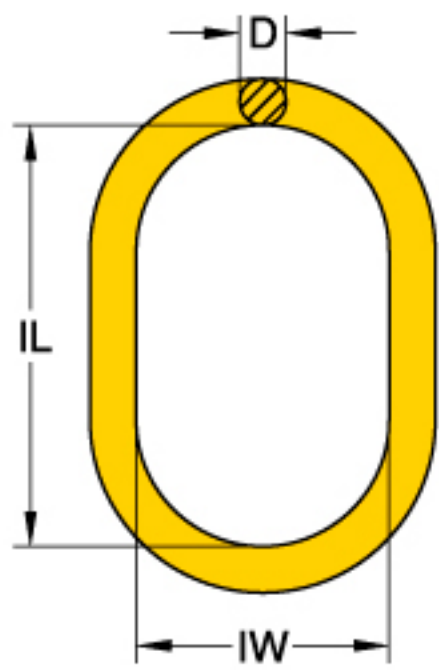






Forged Oblong Master Link. Code " MF ".

Connected to Chain with "YA" connecting link.



Extra width inside allows better works on large crane hooks.



Type Approval

Item No.		WLL B 0-45° tonnes*	For Grade 80 Chain (mm)		Dimensions (mm)			N.W. Kg
			1 Leg	2 Leg	IL	IW	D	
8-003-06	*	1.25	6	--	100	60	11	0.2
8-003-0806	*	2.5	7, 8	6	120	70	14	0.4
8-003-1008	*	4.0	10	7, 8	140	80	17	0.7
8-003-13	*	5.4	13	--	150	90	19	1.1
8-003-1310	*	7.5	13	10	160	95	22	1.5
8-003-16	*	10.0	16	--	190	110	25	2.2
8-003-1613	*	10.0	16	13	180	105	28	2.8
8-003-19	*	12.0	19, 20	--	200	120	30	3.8
8-003-2216	*	17.0	22	16	240	140	34	5.5
8-003-26	*	25.0	22	19, 20	250	150	38	7.0
8-003-2619	*	28.0	26	19, 20	250	150	40	8.0
8-003-3222	*	37.0	32	22	300	180	45	12.7
8-003-3226	**	46.5	32	26	350	195	50	16.6
8-003-3632	**	65.7	--	32	410	220	58	26.0
8-003-40	**	87.5	--	--	490	265	70	45.4

* Forged Oblong Master Links.

** Welded Oblong Master Links.

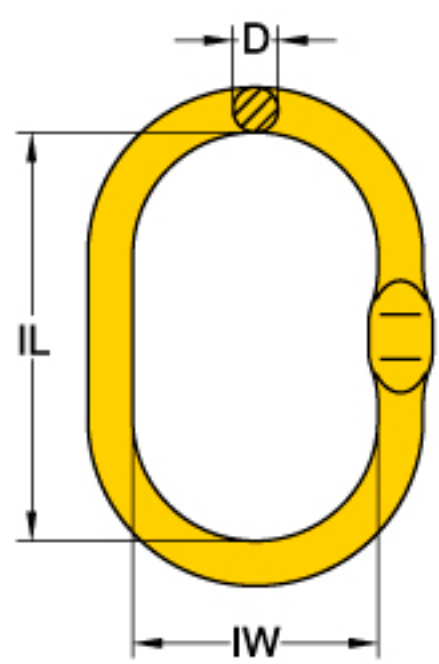
★ Design factor 5:1 proof tested and certified

WLL=Working Load Limit

Tested acc. to EN 1677: 2000.

Forged Oblong Master Link with Flat. Code " MFF ".

Connected to Chain with "YO" Omega Link.



Extra width inside allows better works on large crane hooks.



Type Approval

Item No.		WLL B 0-45° tonnes*	For Grade 80 Chain (mm)		Dimensions (mm)			N.W. Kg
			1 Leg	2 Leg	IL	IW	D	
8-003F-06	*	1.25	6	--	100	60	11	0.2
8-003F-0806	*	2.5	7, 8	6	120	70	14	0.4
8-003F-1008	*	4.0	10	7, 8	141	80	17	0.7
8-003F-1310	*	7.5	13	10	163	95	23	1.5
8-003F-1613	*	10.0	16	13	180	105	29	2.7
8-003F-2216	*	17.0	20	16	245	140	34	5.5
8-003F-2619	*	25.0	--	19, 20	257	150	40	7.9

* Forged Oblong Master Links.

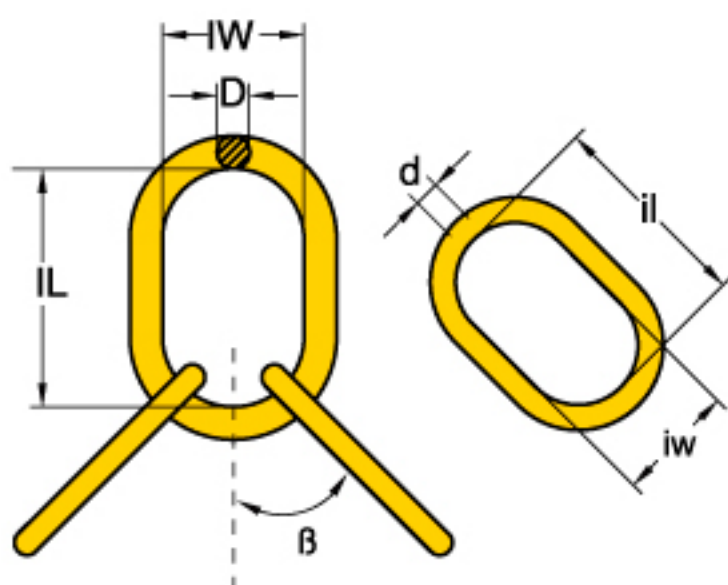
★ Design factor 5:1 Proof tested and certified

WLL=Working Load Limit

Tested acc. to EN 1677: 2000.

Enlarge Oblong Master Link Assembly. Code " MFA ".

Designed for use with chain & wire rope.

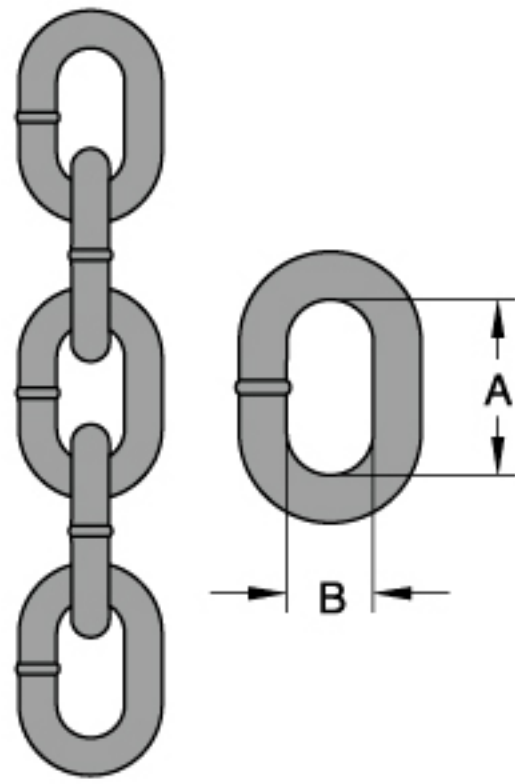


Item No.	WLL(tonnes) B 0-45°		WLL(tonnes) B 45°-60°		For Grade 80 Chain (mm)	Dimensions (mm)						N.W. Kg
	4 : 1	5 : 1	4 : 1	5 : 1		D	IW	IL	d	iw	il	
8-007-06	4.6	3.7	3.2	2.6	6	16	61	120	13	50	90	1.2
8-007-08	8.6	6.9	8.0	6.4	7, 8	18	75	150	13	50	90	1.5
8-007-10	14.5	11.6	10.6	8.5	10	22	90	162	20	70	140	3.6
8-007-13	23.1	18.5	16.9	13.5	13	28	110	200	22	70	140	5.5
8-007-16	29.0	23.2	21.4	17.1	16	36	140	270	26	90	185	12.0
8-007-20	36.5	29.2	26.1	20.9	19, 20	45	175	320	38	125	270	23.5
8-007-22	45.2	36.2	33.4	26.7	22	50	195	350	40	130	280	32.3
8-007-26	59.9	47.9	45.2	36.2	26	60	220	410	50	195	350	61.0
8-007-32	84.7	70.0	59.9	47.9	32	70	265	490	60	220	410	101.3

★ Proof tested and certified

WLL=Working Load Limit

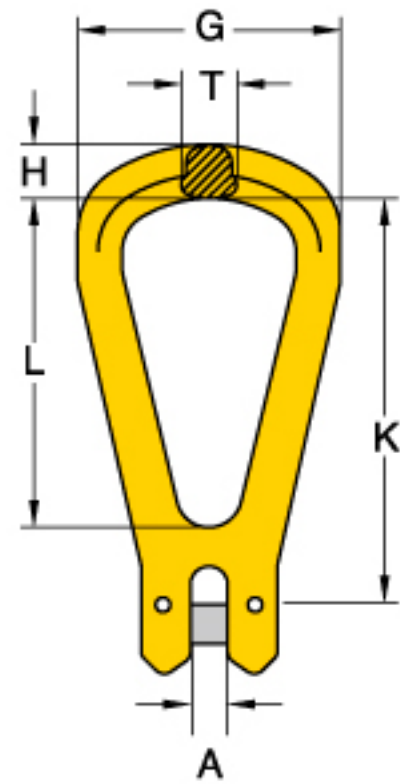
Grade 80 Lifting Chain, Natural Finish. Code " Y ".



Item No.	Working Load Limit	Wire Dia	A	B	Length per drum	N.W.
	tonnes*	mm	mm	mm	meters	kg per m
8-009-06	1.12	6	18	8	500	0.8
8-009-07	1.5	7	21	9	500	1.0
8-009-08	2.0	8	24	10	350	1.4
8-009-10	3.15	10	30	13	250	2.2
8-009-13	5.3	13	39	17	150	3.7
8-009-16	8.0	16	48	21	100	5.7
8-009-20	12.5	20	60	26	60	8.9
8-009-22	15.0	22	66	29	50	10.8
8-009-26	21.2	26	78	34	30	15.1
8-009-32	31.5	32	96	42	25	22.8

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

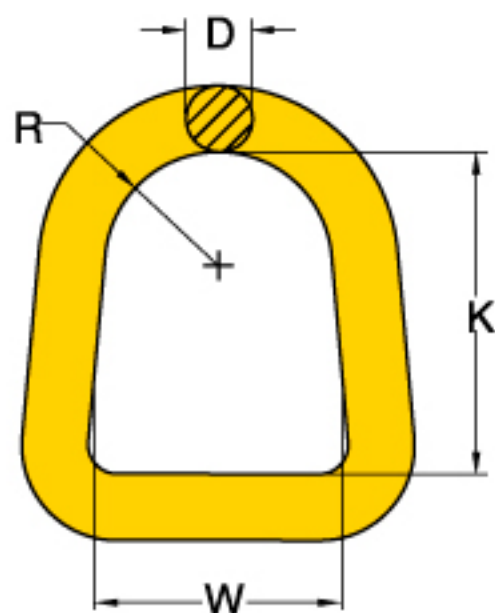
Clevis Master Link. Code " YG ".



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)						N.W.
	tonnes*	mm	A	K	L	G	T	H	Kg
8-059-07	2.0	7, 8	9	99	80	65	15	15	0.4
8-059-10	3.15	10	11	125	100	80	19	18	0.7
8-059-13	5.3	13	14	168	136	108	25	22	1.5
8-059-16	8.0	16	18	198	158	124	27	26	2.7

★ Design factor 4:1 Proof tested and certified
Tested acc. to EN 1677: 2000.

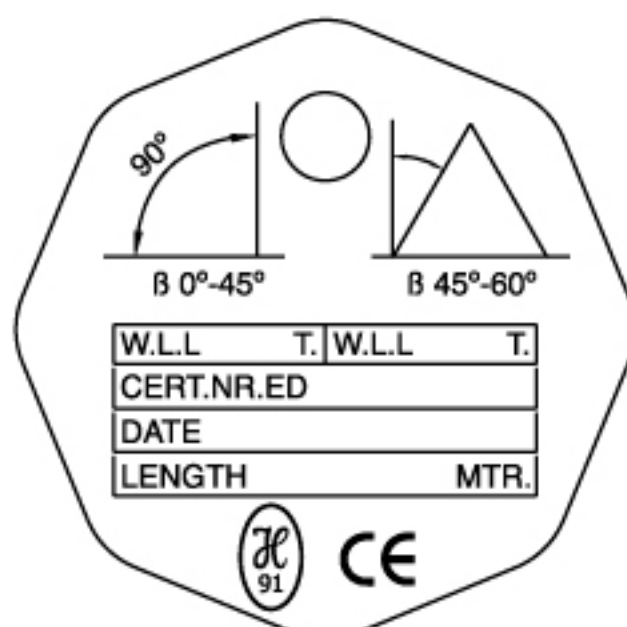
D Master Link. Code " DA ".



Item No.	Working Load Limit	Dimensions (mm)				N.W.
	tonnes*	W	D	K	R	Kg
8-056-14	2.5	55	14	68	24	0.3
8-056-17	4.0	64	17	65	29	0.5
8-056-19	6.5	72	19	80	32	0.7
8-056-22	8.0	76	22	93	33	1.0

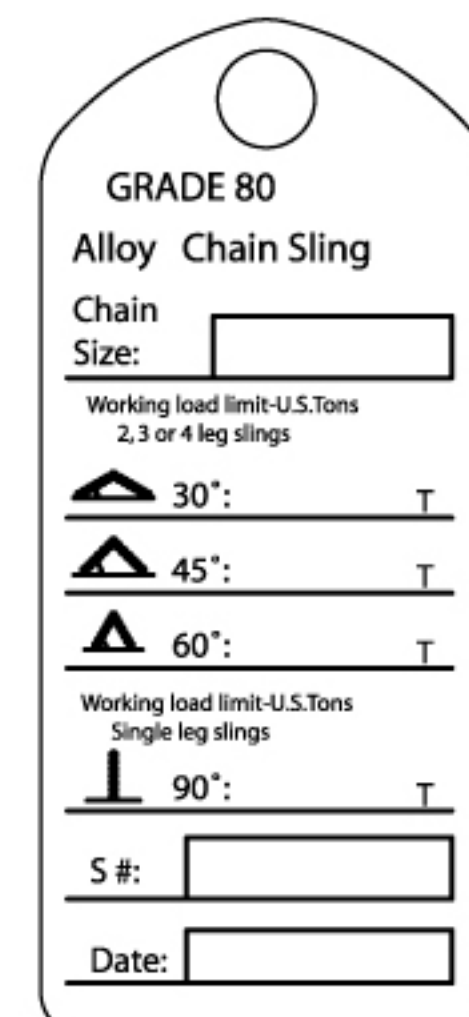
★ Design factor 5:1 Proof tested and certified
Tested acc. to EN 1677:2000.

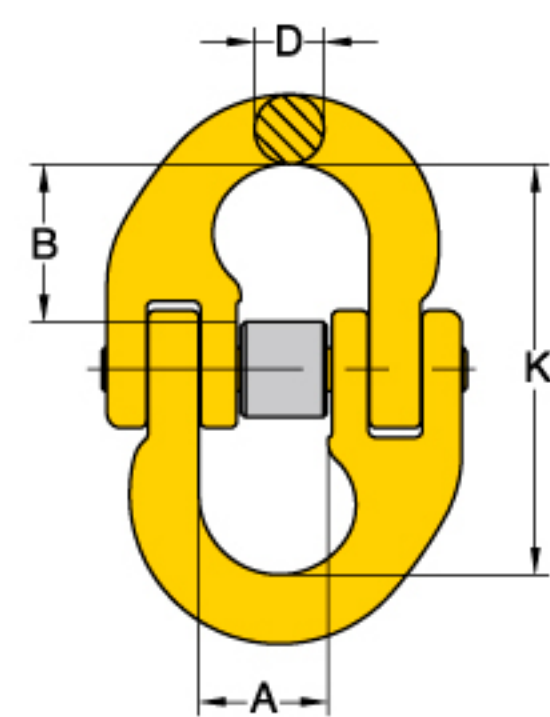
Item No. 8-Tag-03 Sling Tag, Aluminum.



Item No. 8-Tag-04 Sling Tag, Stainless.

New





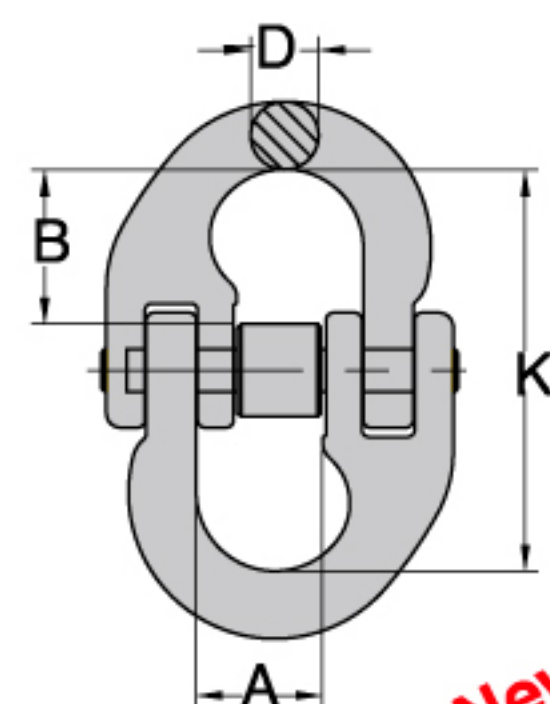
ABS
Type Approval

Connecting Link. Code " YA ".



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)				N.W.
	tonnes*	mm	K	A	D	B	Kg
8-015-05 New	0.8	5	35	10	6	13	0.04
8-015-06	1.12	6	44	15	7	17	0.1
8-015-07	2.0	7, 8	57	18	9	22	0.2
8-015-10	3.15	10	68	25	11	26	0.3
8-015-13	5.3	13	91	30	16	35	0.7
8-015-16	8.0	16	100	36	19	38	1.1
8-015-20	12.5	18, 20	122	42	22	46	1.9
8-015-22	15.0	22	152	49	24	59	3.0
8-015-26	21.2	26	162	55	30	62	4.6
8-015-32	31.5	32	202	69	36	79	8.6

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



ABS
Type Approval

Connecting Link, Dacromet® surface finish**.



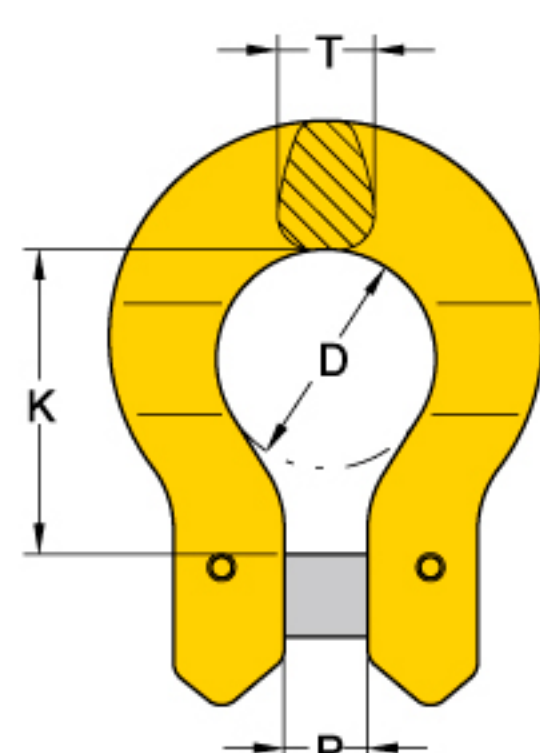
special pin and sleeve designed for more often re-use purpose.

Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)				N.W.
	tonnes*	mm	K	A	D	B	Kg
8-M015-05	0.8	5	35	10	6	13	0.04
8-M015-06	1.12	6	44	15	7	17	0.1
8-M015-07	2.0	7, 8	57	18	9	22	0.2
8-M015-10	3.15	10	68	25	11	26	0.3
8-M015-13	5.3	13	91	30	16	35	0.7
8-M015-16	8.0	16	100	36	19	38	1.1
8-M015-20	12.5	18, 20	122	42	22	46	1.9
8-M015-22	15.0	22	152	49	24	59	3.0
8-M015-26	21.2	26	162	55	30	62	4.6
8-M015-32	31.5	32	202	69	36	79	8.6

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

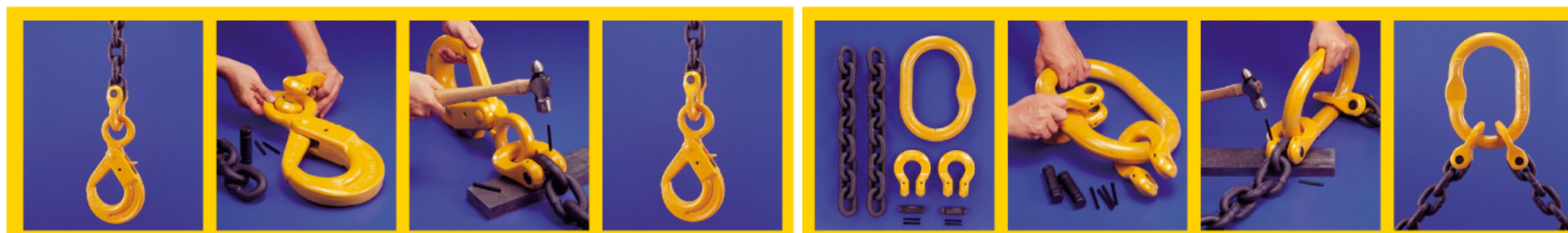
★★ See page 41 for more details.

Omega Link. Code " YO ".



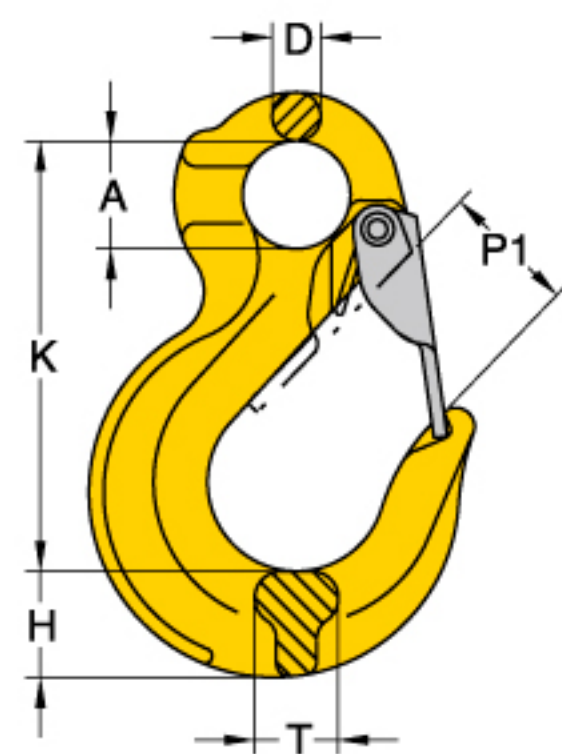
Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)				N.W.
	tonnes*	mm	K	D	T	P	Kg
8-018-06	1.12	6	30	21	9	8	0.1
8-018-07	2.0	7, 8	36	27	11	9	0.2
8-018-10	3.15	10	44	32	15	12	0.4
8-018-13	5.3	13	55	42	17	16	0.9
8-018-16	8.0	16	69	50	22	18	1.5
8-018-20	12.5	18, 20	71	58	28	21	2.1

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



WARNING

NEVER EXCEED PUBLISHED WORKING LOAD LIMIT



ABS
Type Approval

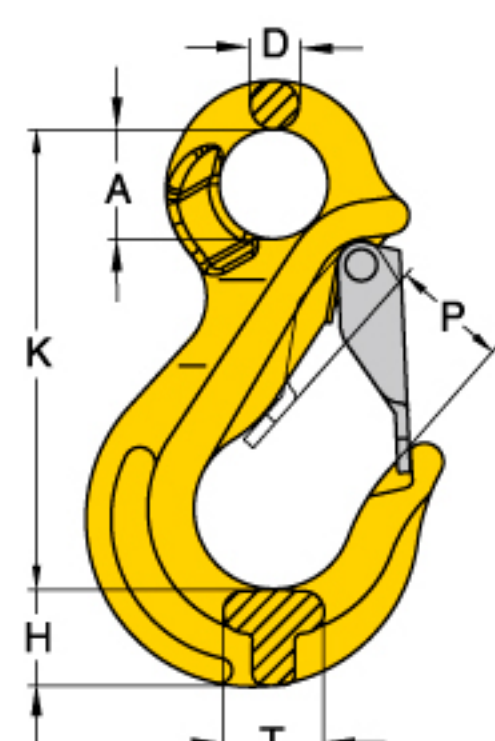
Eye Sling Hook, with latch. Code " YP ".

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			K	P1	A	D	T	H	
8-044/S-06	1.12	6	80	23	20	9	16	20	0.2
8-044/S-07	2.0	7, 8	98	28	25	11	20	23	0.4
8-044/S-10	3.15	10	121	36	32	14	23	31	0.9
8-044/S-13	5.3	13	152	40	40	18	28	38	1.7
8-044/S-16	8.0	16	184	44	50	22	32	47	3.2
8-044/S-20	12.5	18, 20	218	45	60	26	43	48	5.5
8-044/S-22	15.0	22	244	73	50	31	50	62	9.0
8-044/S-26	21.2	26	279	77	64	35	60	80	13.5
8-044/S-32	31.5	32	352	114	88	40	65	86	20.0

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677, 2000.

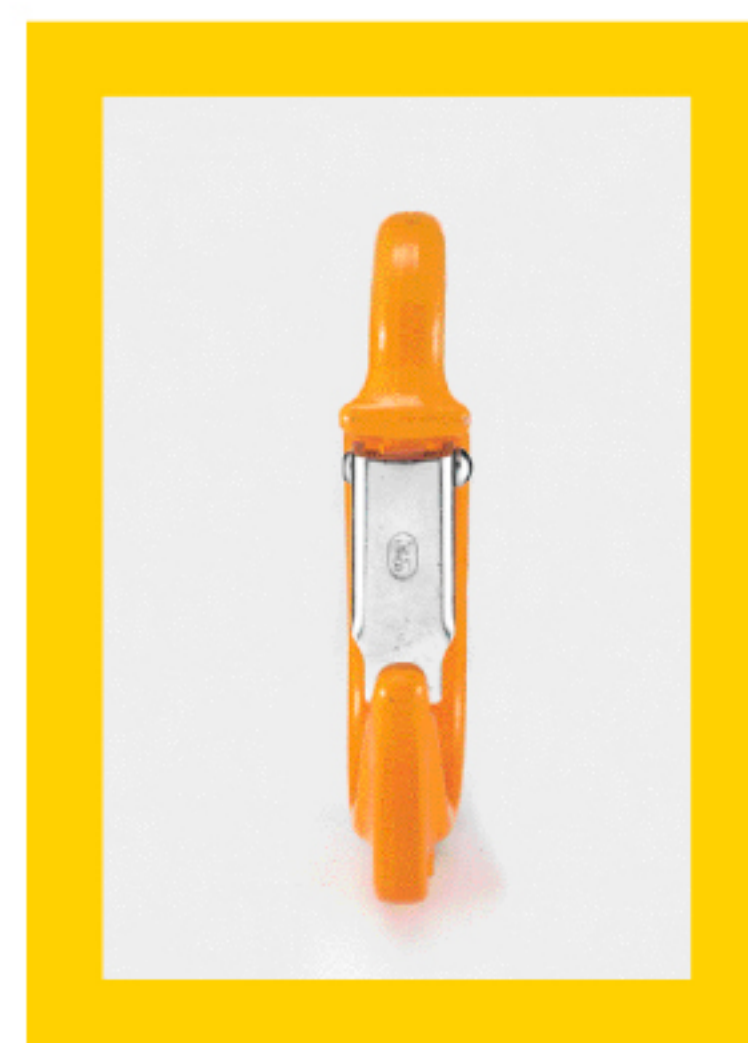
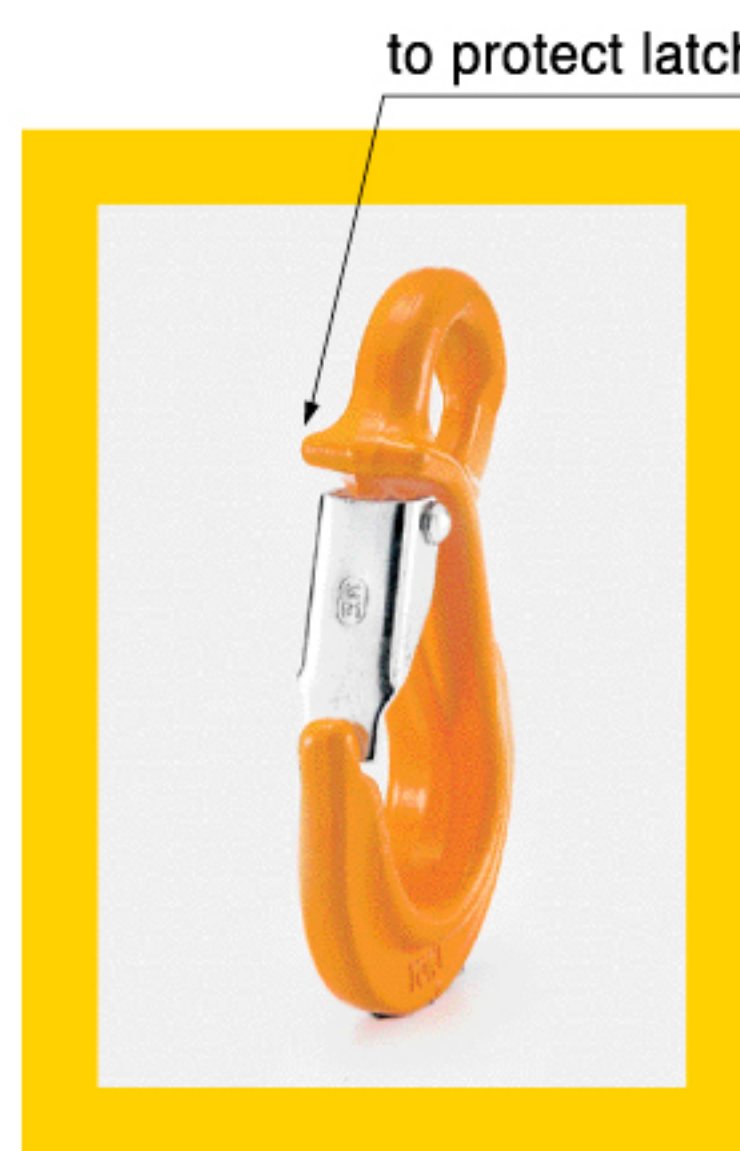
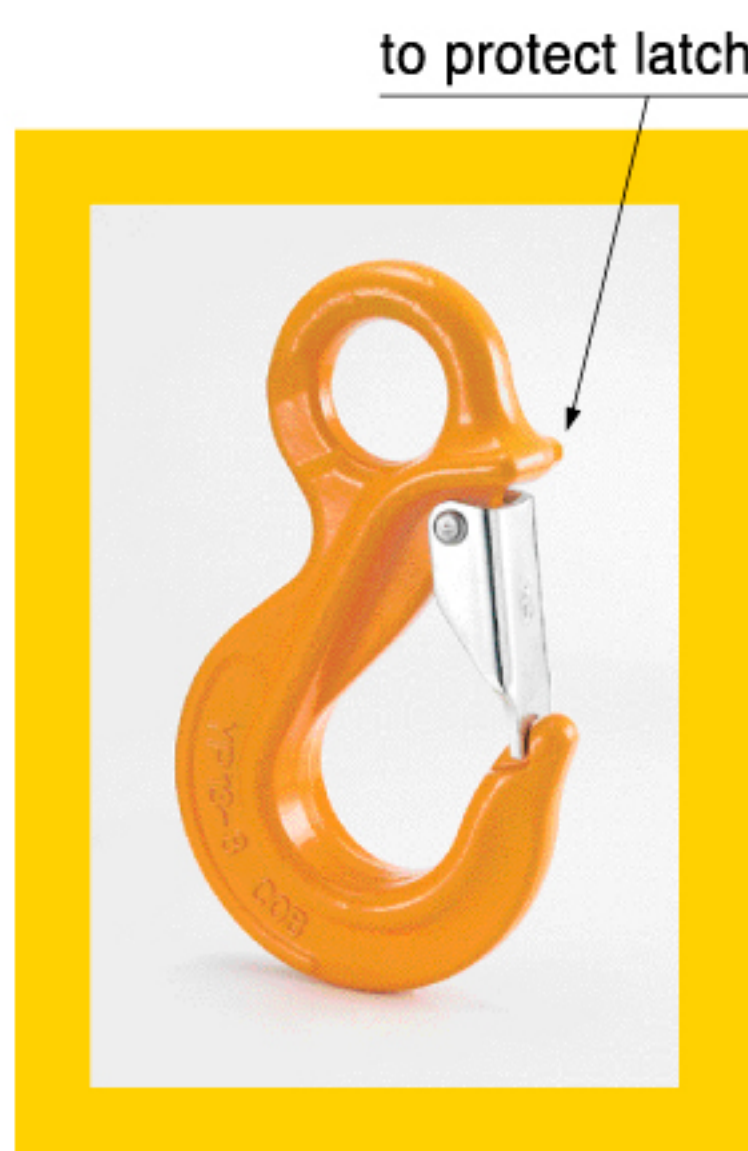
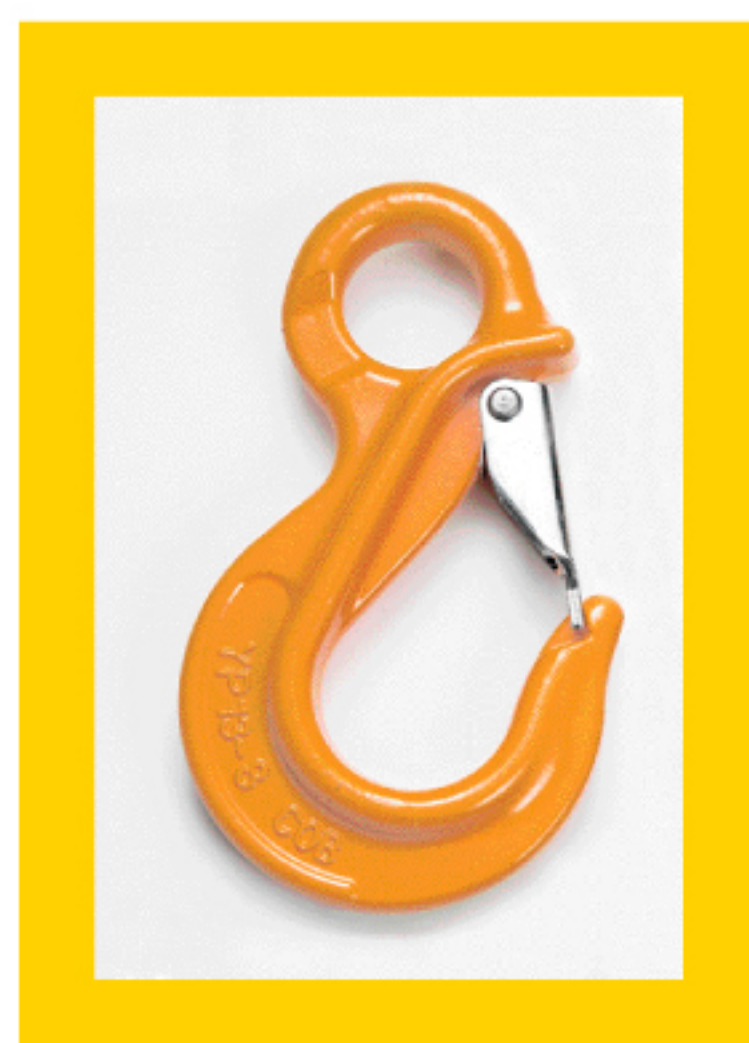
Eye Sling Hook, with latch. Code " EL ".



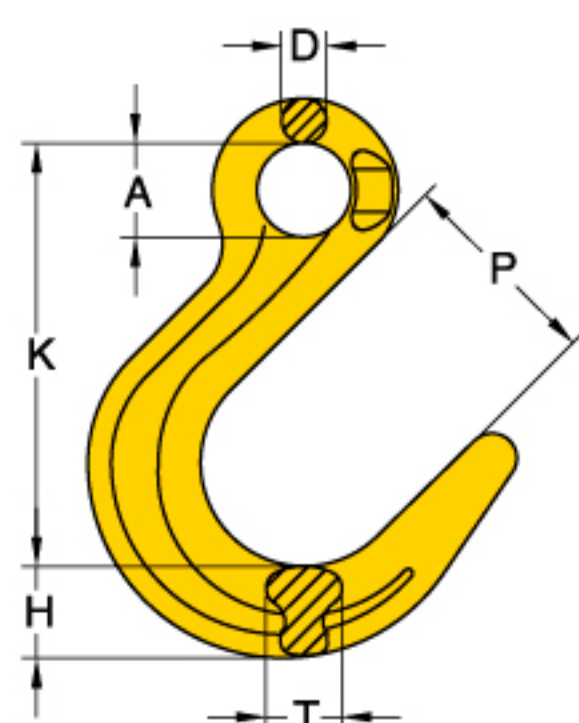
Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			K	P	A	D	T	H	
8-039-06	1.12	6	80	23	20	9	16	19	0.3
8-039-07	2.0	7, 8	109	28	26	16	24	23	0.7
8-039-10	3.15	10	137	33	34	19	26	30	1.2
8-039-13	5.3	13	173	40	42	23	35	37	2.5
8-039-16	8.0	16	185	44	52	28	36	46	3.7

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677, 2000.



Eye Foundry Hook. Code " YN ".



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			K	P	A	D	T	H	
8-047-07	2.0	7, 8	122	61	24	12	20	30	0.7
8-047-10	3.15	10	150	74	31	15	24	34	1.2
8-047-13	5.3	13	180	88	40	20	34	42	2.5
8-047-16	8.0	16	215	98	49	24	43	50	4.0
8-047-20	12.5	18, 20	248	112	60	28	46	57	6.6

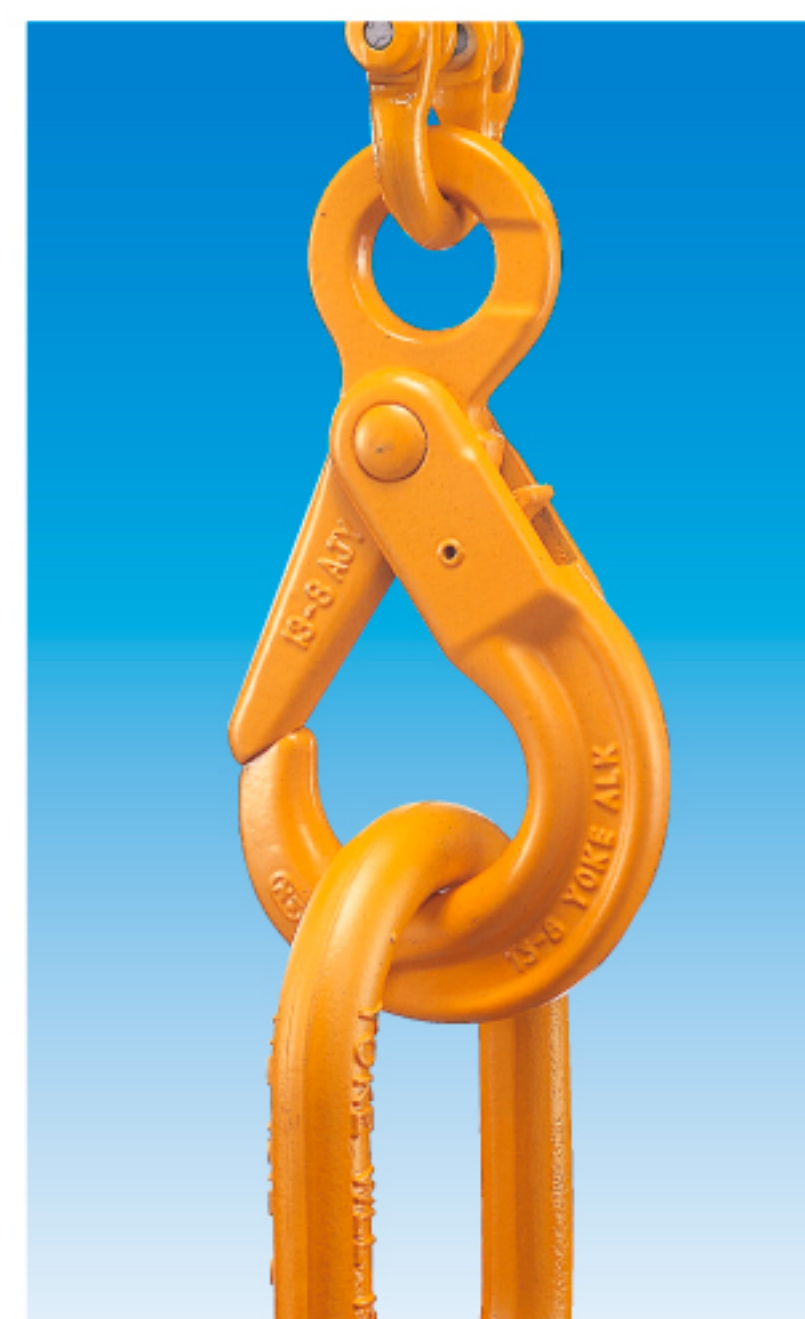
★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677, 2000.

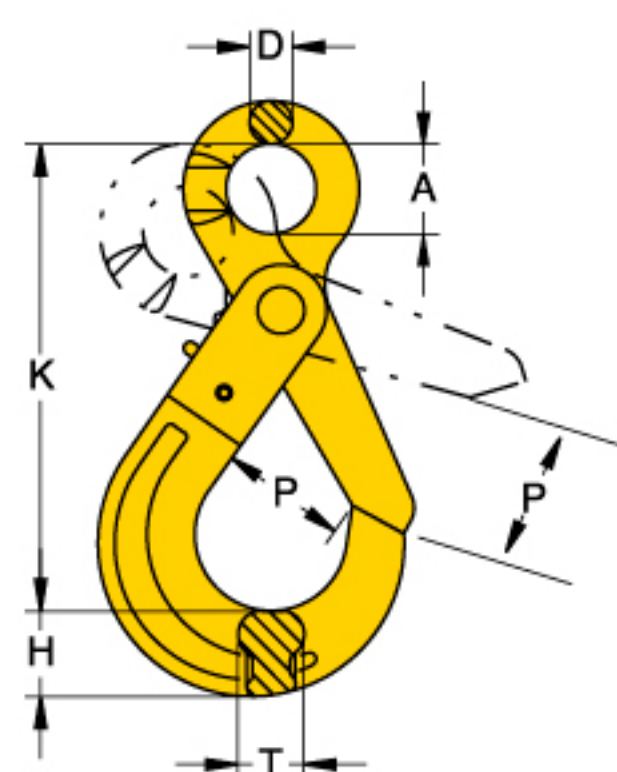
How to use YOKE Self Locking Hook?



Push trigger to open Hook



Eye Self Locking Hook. Code "YC".

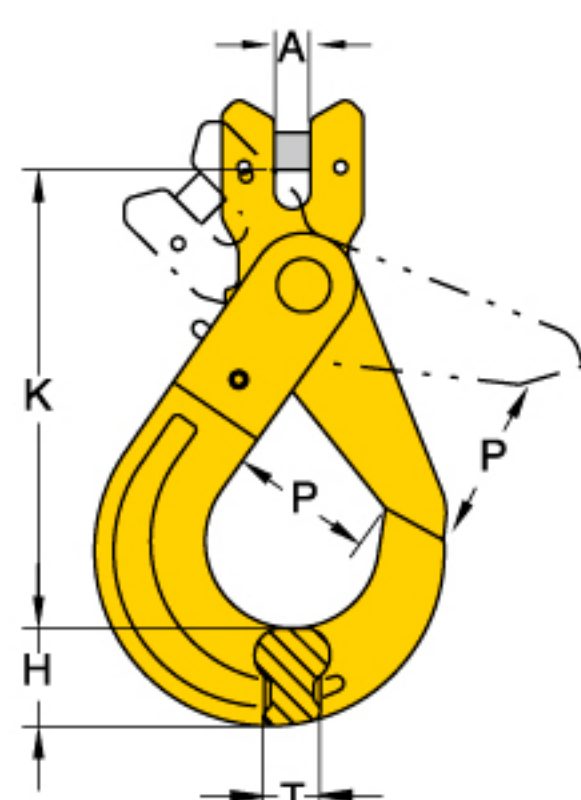


ABS
Type Approval

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			K	P	A	D	T	H	
8-025-06	1.12	6	110	29	21	10	15	19	0.5
8-025-07	2.0	7, 8	136	34	25	11	20	24	0.8
8-025-10	3.15	10	167	44	32	13	26	30	1.4
8-025-13	5.3	13	207	52	40	16	30	39	3.0
8-025-16	8.0	16	252	60	52	21	36	49	5.7
8-025-20	12.5	18, 20	282	90	64	23	48	62	8.5
8-025-22	15.0	22	319	80	70	24	49	63	11.2
8-025-26	21.2	26	343	99	80	25	56	69	14.5
8-025-28 New	24.8	28	401	120	90	28	63	81	24.4

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Clevis Self Locking Hook. Code "YD".

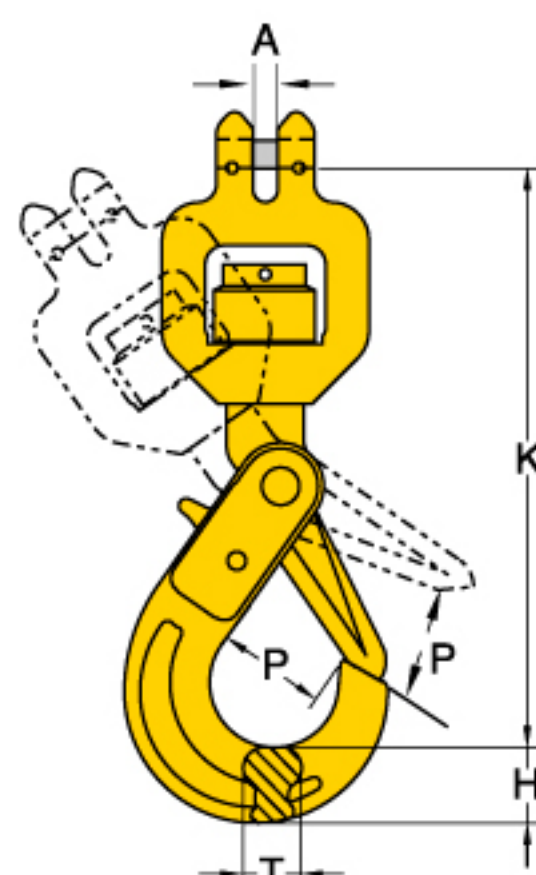


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			A	K	P	T	H	
8-026-06	1.12	6	6	100	29	15	19	0.5
8-026-07	2.0	7, 8	9	119	34	20	24	0.8
8-026-10	3.15	10	11	143	44	26	30	1.4
8-026-13	5.3	13	14	179	52	30	39	2.8
8-026-16	8.0	16	18	212	60	36	49	5.7
8-026-20	12.5	18, 20	21	319	90	48	62	9.0

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Clevis Swivel Self Locking Hook, with ball bearing. Code "KP".

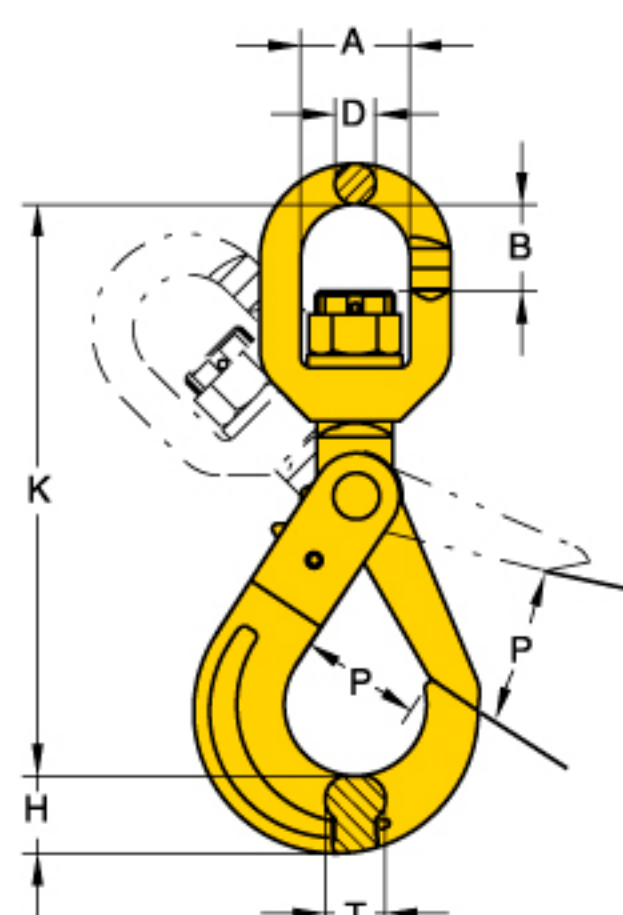
Ball bearing performs to fully swivel under load



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			A	K	P	T	H	
8-022-06	1.12	6	6	156	29	15	19	0.8
8-022-07	2.0	7, 8	9	188	34	20	24	1.3
8-022-10	3.15	10	11	215	44	26	30	2.1
8-022-13	5.3	13	14	275	52	30	39	4.4
8-022-16	8.0	16	18	323	60	36	49	8.0
8-022-20	12.5	18, 20	21	417	90	48	62	11.7

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Swivel Self Locking Hook, with brass bushing. Code " YE ".

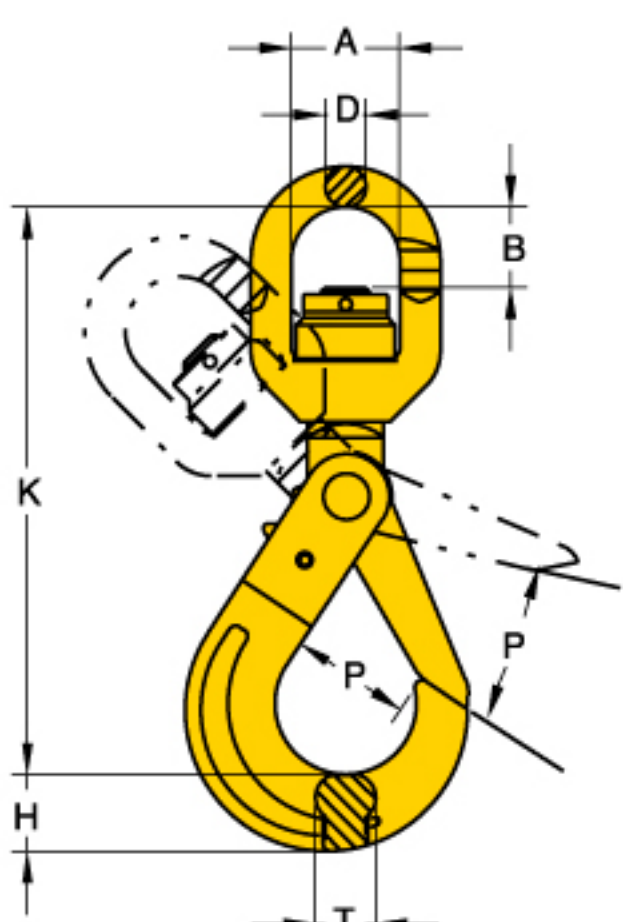


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)							N.W. Kg
			K	P	B	A	D	T	H	
8-027-06	1.12	6	149	29	22	31	12	15	19	0.7
8-027-07	2.0	7, 8	186	34	29	36	14	20	24	1.2
8-027-10	3.15	10	220	44	34	40	16	26	30	2.0
8-027-13	5.3	13	267	52	43	46	22	30	39	4.0
8-027-16	8.0	16	328	60	50	60	24	36	49	7.3
8-027-20	12.5	18, 20	388	90	82	75	26	48	62	11.6
8-027-22	15.0	22	457	80	95	97	33	49	63	17.0
8-027-26	21.2	26	535	99	115	123	42	56	69	29.4

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Swivel Self Locking Hook, with ball bearing. Code " YEN ".

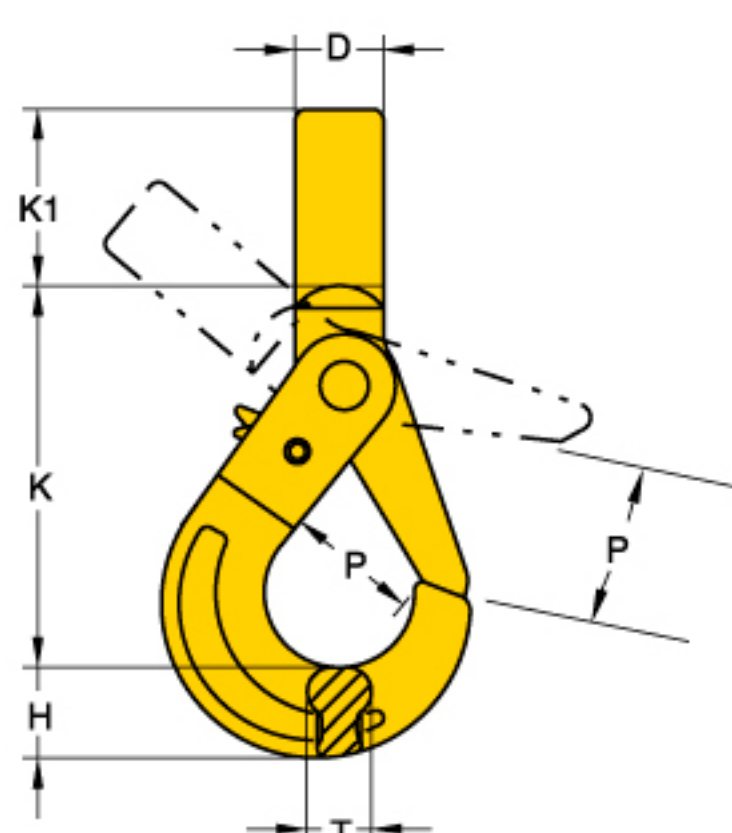
Ball bearing performs to fully swivel under load.



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)							N.W. Kg
			K	P	B	A	D	T	H	
8-027N-06	1.12	6	149	29	22	31	12	15	19	0.7
8-027N-07	2.0	7, 8	186	34	29	36	14	20	24	1.2
8-027N-10	3.15	10	220	44	34	40	16	26	30	2.0
8-027N-13	5.3	13	267	52	43	46	22	30	39	4.0
8-027N-16	8.0	16	328	60	50	60	24	36	49	7.6
8-027N-20	12.5	18, 20	388	90	82	75	26	48	62	11.7
8-027N-22	15.0	22	457	80	95	97	33	49	63	17.9
8-027N-26	21.2	26	535	99	115	123	42	56	69	29.5

★ Design factor 4:1 proof tested and certified Tested acc. to EN 1677: 2000.

Shank Self Locking Hook. Code " YEA ".



Item No.	Working Load Limit tonnes*	Dimensions (mm)							N.W. Kg
		K	P	K1	D	d min.**	T	H	
8-024-06	1.12	90	29	37	21	11	15	19	0.5
8-024-07	2.0	115	34	43	25	13	20	24	0.9
8-024-10	3.15	135	44	48	29	16	26	30	1.6
8-024-13	5.3	171	52	64	34	20	30	39	3.0
8-024-16	8.0	204	60	75	37	25	36	49	5.5
8-024-20	12.5	219	90	90	43	38	48	62	8.6
8-024-22	15.0	251	80	115	51	45	49	63	12.0
8-024-26	21.2	271	99	151	65	50	56	69	18.0

**d min. = the smallest shank dimension after machining.

Note: After machining the shank, proof loading must be carried out.

★ Design factor 4:1

Trigger Kits.

for 8-023, 8-024, 8-025, 8-026, 8-027, 8-022



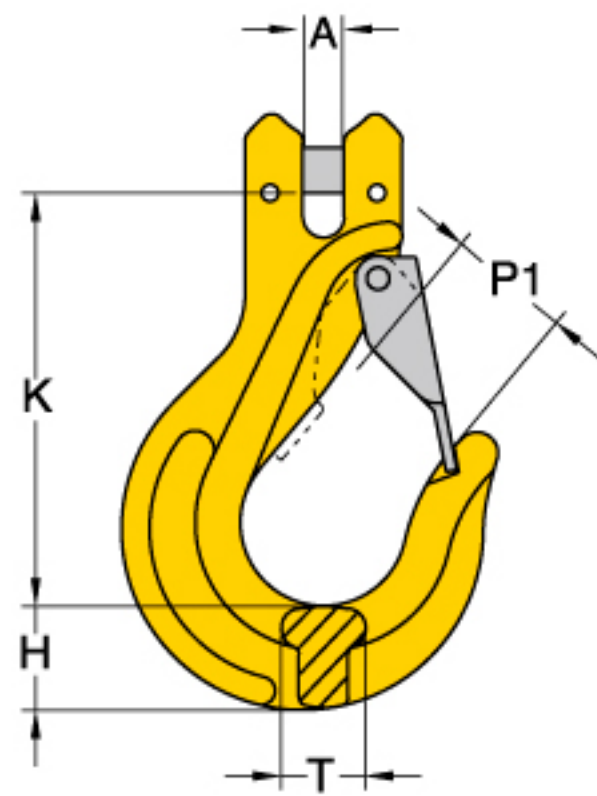
Item No.	Size	
	inch	mm
8-P025-06	7/32	6
8-P025-07	1/4~5/16	7
8-P025-10	3/8	10
8-P025-13	1/2	13
8-P025-16	5/8	16
8-P025-20	3/4	18, 20
8-P025-22	7/8	22
8-P025-26	1	26
8-P025-28	1-1/8	28

Load Pin Kits.



Item No.	Size		Working Load Limit tonnes*
	inch	mm	
8-P026-06	7/32	6	1.12
8-P026-07	1/4~5/16	7	2.0
8-P026-10	3/8	10	3.15
8-P026-13	1/2	13	5.3
8-P026-16	5/8	16	8.0
8-P026-20	3/4	18, 20	12.5

Clevis Sling Hook, with latch. Code " YM ".

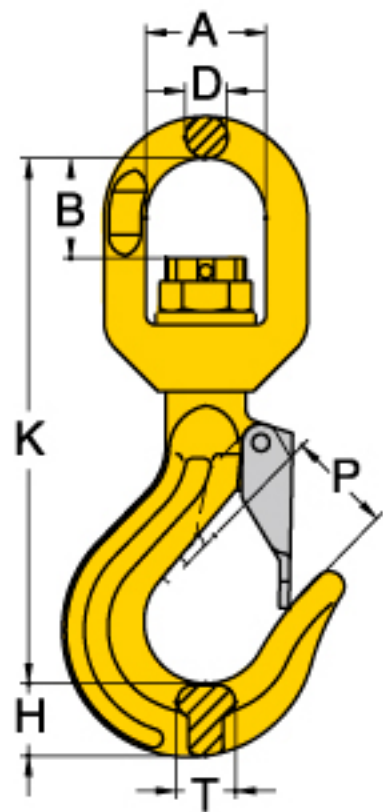


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W.	
			A	K	P1	T	H	Kg	
8-043/S-06	1.12	6	6	79	23	15	18	0.3	
8-043/S-07	2.0	7, 8	9	98	27	18	22	0.5	
8-043/S-10	3.15	10	11	121	34	23	29	1.2	
8-043/S-13	5.3	13	14	147	44	30	37	2.3	
8-043/S-16	8.0	16	18	166	48	39	42	3.7	
8-043/S-20	12.5	18, 20	21	200	56	47	50	6.5	

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Eye Swivel Hook, with brass bushing. Code " YSW ".

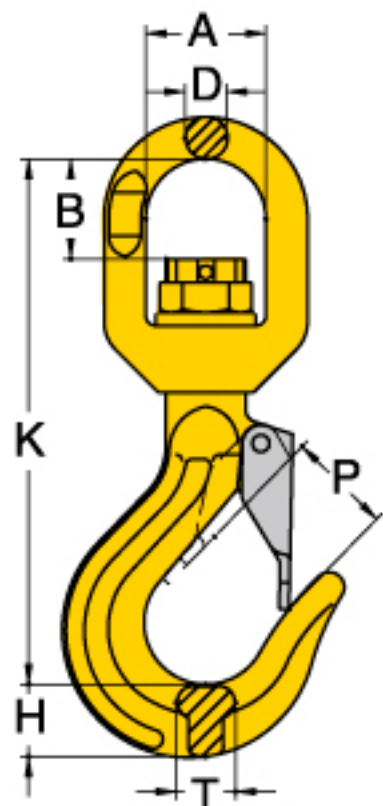


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)							N.W.	
			K	P	B	A	D	T	H	Kg	
8-049-06	1.12	6	136	24	23	32	11	16	19	0.6	
8-049-07	2.0	7, 8	155	26	27	36	12	18	22	0.9	
8-049-10	3.15	10	189	36	37	41	16	23	29	1.6	
8-049-13	5.3	13	233	42	40	46	21	28	35	3.0	
8-049-16	8.0	16	280	50	50	60	22	35	44	5.2	
8-049-20	12.5	18, 20	356	56	82	74	25	49	65	9.5	

★ Design factor 4:1 proof tested and certified Tested acc. to EN 1677: 2000.

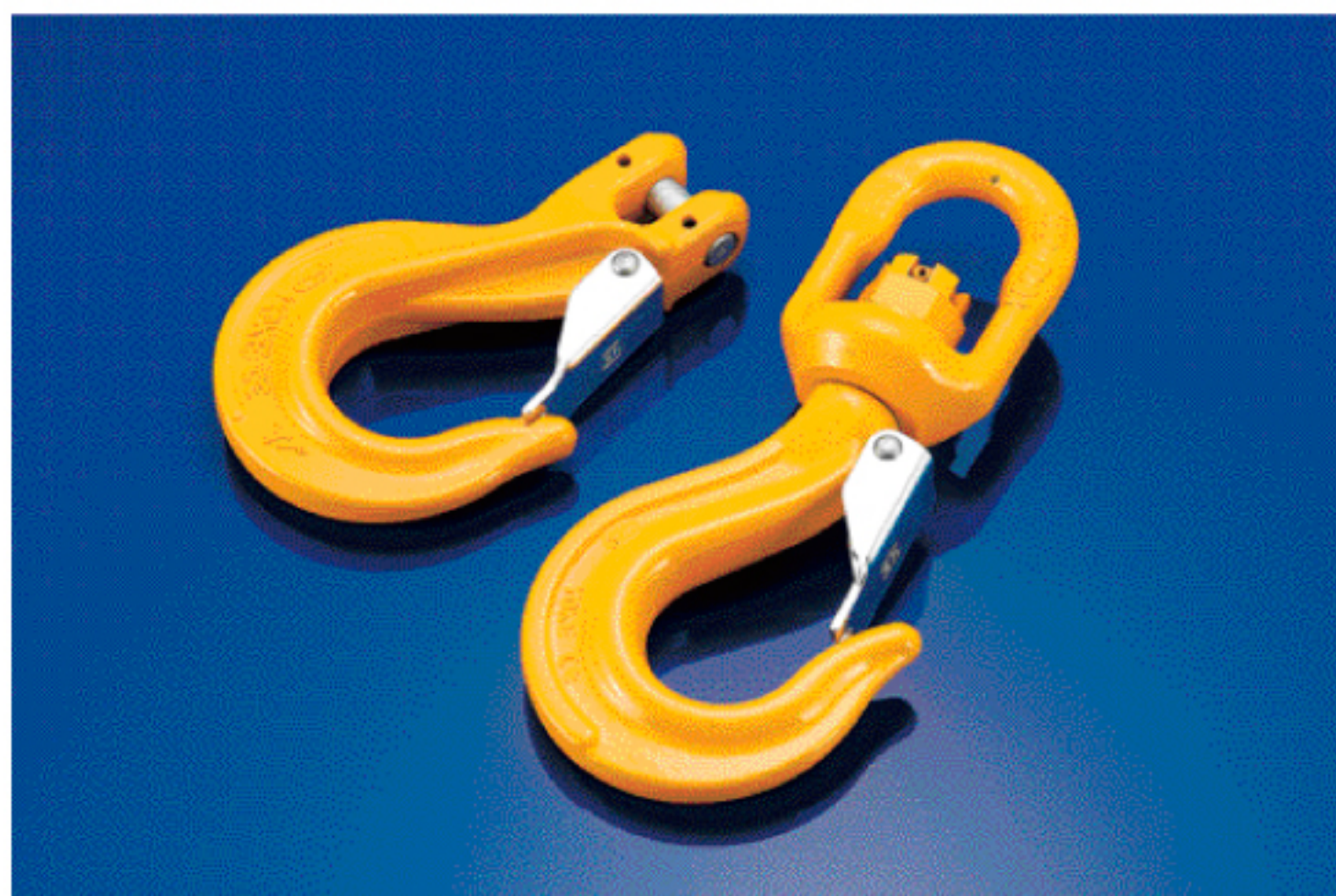
Eye Swivel Hook, with ball bearing. Code "YSWN ".

Ball bearing performs to fully swivel under load.

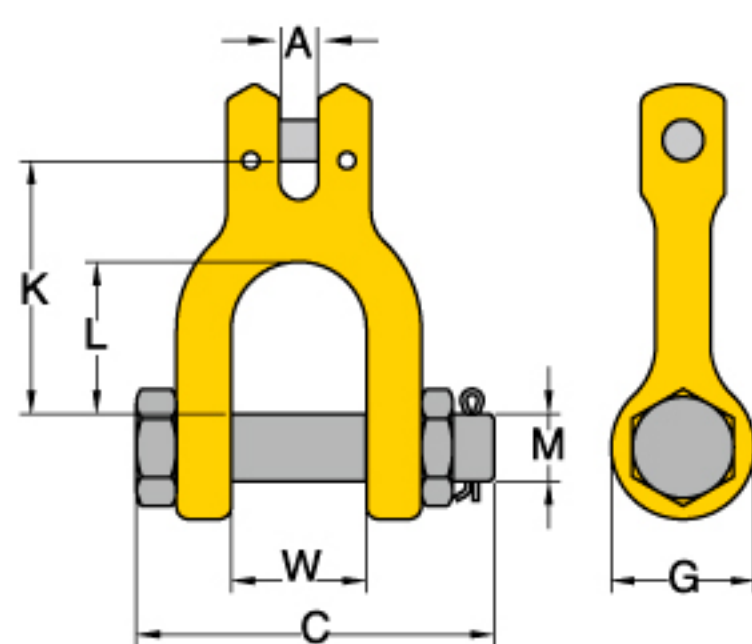


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)							N.W.	
			K	P	B	A	D	T	H	Kg	
8-049N-06	1.12	6	136	24	23	32	11	16	19	0.6	
8-049N-07	2.0	7, 8	155	26	27	36	12	18	22	0.9	
8-049N-10	3.15	10	189	36	37	41	16	23	29	1.6	
8-049N-13	5.3	13	233	42	40	46	21	28	35	3.0	
8-049N-16	8.0	16	280	50	50	60	22	35	44	5.5	
8-049N-20	12.5	18, 20	356	56	82	74	25	49	65	9.5	

★ Design factor 4:1 proof tested and certified Tested acc. to EN 1677: 2000.



Clevis Shackle. Code " YR ".

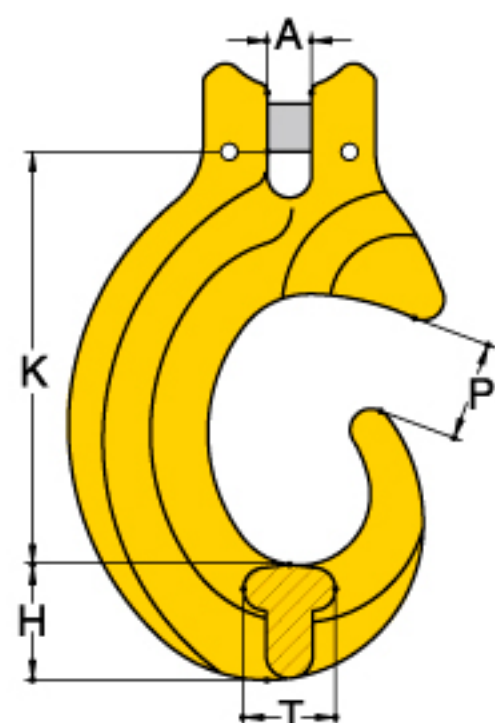


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)							N.W. Kg
			A	K	L	W	G	M	C	
8-066-07	2.0	7, 8	9	59	35	33	34	16	79	0.4
8-066-10	3.15	10	11	78	48	37	40	20	93	0.8
8-066-13	5.3	13	14	98	64	49	44	22	118	1.4
8-066-16	8.0	16	18	112	69	60	54	28	141	2.4

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Clevis C Hook. Code " FE ".

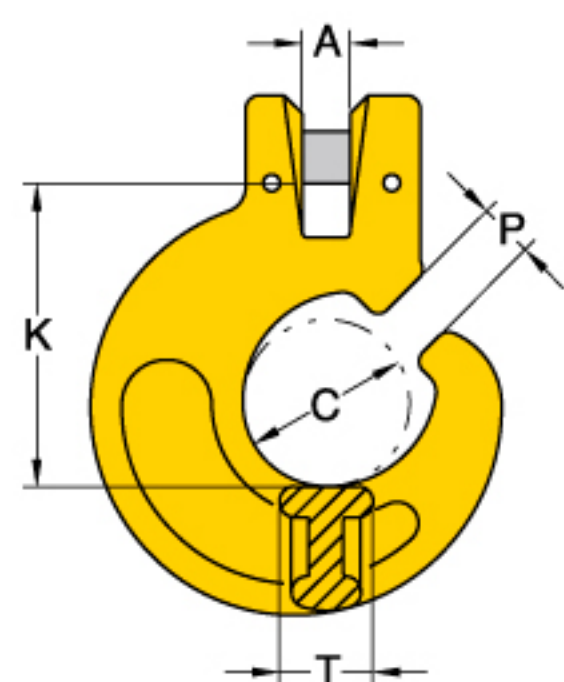


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			A	K	P	T	H	
8-097-07	2.0	7, 8	9	80	19	18	22	0.5
8-097-10	3.15	10	11	105	26	24	26	0.9
8-097-13	5.3	13	14	138	34	32	34	2.0
8-097-16	8.0	16	18	170	38	37	45	3.6

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Clevis Forest Hook. Code " YT ".

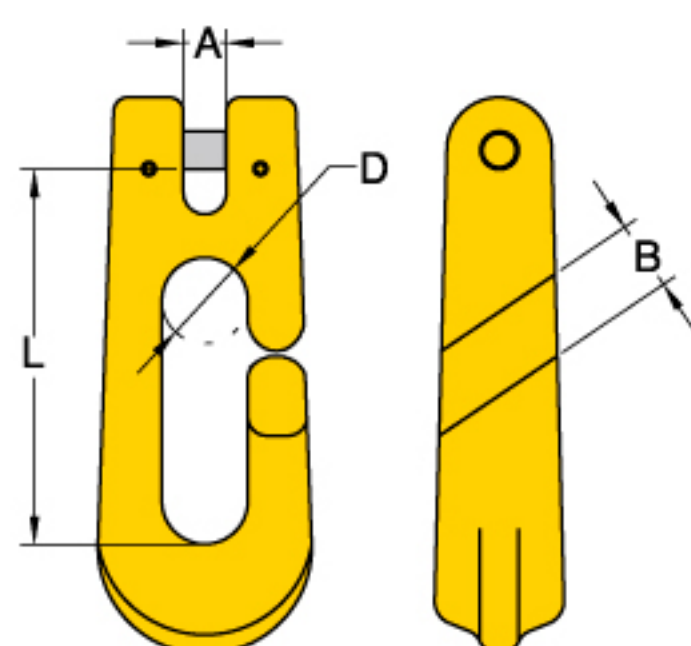


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	P	T	A	C	
8-075-06	1.12	6	47	8	17	8	26	0.3
8-075-07	2.0	7, 8	58	10	18	9	32	0.5
8-075-10	3.15	10	82	12	21	13	45	0.8

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Clevis Choker. Code " YF ".



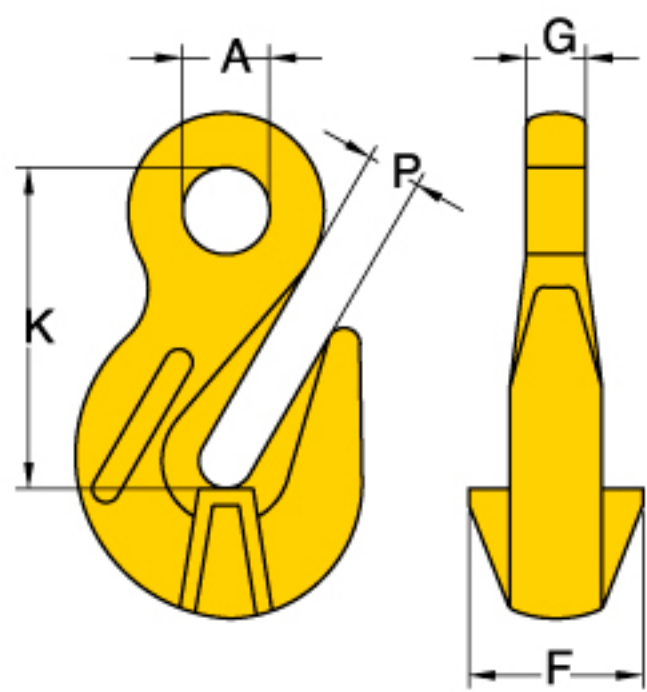
Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)				N.W. Kg
			L	B	A	D	
8-091-06	1.5	6, 7	78	14	9	16	0.5
8-091-08	2.0	8	82	15	9	17	0.6

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Eye Grab Hook. Code " YH ".

Not for use with Omega Link Item. 8-018
No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.



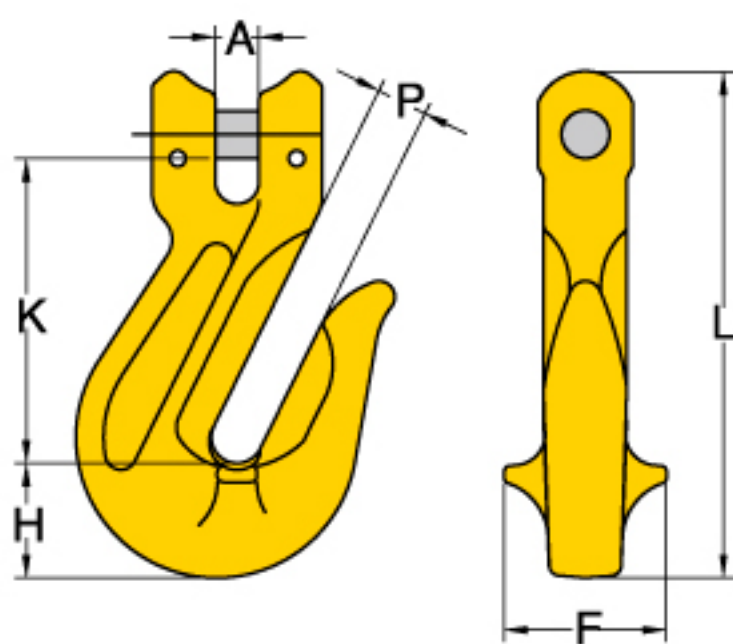
Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			P	A	G	K	F	
8-041-06	1.12	6	8	13	8	51	30	0.2
8-041-07	2.0	7, 8	10	15	9	60	30	0.3
8-041-10	3.15	10	13	20	13	84	41	0.6
8-041-13	5.3	13	16	25	15	102	52	1.4
8-041-16	8.0	16	20	30	20	114	57	2.3
8-041-20	12.5	18, 20	23	36	24	132	73	3.9
8-041-22	15.0	22	26	38	26	165	70	4.8
8-041-26	21.2	26	29	41	32	187	100	10.5
8-041-32	31.5	32	37	57	40	230	90	20.0

*size 32mm supplied without flat wing.

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Clevis Grab Hook. Code " YK ".

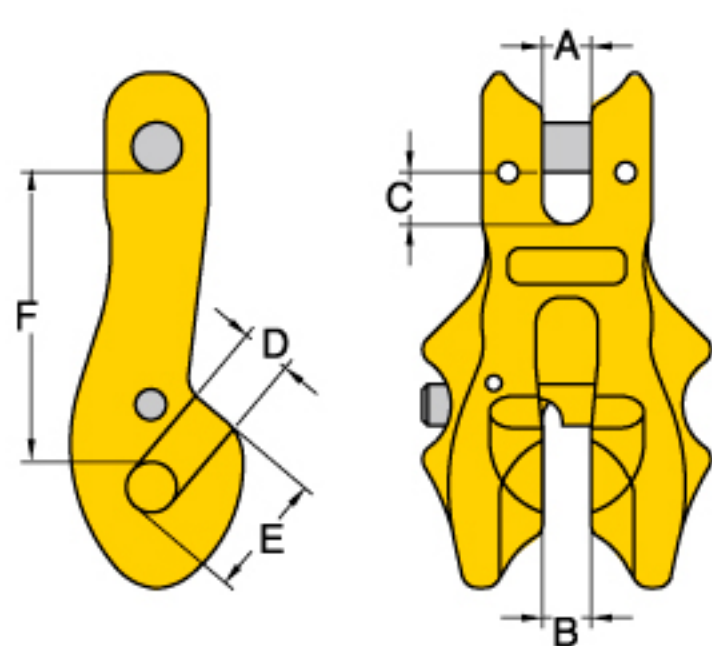
Not for use with Omega Link Item. 8-018
No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			A	P	F	K	H	L	
8-042-06	1.12	6	7	7	25	41	16	79	0.2
8-042-07	2.0	7, 8	9	10	30	55	25	93	0.3
8-042-10	3.15	10	12	13	41	77	35	128	0.8
8-042-13	5.3	13	15	16	53	97	42	152	1.6
8-042-16	8.0	16	17	20	58	102	45	180	2.7
8-042-20	12.5	18, 20	23	23	98	124	54	217	4.7

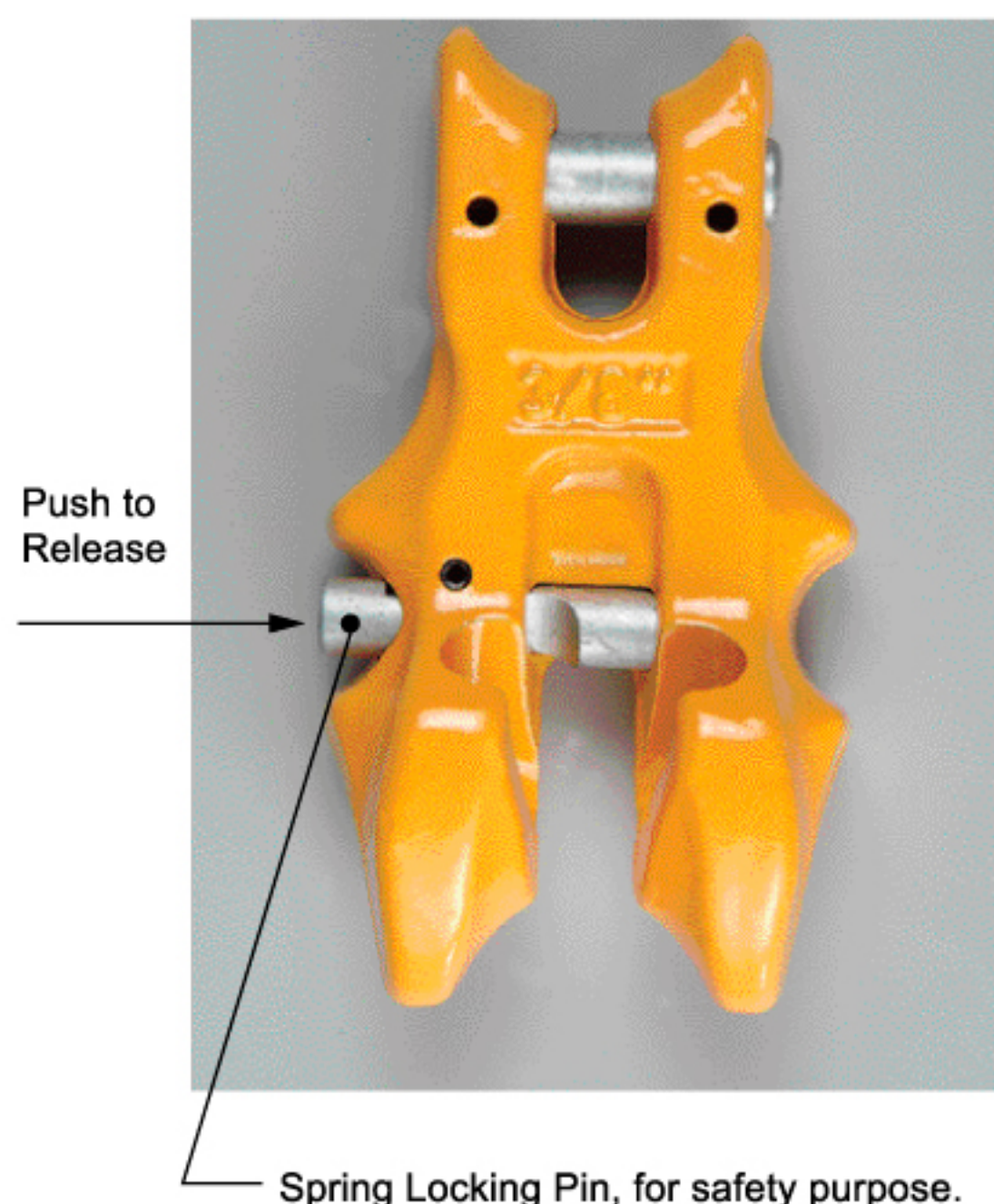
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Clevis Clutch - Locking Type. Code "KCK".

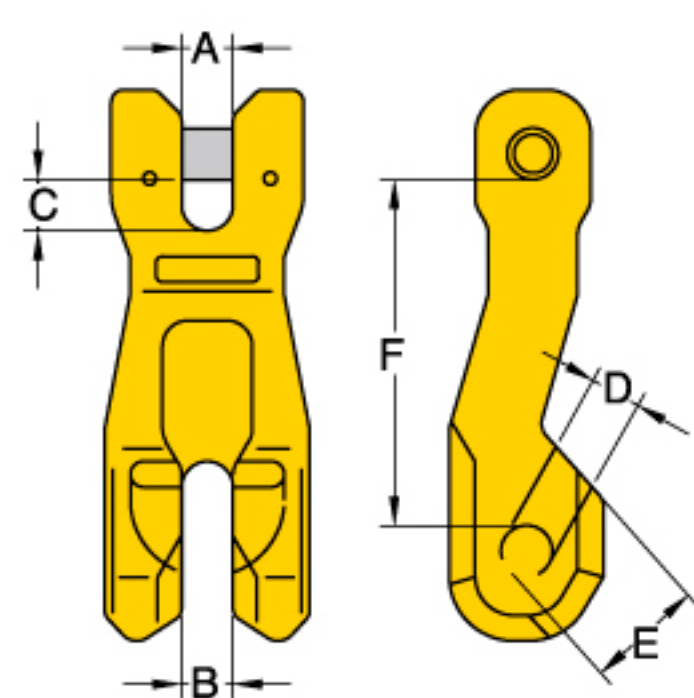


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			A	B	C	D	E	F	
8-061-06 <i>New</i>	1.12	6	7	7	10	7	18	50	0.3
8-061-07	2.0	7, 8	10	10	10	10	24	56	0.5
8-061-10	3.15	10	12	12	12	12	28	66	0.9
8-061-13	5.3	13	15	15	16	16	39	88	2.2
8-061-16	8.0	16	18	21	19	19	48	103	3.6
8-061-20	12.5	18, 20	22	23	23	21	55	132	6.0

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Clevis Clutch. Code " KC ".

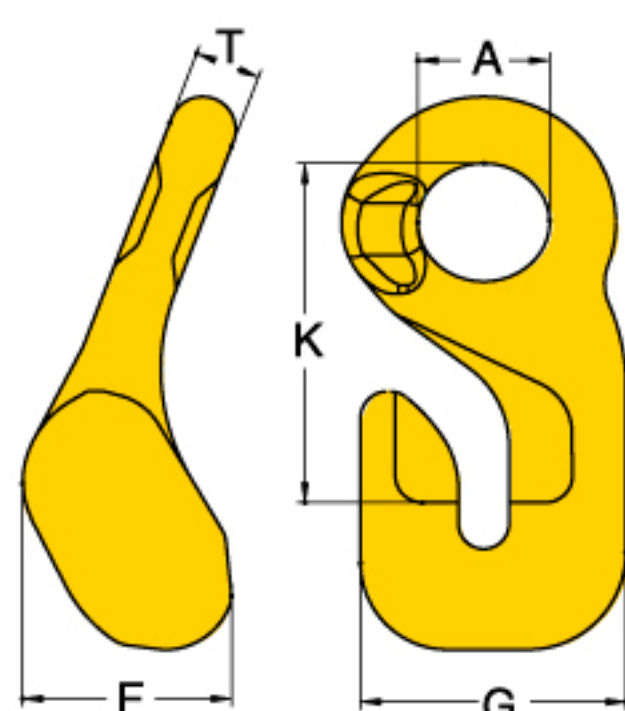


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			A	B	C	D	E	F	
8-060-06	1.12	6	6	6	8	7	11	45	0.2
8-060-07	2.0	7, 8	8	9	10	9	16	62	0.4
8-060-10	3.15	10	12	12	14	12	25	87	0.9
8-060-13	5.3	13	16	17	17	15	32	115	2.1
8-060-16	8.0	16	20	20	19	19	39	143	3.2
8-060-20	12.5	18, 20	21	23	23	22	46	152	5.0

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Eye Shortening Hook. Code " KD ".

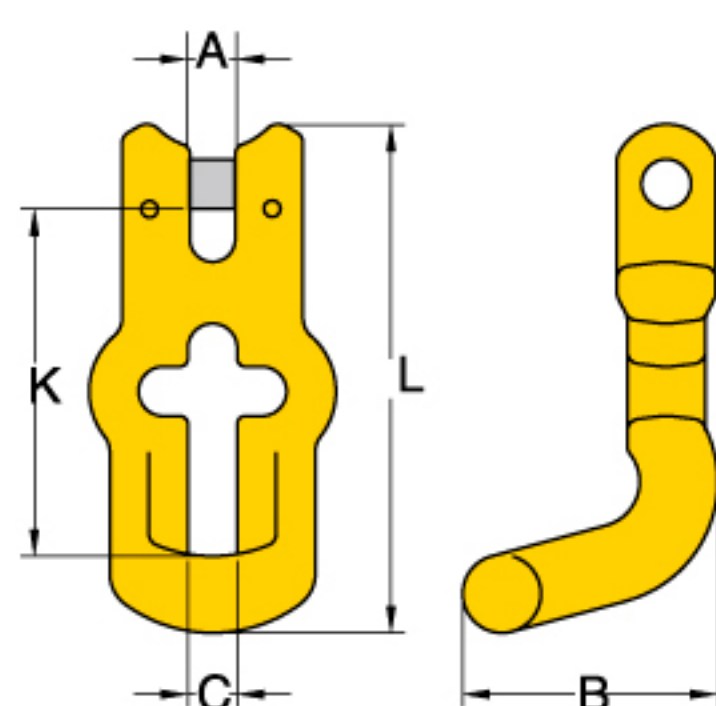


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	G	A	T	F	
8-062-06	1.12	6	54	38	20	10	35	0.2
8-062-07	2.0	7, 8	67	49	25	12	44	0.5
8-062-10	3.15	10	75	60	32	14	57	0.9
8-062-13	5.3	13	106	80	40	19	73	1.9
8-062-16	8.0	16	131	97	50	22	88	3.2
8-062-20	12.5	18, 20	160	114	60	27	107	5.8

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

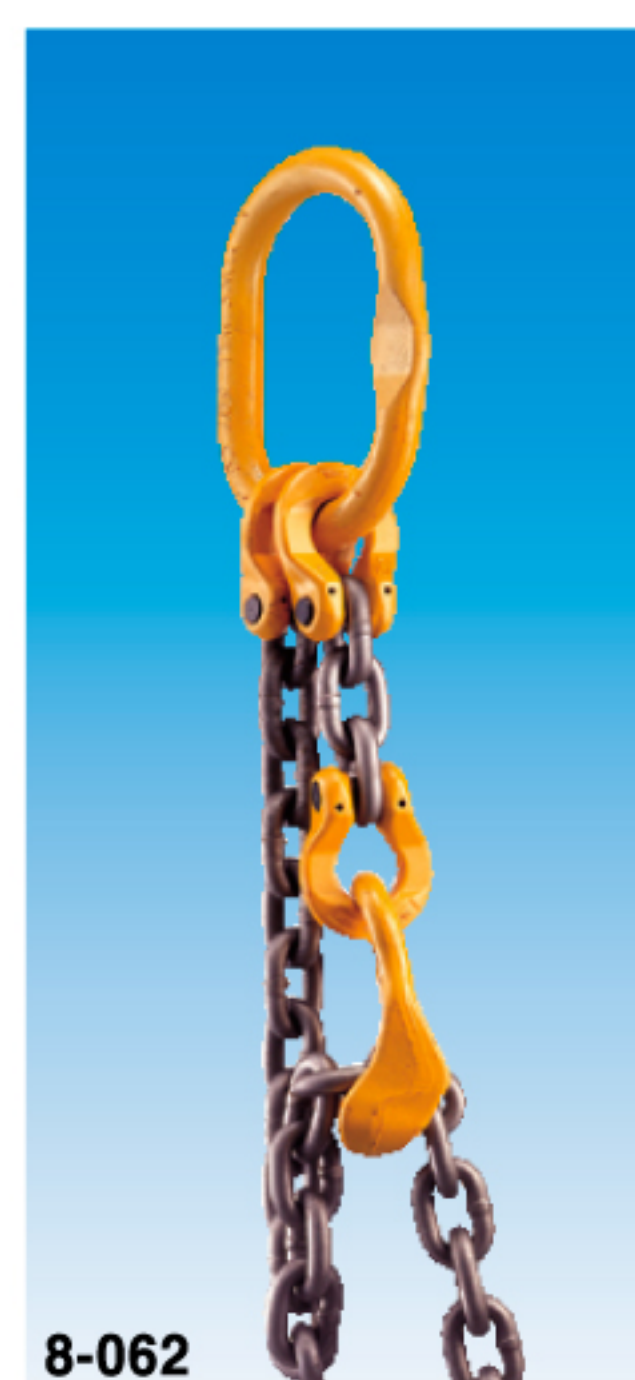
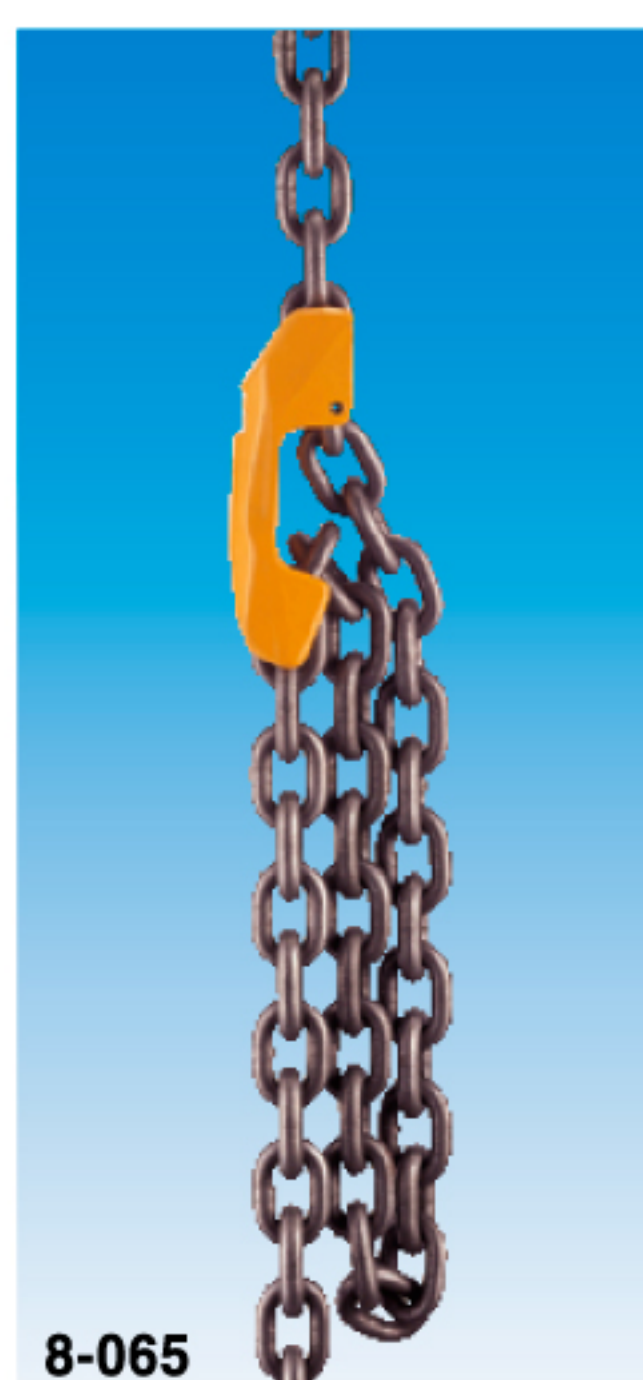
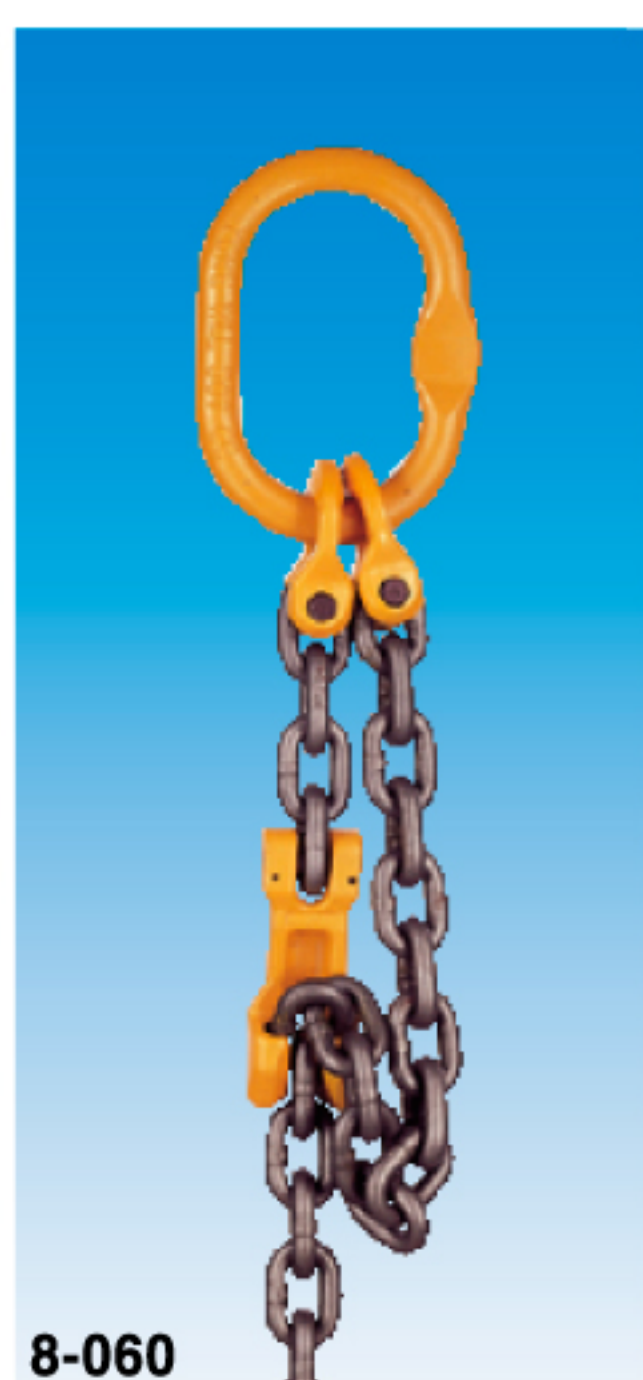
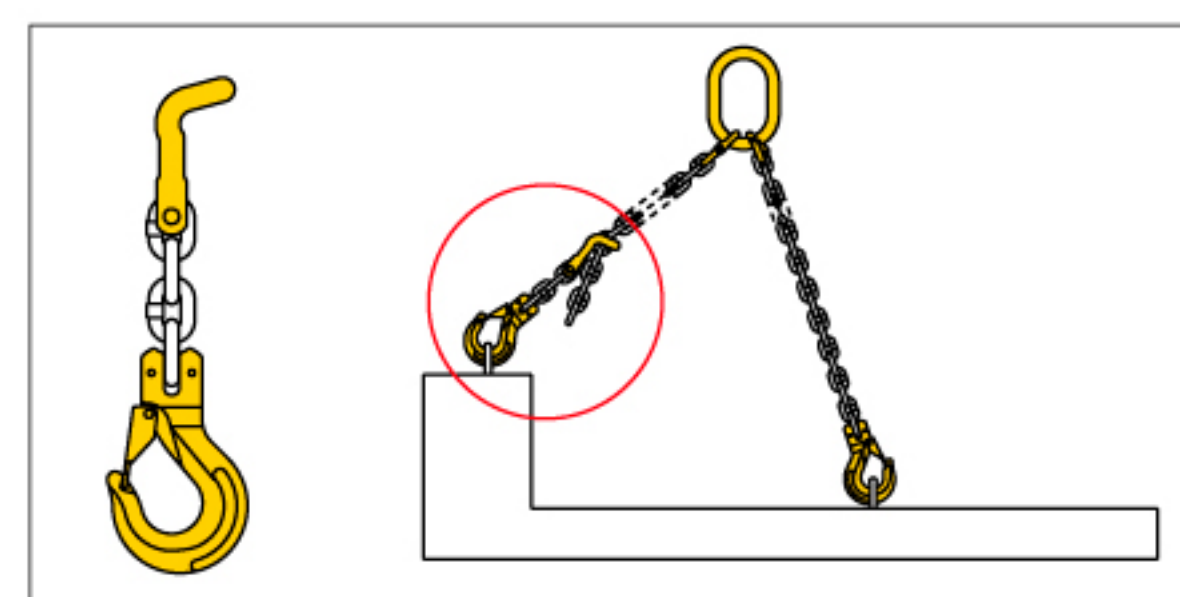
Clevis Traveling Clutch. Code " KR ".

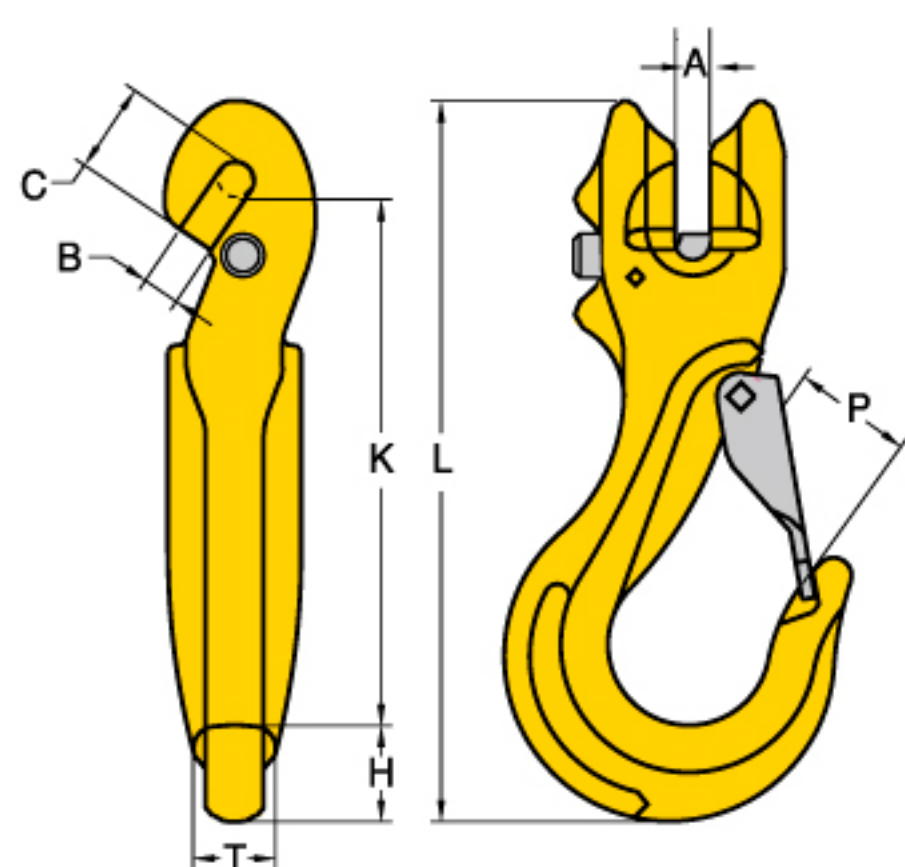


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	A	B	C	L	
8-064-06	1.12	5, 6	64	7	31	8	86	0.2
8-064-07	2.0	7, 8	73	9	44	10	104	0.4
8-064-10	3.15	10	82	11	61	13	121	0.7

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.





Clutch Sling Hook - Locking Clutch. Code "EF".

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)								N.W. Kg
			A	B	C	K	H	P	L	T	
8-077-06	1.12	6	7	7	17	102	18	22	135	16	0.5
8-077-07	2.0	7, 8	10	10	24	123	24	26	171	18	0.9
8-077-10	3.15	10	12	12	28	149	34	34	213	24	1.7
8-077-13	5.3	13	15	16	29	179	37	43	256	30	3.4
8-077-16	8.0	16	20	19	48	212	42	46	305	39	5.6

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

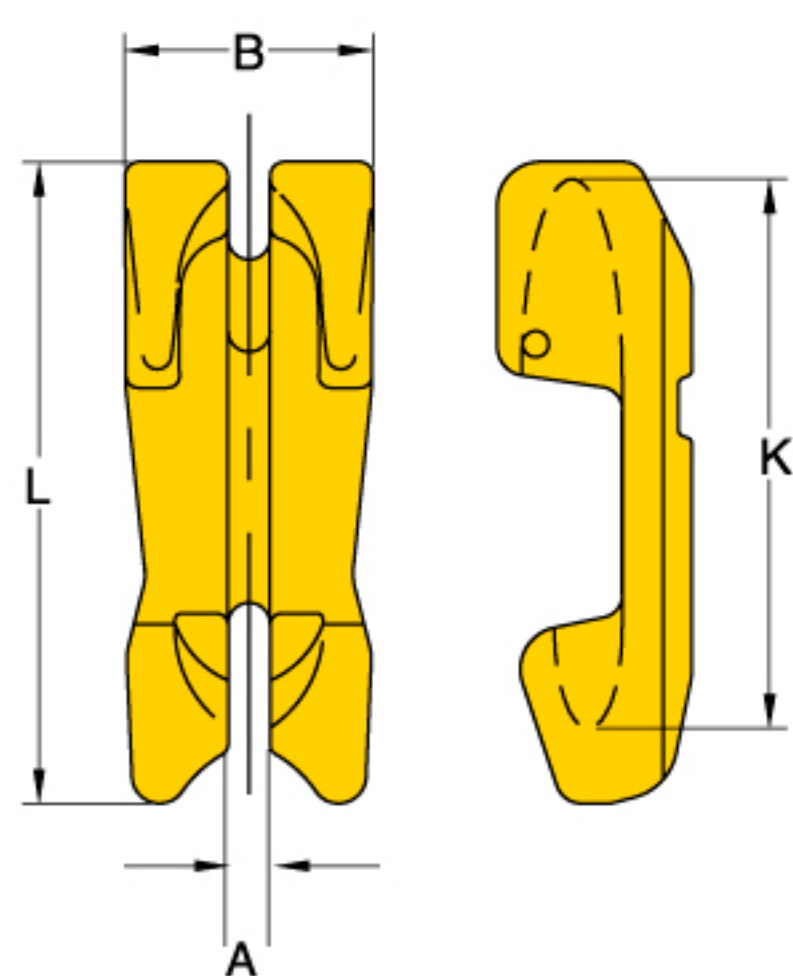
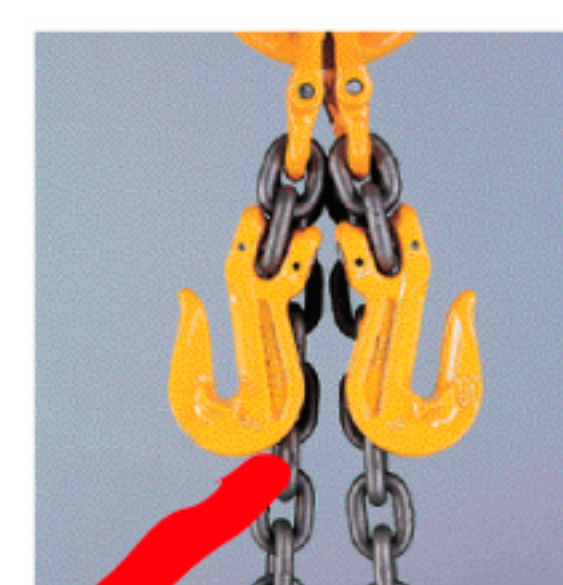
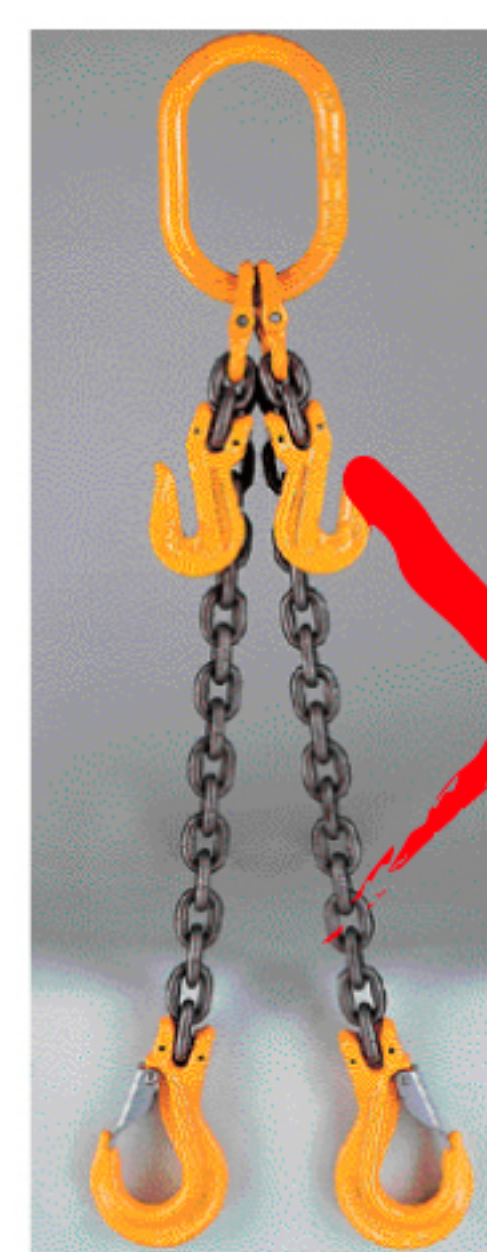
Patent



New Solution



Old Fashion



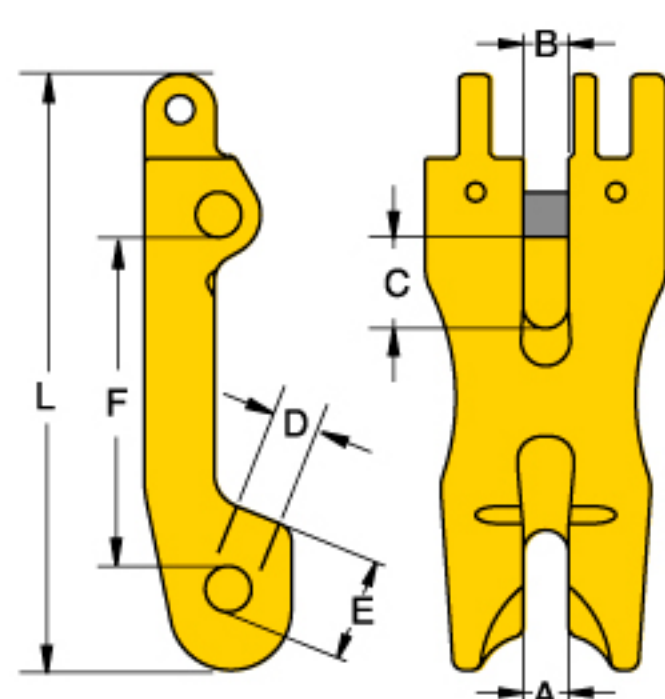
Double End Claw, with fixed pin. Code "KT".

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)				N.W. Kg
			A	K	B	L	
8-065-06	1.12	6	7	73	37	94	0.3
8-065-07	2.0	7, 8	10	99	48	124	0.6
8-065-10	3.15	10	13	124	60	155	1.2
8-065-13	5.3	13	15	150	75	195	2.6
8-065-16	8.0	16	19	193	94	247	5.2

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



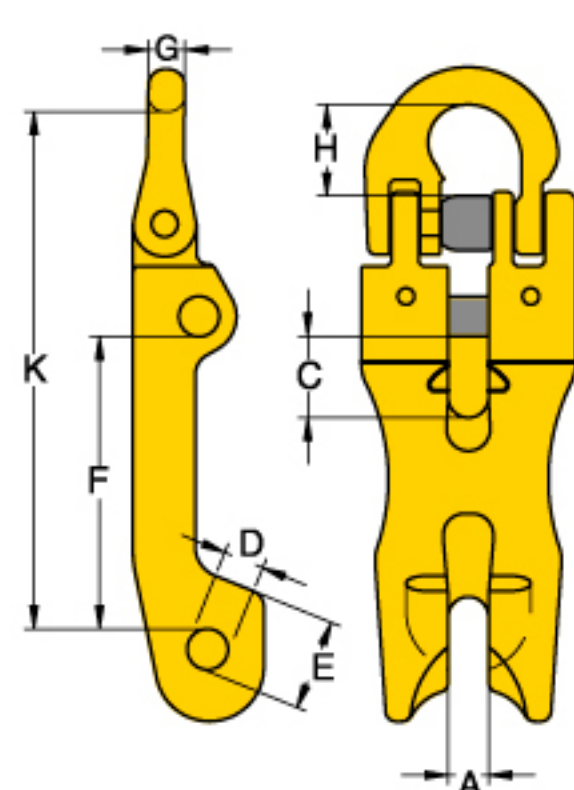
Shortening Clutch, Code "EX"



Item No.		Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
				A,B	C	D	E	F	L	
8-072-07	New	2.0	7, 8	12	20	10	23	70	127	0.6
8-072-10	New	3.15	10	13	26	12	29	87	157	1.1
8-072-13	New	5.3	13	15	33	16	37	115	202	2.4
8-072-16	New	8.0	16	21	39	19	46	143	254	4.6

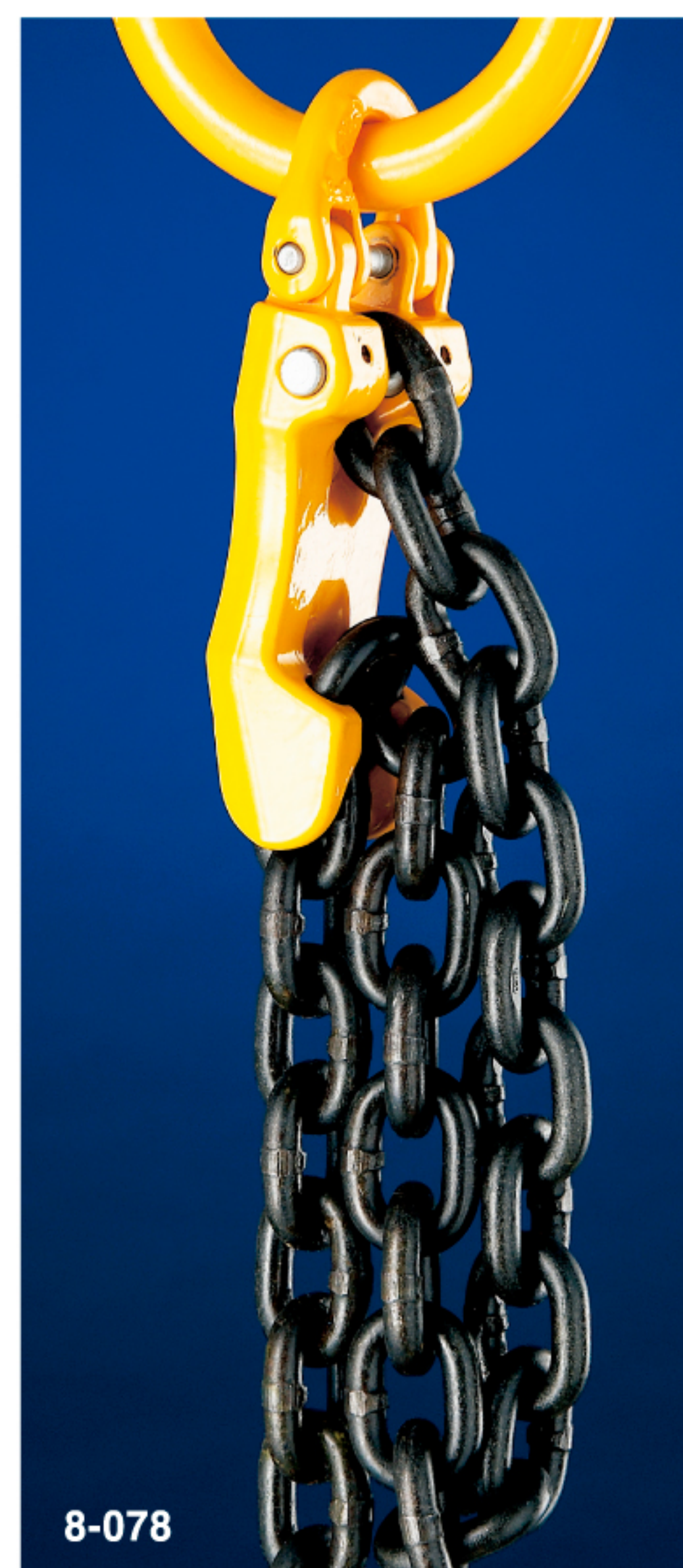
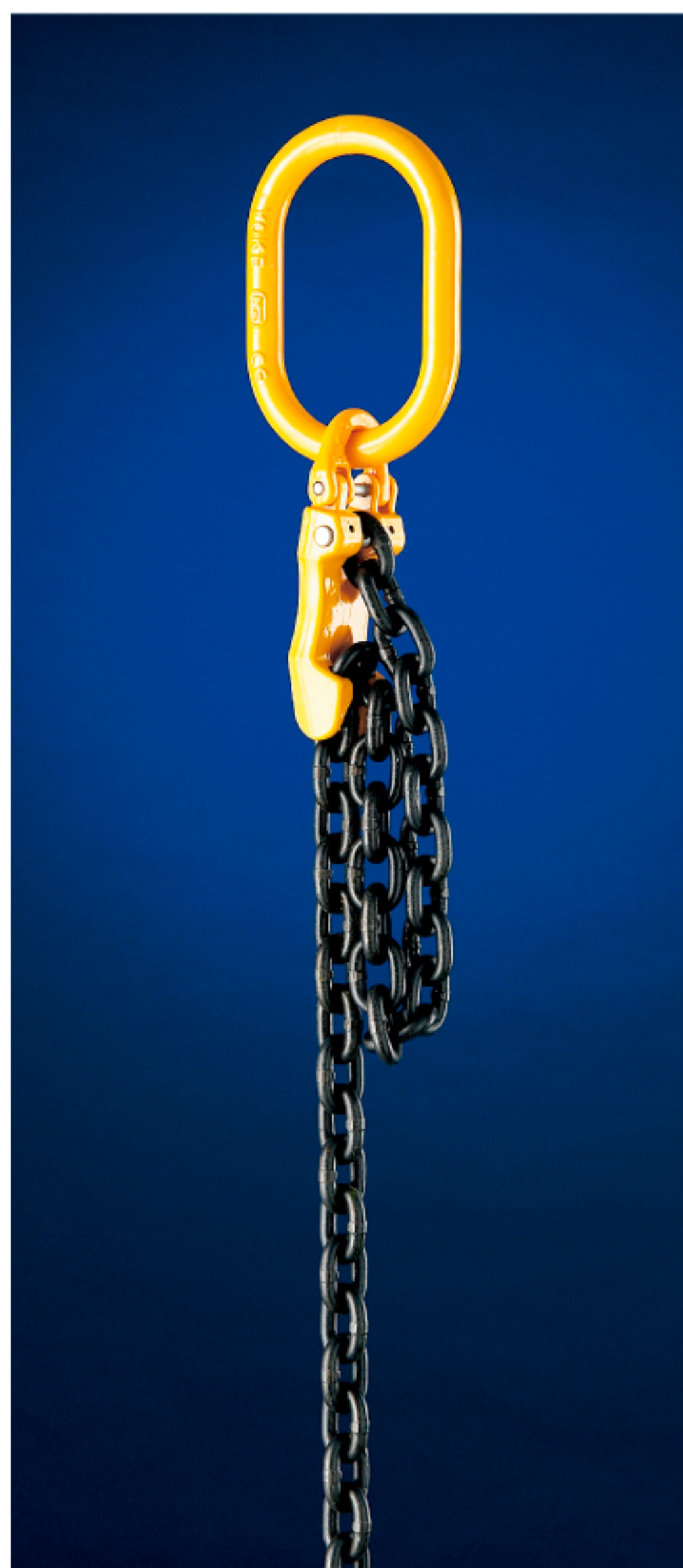
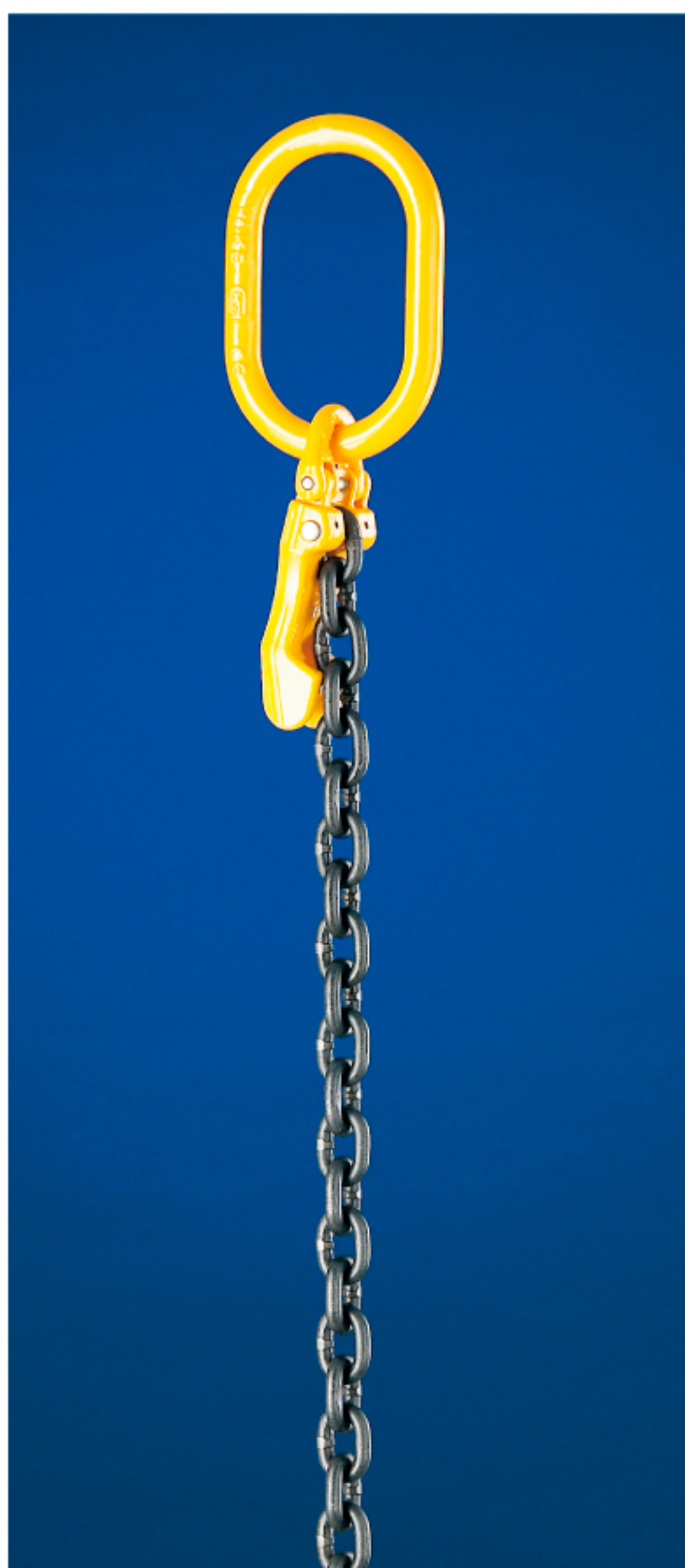
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Shortening Clutch, With Half Link

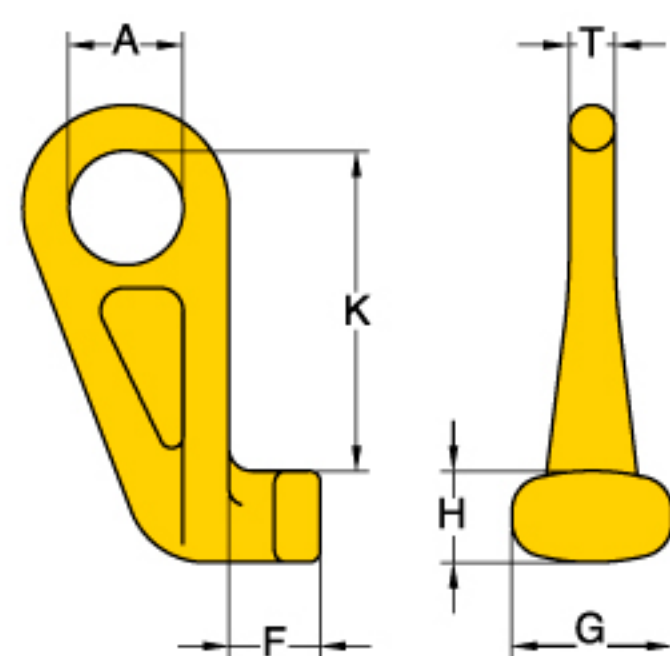


Item No.		Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)								N.W. Kg
				A	C	D	E	F	H	G	K	
8-078-07	New	2.0	7, 8	12	20	10	23	70	22	9	128	0.7
8-078-10	New	3.15	10	13	26	12	29	87	26	11	154	1.3
8-078-13	New	5.3	13	15	33	16	37	115	36	15	203	2.8
8-078-16	New	8.0	16	21	39	19	46	143	39	19	248	5.2

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

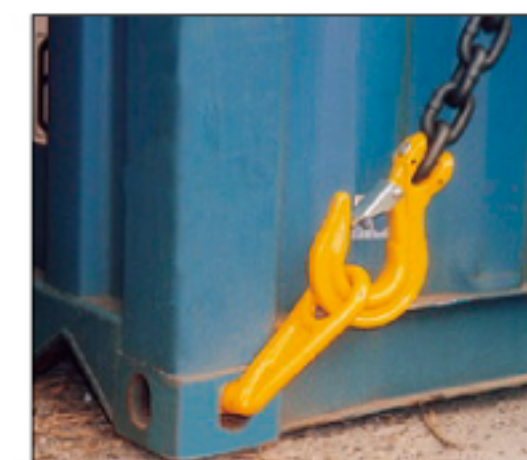


Eye Container Hook. Code " KA ".

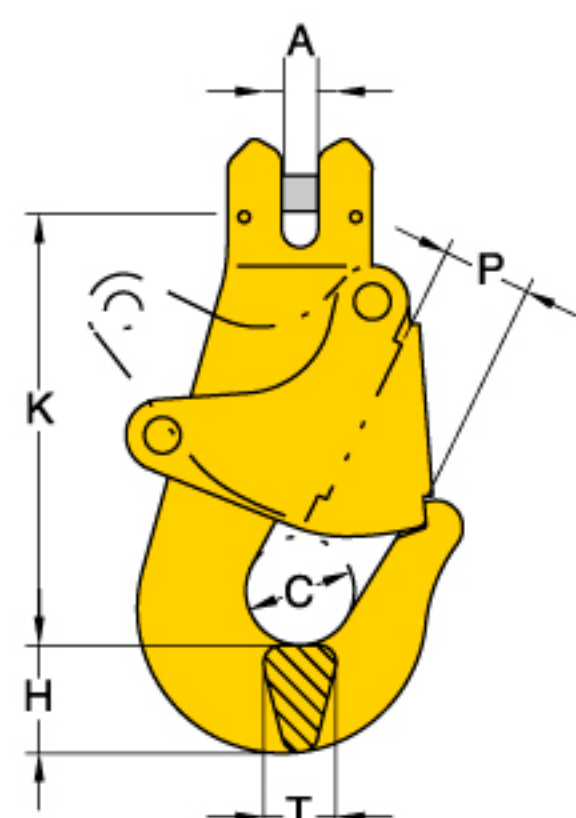


Item No.	Dsc.	Working Load Limit	Dimensions (mm)						N.W.
		tonnes*	K	A	F	T	G	H	Kg
8-067-STR	Straight	12.5	192	70	46	25	75	48	4.0
8-067-45LT	Left 45°	12.5	192	70	46	25	75	48	4.0
8-067-45RH	Right 45°	12.5	192	70	46	25	75	48	4.0

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



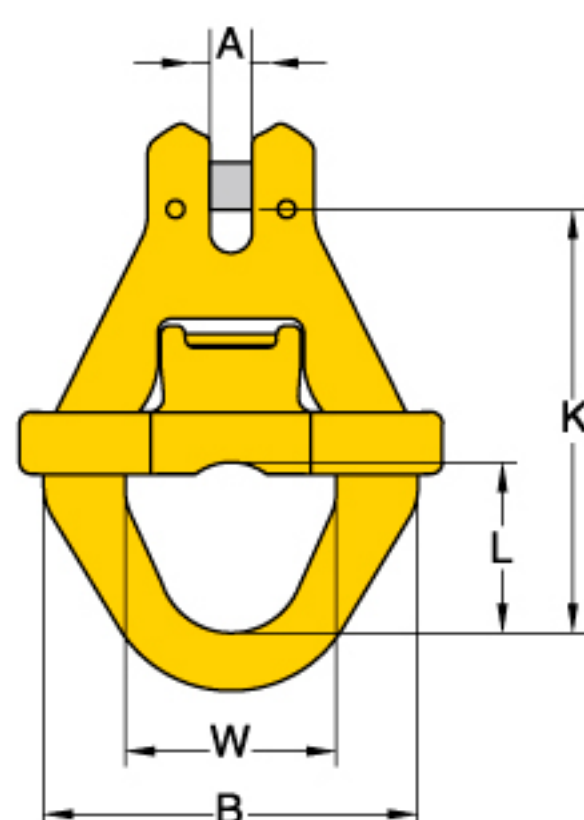
Clevis Container Hook. Code " KB ".



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)						N.W.
	tonnes*	mm	A	P	C	T	H	K	Kg
8-068-13	5.3	13	14	55	52	28	44	190	3.5

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Clevis Container Link, with spring gate. Code " KU ".



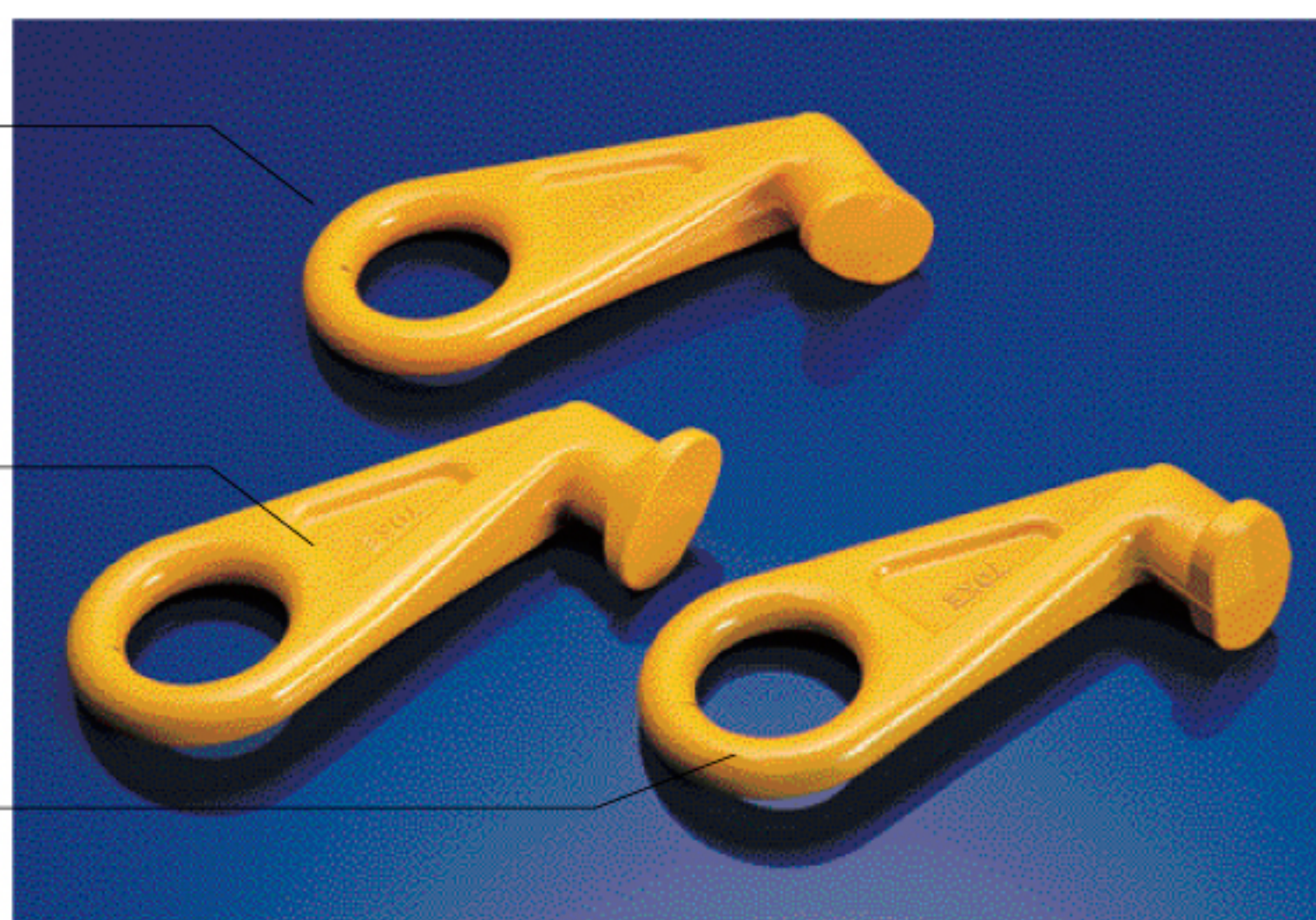
Item No.	Working Load Limit	For GR 80 Chain	Dimensions (mm)					N.W.
	tonnes*	mm	A	K	L	W	B	Kg
8-069-13	5.3	13	14	141	57	65	125	1.8

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

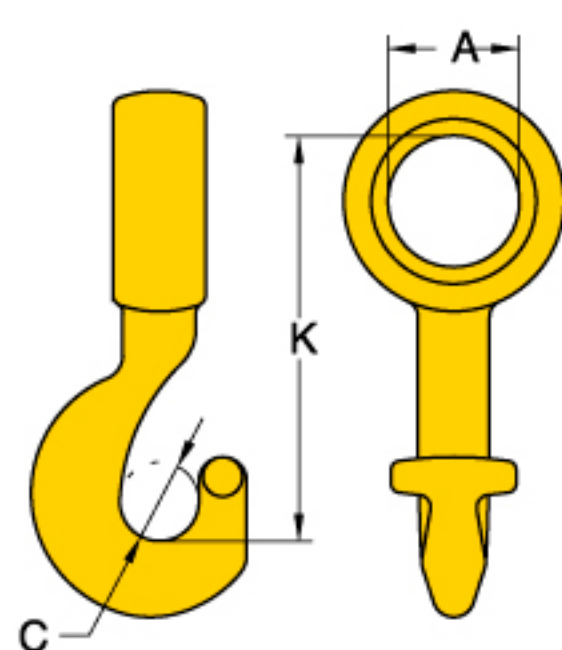
8-067-45LT

8-067-45RH

8-067-STR

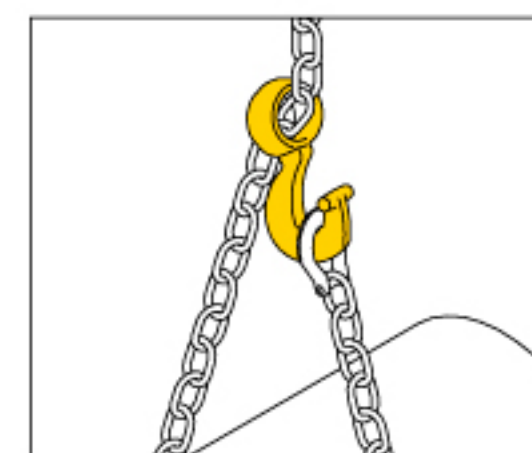


Twist Eye Choke Hook. Code " KE ".

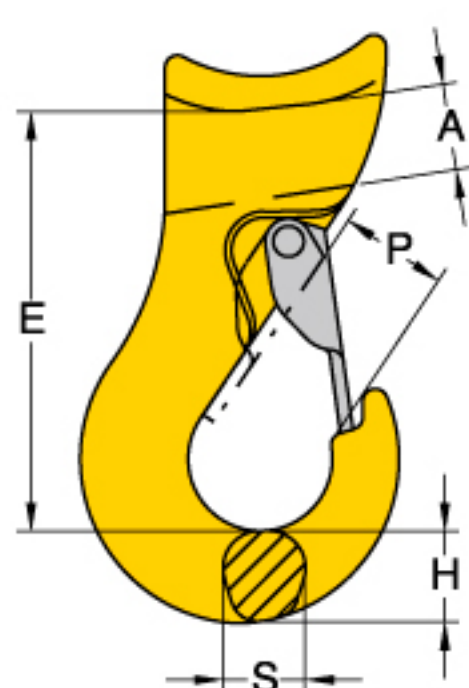


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)			N.W. Kg
			K	C	A	
8-063-07	2.0	7, 8	95	19	32	0.4
8-063-10	3.15	10	116	21	41	0.8
8-063-13	5.3	13	150	27	50	2.0
8-063-16	8.0	16	185	32	67	3.1

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

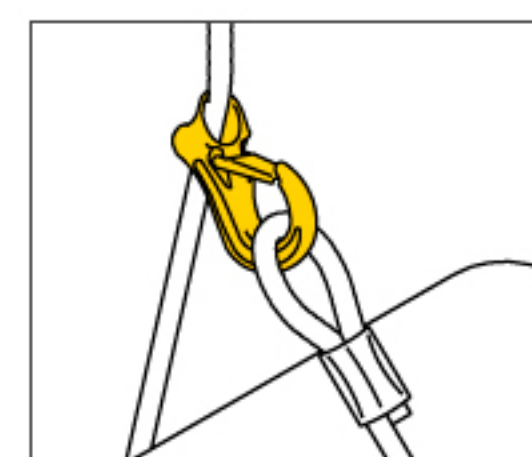


Sliding Choke Hook. Code " KF ".



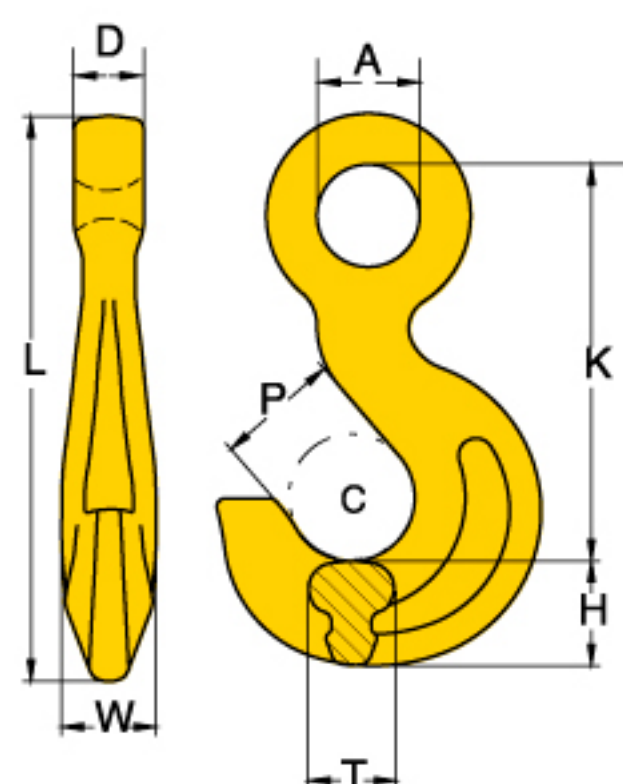
Item No.	Working Load Limit tonnes*	For Wire Rope mm	Dimensions (mm)					N.W. Kg
			A	E	P	S	H	
8-074-09/13	1.5	9, 13	16	87	18	18	24	0.6
8-074-14/16	2.2	14, 16	21	98	20	22	29	0.9

★ Design factor 5:1



Type Approval

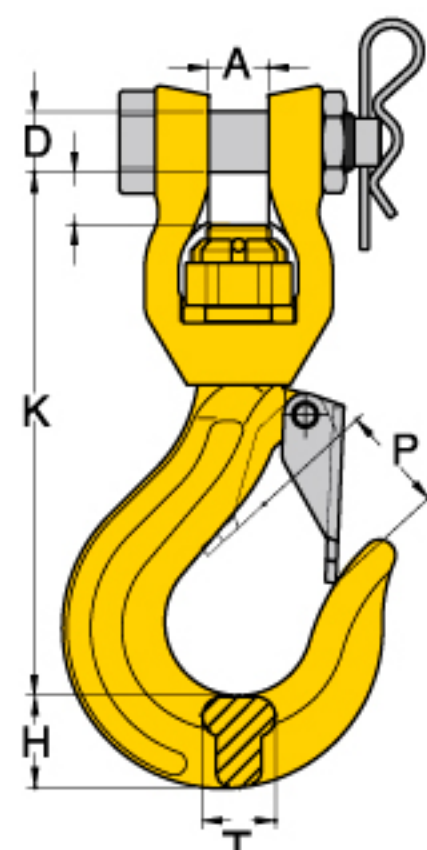
Container Hook, Code "KL"



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)								N.W. Kg
			A	K	H	P	T	D	L	W	
8-073-16	8.0	16	49	189	50	58	41	32	262	44	3.8

★ Design factor 5:1 proof tested and certified
Tested acc. to EN 1677: 2000.

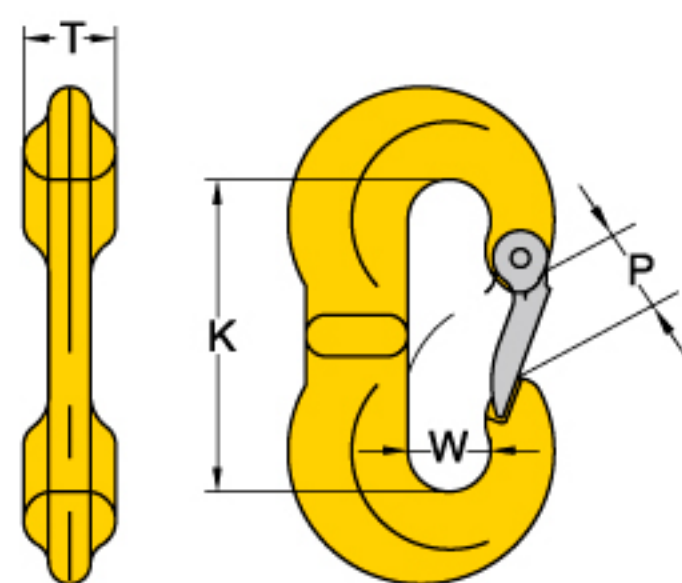
Shackle Eye Swivel Hook, with brass bushing. Code " YSWX ".



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)							N.W. Kg
			K	P	D	A	B	T	H	
8-048-16	8.0	16	255	54	28	28	28	35	45	6.0

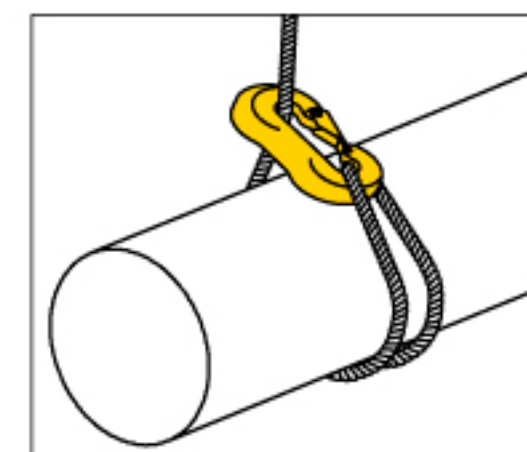
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Rapid Double End Choker. Code " KS ".

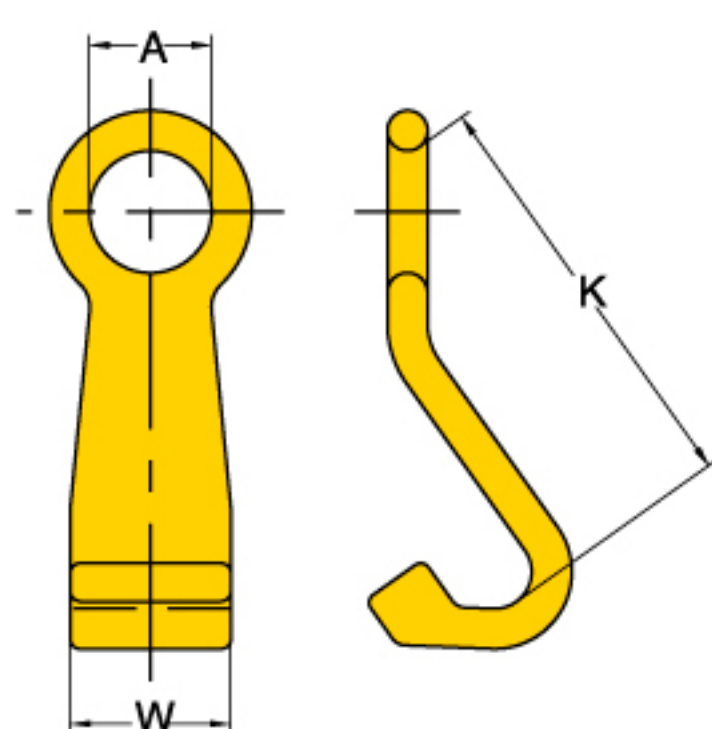


Item No.	Working Load Limit tonnes*	For Wire Rope mm	Dimensions (mm)				N.W. Kg
			K	P	W	T	
8-076-0.5	0.5	8	72	19	18	12	0.4
8-076-01	1.0	13	72	19	18	20	0.5
8-076-02	2.0	16	89	19	26	28	1.1
8-076-04	4.0	20	109	25	34	32	1.9

★ Design factor 5:1 proof tested and certified

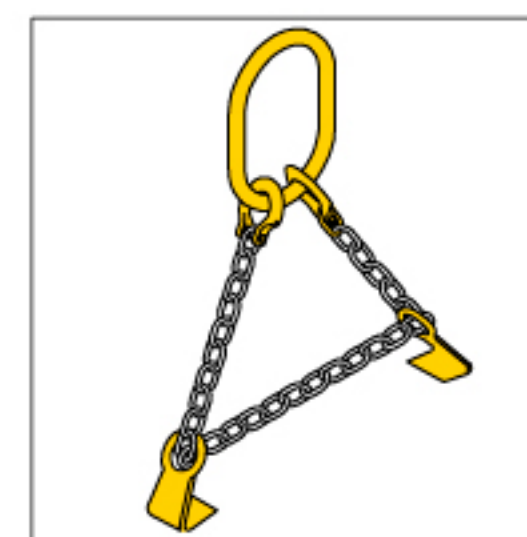


Barrel Hook. Code " KK ".

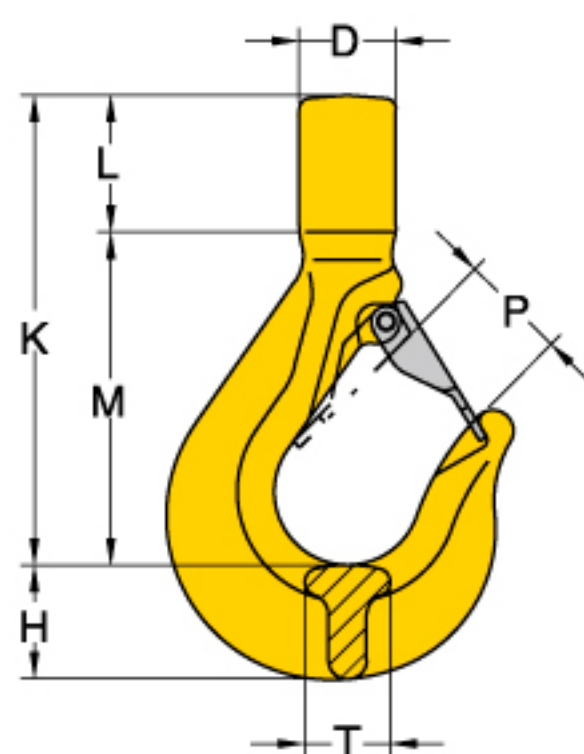


Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)			N.W. Kg
			A	K	W	
8-071-07	1.6	7, 8	38	133	50	0.9

★ Design factor 4:1 proof tested and certified



Shank Sling Hook. Code " FH ".



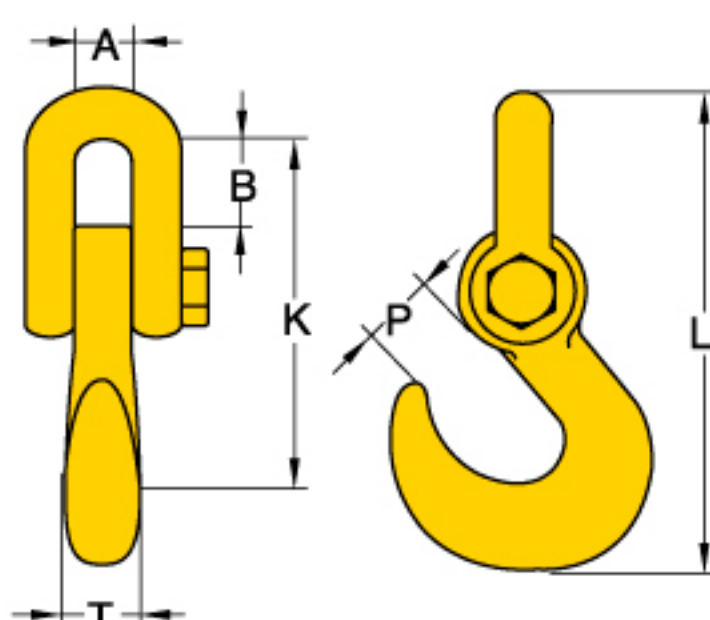
Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)								N.W. Kg
			K	P	D	T	H	L	d min**	M	
8-045-10	3.15	10	211	42	35	32	43	46	M20	140	1.6

**d min.: the smallest shank dimension after machining.

Note: After machining the shank proof loading must be carried out.

★ Design factor 4:1

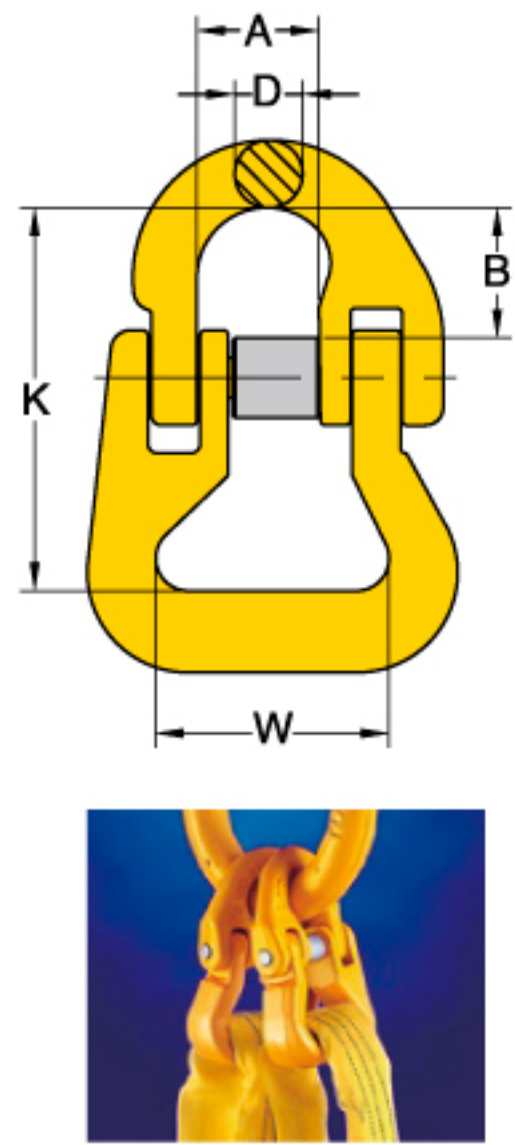
Tractor Hook. Code " FG ".



Item No.	Working Load Limit tonnes*	Dimensions (mm)						N.W. Kg
		K	P	B	A	T	L	
8-092-38	8.5	183	30	43	32	42	265	5.5
8-092-45	11	215	34	43	32	46	300	6.7

★ Design factor 4:1 proof tested and certified

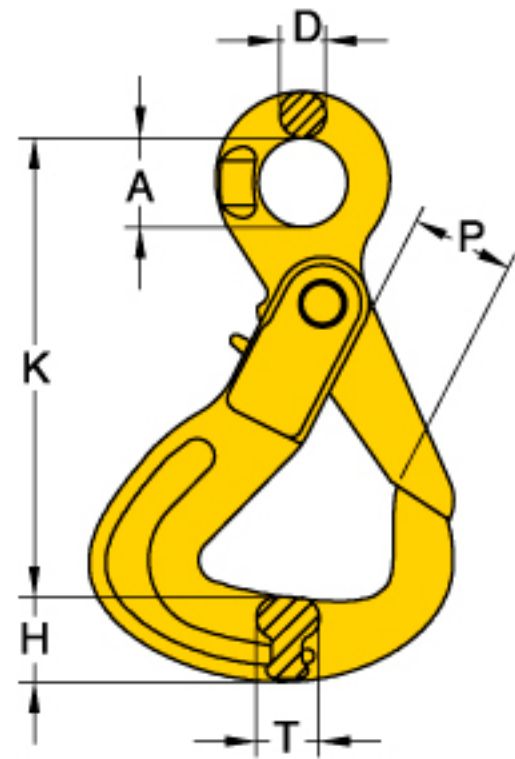




Web Sling Connector.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			A	B	D	K	W	
8-016-06	1.12	6	15	17	7	55	38	0.2
8-016-07	2.0	7, 8	18	22	9	62	40	0.3
8-016-10	3.15	10	25	26	11	78	47	0.6
8-016-13	5.3	13	30	35	16	95	53	1.0
8-016-16	8.0	16	36	38	19	115	67	2.0
8-016-20	12.5	18, 20	42	46	22	132	80	3.0
8-016-22	15.0	22	49	59	24	187	125	7.5
8-016-26	21.2	26	55	62	30	209	150	11.6
8-016-32	31.5	32	69	79	36	279	190	19.0

★ Design factor 4:1 proof tested and certified



Eye Self Locking Webbing Hook. Code " FT ".

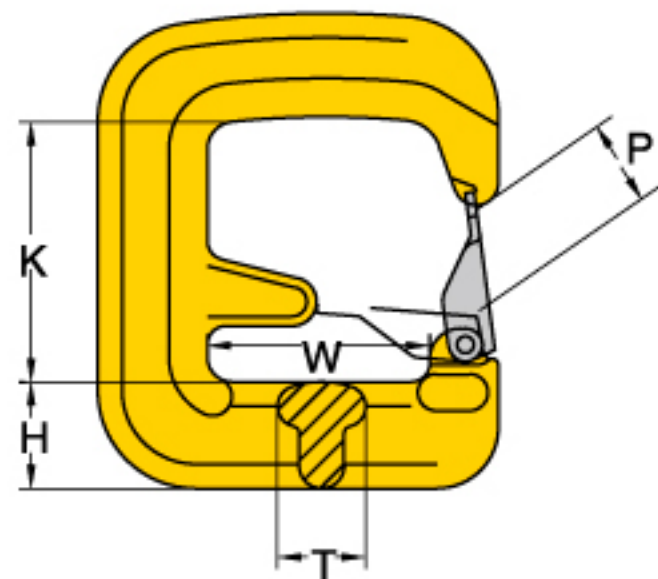
Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			K	P	A	D	T	H	
8-029-10	3.15	10	170	38	32	13	32	42	2.5

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

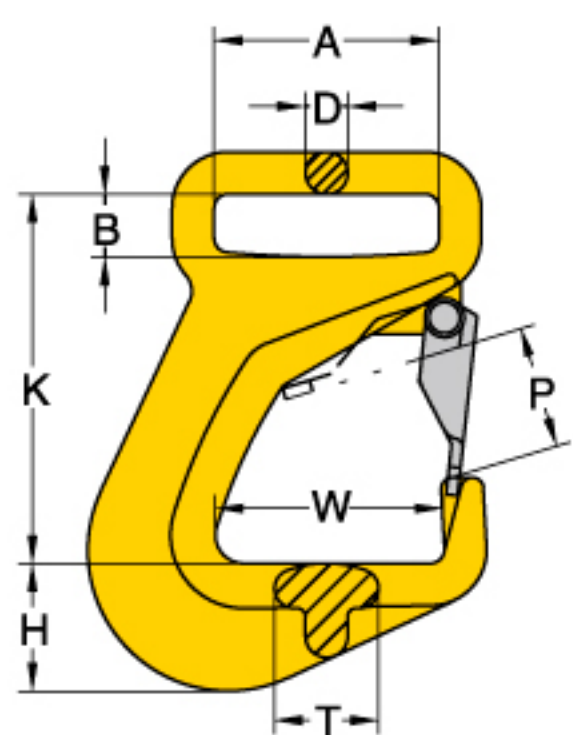
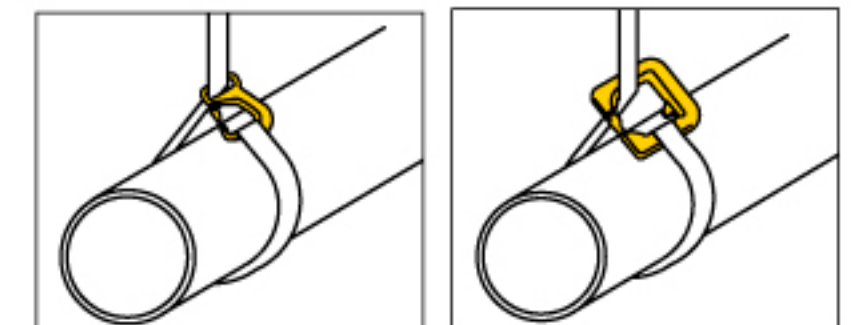
Flat Webbing Choker. Code " FN ".

Patent No. Germany 40104213.8
Taiwan 90301916



Item No.	Working Load Limit tonnes*	Dimensions (mm)					N.W. Kg
		K	P	W	T	H	
8-030-01	1	79	28	45	22	26	0.8
8-030-02	2	87	34	71	25	35	1.7
8-030-03	3	96	37	104	29	38	2.3
8-030-05	5	154	40	185	40	50	7.2

★ Design factor 4:1 proof tested and certified

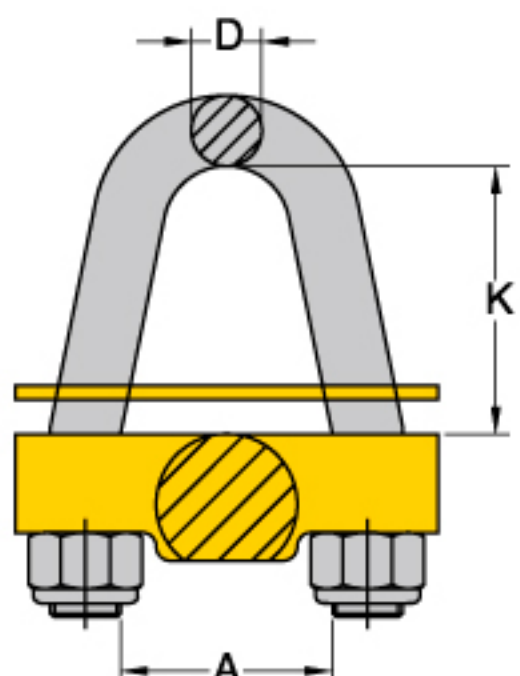


Flat Webbing Choker. Code " FM ".

Item No.	Working Load Limit tonnes*	Dimensions (mm)								N.W. Kg
		K	P	B	A	D	W	T	H	
8-031-02	2.0	140	44	24	81	14	80	40	44	2.2

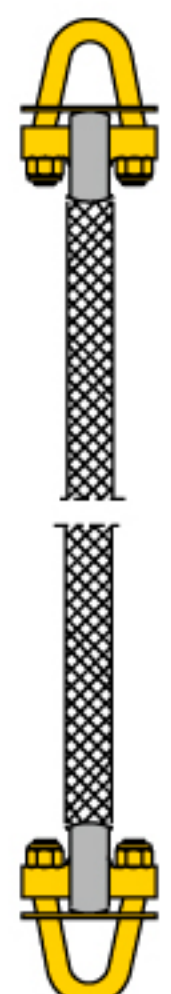
★ Design factor 4:1 proof tested and certified

Bolt Anchor. Code " DC ".

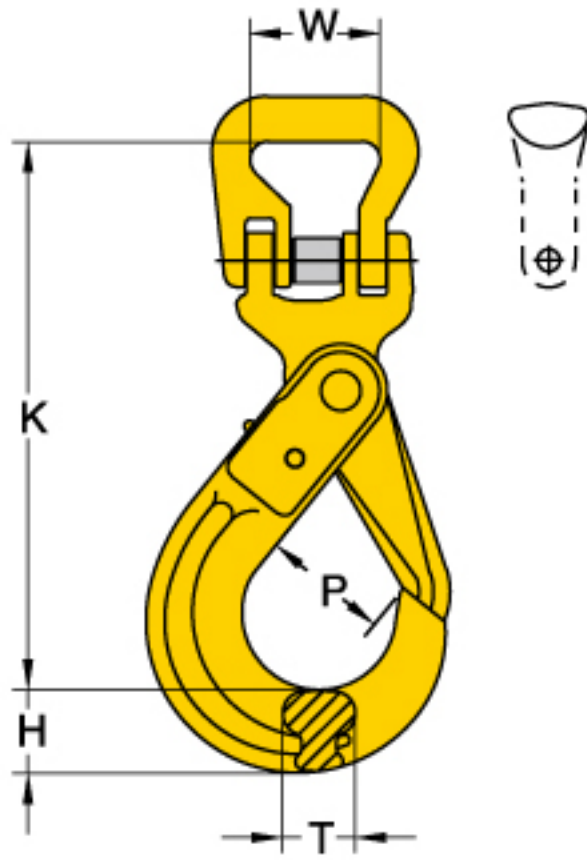


Item No.	Working Load Limit tonnes*	Dimensions (mm)			N.W. Kg
		K	A	D	
8-036-05	2.5	59	55	14	0.6
8-036-06	3.2	75	65	14	0.8
8-036-07	4.2	85	80	16	1.2
8-036-10	4.2	109	105	16	1.4
8-036-12	6.4	135	132	20	2.7
8-036-15	6.4	172	160	20	3.0

★ Design factor 5:1



RoundSling Self Locking Hook.



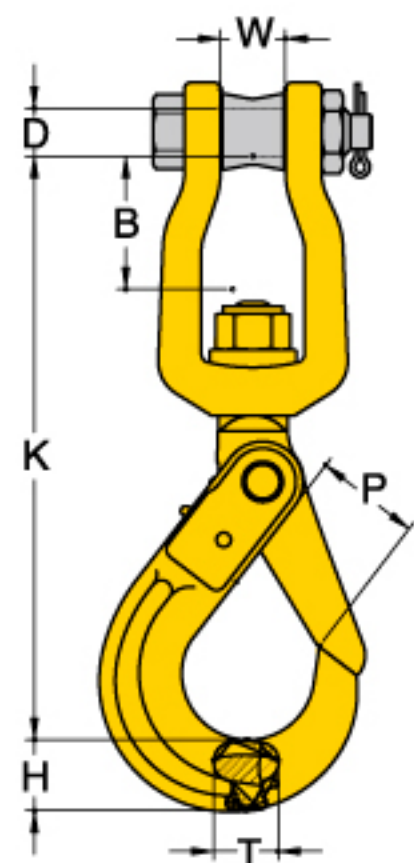
Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	P	W	T	H	
8-028-06	1.12	6	138	29	38	15	19	0.6
8-028-07	2.0	7, 8	169	34	40	20	24	1.0
8-028-10	3.15	10	196	44	47	26	30	1.9
8-028-13	5.3	13	253	52	53	30	39	3.7
8-028-16	8.0	16	305	60	67	36	49	6.8
8-028-20	12.5	18, 20	328	90	80	48	62	11.0
8-028-22	15.0	22	416	80	125	49	63	17.0
8-028-26	21.2	26	459	99	150	56	69	25.0

★ Design factor 4:1 proof tested and certified

YOKE RoundSling Self Locking Hook is designed in a way to solve your synthetic end-fitting problems. The RoundSling Self Locking Hook presents following utmost benefits :

1. The Round Shape is designed to provide great protection to your synthetic roundsling on everyloading.
2. Offer complete range of hooks from 1 tonnes up to 21.2 tonnes.
3. Assembly is fast and easy with only a hammer required.
4. The hook with Self Locking function meets real safe and safer required.
5. Acquired  certificate approved by BG  German company.
6. **Patent** : Taiwan, China, France, Germany, Italy, Japan, USA, UK, Switzerland, and Sweden.



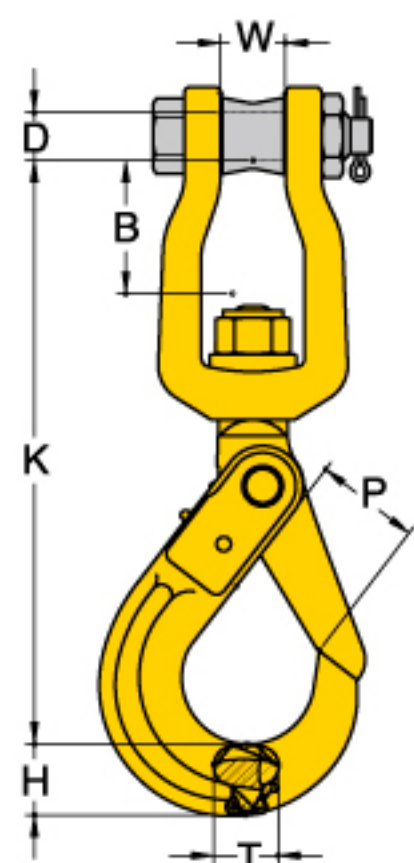


Shackle Swivel Self Hook, with brass bushing. Code " EH ".

Item No.	Working Load Limit tonnes*	Synthetic Rope Size mm	Dimensions (mm)							N.W. Kg
			B	D	K	P	T	H	W	
8-020-07 <i>New</i>	2.0	14-16	45	19	204	34	20	24	21	1.4
8-020-10 <i>New</i>	3.15	18-20	60	20	243	44	27	30	27	2.6
8-020-13 <i>New</i>	5.3	22-27	75	22	307	51	33	39	34	5.0

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.



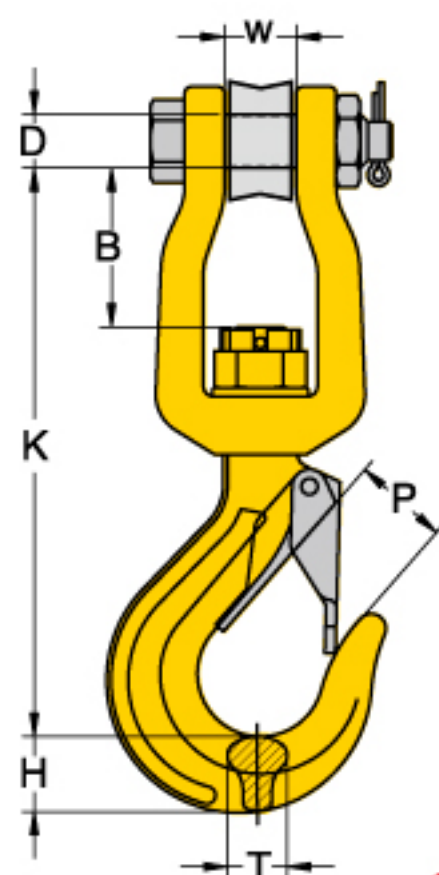
Shackle Swivel Self Hook, with ball bearing. Code " EHN ".

Ball bearing performs to fully under load

Item No.	Working Load Limit tonnes*	Synthetic Rope Size mm	Dimensions (mm)							N.W. Kg
			B	D	K	P	T	H	W	
8-020N-07 <i>New</i>	2.0	14-16	45	19	204	34	20	24	21	1.4
8-020N-10 <i>New</i>	3.15	18-20	60	20	243	44	27	30	27	2.6
8-020N-13 <i>New</i>	5.3	22-27	75	22	307	51	33	39	34	5.0

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

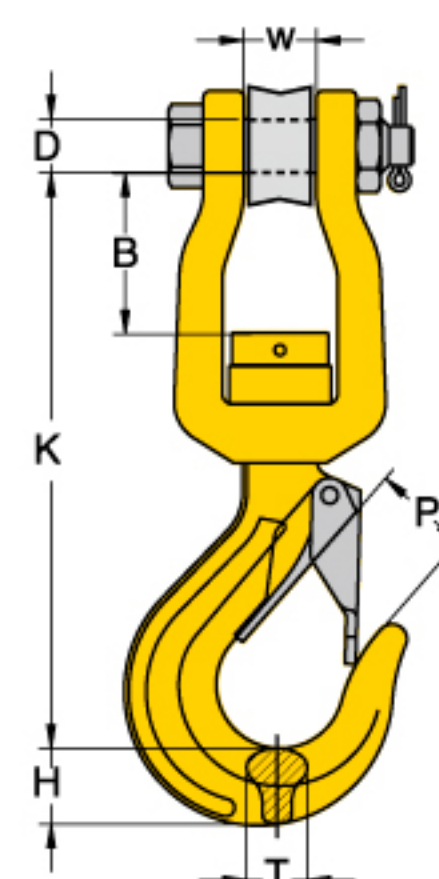


Shackle Swivel Hook, with brass bushing. Code " EHY ".

Item No.	Working Load Limit tonnes*	Synthetic Rope Size mm	Dimensions (mm)							N.W. Kg
			B	D	K	P	T	H	W	
8-021-07 <i>New</i>	2.0	14-16	45	19	172	26	18	22	21	1.3
8-021-10 <i>New</i>	3.15	18-20	60	20	214	36	23	28	27	2.2
8-021-13 <i>New</i>	5.3	22-27	75	22	265	42	28	37	34	4.0

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.



Shackle Swivel Hook, with ball bearing. Code " EHYN ".

Ball bearing performs to fully swivel under load.

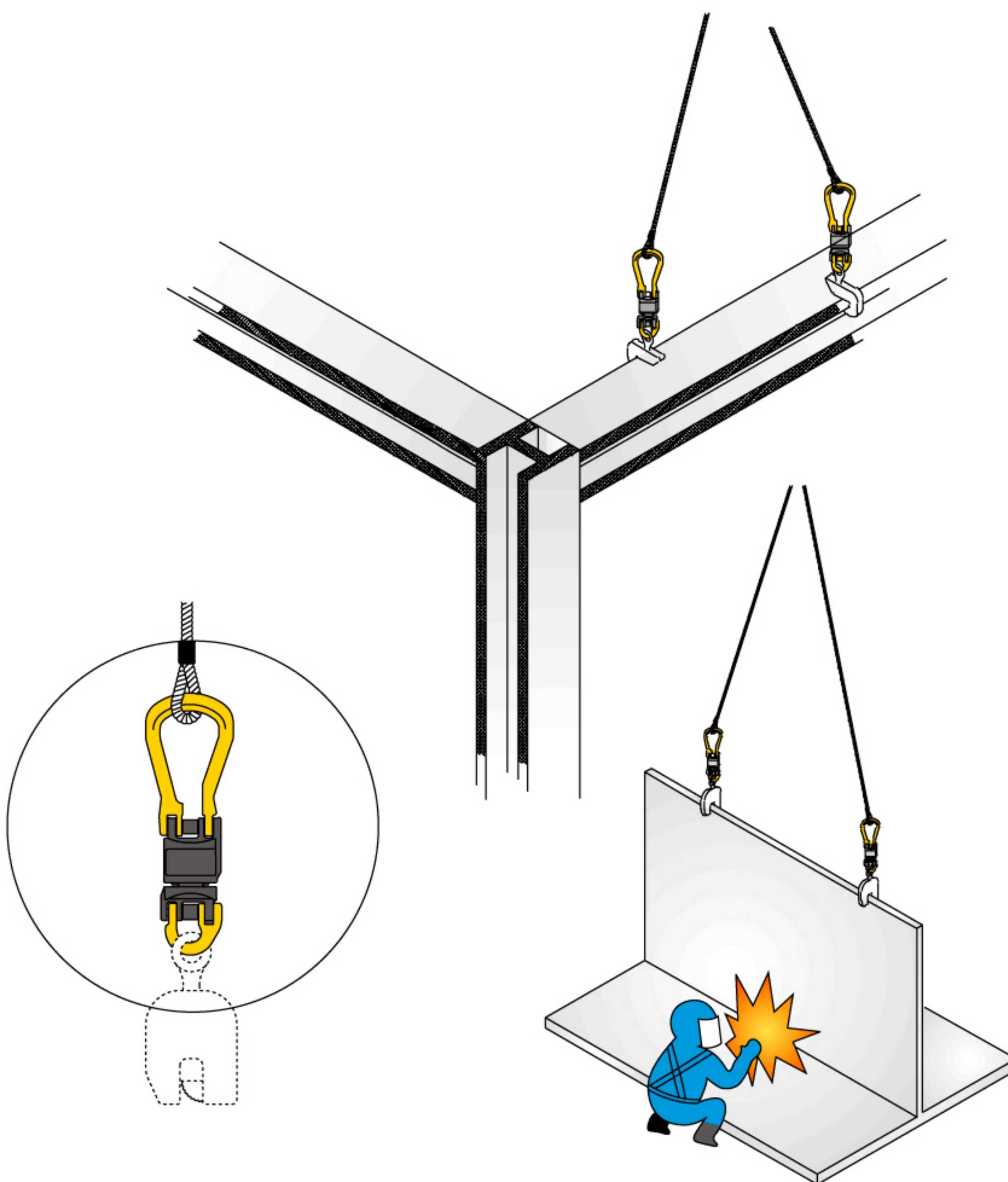
Item No.	Working Load Limit tonnes*	Synthetic Rope Size mm	Dimensions (mm)							N.W. Kg
			B	D	K	P	T	H	W	
8-021N-07 <i>New</i>	2.0	14-16	45	19	172	26	18	22	21	1.3
8-021N-10 <i>New</i>	3.15	18-20	60	20	214	36	23	28	27	2.2
8-021N-13 <i>New</i>	5.3	22-27	75	22	265	42	28	37	34	4.0

★ Design factor 4:1 proof tested and certified

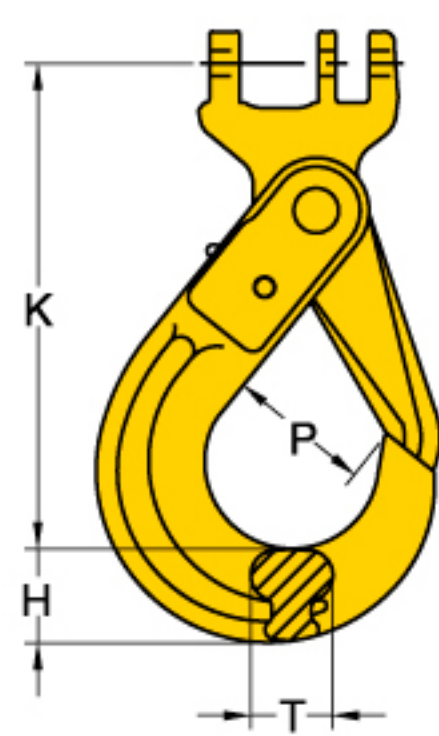
Tested acc. to EN 1677: 2000.

YOKE "BSI" Insulated Swivels and Fittings

- The perfect system for universal coupling of components to chain, wire rope and synthetic slings.
- Heavy hoisting with a strong but lightweight system. All components are forged high alloy steel compatible with forged chain and fittings.
- Assembly is fast and easy with only a hammer required.
- Individual swivels & components are 100% proof load tested to a minimum of 2.5 times the working load limit.
- All "BSI" Swivels are individually tested during manufacturing to assure insulating properties. A insulated Test Certificate is packaged with each unit shipped.
- YOKE "BSI" Insulated Swivels are designed with ball bearing which performs to fully swivel under Load.
- Acquired  certificate approved by BG  German company.



Coupling Self Locking Hook. Code " YL ".



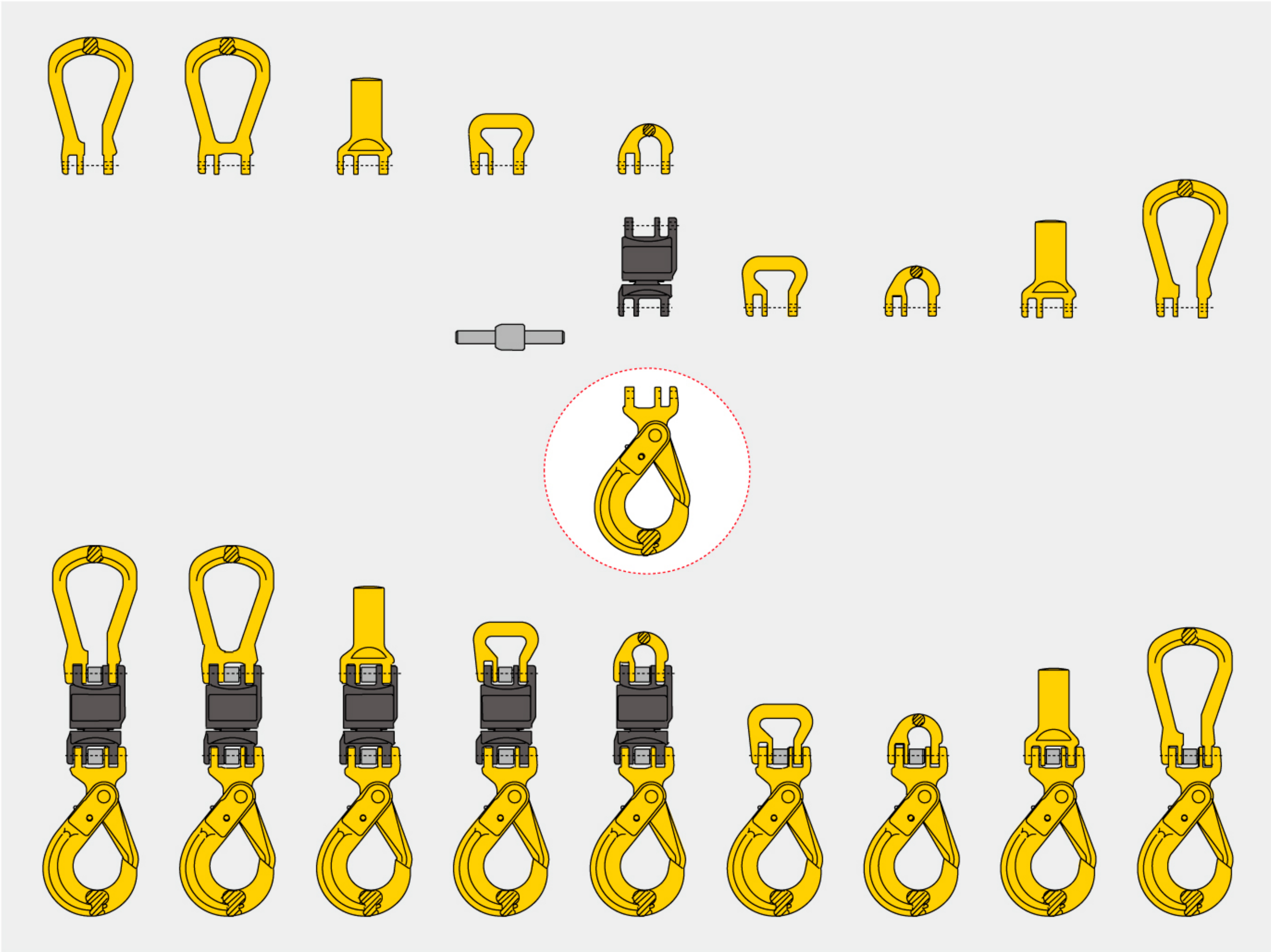
Patent

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)				N.W. Kg
			K	P	T	H	
8-023-06	1.12	6	105	29	15	19	0.5
8-023-07	2.0	7, 8	136	34	20	24	0.9
8-023-10	3.15	10	154	44	26	30	1.3
8-023-13	5.3	13	202	52	30	39	2.8
8-023-16	8.0	16	242	60	36	49	5.7
8-023-20	12.5	18, 20	257	90	48	62	8.5
8-023-22	15.0	22	304	80	49	63	11.0
8-023-26	21.2	26	329	99	56	69	14.5

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

YOKE's innovative, fine design with " **Coupling Pin** " system hook is able to solve any of your problems in Chain, Wire Rope and Synthetic Slings. The hook :

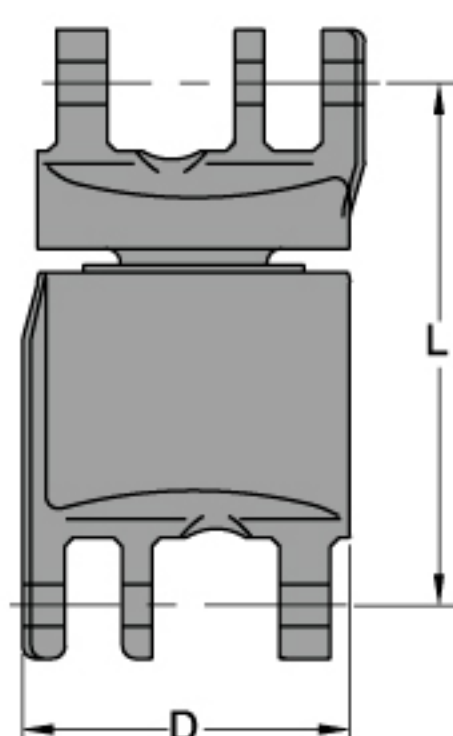
1. Create more safer lifting with the use of " Self Locking " system.
2. Assembly is fast and easy with only a hammer required.
3. Acquired  certificate approved by  German company.
4. **Patent** , Taiwan, China, France, Germany, Italy, Japan, USA, UK, Switzerland, and Sweden.



Insulated Blank Swivels. with ball bearing, Code " BSI ".

Individually tested to resist 1500 Volts insulated with Test Certificate.

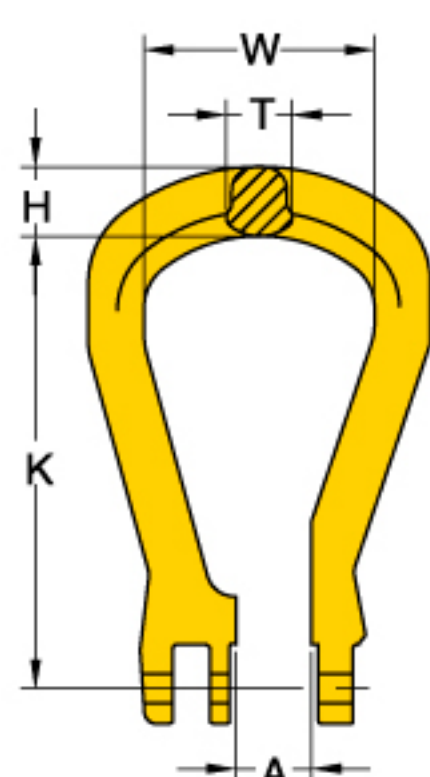
Design for protection of overhead crane during welding operations on suspended loads.



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)		N.W.
	tonnes*	mm	D	L	Kg
8-088-07	2.0	7, 8	50	75	0.5
8-088-10	3.15	10	62	94	1.2
8-088-13	5.3	13	77	123	2.5
8-088-16	8.0	16	94	143	4.4
8-088-20	12.5	18, 20	109	164	7.0

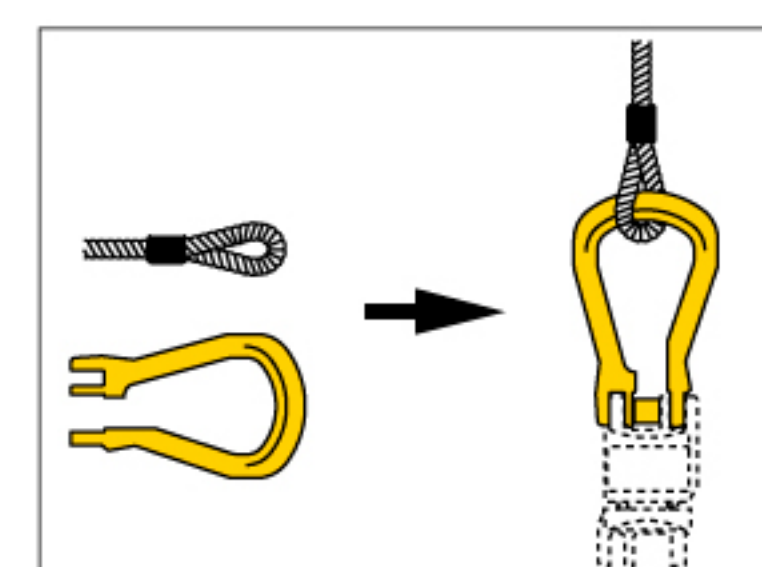
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Coupling Master Link. Code " EC ".

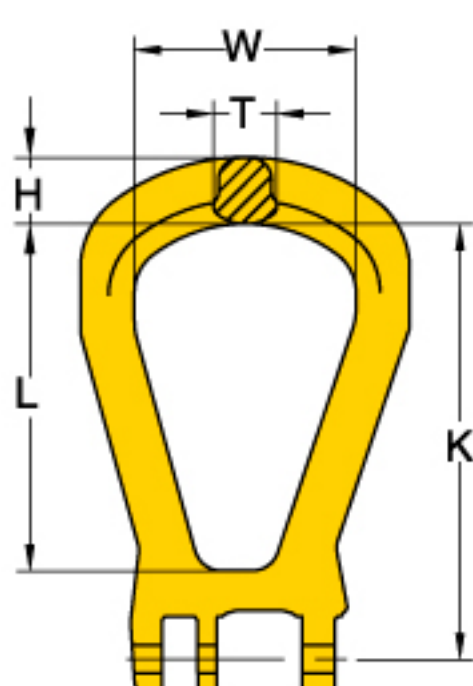


Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)					N.W.
	tonnes*	mm	K	W	T	H	A	Kg
8-051-07	2.0	7, 8	100	50	15	15	15	0.3
8-051-10	3.15	10	127	65	19	19	19	0.6
8-051-13	5.3	13	145	72	23	22	25	1.0
8-051-16	8.0	16	174	80	25	26	30	1.6
8-051-20	12.5	18, 20	202	104	31	36	36	2.8

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



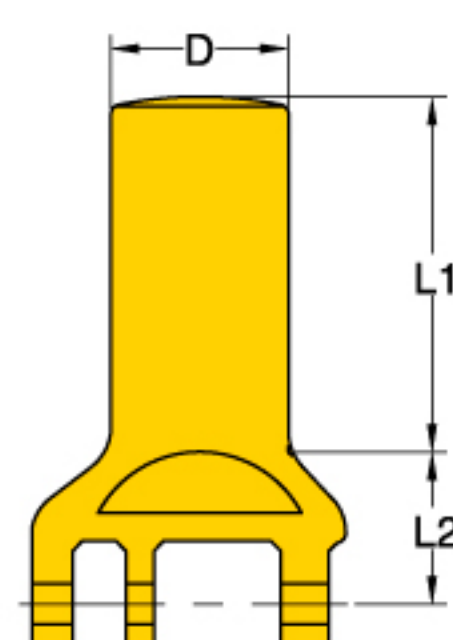
Closed Coupling Master Link. Code " ECO ".



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)					N.W.
	tonnes*	mm	K	W	T	H	L	Kg
8-052-07	2.0	7, 8	100	50	15	15	78	0.3
8-052-10	3.15	10	127	65	19	19	101	0.6
8-052-13	5.3	13	145	72	23	22	113	1.1
8-052-16	8.0	16	174	80	25	26	137	1.7
8-052-20	12.5	18, 20	202	104	31	36	165	2.9

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Shank Coupling. Code " EA ".



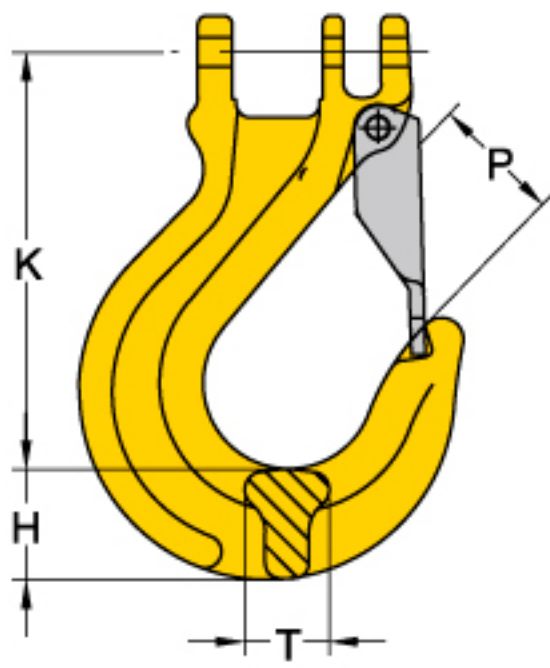
Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)				N.W.
	tonnes*	mm	D	d min.**	L1	L2	Kg
8-050-07	2.0	7, 8	30	13	69	30	0.5
8-050-10	3.15	10	35	16	70	32	0.7
8-050-13	5.3	13	42	20	105	39	1.5
8-050-16	8.0	16	50	25	120	46	2.6
8-050-20	12.5	18, 20	75	30	90	59	5.5

** d min.: the smallest shank dimension after machining.

Note: After machining the shank, proof loading must be carried out.

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

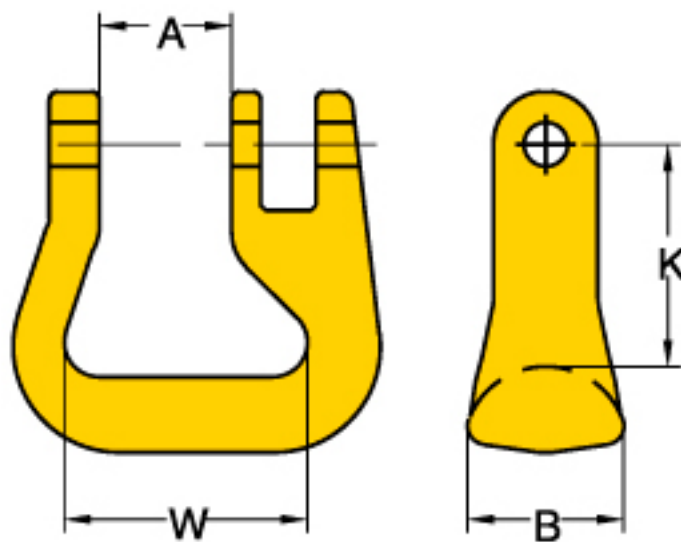
Coupling Sling Hook. Code " EB ".



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)				N.W.
	tonnes*	mm	K	P	T	H	Kg
8-055-07	2.0	7, 8	93	30	19	23	0.4
8-055-10	3.15	10	115	36	23	31	0.9
8-055-13	5.3	13	141	42	28	36	1.8
8-055-16	8.0	16	166	47	32	45	2.9
8-055-20	12.5	18, 20	191	52	43	48	4.7

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

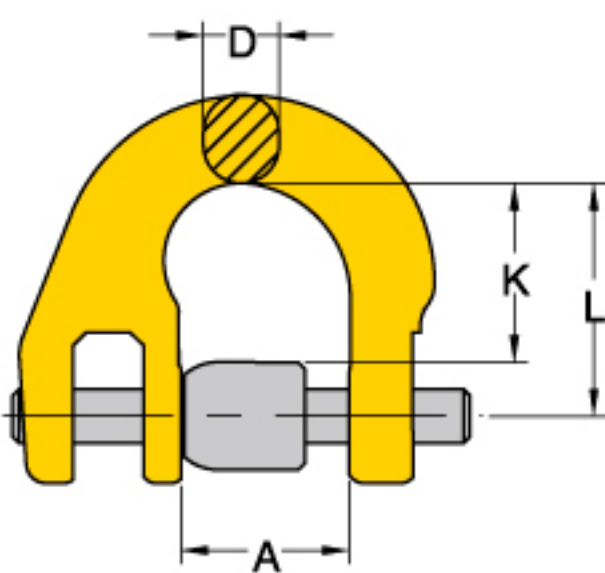
Round Sling Coupling. Code " YW ".



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)				N.W.
	tonnes*	mm	K	W	A	B	Kg
8-053-06	1.12	6	33	38	15	22	0.2
8-053-07	2.0	7, 8	33	40	18	24	0.2
8-053-10	3.15	10	42	47	25	29	0.4
8-053-13	5.3	13	51	53	30	35	0.7
8-053-16	8.0	16	63	67	36	44	1.3
8-053-20	12.5	18, 20	71	80	42	52	2.0
8-053-22	15.0	22	112	125	49	72	5.7
8-053-26	21.2	26	130	150	55	84	9.0
8-053-32	31.5	32	165	190	69	85	13.7

★ Design factor 4:1 proof tested and certified

Half Coupling Link, with Coupling Pin and Sleeve Locking. Code " BST ".



Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)				N.W.
	tonnes*	mm	L	A	D	K	Kg
8-054-06	1.12	6	22	15	7	17	0.1
8-054-07	2.0	7, 8	28	18	9	22	0.1
8-054-10	3.15	10	34	25	11	26	0.2
8-054-13	5.3	13	45	30	16	35	0.4
8-054-16	8.0	16	50	36	19	38	0.6
8-054-20	12.5	18, 20	60	42	22	46	1.1
8-054-22	15.0	22	76	49	24	59	1.6
8-054-26	21.2	26	80	55	30	62	2.6
8-054-32	31.5	32	100	69	36	79	4.9

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Coupling Pin & Sleeve Set.



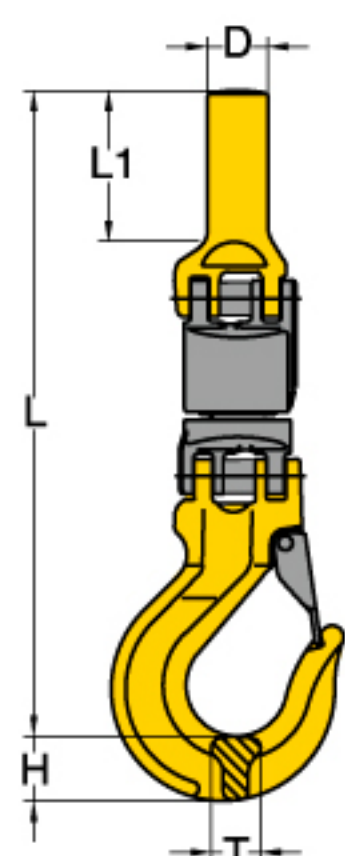
Item No.	Size		Working Load Limit
	inch	mm	tonnes*
8-P015-05	3/16	5	0.8
8-P015-06	7/32	6	1.12
8-P015-07	1/4~5/16	7	2.0
8-P015-10	3/8	10	3.15
8-P015-13	1/2	13	5.3
8-P015-16	5/8	16	8.0
8-P015-20	3/4	18, 20	12.5
8-P015-22	7/8	22	15.0
8-P015-26	1	26	21.2
8-P015-32	1-1/4	32	31.5

Latch Kits.

for 8-044, 8-043



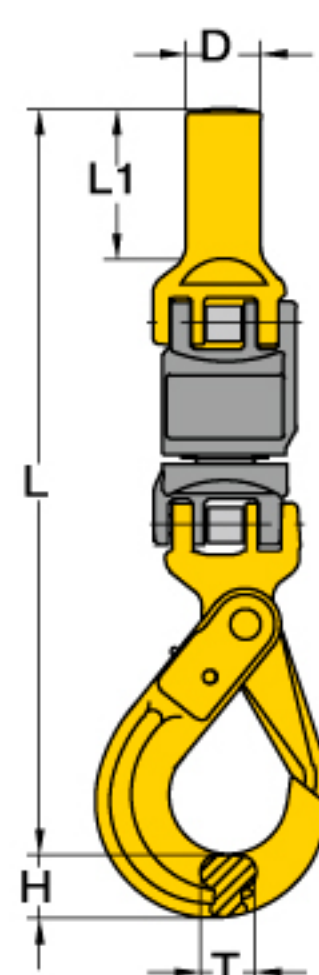
Item No.	Size	
	inch	mm
8-P044-06	7/32	6
8-P044-07	1/4~5/16	7
8-P044-10	3/8	10
8-P044-13	1/2	13
8-P044-16	5/8	16
8-P044-20	3/4	18, 20
8-P044-22	7/8	22
8-P044-26	1	26
8-P044-32	1-1/4	32



Insulated Swivels, with Shank & Coupling Sling Hook.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			L	T	H	D	L1	
8-132-07	2.0	7, 8	266	19	23	30	69	1.8
8-132-10	3.15	10	310	23	31	35	70	3.0
8-132-13	5.3	13	409	28	36	42	105	5.8
8-132-16	8.0	16	474	32	45	50	120	10.3
8-132-20	12.5	18, 20	502	43	48	75	90	17.1

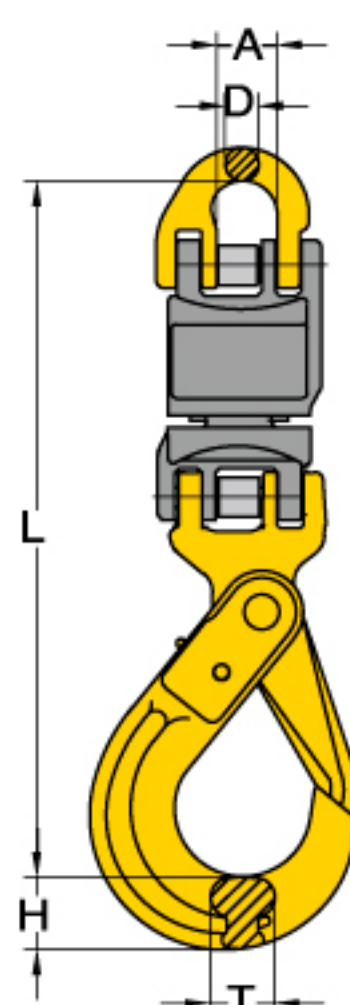
★ Design factor 4:1 proof tested and certified



Insulated Swivels, with Shank & Coupling Self Locking Hook.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			L	T	H	D	L1	
8-121-07	2.0	7, 8	310	20	24	30	69	2.3
8-121-10	3.15	10	350	26	30	35	70	3.4
8-121-13	5.3	13	470	30	39	42	105	7.0
8-121-16	8.0	16	551	36	49	50	120	12.6
8-121-20	12.5	18, 20	568	48	62	75	90	21.3

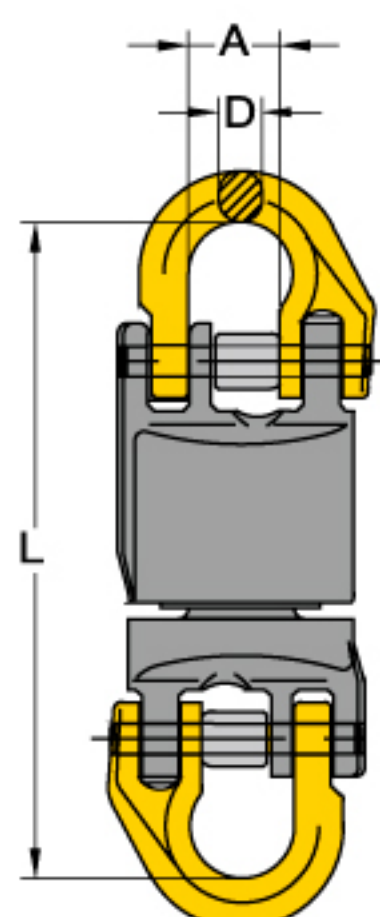
★ Design factor 4:1 proof tested and certified



Insulated Swivels, with Half Link & Coupling Self Locking Hook.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			L	T	H	A	D	
8-122-07	2.0	7, 8	239	20	24	18	9	1.9
8-122-10	3.15	10	282	26	30	25	11	3.2
8-122-13	5.3	13	371	30	39	30	16	6.0
8-122-16	8.0	16	435	36	49	36	19	11.3
8-122-20	12.5	18, 20	482	48	62	42	22	17.2

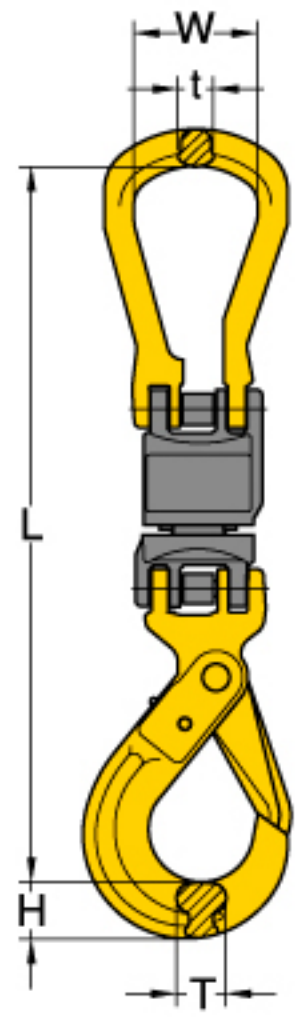
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Insulated Swivels, with 2 Half Links.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)			N.W. Kg
			L	A	D	
8-123-07	2.0	7, 8	131	18	9	0.7
8-123-10	3.15	10	162	25	11	1.5
8-123-13	5.3	13	214	30	16	3.3
8-123-16	8.0	16	243	36	19	5.8
8-123-20	12.5	18, 20	285	42	22	9.2

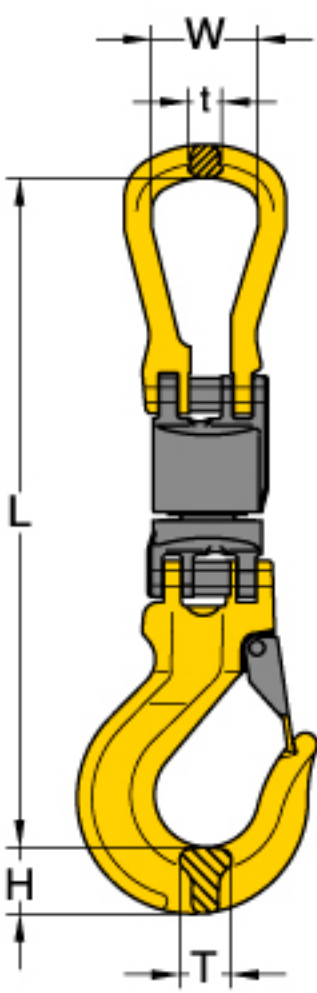
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Insulated Swivels, with Open Master Link & Coupling Self Locking Hook.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			L	T	H	W	t	
8-124-07	2.0	7, 8	310	20	24	50	15	2.1
8-124-10	3.15	10	374	26	30	65	19	3.6
8-124-13	5.3	13	471	30	39	72	23	6.8
8-124-16	8.0	16	560	36	49	80	25	12.3
8-124-20	12.5	18, 20	624	48	62	104	31	18.6

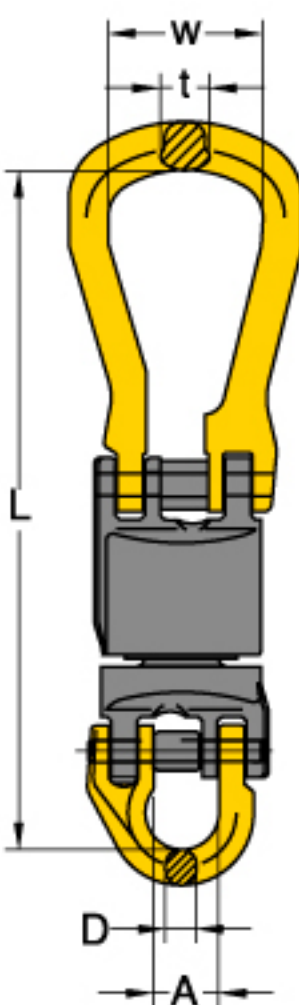
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Insulated Swivels, with Open Master Link with Sling Hook.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			L	T	H	W	t	
8-125-07	2.0	7, 8	267	19	23	50	15	1.6
8-125-10	3.15	10	335	23	31	65	19	2.7
8-125-13	5.3	13	410	28	36	72	23	5.4
8-125-16	8.0	16	484	32	45	80	25	8.2
8-125-20	12.5	18, 20	558	43	48	104	31	14.7

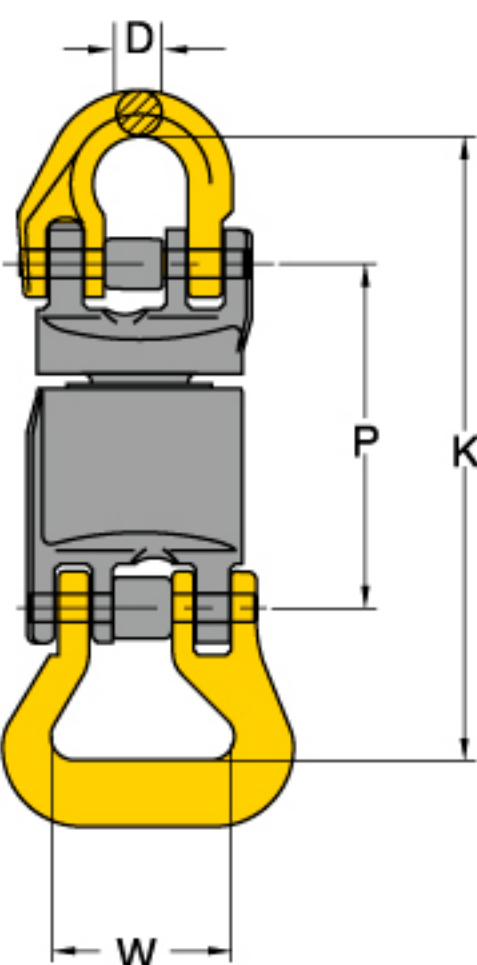
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Insulated Swivels, with Open Master Link & Half Link.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			L	A	D	W	t	
8-126-07	2.0	7, 8	202	18	9	50	15	1.3
8-126-10	3.15	10	255	25	11	65	19	2.0
8-126-13	5.3	13	313	30	16	72	23	4.0
8-126-16	8.0	16	368	36	19	80	25	6.9
8-126-20	12.5	18, 20	427	42	22	104	31	11.0

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

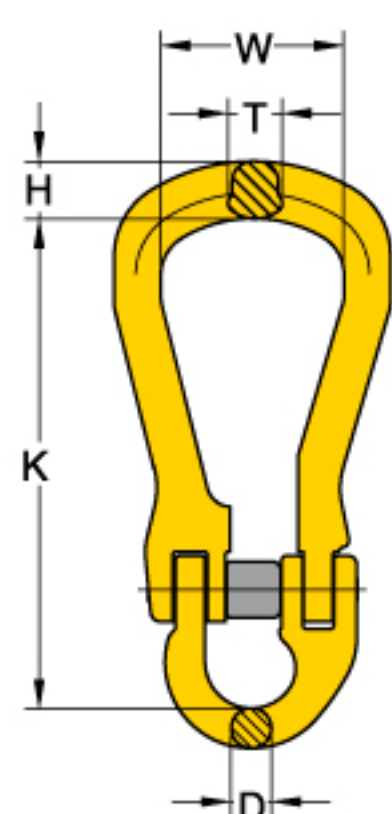


Insulated Swivels, with Half Link & Web Sling Connector.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)				N.W. Kg
			D	K	P	W	
8-130-07	2.0	7, 8	9	136	76	40	1.2
8-130-10	3.15	10	11	170	94	47	1.8
8-130-13	5.3	13	16	219	123	53	3.6
8-130-16	8.0	16	19	256	142	67	6.5
8-130-20	12.5	18, 20	22	295	164	80	10.1

★ Design factor 4:1 proof tested and certified

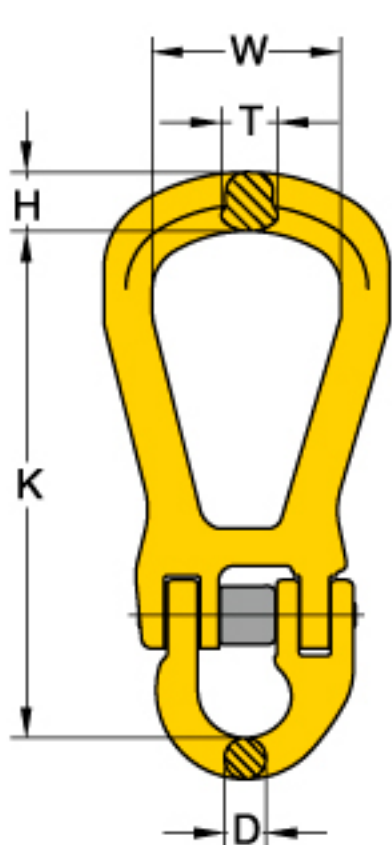
Open Master Link with Half Link.



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	W	T	H	D	
8-128-07	2.0	7, 8	121	50	15	15	9	0.4
8-128-10	3.15	10	149	65	19	19	11	0.8
8-128-13	5.3	13	187	72	23	22	16	1.5
8-128-16	8.0	16	216	80	25	26	19	2.4
8-128-20	12.5	18, 20	252	104	31	36	22	3.9

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

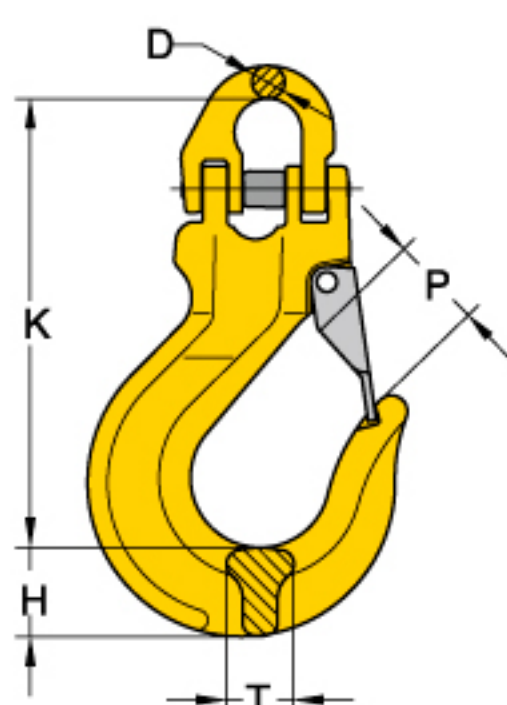
Closed Master Link with Half Link.



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	W	T	H	D	
8-129-07	2.0	7, 8	121	50	15	15	9	0.4
8-129-10	3.15	10	149	65	19	19	11	0.8
8-129-13	5.3	13	187	72	23	22	16	1.5
8-129-16	8.0	16	216	80	25	26	19	2.4
8-129-20	12.5	18, 20	252	104	31	36	22	3.9

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

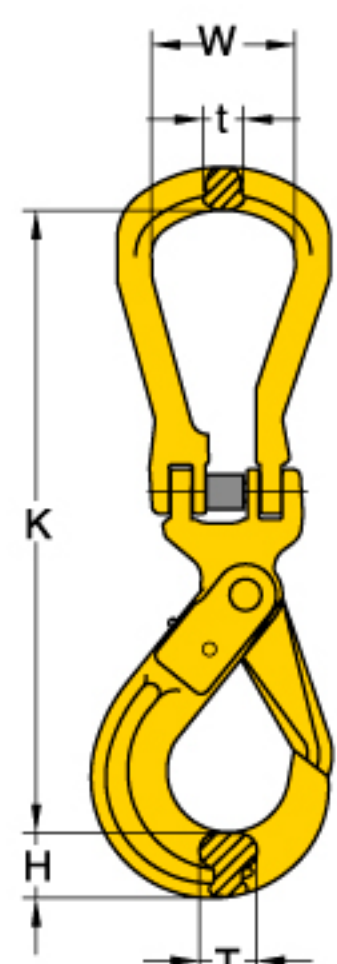
Sling Hook with Half Link.



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	P	T	H	D	
8-131-07	2.0	7, 8	123	30	19	23	9	0.5
8-131-10	3.15	10	149	36	23	31	11	1.1
8-131-13	5.3	13	187	42	28	36	16	2.0
8-131-16	8.0	16	216	47	32	45	19	4.4
8-131-20	12.5	18, 20	252	52	43	48	22	5.8

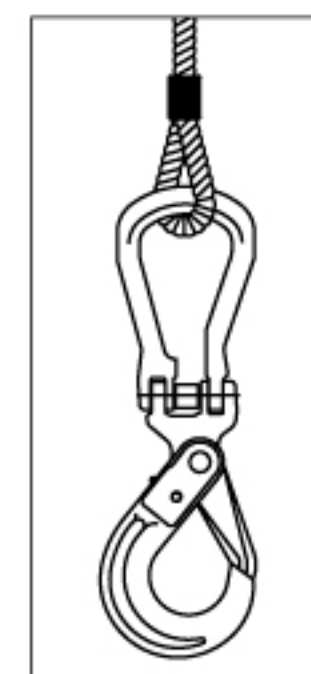
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.

Self Locking Hook with Open Master Link.



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			K	T	H	W	t	
8-127-07	2.0	7, 8	228	20	24	50	15	1.2
8-127-10	3.15	10	268	26	30	65	19	2.4
8-127-13	5.3	13	343	30	39	72	23	4.1
8-127-16	8.0	16	408	36	49	80	25	7.7
8-127-20	12.5	18, 20	448	48	62	104	31	11.7

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



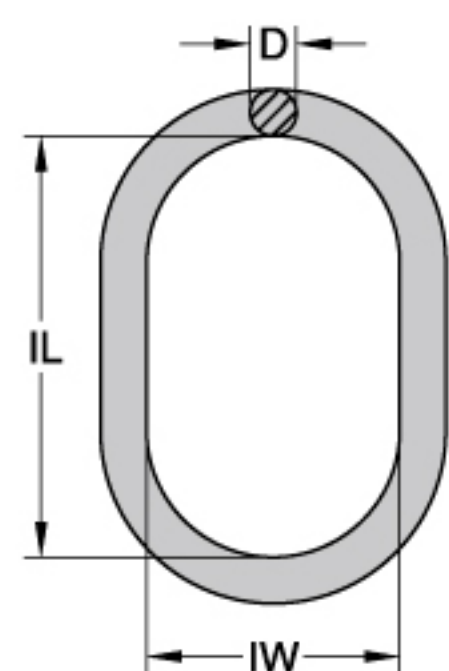
New Introduction



New Introduction: Dacormet® surface finish.

The Dacormet finish is specially designed to offer superior corrosion resistance in a Fishing/Marine environment. The Dacormet finish offers excellent resistance to rust. Along with exceptional corrosion resistance we are able to maintain superior strength and wear ability.

Forged Oblong Master Link. Dacormet® surface finish.



Type Approval

Item No.	WLL β 0-45° tonnes*	For Grade 80 Chain (mm)		Dimensions (mm)			N.W. Kg
		1 Leg	2 Leg	IL	IW	D	
8-M003-06 *	1.25	6	--	100	60	11	0.2
8-M003-0806 *	2.5	7, 8	6	120	70	14	0.4
8-M003-1008 *	4.0	10	7, 8	140	80	17	0.7
8-M003-13 *	5.4	13	--	150	90	19	1.1
8-M003-1310 *	7.5	13	10	160	95	22	1.5
8-M003-16 *	10.0	16	--	190	110	25	2.2
8-M003-1613 *	10.0	16	13	180	105	28	2.8
8-M003-19 *	12.0	19, 20	--	200	120	30	3.6
8-M003-2216 *	17.0	22	16	240	140	34	5.5
8-M003-26 *	25.0	22	19, 20	250	150	38	7.0
8-M003-2619 *	28.0	26	19, 20	250	150	40	8.0
8-M003-3222 *	37.0	32	22	300	180	45	12.7
8-M003-3226 **	46.5	32	26	350	195	50	16.6
8-M003-3632 **	65.7	--	32	410	220	58	26.0
8-M003-40 **	87.5	--	--	490	265	70	45.4

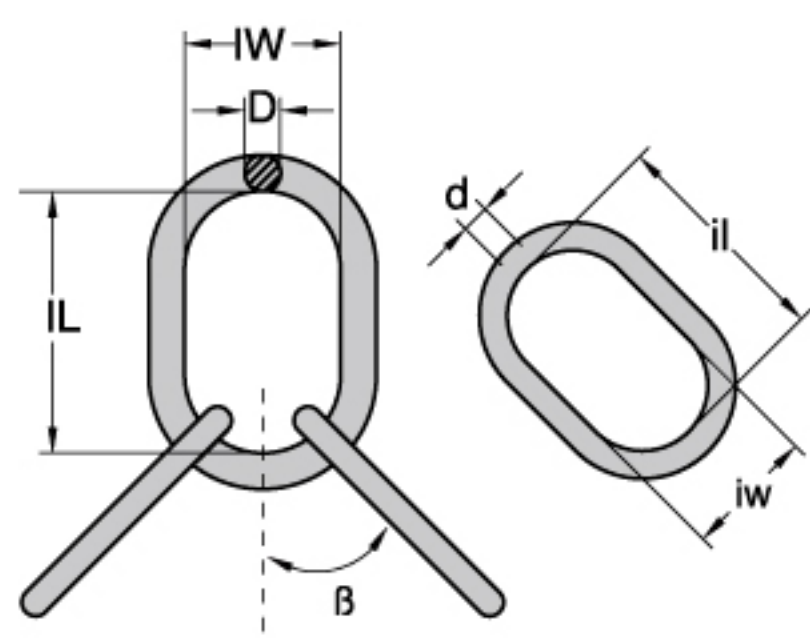
* Forged Oblong Master Links. ** Welded Oblong Master Links.

★ Design factor 5:1 proof tested and certified

WLL=Working Load Limit Tested acc. to EN 1677: 2000.

Enlarge Oblong Master Link Assembly. Dacormet® surface finish.

Designed for use with chain & wire rope.



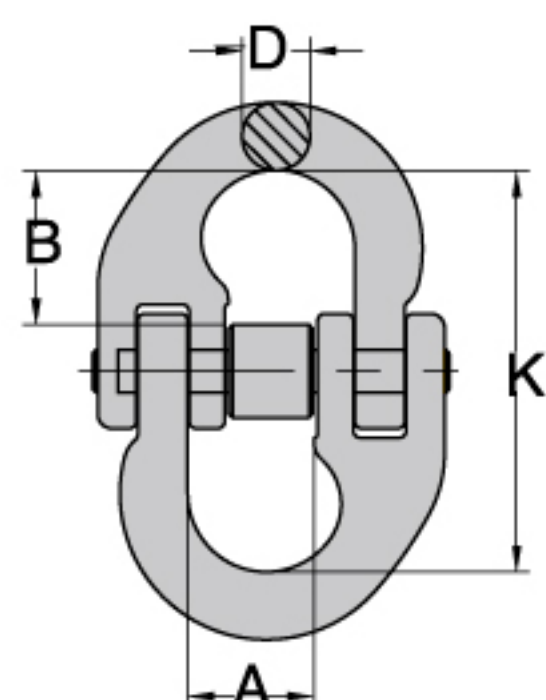
Item No.	WLL(tonnes) β 0-45°		WLL(tonnes) β 45°-60°		For Grade 80 Chain (mm)	Dimensions (mm)						N.W. Kg
	4 : 1	5 : 1	4 : 1	5 : 1		D	IW	IL	d	iw	il	
8-M007-06	4.6	3.7	3.2	2.6	6	16	61	120	13	50	90	1.2
8-M007-08	8.6	6.9	8.0	6.4	7, 8	18	75	150	13	50	90	1.5
8-M007-10	14.5	11.6	10.6	8.5	10	22	90	162	20	70	140	3.6
8-M007-13	23.1	18.5	16.9	13.5	13	28	110	200	22	70	140	5.5
8-M007-16	29.0	23.2	21.4	17.1	16	36	140	270	26	90	185	12.0
8-M007-20	36.5	29.2	26.1	20.9	19, 20	45	175	320	38	125	270	23.5
8-M007-22	45.2	36.2	33.4	26.7	22	50	195	350	40	130	280	32.3
8-M007-26	59.9	47.9	45.2	36.2	26	60	220	410	50	195	350	61.0
8-M007-32	84.7	70.0	59.9	47.9	32	70	265	490	60	220	410	101.3

★ Proof tested and certified WLL=Working Load Limit

Connecting Link, Dacormet® surface finish.



special pin and sleeve designed for more often re-use purpose.



Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)				N.W. Kg
			K	A	D	B	
8-M015-05	0.8	5	35	10	6	13	0.04
8-M015-06	1.12	6	44	15	7	17	0.1
8-M015-07	2.0	7, 8	57	18	9	22	0.2
8-M015-10	3.15	10	68	25	11	26	0.3
8-M015-13	5.3	13	91	30	16	35	0.7
8-M015-16	8.0	16	100	36	19	38	1.1
8-M015-20	12.5	18, 20	122	42	22	46	1.9
8-M015-22	15.0	22	152	49	24	59	3.0
8-M015-26	21.2	26	162	55	30	62	4.6
8-M015-32	31.5	32	202	69	36	79	8.6

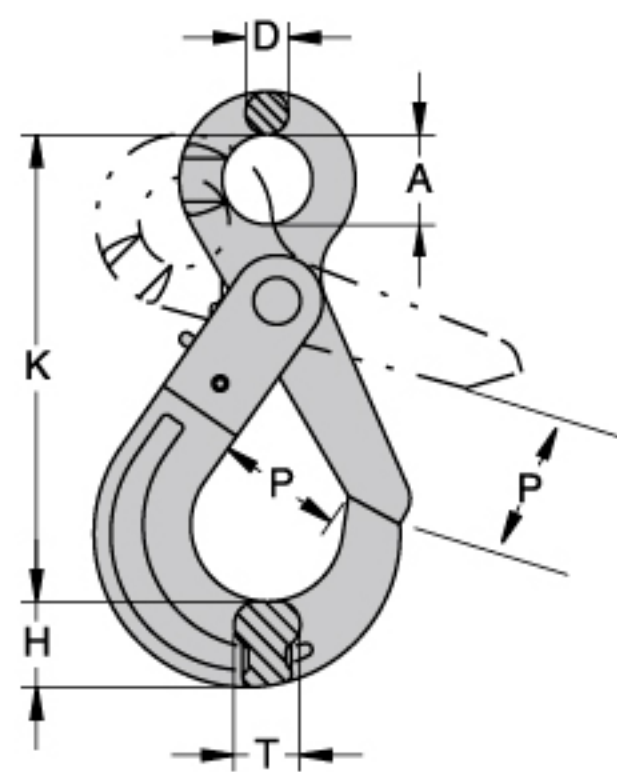


ABS

Type Approval

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

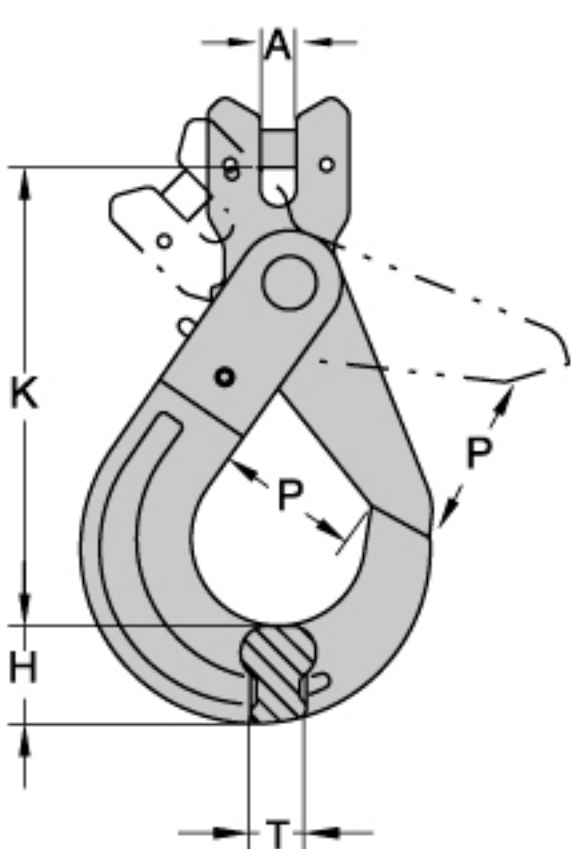


ABS
Type Approval

Eye Self Locking Hook. Dacormet® surface finish.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			K	P	A	D	T	H	
8-M025-06	1.12	6	110	29	21	10	15	19	0.5
8-M025-07	2.0	7, 8	136	34	25	11	20	24	0.8
8-M025-10	3.15	10	167	44	32	13	26	30	1.4
8-M025-13	5.3	13	207	52	40	16	30	39	3.0
8-M025-16	8.0	16	252	60	52	21	36	49	5.7
8-M025-20	12.5	18, 20	282	90	64	23	48	62	8.5
8-M025-22	15.0	22	319	80	70	24	49	63	11.2
8-M025-26	21.2	26	343	99	80	25	56	69	14.5
8-M025-28 New	24.8	28	401	120	90	28	63	81	23.2

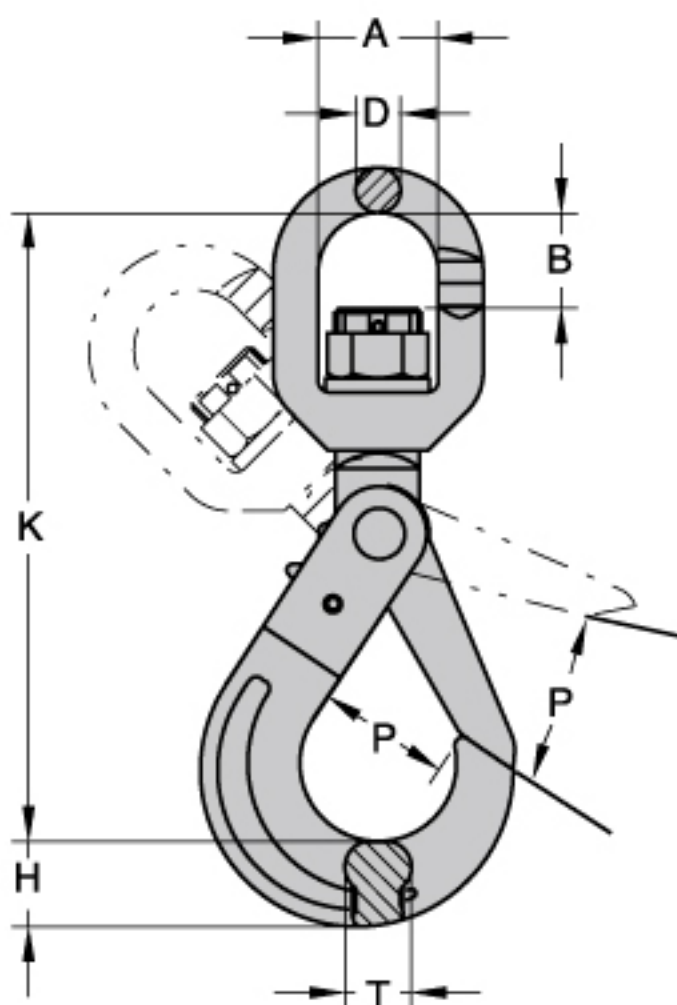
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Clevis Self Locking Hook. Dacormet® surface finish.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)					N.W. Kg
			A	K	P	T	H	
8-M026-06	1.12	6	6	100	29	15	19	0.5
8-M026-07	2.0	7, 8	9	119	34	20	24	0.8
8-M026-10	3.15	10	11	143	44	26	30	1.4
8-M026-13	5.3	13	14	179	52	30	39	2.8
8-M026-16	8.0	16	18	212	60	36	49	5.7
8-M026-20	12.5	18, 20	21	319	90	48	62	9.0

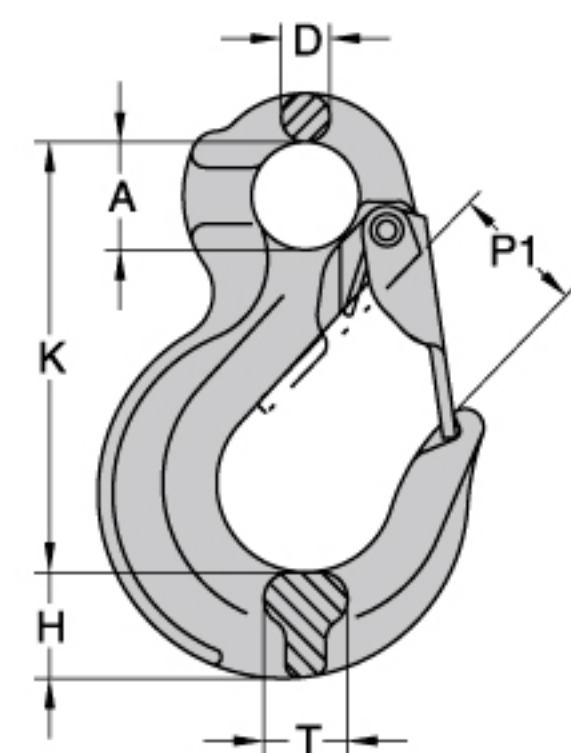
★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Swivel Self Locking Hook, with brass bushing. Dacormet® surface finish.

Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)							N.W. Kg
			K	P	B	A	D	T	H	
8-M027-06	1.12	6	149	29	22	31	12	15	19	0.7
8-M027-07	2.0	7, 8	186	34	29	36	14	20	24	1.2
8-M027-10	3.15	10	220	44	34	40	16	26	30	2.0
8-M027-13	5.3	13	267	52	43	46	22	30	39	4.0
8-M027-16	8.0	16	328	60	50	60	24	36	49	7.3
8-M027-20	12.5	18, 20	388	90	82	75	26	48	62	11.6
8-M027-22	15.0	22	457	80	95	97	33	49	63	17.0
8-M027-26	21.2	26	535	99	115	123	42	56	69	29.4

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677: 2000.



Eye Sling Hook, with latch. Dacormet® surface finish.

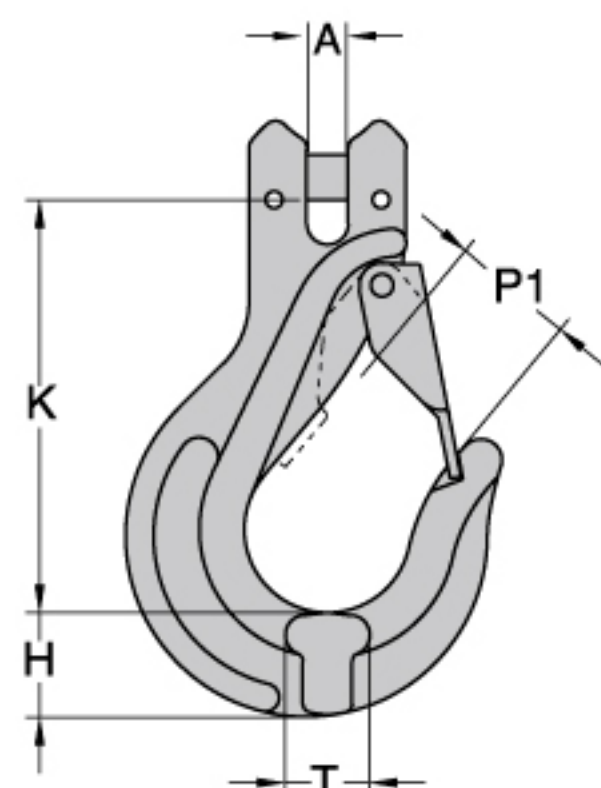
Item No.	Working Load Limit tonnes*	For Grade 80 Chain mm	Dimensions (mm)						N.W. Kg
			K	P1	A	D	T	H	
8-M044/S-06	1.12	6	80	23	20	9	16	20	0.2
8-M044/S-07	2.0	7, 8	98	28	25	11	20	23	0.4
8-M044/S-10	3.15	10	121	36	32	14	23	31	0.9
8-M044/S-13	5.3	13	152	40	40	18	28	38	1.7
8-M044/S-16	8.0	16	184	44	50	22	32	47	3.2
8-M044/S-20	12.5	18, 20	218	45	60	26	43	48	5.5
8-M044/S-22	15.0	22	244	73	50	31	50	62	9.0
8-M044/S-26	21.2	26	279	77	64	35	60	80	13.5
8-M044/S-32	31.5	32	352	114	88	40	65	86	20.0



ABS
Type Approval

★ Design factor 4:1 proof tested and certified
Tested acc. to EN 1677, 2000.

Clevis Sling Hook, with latch. Dacormet® surface finish.



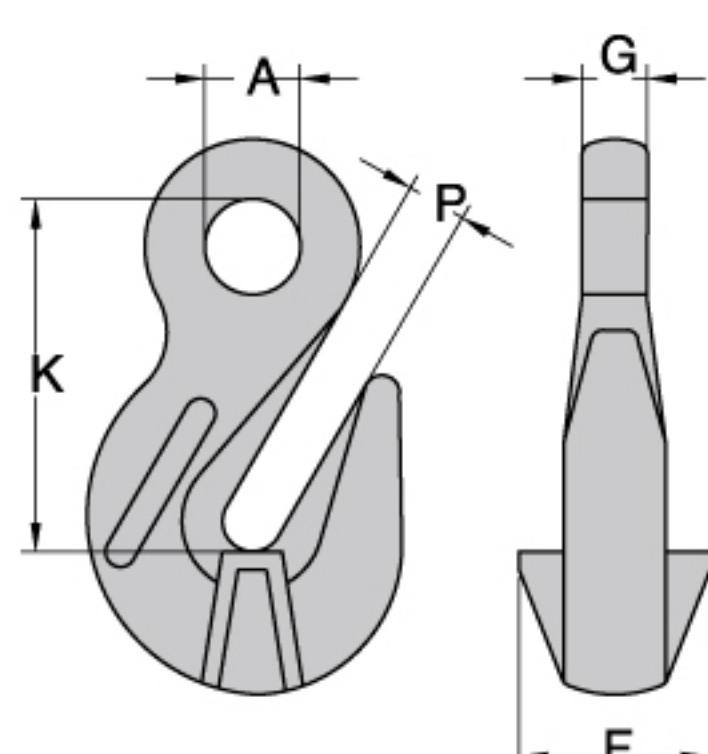
Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)					N.W.
	tonnes*	mm	A	K	P1	T	H	Kg
8-M043/S-06	1.12	6	6	79	23	15	18	0.3
8-M043/S-07	2.0	7, 8	9	98	27	18	22	0.5
8-M043/S-10	3.15	10	11	121	34	23	29	1.2
8-M043/S-13	5.3	13	14	147	44	30	37	2.3
8-M043/S-16	8.0	16	18	166	48	39	42	3.7
8-M043/S-20	12.5	18, 20	21	200	56	47	50	6.5

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Eye Grab Hook. Dacormet® surface finish.

Not for use with Omega Link Item. 8-018
No reduction of working load limit, thanks to supporting wings which prevent chain link deformation.



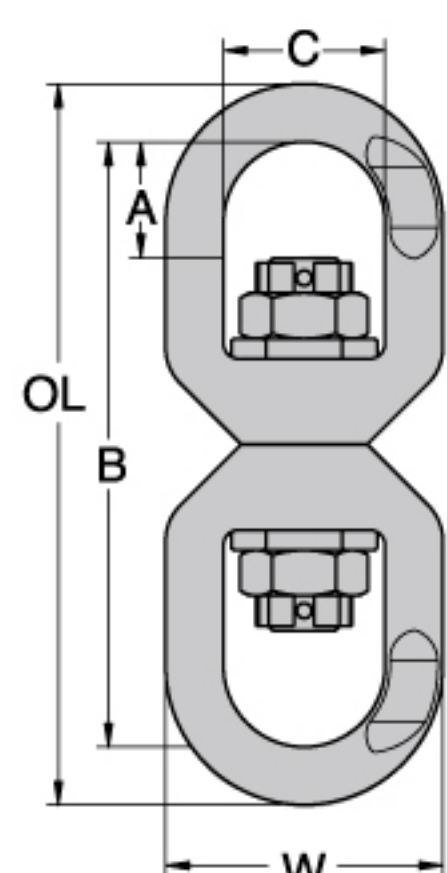
Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)					N.W.
	tonnes*	mm	P	A	G	K	F	Kg
8-M041-06	1.12	6	8	13	8	51	30	0.2
8-M041-07	2.0	7, 8	10	15	9	60	30	0.3
8-M041-10	3.15	10	13	20	13	84	41	0.6
8-M041-13	5.3	13	16	25	15	102	52	1.4
8-M041-16	8.0	16	20	30	20	114	57	2.3
8-M041-20	12.5	18, 20	23	36	24	132	73	3.9
8-M041-22	15.0	22	26	38	26	165	70	4.8
8-M041-26	21.2	26	29	41	32	187	100	10.5
8-M041-32	31.5	32	37	57	40	230	90	20.0

*size 32mm supplied without flat wing.

★ Design factor 4:1 proof tested and certified

Tested acc. to EN 1677: 2000.

Eye Swivels. Dacormet® surface finish.

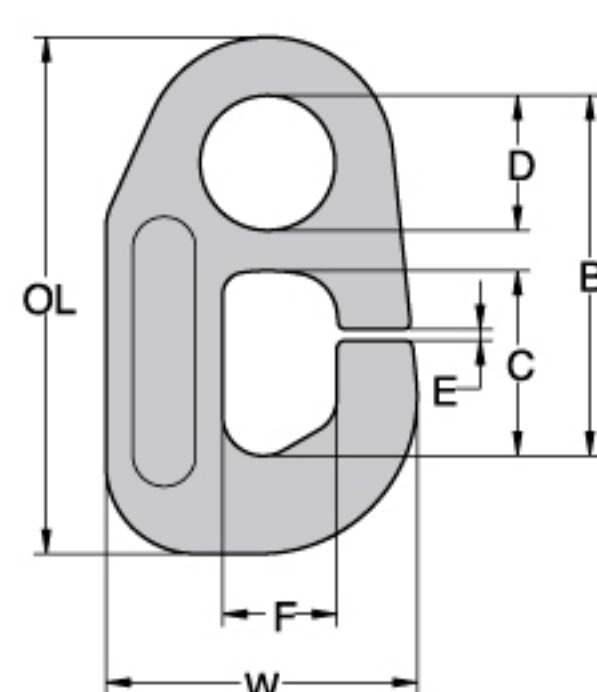


New

Item No.	Working Load Limit	For Grade 80 Chain	Dimensions (mm)					N.W.
	tonnes*	mm	A	B	C	W	OL	Kg
8-M080-06	1.12	6	23	120	32	55	143	0.6
8-M080-07	2.0	7,8	29	140	36	60	165	1.0
8-M080-10	3.15	10	35	166	40	73	198	1.6
8-M080-13	5.3	13	44	212	46	88	254	3.0
8-M080-16	8.0	16	50	250	60	107	296	5.0
8-M080-20	12.5	18,20	82	336	74	127	386	7.2
8-M080-22	15.0	22	95	410	97	167	478	18.2
8-M080-26	21.2	26	115	519	122	211	602	36.4

★ Design factor 4:1 proof tested and certified Tested acc. to EN 1677: 2000.

Quick Connector. Dacormet® surface finish. **Code"EM".**



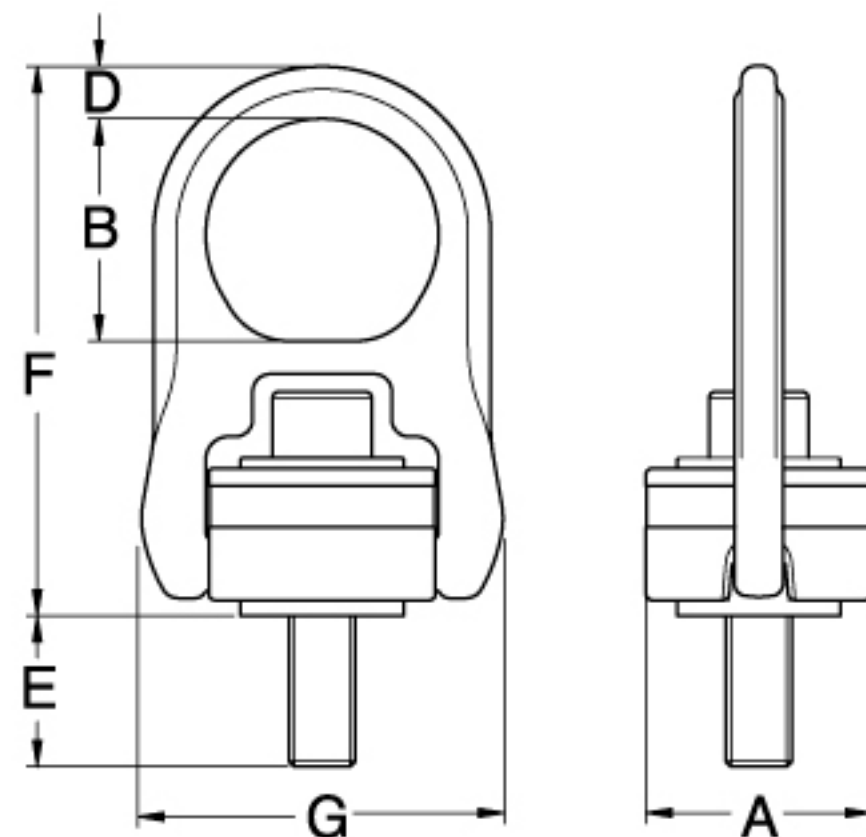
New

Item No.	Working Load Limit	Dimensions (mm)							N.W.
	tonnes*	OL	B	C	D	E	F	W	Kg
8-M089-10	3.0	115	82	42	30	2.5	25	70	0.7
8-M089-13	5.0	135	92	44	36	2.5	30	80	1.2
8-M089-16	8.0	155	108	50	42	2.5	35	96	1.8

★ Design factor 5:1 proof tested and certified







- All **YOKE** Heavy Duty Hoist Rings meet or exceed all the requirement of ASME B30.26
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Rings are 360° swivel with 180° pivot function.
- Dacormet® finished for increased anti-corrosion.
- Bolt are UNC thread, specification is a grade 8 alloy socket head cap screw per ASTM A 574.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90° angle.
- 100% magnaflux crack detection.

New

Heavy Duty Hoist Ring, with alloy steel washer.

UNC thread, (Bolt is Phosphate treatment)

Item No.	Working Load Limit	Torque in ft. Lbs	Bolt Size	Dimensions (inch)						N.W.
	Lbs*			E	A	B	D	F	G	Lbs
8-204-004	800	7	5/16 - 18 x 2	0.68	1.57	1.61	0.35	4.02	2.56	0.97
8-204-005	1000	12	3/8 - 16 x 2	0.68	1.57	1.61	0.35	4.02	2.56	0.97
8-204-010	2500	28	1/2 - 13 x 2.5	0.69	2.56	2.32	0.59	6.26	4.13	3.81
§ 8-204-010L	2500	28	1/2 - 13 x 3.0	1.19	2.56	2.32	0.59	6.26	4.13	3.81
8-204-019	4000	60	5/8 - 11 x 2.5	0.69	2.56	2.32	0.59	6.26	4.13	3.81
§ 8-204-019L	4000	60	5/8 - 11 x 3.25	1.44	2.56	2.32	0.59	6.26	4.13	3.81
8-204-021	5000	100	3/4 - 10 x 2.75	0.94	2.56	2.32	0.59	6.26	4.13	3.81
§ 8-204-021L	5000	100	3/4 - 10 x 3.25	1.44	2.56	2.32	0.59	6.26	4.13	3.81
8-204-030	7000	100	3/4 - 10 x 3.0	0.83	3.35	2.87	0.87	8.03	5.28	8.53
§ 8-204-030L	7000	100	3/4 - 10 x 3.75	1.58	3.35	2.87	0.87	8.03	5.28	8.63
8-204-042	8000	160	7/8 - 9 x 3.5	1.33	3.35	2.87	0.87	8.03	5.28	8.73
§ 8-204-042L	8000	160	7/8 - 9 x 4.25	2.08	3.35	2.87	0.87	8.03	5.28	8.83
8-204-045	10000	230	1 - 8 x 3.5	1.33	3.35	2.87	0.87	8.03	5.28	8.90
§ 8-204-045L	10000	230	1 - 8 x 4.5	2.33	3.35	2.87	0.87	8.03	5.28	9.00
8-204-070	15000	470	1-1/4 - 7 x 4.5	2.22	3.95	3.15	1.00	8.58	6.30	14.89
8-204-125	24000	800	1-1/2 - 6 x 6.5	3.15	4.72	4.29	1.38	12.09	8.66	35.20
8-204-135	30000	1100	2 - 4.5 x 6.5	3.15	4.72	4.29	1.38	12.09	8.66	37.40

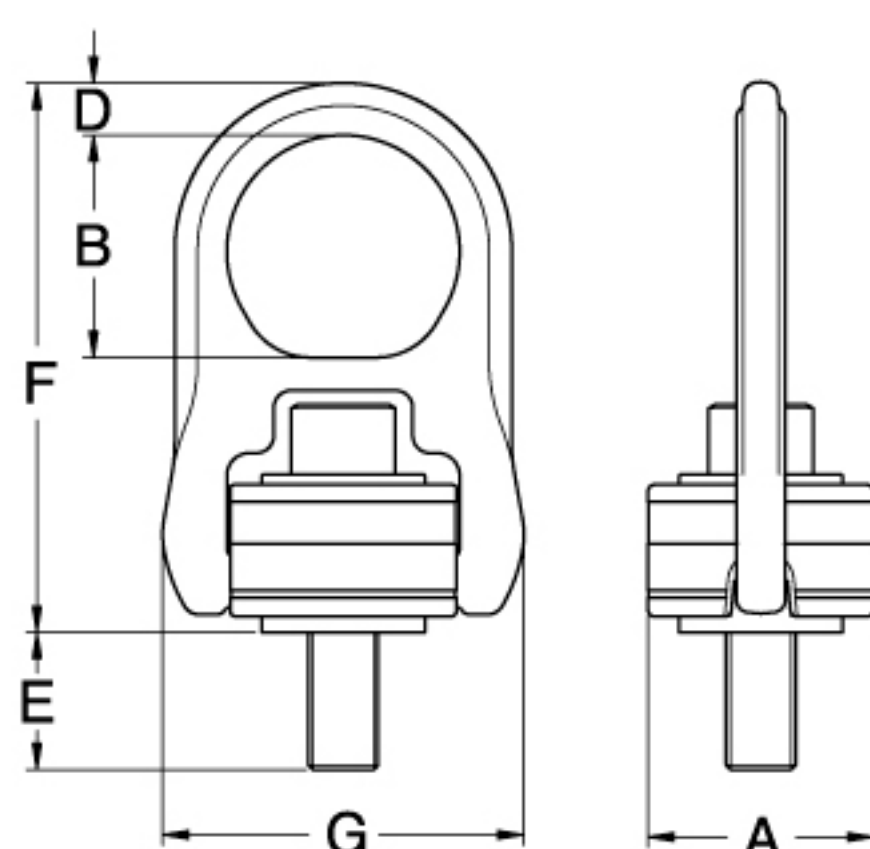
* Minimum Ultimate Load is 5 times the Working Load Limit. * Proof Load is 2.5 times the Working Load Limit.

§ Long Bolts are designed for soft metal work piece.

The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.



Ball Bearing Inside
Patent



- All **YOKE** Heavy Duty Hoist Rings meet or exceed all the requirement of ASME B30.26
- Hoist Ring Ball are designed by forged alloy steel, quenched and tempered.
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Rings are 360° swivel with 180° pivot function.
- Ball bearing performs to fully swivel under load.
- Dacormet® finished for increased anti-corrosion.
- Bolt are UNC thread, specification is a grade 8 alloy socket head cap screw per ASTM A 574.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90° angle.
- 100% magnaflux crack detection.

New

Heavy Duty Hoist Ring, with ball bearing.

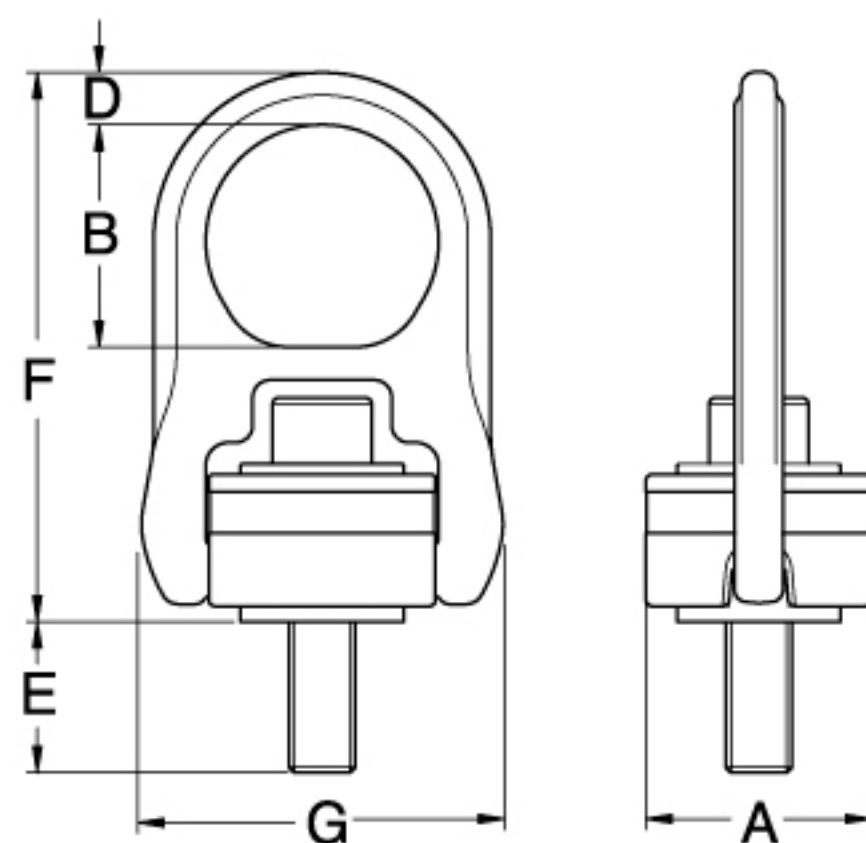
UNC thread, (Bolt is Phosphate treatment)

Item No.	Working Load Limit	Torque in ft. Lbs	Bolt Size	Dimensions (inch)						N.W.
	Lbs*			E	A	B	D	F	G	Lbs
8-202-004	800	7	5/16 - 18 x 2	0.68	1.57	1.61	0.35	4.02	2.56	0.97
8-202-005	1000	12	3/8 - 16 x 2	0.68	1.57	1.61	0.35	4.02	2.56	0.97
8-202-010	2500	28	1/2 - 13 x 2.5	0.69	2.56	2.32	0.59	6.26	4.13	3.81
§ 8-202-010L	2500	28	1/2 - 13 x 3.0	1.19	2.56	2.32	0.59	6.26	4.13	3.81
8-202-019	4000	60	5/8 - 11 x 2.5	0.69	2.56	2.32	0.59	6.26	4.13	3.81
§ 8-202-019L	4000	60	5/8 - 11 x 3.25	1.44	2.56	2.32	0.59	6.26	4.13	3.81
8-202-021	5000	100	3/4 - 10 x 2.75	0.94	2.56	2.32	0.59	6.26	4.13	3.81
§ 8-202-021L	5000	100	3/4 - 10 x 3.25	1.44	2.56	2.32	0.59	6.26	4.13	3.81
8-202-030	7000	100	3/4 - 10 x 3.0	0.83	3.35	2.87	0.87	8.03	5.28	8.53
§ 8-202-030L	7000	100	3/4 - 10 x 3.75	1.58	3.35	2.87	0.87	8.03	5.28	8.63
8-202-042	8000	160	7/8 - 9 x 3.5	1.33	3.35	2.87	0.87	8.03	5.28	8.73
§ 8-202-042L	8000	160	7/8 - 9 x 4.25	2.08	3.35	2.87	0.87	8.03	5.28	8.83
8-202-045	10000	230	1 - 8 x 3.5	1.33	3.35	2.87	0.87	8.03	5.28	8.90
§ 8-202-045L	10000	230	1 - 8 x 4.5	2.33	3.35	2.87	0.87	8.03	5.28	9.00

* Minimum Ultimate Load is 5 times the Working Load Limit. * Proof Load is 2.5 times the Working Load Limit.

§ Long Bolts are designed for soft metal work piece.

The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.



- All **YOKE** Heavy Duty Hoist Rings meet or exceed all the requirement of ASME B30.26
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Hoist Rings are 360° swivel with 180° pivot function.
- Dacormet® finished for increased anti-corrosion.
- Bolt are Metric thread (ASME / ANSI B18.3.1M), specification is a grade 12.9 alloy socket head screw per Din 912.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90° angle.
- 100% magnaflux crack detection.

New

Heavy Duty Hoist Ring, with alloy steel washer.

Metric thread, (Bolt is Dacormet® finished)

Item No.	Working Load Limit		Torque in Nm	Bolt Size	Dimensions (mm)						N.W. Kg
	tonnes*	4 : 1			E	A	B	D	F	G	
	5 : 1										
8-203-004	0.40	0.50	10	M 8 x 1.25 x 50	16.5	40	41	9	102	65	0.44
8-203-005	0.45	0.55	16	M10 x 1.50 x 45	11.5	40	41	9	102	65	0.44
§ 8-203-005L	0.45	0.55	16	M10 x 1.50 x 60	26.5	40	41	9	102	65	0.44
8-203-010	1.05	1.30	38	M12 x 1.75 x 60	14.0	65	59	15	159	105	2.10
§ 8-203-010L	1.05	1.30	38	M12 x 1.75 x 75	29.0	65	59	15	159	105	2.10
8-203-019	1.90	2.40	81	M16 x 2.00 x 65	19.0	65	59	15	159	105	2.10
§ 8-203-019L	1.90	2.40	81	M16 x 2.00 x 80	34.0	65	59	15	159	105	2.10
8-203-021	2.15	2.70	136	M20 x 2.50 x 70	24.0	65	59	15	159	105	2.10
§ 8-203-021L	2.15	2.70	136	M20 x 2.50 x 90	44.0	65	59	15	159	105	2.10
8-203-030	3.00	3.75	136	M20 x 2.50 x 80	25.0	85	73	15	204	134	4.20
§ 8-203-030L	3.00	3.75	136	M20 x 2.50 x 100	45.0	85	73	19	204	134	4.20
8-203-042	4.20	5.25	312	M24 x 3.00 x 80	25.0	85	73	19	204	134	4.20
§ 8-203-042L	4.20	5.25	312	M24 x 3.00 x 105	50.0	85	73	19	204	134	4.20
8-203-070	7.00	8.75	637	M30 x 3.50 x 135	77.0	100	80	19	218	160	6.77
8-203-110	11.00	13.75	1005	M36 x 4.00 x 160	75.0	120	109	25	307	220	16.00
8-203-125	12.50	15.60	1005	M42 x 4.50 x 175	90.0	120	109	30	307	220	16.00
8-203-135	13.50	16.90	1350	M48 x 5.00 x 190	105.0	120	109	30	307	220	17.00

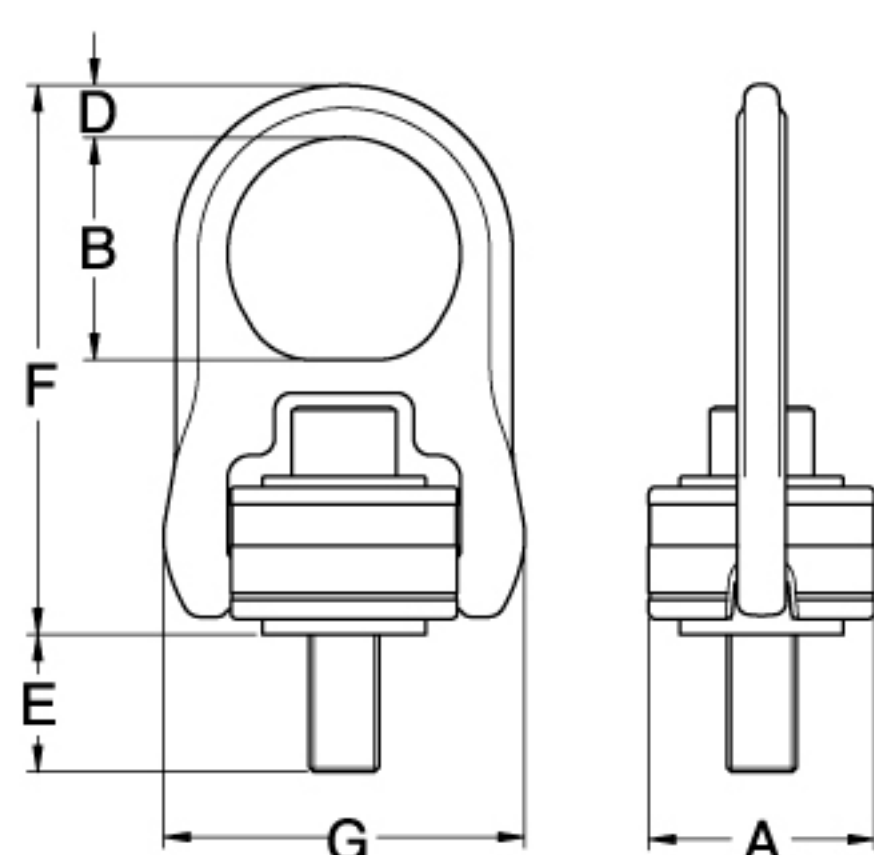
* Proof Load is 2.5 times the Working Load Limit on the 4:1 design factor.

§ Long Bolts are designed for soft metal work piece.

The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.



Ball Bearing Inside
Patent



New

- All **YOKE** Heavy Duty Hoist Rings meet or exceed all the requirement of ASME B30.26
- Each forged parts and cap screw with Batch code links to Test Certificate sheet.
- Hoist Ring Bail are designed by forged alloy steel, quenched and tempered.
- Ball bearing performs to fully swivel under load.
- Hoist Rings are 360° swivel with 180° pivot function.
- Dacormet® finished for increased anti-corrosion.
- Bolt are Metric thread (ASME / ANSI B18.3.1M), specification is a grade 12.9 alloy socket head screw per Din 912.
- Proof Load individually to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Rated at 100% at 90° angle.
- 100% magnaflux crack detection.

Heavy Duty Hoist Ring, with ball bearing. Metric thread, (Bolt is Dacormet® finished)

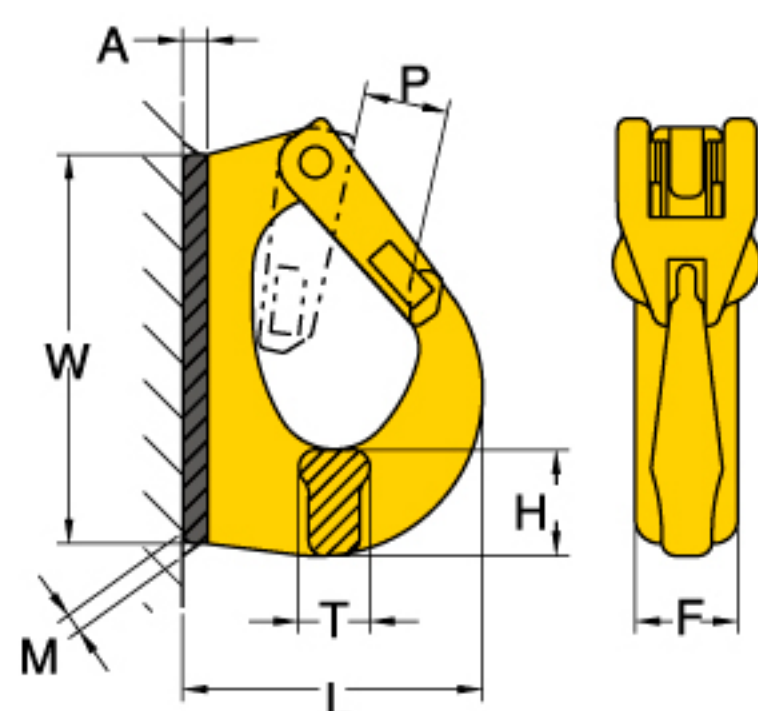
Item No.	Working Load Limit		Torque in Nm	Bolt Size	Dimensions (mm)						N.W. Kg
	tonnes*				E	A	B	D	F	G	
	5 : 1	4 : 1									
8-201-004	0.40	0.50	10	M 8 x 1.25 x 50	16.5	40	41	9	102	65	0.44
8-201-005	0.45	0.55	16	M10 x 1.50 x 45	11.5	40	41	9	102	65	0.44
\$ 8-201-005L	0.45	0.55	16	M10 x 1.50 x 60	26.5	40	41	9	102	65	0.44
8-201-010	1.05	1.30	38	M12 x 1.75 x 60	14.0	65	59	15	159	105	2.10
\$ 8-201-010L	1.05	1.30	38	M12 x 1.75 x 75	29.0	65	59	15	159	105	2.10
8-201-019	1.90	2.40	81	M16 x 2.00 x 65	19.0	65	59	15	159	105	2.10
\$ 8-201-019L	1.90	2.40	81	M16 x 2.00 x 80	34.0	65	59	15	159	105	2.10
8-201-021	2.15	2.70	136	M20 x 2.50 x 70	24.0	65	59	15	159	105	2.10
\$ 8-201-021L	2.15	2.70	136	M20 x 2.50 x 90	44.0	65	59	15	159	105	2.10
8-201-030	3.00	3.75	136	M20 x 2.50 x 80	25.0	85	73	22	204	134	4.20
\$ 8-201-030L	3.00	3.75	136	M20 x 2.50 x 100	45.0	85	73	22	204	134	4.20
8-201-042	4.20	5.25	312	M24 x 3.00 x 80	25.0	85	73	22	204	134	4.20
\$ 8-201-042L	4.20	5.25	312	M24 x 3.00 x 105	50.0	85	73	22	204	134	4.20

* Proof Load is 2.5 times the Working Load Limit on the 4:1 design factor.

§ Long Bolts are designed for soft metal work piece.

The depths of thread need to be in a minimum 1 times thread for steel, 1.25 times thread for cast iron and, 2 times thread for aluminum work piece.

Excavator Weld-on Hook. Code " YX ".



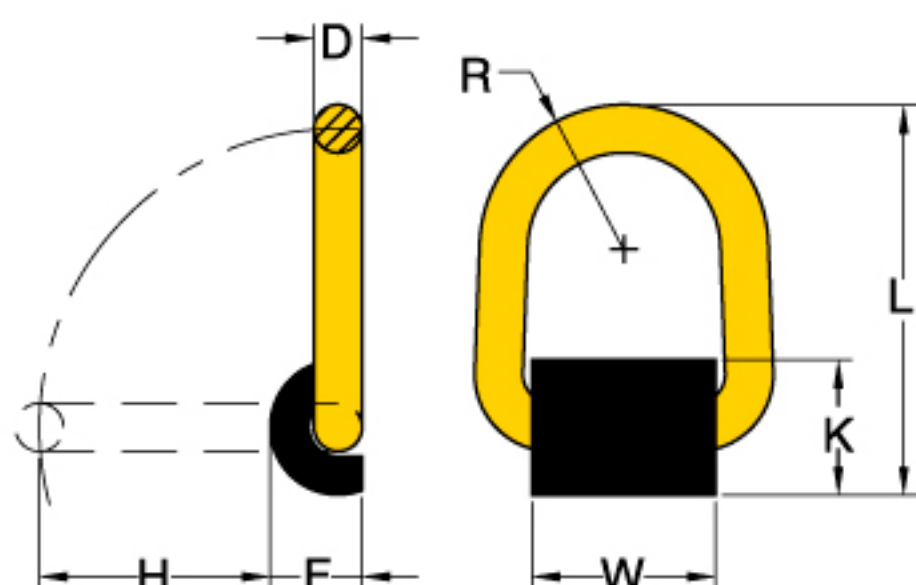
Type Approval

Item No.	Working Load Limit tonnes*	Dimensions (mm)								N.W. Kg
		P	L	T	H	F	W	A	M	
8-081-01	1.0	18	70	18	27	25	95	7	4	0.6
8-081-02	2.0	25	85	20	30	30	115	8	5	1.0
8-081-03	3.0	28	107	23	30	35	133	9	6	1.4
8-081-04	4.0	28	114	30	38	42	142	10	7	1.9
8-081-05	5.0	30	135	31	47	44	167	12	7	3.1
8-081-08	8.0	32	137	39	52	50	176	12	8	3.5
8-081-10	10.0	44	170	42	56	56	222	13	8	6.2

★ Design factor 5:1

YOKE recommend that the working load limit is reduced to meet any appropriate legislative requirements, if welding on to an excavator. Please contact your YOKE distributors for further information.

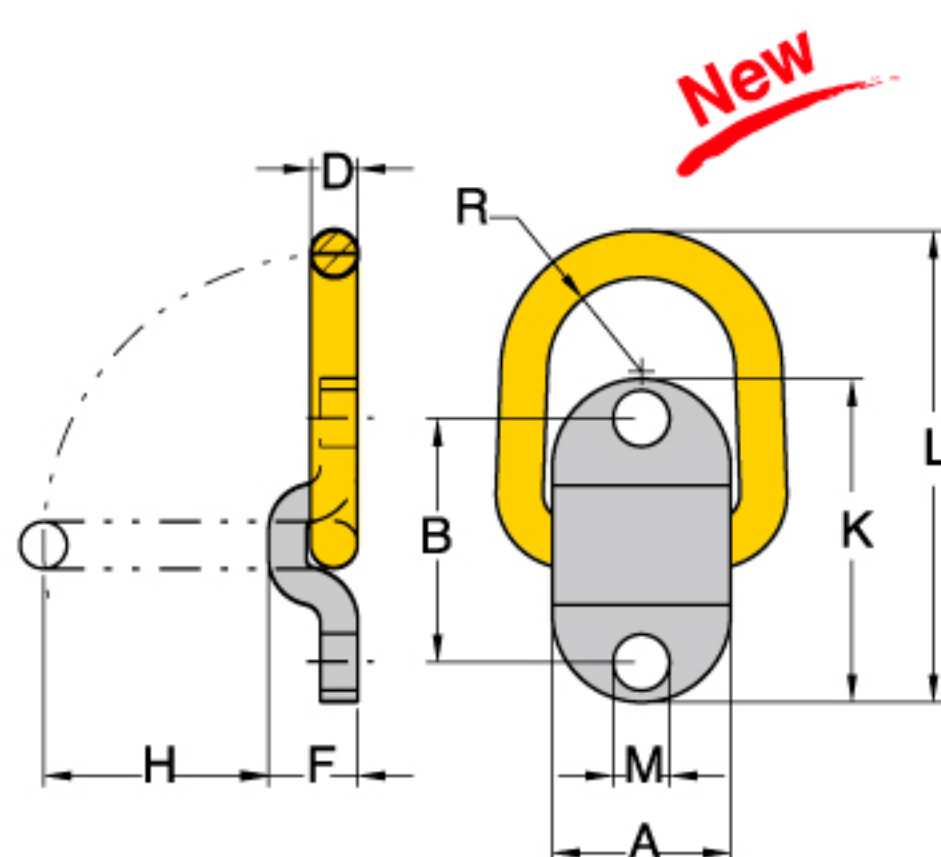
Weld-on Lifting Point. Code " DAA ".



Item No.	Working Load Limit tonnes*	Dimensions (mm)							N.W. Kg
		W	D	F	K	H	R	L	
8-057-1T	1.0	50	14	27	38	55	24	105	0.5
8-057-3T	3.0	58	17	34	48	60	29	112	0.9
8-057-5T	5.0	64	22	43	61	74	33	154	1.7

★ Design factor 5:1

Bolt-On Tie Down, " DAB ".



Art No.	Working Load Limit tonnes*	Dimensions (mm)									N.W. Kg
		A	B	D	F	K	H	M	L	R	
8-058-1T New	1.0	50	72	14	27	98	55	14	139	24	0.9
8-058-3T New	3.0	58	84	17	33	114	50	16	144	29	1.4
8-058-5T New	5.0	64	116	22	43	160	74	20	203	33	2.9

★ Design factor 5:1

★ Supplied without bolt.



YOKE HEAVY DUTY HOIST RINGS



Introduction:

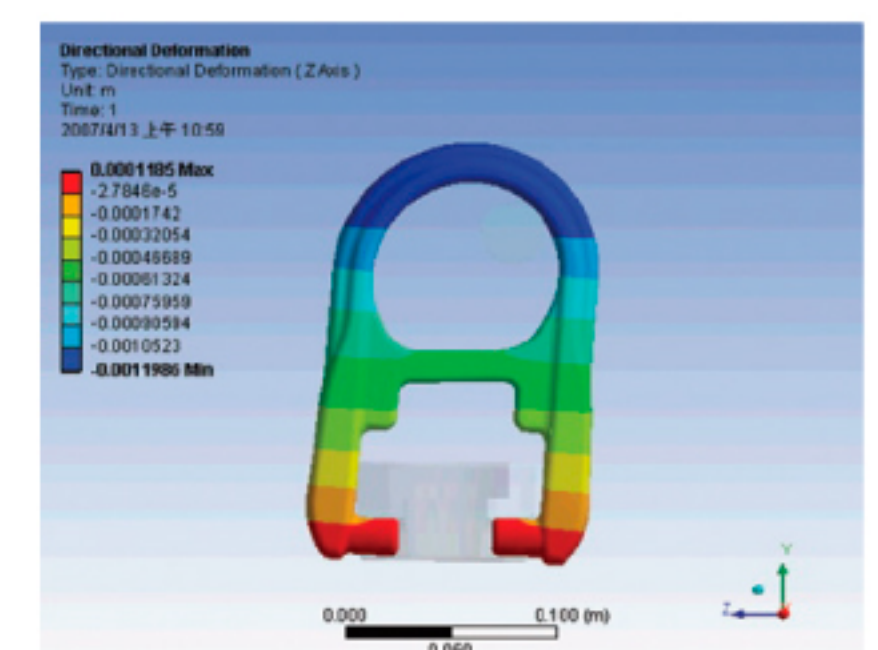
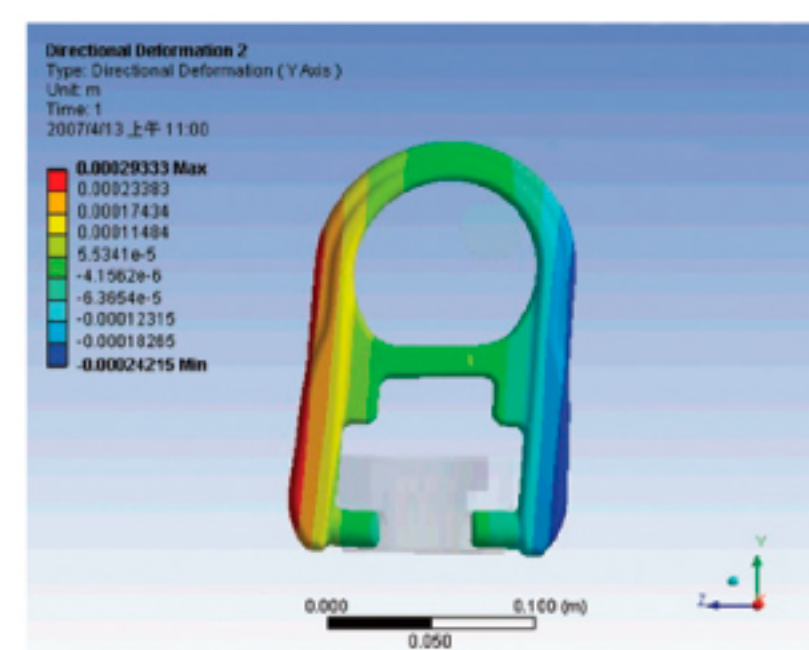
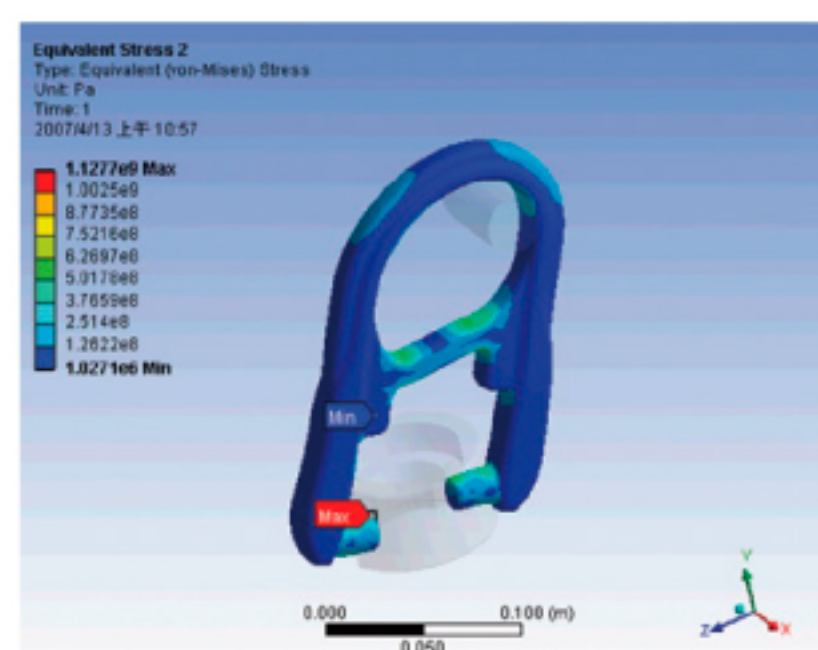
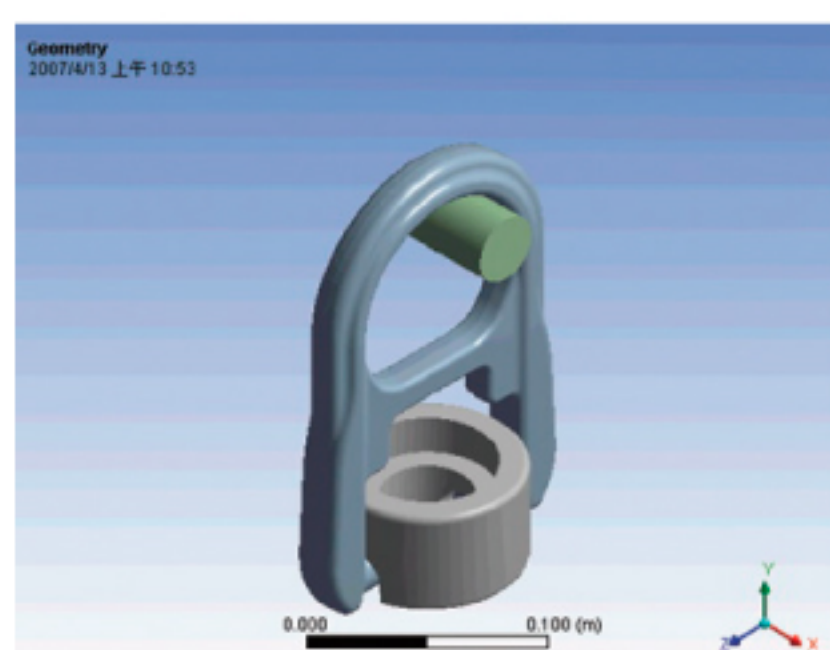
Designed for lifting heavy loads, YOKE Swivel Hoist Ring is innovative and meets all requirements of occupational health and safety.

Modern design and construction provide the most dependable lifting and lashing mean with the easiest fitting for heavy loads of different material and shape.

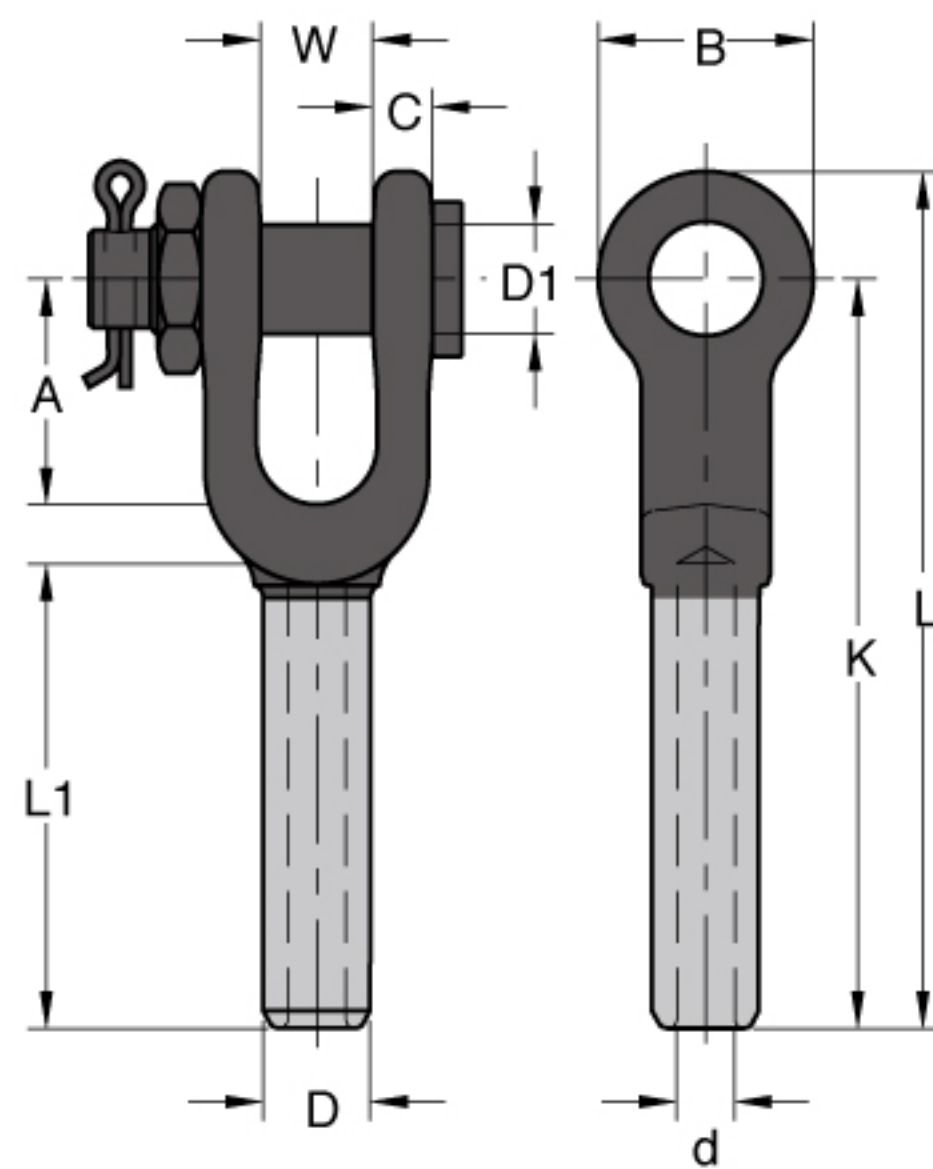
Due to its ball bearing construction, YOKE Swivel Hoist Ring rotates freely thru 360°. This free movement makes it easy to handle and turns it automatically in direction of load.

Main Features:

- Easy to install – needs only one tap hole.
- Supplying both Bushing type and Ball bearing inside.
- Rotates thru 360° Pivots thru 180°.
- For loads from 800 lbs (0.4t) thru 100,000 lbs (45t).
- Designed safety factor 5:1.
- 100% rated at 90° angle.
- 100% magnaflux crack detection.
- Proof load tested to 2.5 times Working Load Limit and certified.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.
- Each product has a batch code for material traceability and links to Test Certificate.
- Drop forged Suspension Ring.
- The Bolt has a result of Charpy-V-test according to EN 10045, part 1 of at least 27 Joules at -20° C.
- Bolt are both UNC grade 8 per ASTM A 574 and Metric Grade 12.9 per Din 912.
- Multi directional loading.
- Self aligns in direction of load.
- Avoids torsion forces to the suspension ring - more safety.
- No friction transferred to the bolt as it turns - longer lifetime.
- The Bolt with dacormet finish alternative Phosphate treatment for increased corrosion protection.







All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

- **YOKE 8-730 Opened Swage Sockets** are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.
- **YOKE Swage Sockets** properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- **YOKE Swage Sockets** are recommended for use with 6x19, 6x37, and IWRC wire rope. They are also satisfactory on galvanized bridge rope.
- **YOKE Swage Sockets** are not recommended for use on fiber core or lang lay rope.

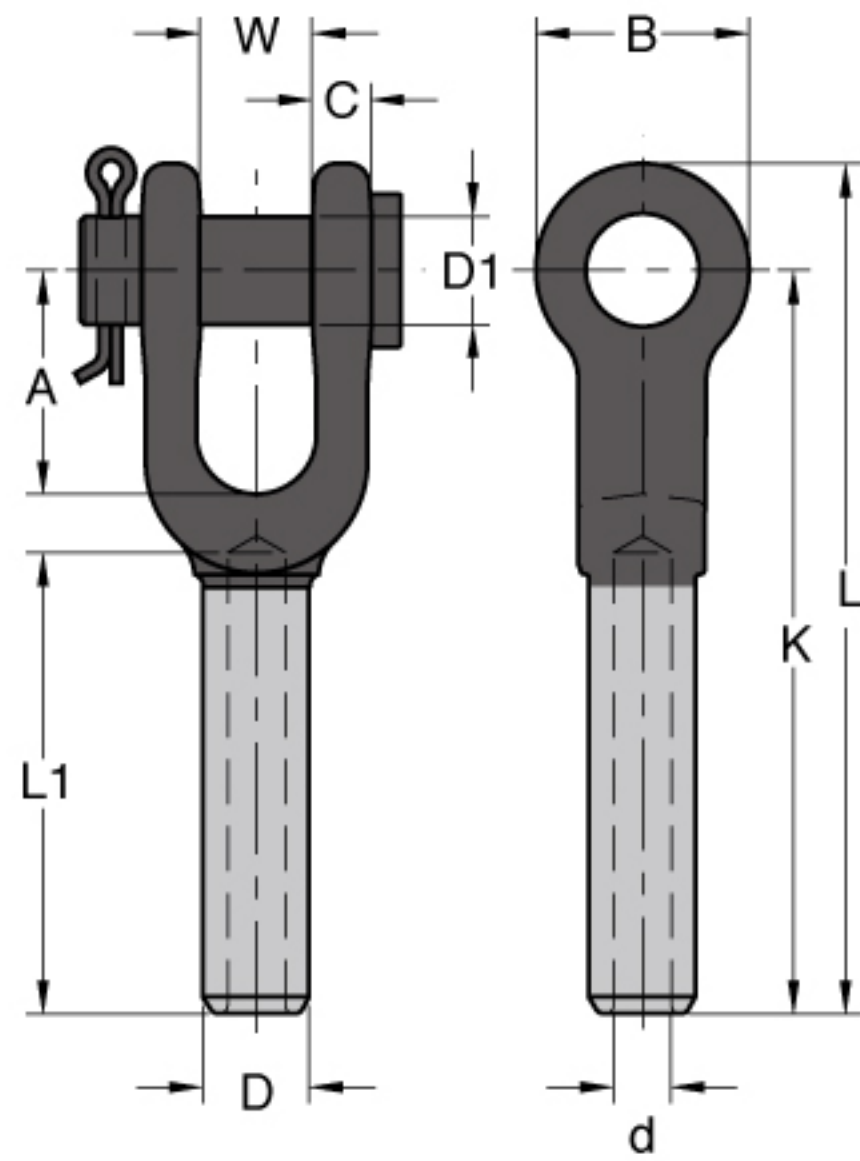
Forged Open Swage Wire Rope Socket, with Safety Bolt Pin. Code " ABS ".

Item No.		Rope Size	Before Swage Dimensions (inch)										Max. After Swage Dim.	N.W.
S.C.*	Galvanized	inch	L	D	B	D1	d	L1	W	K	C	A	inch	Lbs
8-730-06	8-730-G06	1/4	4.80	0.50	1.38	0.67	0.27	2.17	0.67	4.02	0.35	1.50	0.46	0.6
8-730-08	8-730-G08	5/16	6.26	0.77	1.65	0.79	0.34	3.15	0.79	5.31	0.47	1.77	0.71	1.4
8-730-10	8-730-G10	3/8	6.26	0.77	1.65	0.79	0.41	3.15	0.79	5.31	0.47	1.77	0.71	1.6
8-730-11	8-730-G11	7/16	7.83	0.98	2.00	0.98	0.48	4.33	1.00	6.85	0.55	1.96	0.91	2.4
8-730-13	8-730-G13	1/2	7.83	0.98	2.00	0.98	0.55	4.33	1.00	6.85	0.55	1.96	0.91	2.4
8-730-14	8-730-G14	9/16	9.45	1.25	2.36	1.19	0.62	5.31	1.22	8.27	0.68	2.25	1.16	5.2
8-730-16	8-730-G16	5/8	9.45	1.25	2.36	1.19	0.67	5.31	1.22	8.27	0.68	2.25	1.16	5.0
8-730-19	8-730-G19	3/4	11.61	1.55	2.75	1.38	0.82	6.34	1.50	10.07	0.79	2.75	1.42	8.9
8-730-22	8-730-G22	7/8	13.39	1.70	3.15	1.63	0.94	7.44	1.77	11.81	0.94	3.23	1.55	13.0
8-730-26	8-730-G26	1	15.55	1.98	3.94	2.00	1.06	8.50	2.00	13.58	1.02	3.86	1.80	20.2
8-730-28	8-730-G28	1-1/8	17.40	2.25	4.06	2.20	1.19	9.37	2.25	15.08	1.19	4.26	2.05	28.3
8-730-32	8-730-G32	1-1/4	19.06	2.53	4.45	2.48	1.33	10.59	2.48	16.50	1.34	4.72	2.30	39.2
8-730-36	8-730-G36	1-3/8	21.02	2.80	5.00	2.44	1.45	11.69	2.52	18.23	1.38	5.20	2.56	48.0
8-730-38	8-730-G38	1-1/2	22.88	3.08	5.51	2.52	1.61	12.40	3.00	19.75	1.69	5.75	2.81	63.6
8-730-45	8-730-G45	1-3/4	26.53	3.39	6.70	3.50	1.86	14.88	3.50	23.00	2.11	6.75	3.06	97.0
8-730-50	8-730-G50	2	31.44	3.94	8.00	3.75	2.11	16.96	4.00	26.88	2.37	8.00	3.56	161.0

★ S.C. = Self Colored.

Item No.		Rope Size	Before Swage Dimensions (mm)										Max. After Swage Dim.	N.W.
S.C.*	Galvanized	mm	L	D	B	D1	d	L1	W	K	C	A	mm	Kg
8-730-06	8-730-G06	6-7	122	13	35	18	7	55	17	102	9	38	12	0.3
8-730-08	8-730-G08	8	159	20	42	21	9	80	20	135	12	45	18	0.6
8-730-10	8-730-G10	9-10	159	20	42	21	10	80	20	135	12	45	18	0.7
8-730-11	8-730-G11	11-12	199	25	50	25	12	110	25	174	14	50	23	1.1
8-730-13	8-730-G13	13	199	25	50	25	14	110	25	174	14	50	23	1.1
8-730-14	8-730-G14	14-15	240	32	60	30	16	135	31	210	17	57	30	2.4
8-730-16	8-730-G16	16	240	32	60	30	17	135	31	210	17	57	30	2.3
8-730-19	8-730-G19	18-20	295	39	70	35	21	161	38	256	20	70	36	4.0
8-730-22	8-730-G22	22-23	340	43	80	41	24	189	45	300	24	82	40	5.9
8-730-26	8-730-G26	24-25	395	50	100	51	27	216	50	345	26	98	46	9.1
8-730-28	8-730-G28	28	442	57	103	57	30	238	57	383	30	108	52	12.8
8-730-32	8-730-G32	32	484	64	113	64	34	269	63	419	34	120	59	17.8
8-730-36	8-730-G36	35-36	534	71	127	64	37	297	64	463	35	132	65	21.8
8-730-38	8-730-G38	38	581	78	140	70	41	315	76	502	43	146	72	28.9
8-730-45	8-730-G45	44-45	674	86	170	89	47	378	89	584	54	171	78	44.0
8-730-50	8-730-G50	48-51	798	100	203	95	54	431	101	682	60	203	91	73.1

★ S.C. = Self Colored.



All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

- **YOKE 8-731 Opened Swage Sockets** are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.
- **YOKE Swage Sockets** properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- **YOKE Swage Sockets** are recommended for use with 6x19, 6x37, and IWRC wire rope. They are also satisfactory on galvanized bridge rope.
- **YOKE Swage Sockets** are not recommended for use on fiber core or lang lay rope.

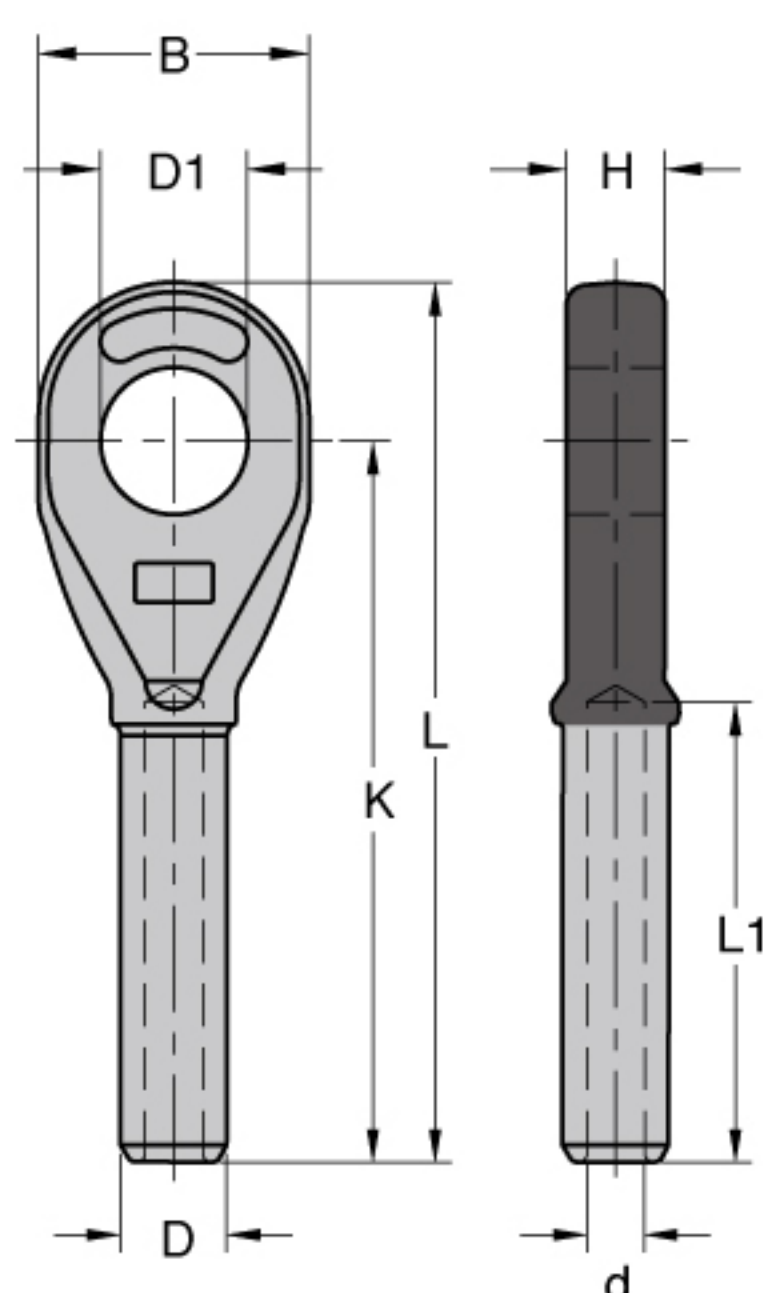
Forged Open Swage Socket, with Round Pin, Code " AB ".

Item No.		Rope Size	Before Swage Dimensions (inch)										Max. After Swage Dim.	N.W.
S.C.*	Galvanized	inch	L	D	B	D1	d	L1	W	K	C	A	inch	Lbs
8-731-06	8-731-G06	1/4	4.80	0.50	1.38	0.69	0.27	2.17	0.67	4.02	0.35	1.50	0.46	0.5
8-731-08	8-731-G08	5/16	6.26	0.77	1.65	0.81	0.34	3.15	0.79	5.31	0.47	1.77	0.71	1.1
8-731-10	8-731-G10	3/8	6.26	0.77	1.65	0.81	0.41	3.15	0.79	5.31	0.47	1.77	0.71	1.3
8-731-11	8-731-G11	7/16	7.83	0.98	2.00	1.00	0.48	4.33	1.00	6.85	0.55	1.96	0.91	2.1
8-731-13	8-731-G13	1/2	7.83	0.98	2.00	1.00	0.55	4.33	1.00	6.85	0.55	1.96	0.91	2.1
8-731-14	8-731-G14	9/16	9.45	1.25	2.36	1.19	0.62	5.31	1.22	8.27	0.68	2.25	1.16	4.7
8-731-16	8-731-G16	5/8	9.45	1.25	2.36	1.19	0.67	5.31	1.22	8.27	0.68	2.25	1.16	4.5
8-731-19	8-731-G19	3/4	11.61	1.55	2.75	1.38	0.82	6.34	1.50	10.07	0.79	2.75	1.42	8.0
8-731-22	8-731-G22	7/8	13.39	1.70	3.15	1.63	0.94	7.44	1.77	11.81	0.94	3.23	1.55	11.5
8-731-26	8-731-G26	1	15.55	1.98	3.94	2.00	1.06	8.50	2.00	13.58	1.02	3.86	1.80	17.8
8-731-28	8-731-G28	1-1/8	17.40	2.25	4.06	2.20	1.19	9.37	2.25	15.08	1.19	4.26	2.05	25.3
8-731-32	8-731-G32	1-1/4	19.06	2.53	4.45	2.25	1.33	10.59	2.48	16.50	1.34	4.72	2.30	35.6
8-731-36	8-731-G36	1-3/8	21.02	2.80	5.00	2.50	1.45	11.69	2.52	18.23	1.38	5.20	2.56	43.8
8-731-38	8-731-G38	1-1/2	22.88	3.08	5.51	2.52	1.61	12.40	3.00	19.75	1.69	5.75	2.81	58.5
8-731-45	8-731-G45	1-3/4	26.53	3.39	6.70	3.50	1.86	14.88	3.50	23.00	2.11	6.75	3.06	88.8
8-731-50	8-731-G50	2	31.44	3.94	8.00	3.75	2.11	16.96	4.00	26.88	2.37	8.00	3.56	146.3

★ S.C. = Self Colored.

Item No.		Rope Size	Before Swage Dimensions (mm)										Max. After Swage Dim.	N.W.
S.C.*	Galvanized	mm	L	D	B	D1	d	L1	W	K	C	A	mm	Kg
8-731-06	8-731-G06	6-7	122	13	35	18	7	55	17	102	9	38	12	0.2
8-731-08	8-731-G08	8	159	20	42	21	9	80	20	135	12	45	18	0.5
8-731-10	8-731-G10	9-10	159	20	42	21	10	80	20	135	12	45	18	0.6
8-731-11	8-731-G11	11-12	199	25	50	25	12	110	25	174	14	50	23	1.0
8-731-13	8-731-G13	13	199	25	50	25	14	110	25	174	14	50	23	0.9
8-731-14	8-731-G14	14-15	240	32	60	30	16	135	31	210	17	57	30	2.1
8-731-16	8-731-G16	16	240	32	60	30	17	135	31	210	17	57	30	2.0
8-731-19	8-731-G19	18-20	295	39	70	35	21	161	38	256	20	70	36	3.6
8-731-22	8-731-G22	22-23	340	43	80	41	24	189	45	300	24	82	40	5.2
8-731-26	8-731-G26	24-25	395	50	100	51	27	216	50	345	26	98	46	8.1
8-731-28	8-731-G28	28	442	57	103	57	30	238	57	383	30	108	52	11.5
8-731-32	8-731-G32	32	484	64	113	64	34	269	63	419	34	120	59	16.2
8-731-36	8-731-G36	35-36	534	71	127	64	37	297	64	463	35	132	65	19.9
8-731-38	8-731-G38	38	581	78	140	70	41	315	76	502	43	146	72	26.5
8-731-45	8-731-G45	44-45	674	86	170	89	47	378	89	584	54	171	78	40.3
8-731-50	8-731-G50	48-51	798	100	203	95	54	431	101	682	60	203	91	66.4

★ S.C. = Self Colored.



All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

- **YOKE 8-732 Closed Swage Sockets** are forged from special bar quality carbon steel with very finest hardness controlled by spheroidize annealing.
- **YOKE Swage Sockets** properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- **YOKE Swage Sockets** are recommended for use with 6x19, 6x37, and IWRC wire rope. They are also satisfactory on galvanized bridge rope.
- **YOKE Swage Sockets** are not recommended for use on fiber core or lang lay rope.

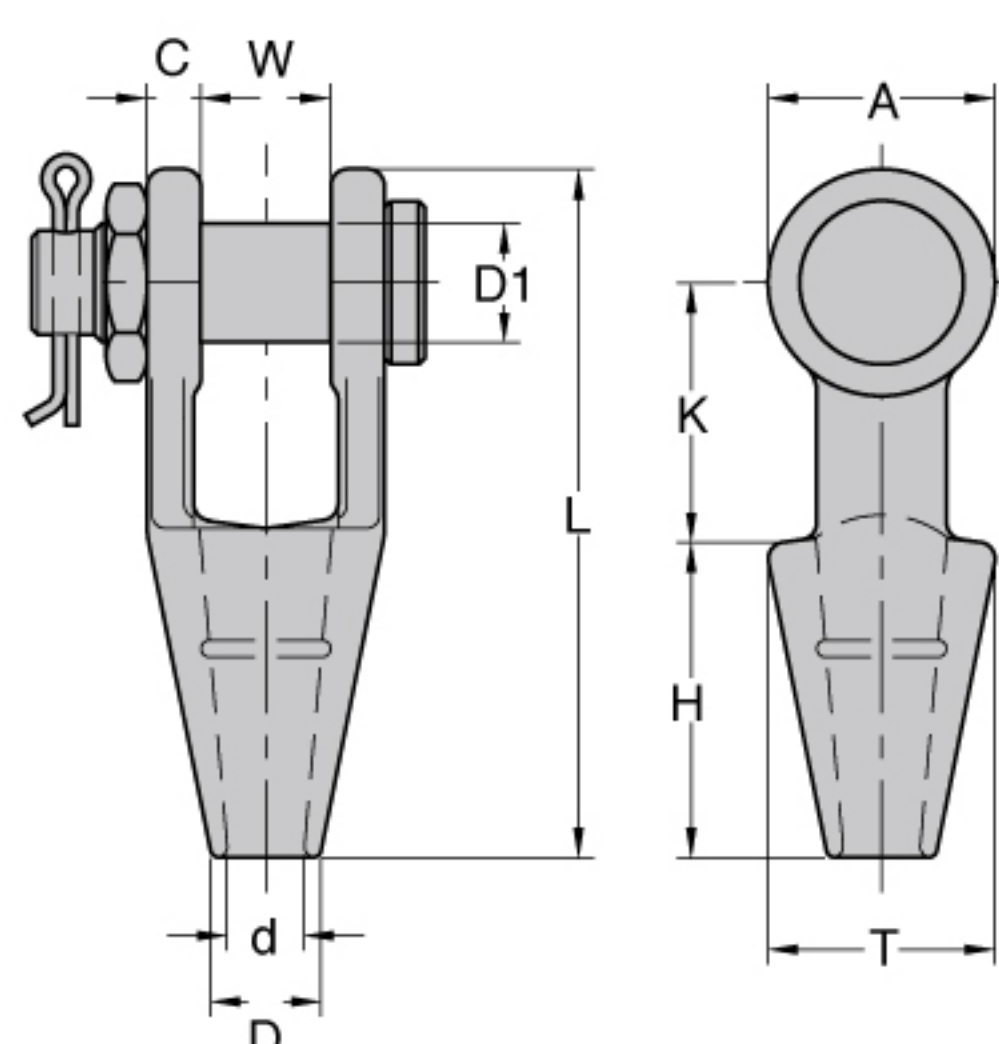
Forged Closed Swage Wire Rope Socket, Code " AC ".

Item No.		Rope Size	Before Swage Dimensions (inch)								Max. After Swage Dim.	N.W.
S.C.*	Galvanized	inch	L	D	B	D1	d	L1	H	K	inch	Lbs
8-732-06	8-732-G06	1/4	4.33	0.50	1.38	0.75	0.27	2.13	0.50	3.50	0.46	0.3
8-732-08	8-732-G08	5/16	5.50	0.77	1.63	0.89	0.34	3.15	0.67	4.50	0.71	0.8
8-732-10	8-732-G10	3/8	5.50	0.77	1.63	0.89	0.41	3.15	0.67	4.50	0.71	0.7
8-732-11	8-732-G11	7/16	6.93	0.98	2.00	1.06	0.48	4.25	0.89	5.75	0.91	1.4
8-732-13	8-732-G13	1/2	6.93	0.98	2.00	1.06	0.55	4.25	0.89	5.75	0.91	1.4
8-732-14	8-732-G14	9/16	8.70	1.25	2.40	1.26	0.62	5.31	1.14	7.28	1.16	2.9
8-732-16	8-732-G16	5/8	8.70	1.25	2.40	1.26	0.67	5.31	1.14	7.28	1.16	2.9
8-732-19	8-732-G19	3/4	10.20	1.55	2.87	1.44	0.82	6.38	1.31	8.54	1.42	5.0
8-732-22	8-732-G22	7/8	11.97	1.70	3.11	1.70	0.94	7.44	1.50	10.16	1.55	6.8
8-732-26	8-732-G26	1	13.46	1.98	3.62	2.05	1.06	8.50	1.77	11.54	1.80	10.4
8-732-28	8-732-G28	1-1/8	15.04	2.25	4.02	2.32	1.19	9.57	2.00	12.72	2.05	14.8
8-732-32	8-732-G32	1-1/4	16.97	2.53	4.50	2.56	1.33	10.63	2.25	14.33	2.30	21.6
8-732-36	8-732-G36	1-3/8	18.70	2.80	5.00	2.56	1.45	11.69	2.25	15.83	2.56	28.5
8-732-38	8-732-G38	1-1/2	20.12	3.08	5.50	2.81	1.61	12.75	2.52	17.01	2.81	38.1
8-732-45	8-732-G45	1-3/4	23.54	3.39	6.26	3.54	1.86	14.88	3.00	20.00	3.08	61.3
8-732-50	8-732-G50	2	27.64	3.94	7.24	3.82	2.13	17.01	3.27	23.00	3.56	89.3

★ S.C. = Self Colored.

Item No.		Rope Size	Before Swage Dimensions (mm)								Max. After Swage Dim.	N.W.
S.C.*	Galvanized	mm	L	D	B	D1	d	L1	H	K	mm	Kg
8-732-06	8-732-G06	6-7	110	13	35	19	7	54	13	89	12	0.2
8-732-08	8-732-G08	8	140	20	41	22	9	80	17	114	18	0.3
8-732-10	8-732-G10	9-10	140	20	41	22	11	80	17	114	18	0.3
8-732-11	8-732-G11	11-12	176	25	51	27	12	108	22	146	23	0.6
8-732-13	8-732-G13	13	176	25	51	27	14	108	22	146	23	0.6
8-732-14	8-732-G14	14-15	221	32	61	32	16	135	29	185	30	1.3
8-732-16	8-732-G16	16	221	32	61	32	17	135	29	185	30	1.3
8-732-19	8-732-G19	18-20	259	39	73	36	21	162	33	217	36	2.3
8-732-22	8-732-G22	22-23	304	43	79	43	24	189	38	258	39	3.1
8-732-26	8-732-G26	24-25	342	50	92	52	27	216	45	293	46	4.7
8-732-28	8-732-G28	28	382	57	102	59	30	243	51	323	52	6.7
8-732-32	8-732-G32	32	431	64	114	65	34	270	57	364	58	9.8
8-732-36	8-732-G36	35-36	475	71	127	65	37	297	57	402	65	13.0
8-732-38	8-732-G38	38	511	78	140	71	41	323	64	432	71	17.3
8-732-45	8-732-G45	44-45	598	86	159	90	47	378	76	508	78	27.8
8-732-50	8-732-G50	48-51	702	100	184	97	54	432	83	584	90	40.5

★ S.C. = Self Colored.



- **YOKE** Spelter Sockets are forged from special bar quality carbon steel with very finest hardness controlled.
- **YOKE** Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Open Spelter Sockets meet the performance requirements of Federal Specification RR-S-550D, Type A.

All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

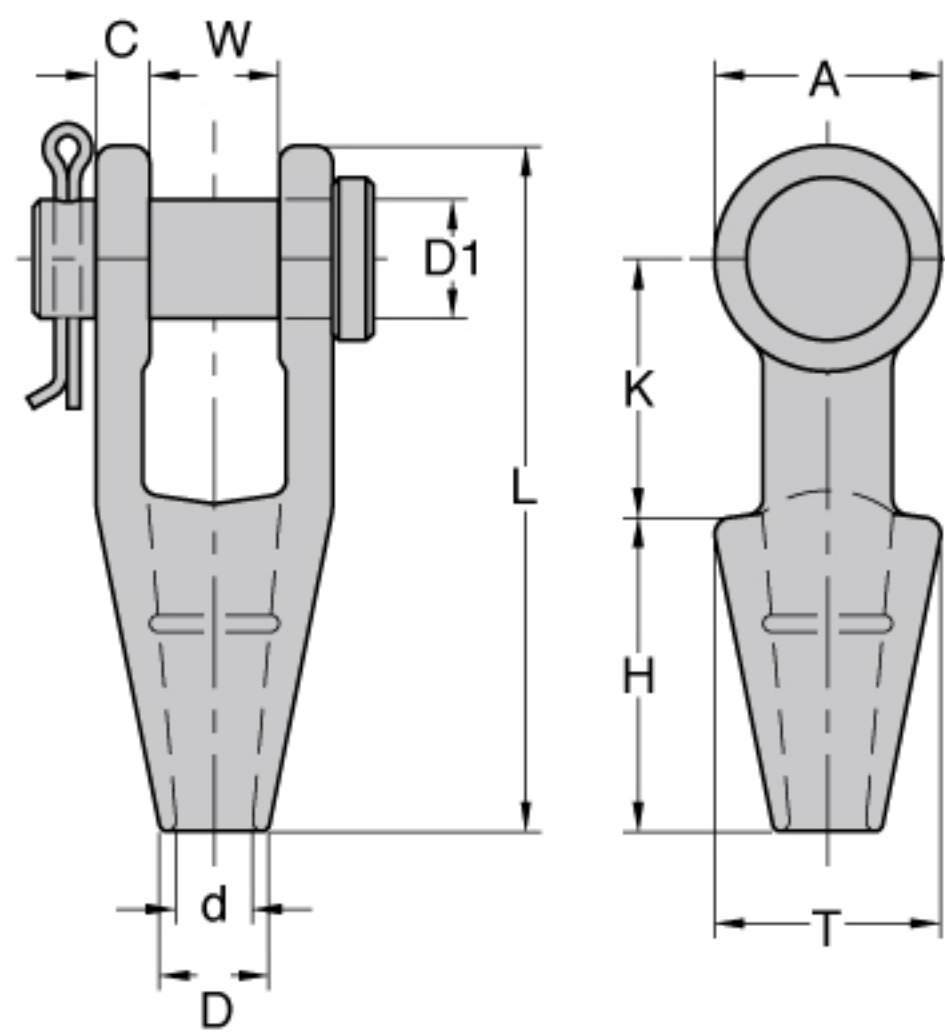
Forged Open Spelter Wire Rope Socket, With Safety Bolt Pin. Code " ADB".

Item No.		Rope dia.	Structural Strand dia.	Dimensions (inch)										N.W.
S.C.*	Galvanized			L	W	D1	d	D	T	H	K	A	C	
8-733-06	8-733-G06	1/4	--	4.65	0.91	0.67	0.31	0.71	1.54	2.25	1.56	1.31	0.35	1.5
8-733-10	8-733-G10	5/16 ~ 3/8	--	4.84	0.83	0.79	0.51	0.83	1.73	2.25	1.77	1.50	0.44	2.0
8-733-13	8-733-G13	7/16 ~ 1/2	--	5.62	1.00	0.98	0.56	0.98	1.96	2.48	2.13	1.91	0.50	3.5
8-733-16	8-733-G16	9/16 ~ 5/8	1/2	6.77	1.26	1.19	0.70	1.14	2.25	2.99	2.52	2.28	0.55	4.9
8-733-19	8-733-G19	3/4	9/16 ~ 5/8	7.96	1.50	1.38	0.81	1.26	2.64	3.62	3.00	2.64	0.62	7.5
8-733-22	8-733-G22	7/8	1 1/16 ~ 3/4	9.25	1.77	1.63	0.94	1.50	3.35	4.02	3.50	3.17	0.80	11.9
8-733-26	8-733-G26	1	1 3/16 ~ 7/8	10.55	2.05	2.00	1.14	1.75	3.75	4.48	4.02	3.78	0.91	18.7
8-733-28	8-733-G28	1 1/8	1 5/16 ~ 1	11.81	2.25	2.25	1.26	2.00	4.12	5.00	4.62	4.12	1.00	25.6
8-733-36	8-733-G36	1 1/4 ~ 1 3/8	1 1/16 ~ 1 1/8	13.20	2.52	2.50	1.50	2.25	4.72	5.51	5.00	4.75	1.14	35.2
8-733-38	8-733-G38	1 1/2	1 3/16 ~ 1 1/4	15.12	2.99	2.75	1.63	2.75	5.25	5.98	5.98	5.38	1.19	52.9

★ S.C. = Self Colored.

Item No.		Rope dia.	Structural Strand dia.	Dimensions (mm)										N.W.
S.C.*	Galvanized			L	W	D1	d	D	T	H	K	A	C	
8-733-06	8-733-G06	6-7	--	115	23	17	8	18	39	57	40	33	9	0.7
8-733-10	8-733-G10	8-10	--	123	21	20	13	21	44	57	45	38	11	0.9
8-733-13	8-733-G13	11-13	--	142	25	25	15	25	50	63	54	48	13	1.6
8-733-16	8-733-G16	14-16	13	172	32	30	18	29	57	76	64	58	14	2.2
8-733-19	8-733-G19	18-20	14-16	202	38	35	22	32	67	92	76	67	16	3.4
8-733-22	8-733-G22	22-23	18-20	235	45	41	24	38	85	102	89	80	20	5.4
8-733-26	8-733-G26	24-26	22-23	268	52	51	29	44	95	114	102	96	23	8.5
8-733-28	8-733-G28	28-30	24-25	300	57	56	32	51	105	127	117	105	25	11.6
8-733-36	8-733-G36	32-35	26-28	335	64	62	38	57	120	140	127	121	29	16.0
8-733-38	8-733-G38	36-39	30-32	384	76	70	41	70	133	152	152	137	30	24.0

★ S.C. = Self Colored.



- **YOKE** Spelter Sockets are forged from special bar quality carbon steel with very finest hardness controlled.
- **YOKE** Spelter Sockets properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Open Spelter Sockets meet the performance requirements of Federal Specification RR-S-550D, Type A.

All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

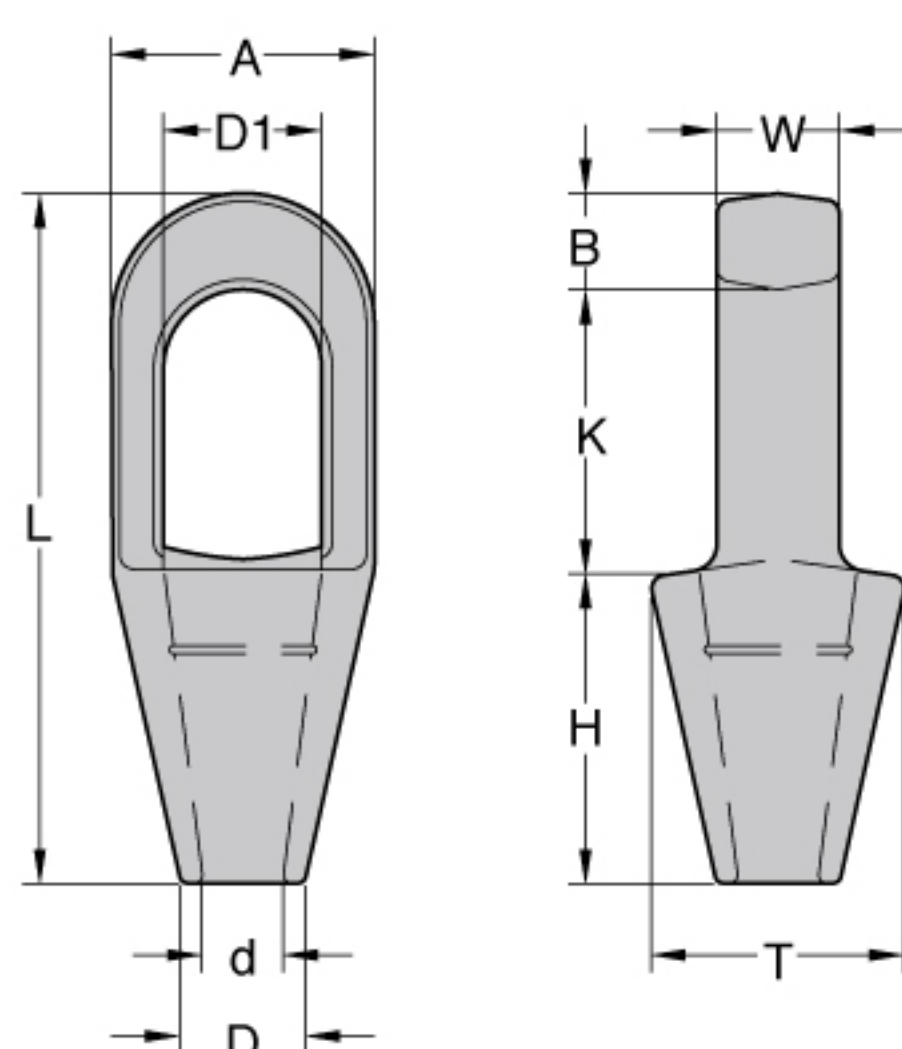
Forged Open Spelter Wire Rope Socket, With Round Pin. Code " AD ".

Item No.		Rope dia.	Structural Strand dia.	Dimensions (inch)										N.W.
S.C.*	Galvanized			L	W	D1	d	D	T	H	K	A	C	
8-734-06	8-734-G06	1/4	--	4.65	0.91	0.67	0.38	0.71	1.54	2.25	1.56	1.31	0.35	1.1
8-734-10	8-734-G10	5/16 ~ 3/8	--	4.84	0.83	0.79	0.51	0.83	1.73	2.25	1.77	1.50	0.44	1.3
8-734-13	8-734-G13	7/16 ~ 1/2	--	5.62	1.00	0.98	0.56	0.98	1.96	2.48	2.13	1.91	0.50	2.3
8-734-16	8-734-G16	9/16 ~ 5/8	1/2	6.77	1.26	1.19	0.70	1.14	2.25	3.00	2.52	2.28	0.55	3.6
8-734-19	8-734-G19	3/4	9/16 ~ 5/8	7.96	1.50	1.38	0.81	1.26	2.64	3.62	3.00	2.64	0.62	5.8
8-734-22	8-734-G22	7/8	1 1/16 ~ 3/4	9.25	1.77	1.63	0.94	1.50	3.35	4.02	3.50	3.17	0.80	9.6
8-734-26	8-734-G26	1	1 3/16 ~ 7/8	10.55	2.05	2.00	1.14	1.75	3.75	4.48	4.02	3.78	0.91	15.5
8-734-28	8-734-G28	1 1/8	1 5/16 ~ 1	11.81	2.25	2.25	1.26	2.00	4.12	5.00	4.62	4.12	1.00	21.5
8-734-36	8-734-G36	1 1/4 ~ 1 3/8	1 1/16 ~ 1 1/8	13.20	2.52	2.50	1.50	2.25	4.72	5.51	5.00	4.75	1.14	32.8
8-734-38	8-734-G38	1 1/2	1 3/16 ~ 1 1/4	15.12	3.00	2.75	1.63	2.75	5.25	6.00	6.00	5.38	1.19	47.3

★ S.C. = Self Colored.

Item No.		Rope dia.	Structural Strand dia.	Dimensions (mm)										N.W.
S.C.*	Galvanized			L	W	D1	d	D	T	H	K	A	C	
8-734-06	8-734-G06	6-7	--	115	23	17	8	18	39	57	40	33	9	0.5
8-734-10	8-734-G10	8-10	--	123	21	20	13	21	44	57	45	38	11	0.6
8-734-13	8-734-G13	11-13	--	142	25	25	15	25	50	63	54	48	13	1.1
8-734-16	8-734-G16	14-16	13	172	32	30	18	29	57	76	64	58	14	1.6
8-734-19	8-734-G19	18-20	14-16	202	38	35	22	32	67	92	76	67	16	2.6
8-734-22	8-734-G22	22-23	18-20	235	45	41	24	38	85	102	89	80	20	4.4
8-734-26	8-734-G26	24-26	22-23	268	52	51	29	44	95	114	102	96	23	7.0
8-734-28	8-734-G28	28-30	24-25	300	57	56	32	51	105	127	117	105	25	9.8
8-734-36	8-734-G36	32-35	26-28	335	64	62	38	57	120	140	127	121	29	14.9
8-734-38	8-734-G38	36-39	30-32	384	76	70	41	70	133	152	152	137	30	21.4

★ S.C. = Self Colored.



- **YOKE Spelter Sockets** are forged from special bar quality carbon steel with very finest hardness controlled.
- **YOKE Spelter Sockets** properly applied have an efficiency rating of 100% based on the catalog strength of wire rope.
- Socket size 1/4" thru 3/4" use one groove, 7/8" thru 1-1/2" use 2 grooves.
- Closed Spelter Sockets meet the performance requirements of Federal Specification RR-S-550D, Type B.

All slings swaged with Sockets shall be proof loaded in accordance with ANSI B30.9

Forged Closed Spelter Wire Rope Socket. Code " AE ".

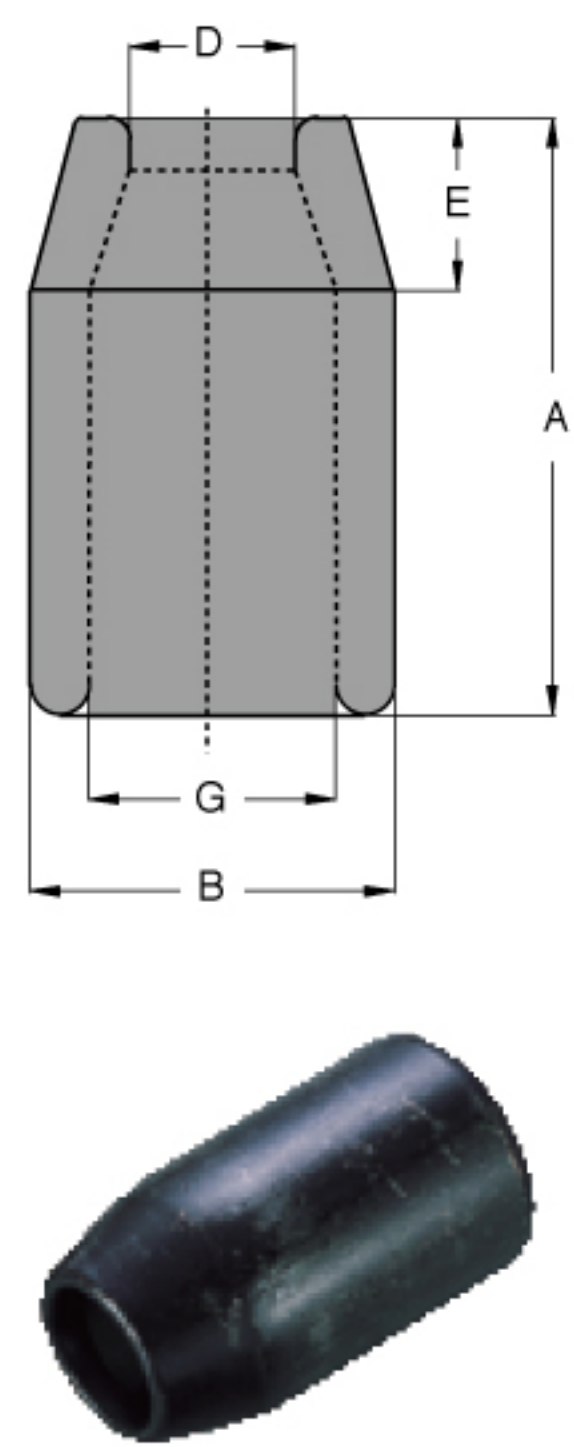
Item No.		Rope Dia.	Structural Strand Dia.	Dimensions (inch)										N.W.
S.C.*	Galvanized	inch	inch	L	B	A	D1	d	D	T	H	W	K	Lbs
8-735-06	8-735-G06	1/4	--	4.50	0.50	1.50	0.88	0.39	0.71	1.50	2.25	0.50	1.73	0.5
8-735-10	8-735-G10	5/16 ~ 3/8	--	4.88	0.62	1.69	0.98	0.50	0.83	1.70	2.25	0.71	2.00	0.8
8-735-13	8-735-G13	7/16 ~ 1/2	--	5.43	0.71	2.00	1.19	0.55	0.98	1.96	2.52	0.87	2.25	1.5
8-735-16	8-735-G16	9/16 ~ 5/8	1/2	6.31	0.83	2.63	1.41	0.71	1.12	2.50	3.00	0.98	2.52	2.5
8-735-19	8-735-G19	3/4	9/16 ~ 5/8	7.58	1.06	3.00	1.61	0.81	1.26	2.75	3.50	1.26	3.00	4.3
8-735-22	8-735-G22	7/8	1 1/16 ~ 3/4	8.75	1.26	3.63	1.89	0.94	1.50	3.46	3.98	1.50	3.50	7.5
8-735-26	8-735-G26	1	1 3/16 ~ 7/8	9.88	1.38	4.13	2.28	1.14	1.77	3.78	4.50	1.77	4.02	10.5
8-735-28	8-735-G28	1 1/8	1 5/16 ~ 1	10.98	1.50	4.50	2.56	1.26	2.00	4.12	5.00	2.00	4.50	14.3
8-735-36	8-735-G36	1 1/4 ~ 1 3/8	1 1/16 ~ 1 1/8	12.31	1.63	5.31	2.80	1.50	2.25	4.75	5.50	2.25	5.00	23.1
8-735-38	8-735-G38	1 1/2	1 3/16 ~ 1 1/4	13.94	1.93	5.31	3.19	1.63	2.75	5.25	6.00	2.52	6.00	29.2

★ S.C. = Self Colored.

Item No.		Rope Dia.	Structural Strand Dia.	Dimensions (mm)										N.W.
S.C.*	Galvanized	mm	mm	L	B	A	D1	d	D	T	H	W	K	Kg
8-735-06	8-735-G06	6-7	--	114	13	38	22	10	18	38	57	13	44	0.2
8-735-10	8-735-G10	8-10	--	124	16	43	25	13	21	43	57	18	51	0.4
8-735-13	8-735-G13	11-13	--	138	18	51	30	14	25	50	64	22	57	0.7
8-735-16	8-735-G16	14-16	13	160	21	67	36	18	28	63	76	25	64	1.1
8-735-19	8-735-G19	18-20	14-16	192	27	76	41	21	32	70	89	32	76	2.0
8-735-22	8-735-G22	22-23	18-20	222	32	92	48	24	38	88	101	38	89	3.4
8-735-26	8-735-G26	24-26	22-23	251	35	104	58	29	45	96	114	45	102	4.8
8-735-28	8-735-G28	28-30	24-25	279	38	114	65	32	51	105	127	50	114	6.5
8-735-36	8-735-G36	32-35	26-28	308	41	135	71	38	57	121	140	57	127	10.5
8-735-38	8-735-G38	36-39	30-32	354	49	135	81	41	70	133	152	64	152	13.3

★ S.C. = Self Colored.

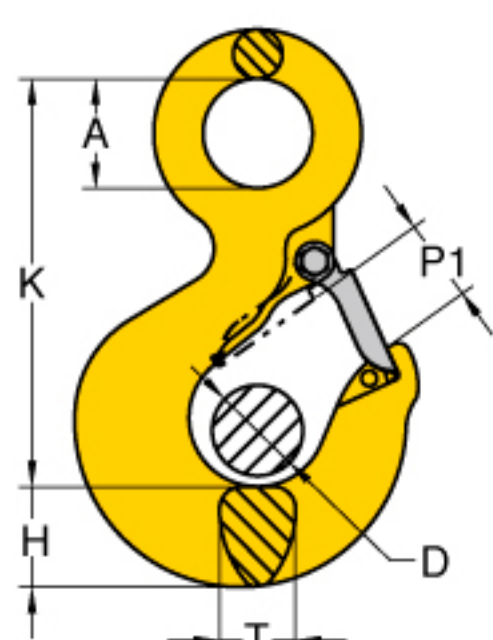
Flemish Eye Steel Swaging Sleeve.



Item No.	For Rope Size	Before Swage Dimensions (inch)					Max. After Swage Dim.	N.W.
	inch	A	B	D	E	G	inch	Lbs
902-08	5/16	1.5	0.91	0.38	0.44	0.62	0.75	0.14
902-10	3/8	1.5	0.91	0.47	0.39	0.66	0.75	0.14
902-11	7/16	2	1.22	0.53	0.65	0.85	1.01	0.3
902-13	1/2	2	1.22	0.63	0.56	0.91	1.01	0.4
902-16	5/8	2.75	1.47	0.75	0.63	1.09	1.24	0.6
902-19	3/4	3.19	1.72	0.91	0.84	1.28	1.46	0.9
902-22	7/8	3.56	2.03	1.03	1.00	1.53	1.68	1.3
902-26	1	4	2.28	1.16	1.13	1.72	1.93	2.0
902-28	1-1/8	4.81	2.5	1.28	1.25	1.94	2.13	2.6
902-32	1-1/4	5.19	2.78	1.44	1.41	2.16	2.32	3.6
902-36	1-3/8	5.81	3	1.56	1.56	2.38	2.52	4.2
902-38	1-1/2	6.25	3.25	1.69	1.69	2.63	2.71	5.0
902-45	1-3/4	7.25	3.84	1.94	1.97	3.13	3.10	8.0
902-50	2	8.5	4.38	2.25	2.25	3.63	3.56	11.3
902-58	2-1/4	9.56	5.03	2.50	2.53	4.03	4.12	19.4
902-63	2-1/2	10.50	5.50	2.75	2.81	4.50	4.50	23.5
902-70	2-3/4	11.50	5.75	3.00	3.09	4.75	4.70	28.0
902-75	3	12.00	6.00	3.25	3.38	5.00	4.96	29.4
902-89	3-1/2	14.00	7.00	3.88	3.94	5.84	5.77	46.4
902-95	3-3/4	15.00	7.50	4.06	4.25	6.31	6.23	55.0
902-99	4	16.00	8.13	4.38	4.50	6.81	6.69	68.0

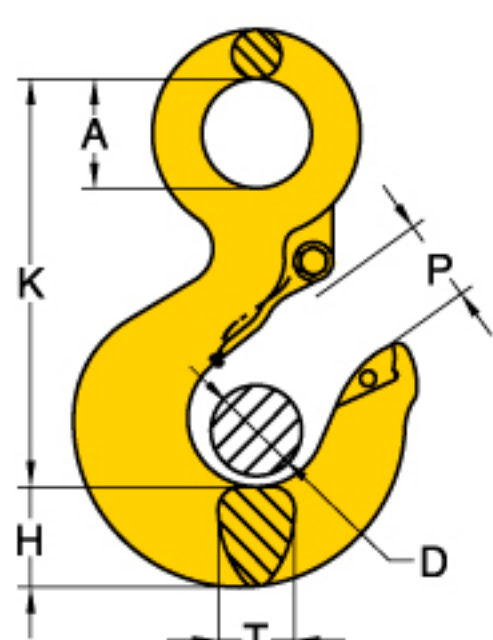


Alloy Eye Hoist Hook, with latch. Code " KX ".



Item No.	Working Load Limit	Dimensions (mm)						N.W.
	tonnes*	P1	A	T	H	K	D	Kg
8-801-01t	1 ★	22	19	14	19	85	22	0.3
8-801-015t	1.5 ★	23	23	18	21	96	23	0.4
8-801-02t	2 ★	25	29	20	26	107	26	0.7
8-801-03t	3 ★	29	32	22	29	122	29	0.9
8-801-05t	5 ★	38	40	30	37	150	38	2.0
8-801-07t	7 ★	44	51	36	47	191	49	4.0

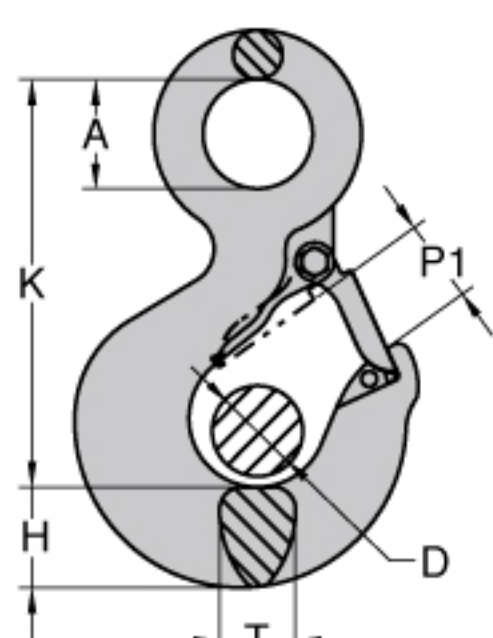
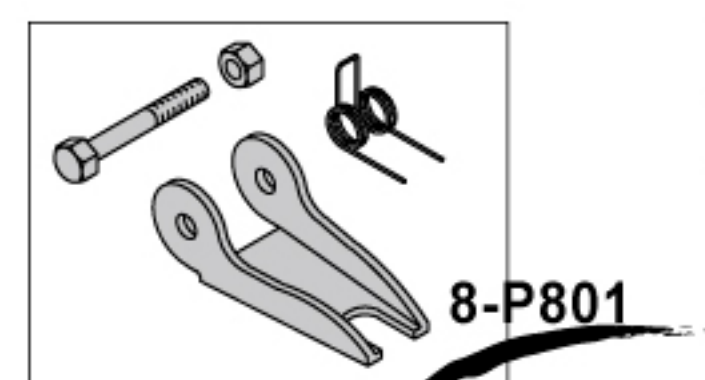
★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2 times the Working Load Limit.



Alloy Eye Hoist Hook, without latch. Code " KXO ".

Item No.	Working Load Limit	Dimensions (mm)						N.W.
	tonnes*	P	A	T	H	K	D	Kg
8-800-01t	1 ★	22	19	14	19	85	22	0.3
8-800-015t	1.5 ★	23	23	18	21	96	23	0.4
8-800-02t	2 ★	25	29	20	26	107	26	0.7
8-800-03t	3 ★	29	32	22	29	122	29	0.9
8-800-05t	5 ★	38	40	30	37	150	38	2.0
8-800-07t	7 ★	44	51	36	47	191	49	3.9

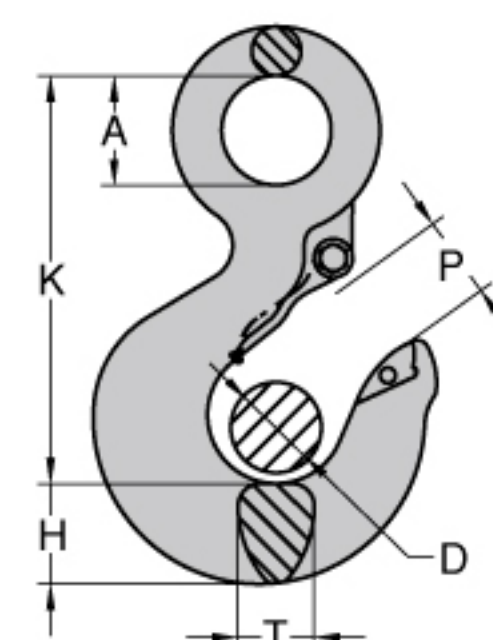
★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2 times the Working Load Limit.



Carbon Eye Hoist Hook, with latch. Code " OKX ". Dacormet® surface finish.

Item No.	Working Load Limit	Dimensions (mm)						N.W.
	tonnes*	P1	A	T	H	K	D	Kg
8-701-0.75t	0.75	22	19	14	19	85	22	0.3
8-701-01t	1	23	23	18	21	96	23	0.4
8-701-01.5t	1.5	25	29	20	26	107	26	0.7
8-701-02t	2	29	32	22	29	122	29	0.9
8-701-03t	3	38	40	30	37	150	38	2.0
8-701-05t	5	44	51	36	47	191	49	4.0

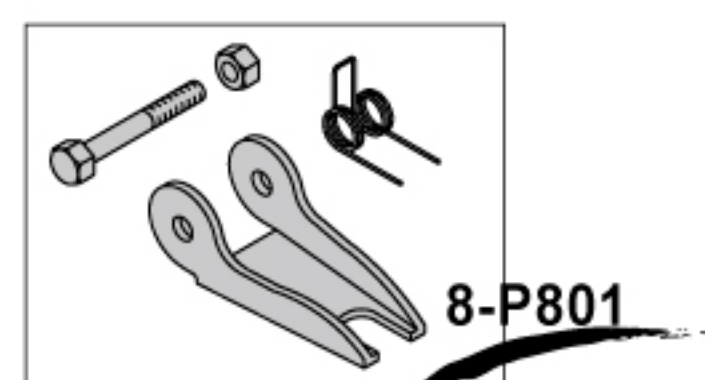
★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2 times the Working Load Limit.

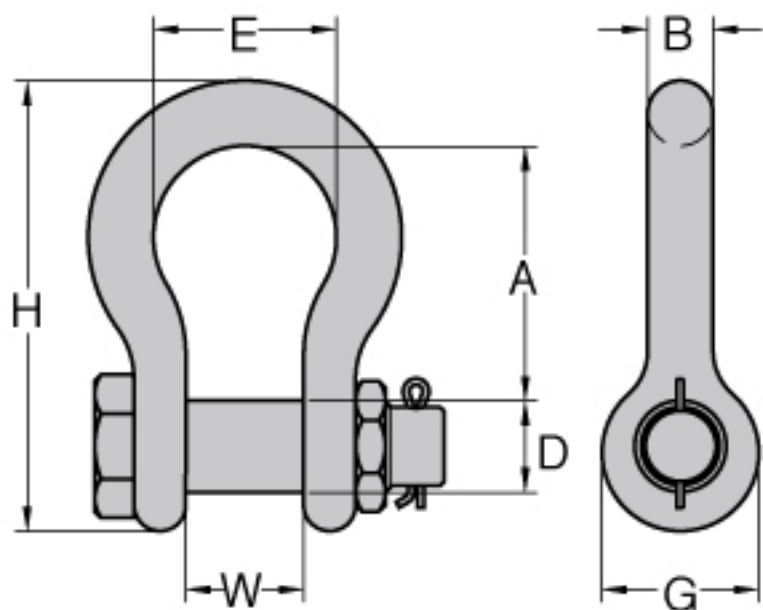


Carbon Eye Hoist Hook, without latch. Code " OKXO ". Dacormet® surface finish.

Item No.	Working Load Limit	Dimensions (mm)						N.W.
	tonnes*	P	A	T	H	K	D	Kg
8-700-0.75t	0.75	22	19	14	19	85	22	0.3
8-700-01t	1	23	23	18	21	96	23	0.4
8-700-01.5t	1.5	25	29	20	26	107	26	0.7
8-700-02t	2	29	32	22	29	122	29	0.9
8-700-03t	3	38	40	30	37	150	38	2.0
8-700-05t	5	44	51	36	47	191	49	3.9

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2 times the Working Load Limit.





YOKE 8-838 Carbon Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade A, Class 3.

Type Approval

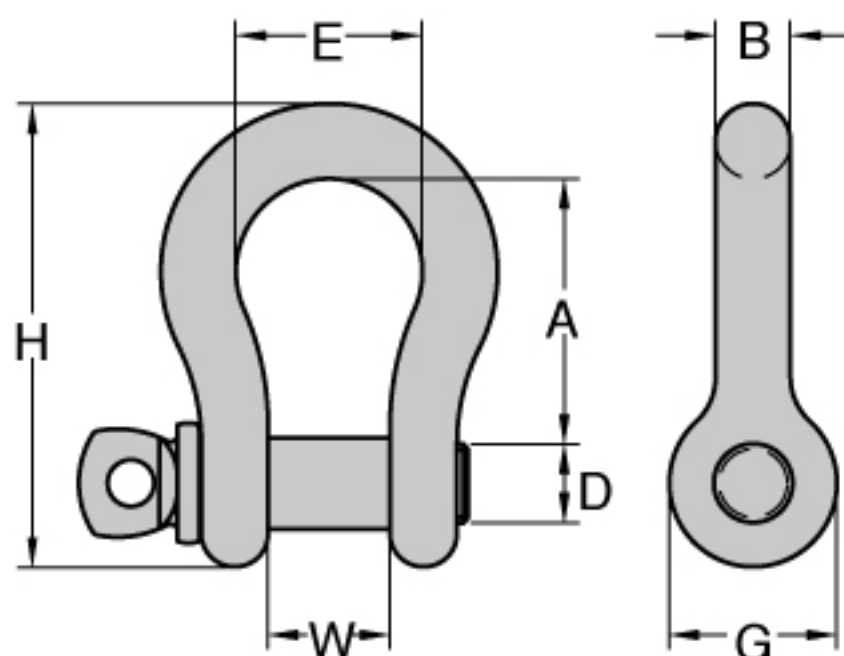


Forged Anchor Shackle, with Bolt Pin. Code " AXB ". Dacormet® surface finish.

- Shackles are Type Approved by DNV & ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)							N.W. Kg
	inch	mm		B	D	W	A	E	G	H	
8-838-08	5/16	8	0.75	8	9.5	12	31	21	19	54	0.1
8-838-10	3/8	10	1	10	11	16	36	26	23	65	0.1
8-838-11	7/16	11	1.5	11	13	19	43	30	27	75	0.2
8-838-13	1/2	13	2	13	16	20	47	33	30	85	0.4
8-838-16	5/8	16	3.25	16	19	27	61	43	38	106	0.8
8-838-19	3/4	19	4.75	19	22	33	72	50	46	126	1.2
8-838-22	7/8	22	6.5	22	26	38	86	58	53	148	1.8
8-838-26	1	26	8.5	26	28	44	96	68	61	166	2.6
8-838-28	1-1/8	28	9.5	28	32	46	111	74	68	190	3.7
8-838-32	1-1/4	32	12	32	36	54	121	84	76	210	5.3
8-838-36	1-3/8	36	13.5	36	38	59	134	92	84	232	7.1
8-838-38	1-1/2	38	17	38	45	60	146	99	92	254	9.4

★ Minimum Ultimate Load is 6 times the Working Load Limit.
Maximum Proof Load is 2.0 times the Working Load Limit.



YOKE 8-837 Screw Pin Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade A, Class 2.

Type Approval

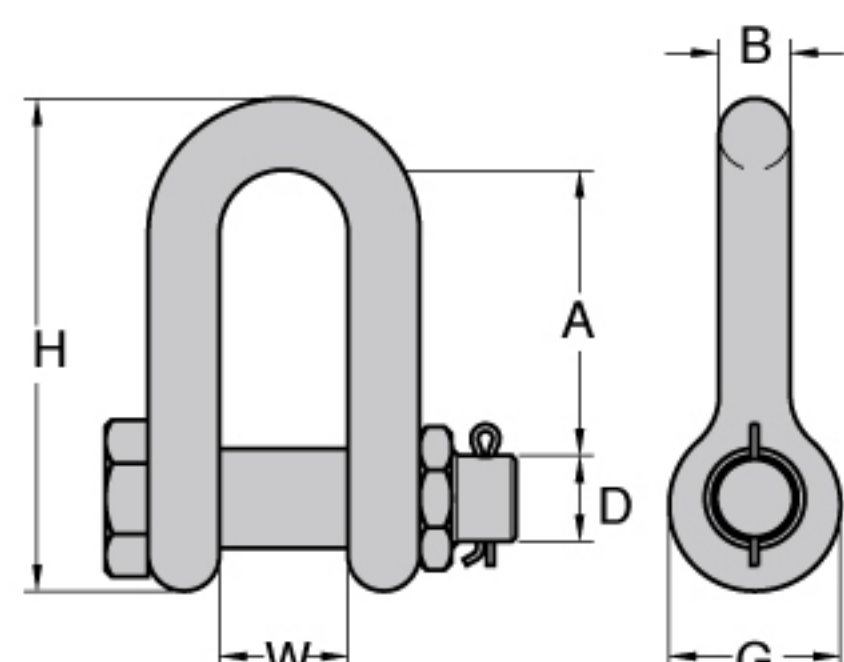


Forged Anchor Shackle, with Screw Pin. Code " AX ". Dacormet® surface finish.

- Shackles are Type Approved by DNV & ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)							N.W. Kg
	inch	mm		B	D	W	A	E	G	H	
8-837-08	5/16	8	0.75	8	9.5	12	31	21	19	54	0.1
8-837-10	3/8	10	1	10	11	16	36	26	23	65	0.1
8-837-11	7/16	11	1.5	11	13	19	43	30	27	75	0.2
8-837-13	1/2	13	2	13	16	20	47	33	30	85	0.3
8-837-16	5/8	16	3.25	16	19	27	61	43	38	106	0.6
8-837-19	3/4	19	4.75	19	22	33	72	50	46	126	1.1
8-837-22	7/8	22	6.5	22	26	38	86	58	53	148	1.6
8-837-26	1	26	8.5	26	28	44	96	68	61	166	2.3
8-837-28	1-1/8	28	9.5	28	32	46	111	74	68	190	3.4
8-837-32	1-1/4	32	12	32	36	54	121	84	76	210	4.3
8-837-36	1-3/8	36	13.5	36	38	59	134	92	84	232	6.1
8-837-38	1-1/2	38	17	38	45	60	146	99	92	254	7.8

★ Minimum Ultimate Load is 6 times the Working Load Limit.
Maximum Proof Load is 2.0 times the Working Load Limit.



YOKE 8-835 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade A, Class 3.

Forged Chain Shackle, with Bolt Pin. Code " AVB ". Dacormet® surface finish.

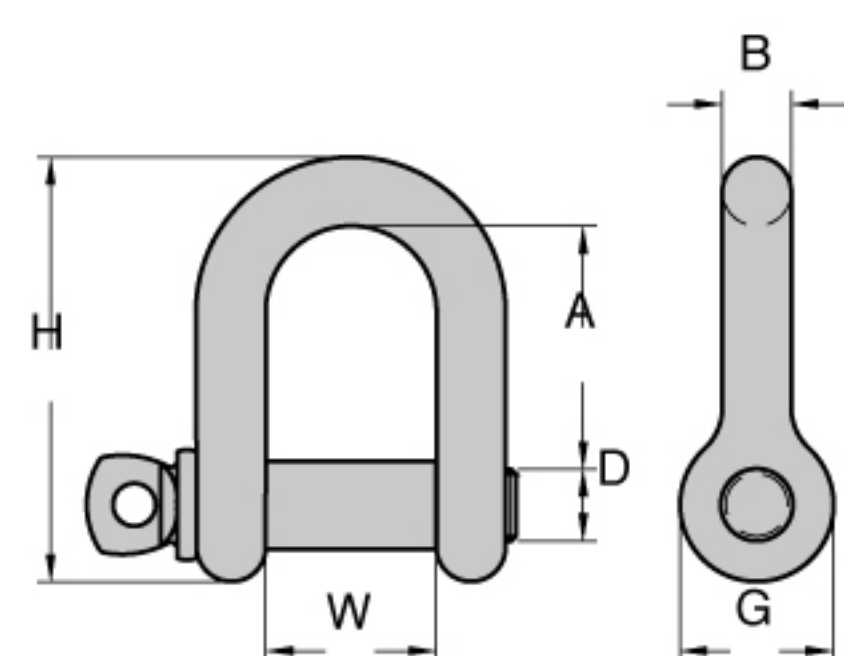
- Shackles are Type Approved by DNV & ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)						N.W. Kg
	inch	mm		B	D	W	A	G	H	
8-835-08	5/16	8	0.75	8	9.5	13	31	19	52	0.1
8-835-10	3/8	10	1	10	11	16	36	23	63	0.1
8-835-11	7/16	11	1.5	11	13	19	43	27	74	0.2
8-835-13	1/2	13	2	13	16	20	47	30	83	0.4
8-835-16	5/8	16	3.25	16	19	27	60	38	106	0.7
8-835-19	3/4	19	4.75	19	22	33	71	46	126	1.1
8-835-22	7/8	22	6.5	22	26	38	84	53	148	1.7
8-835-26	1	26	8.5	26	28	44	95	60	166	2.4
8-835-28	1-1/8	28	9.5	28	32	46	108	68	190	3.4
8-835-32	1-1/4	32	12	32	36	52	119	76	210	4.9
8-835-36	1-3/8	36	13.5	36	38	57	133	84	232	6.5

Type Approval



- ★ Minimum Ultimate Load is 6 times the Working Load Limit.
- Maximun Proof Load is 2.0 times the Working Load Limit.



YOKE 8-834 Screw Pin Chain Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade A, Class 2.

Forged Chain Shackle, with Screw Pin. Code " AV ". Dacormet® surface finish.

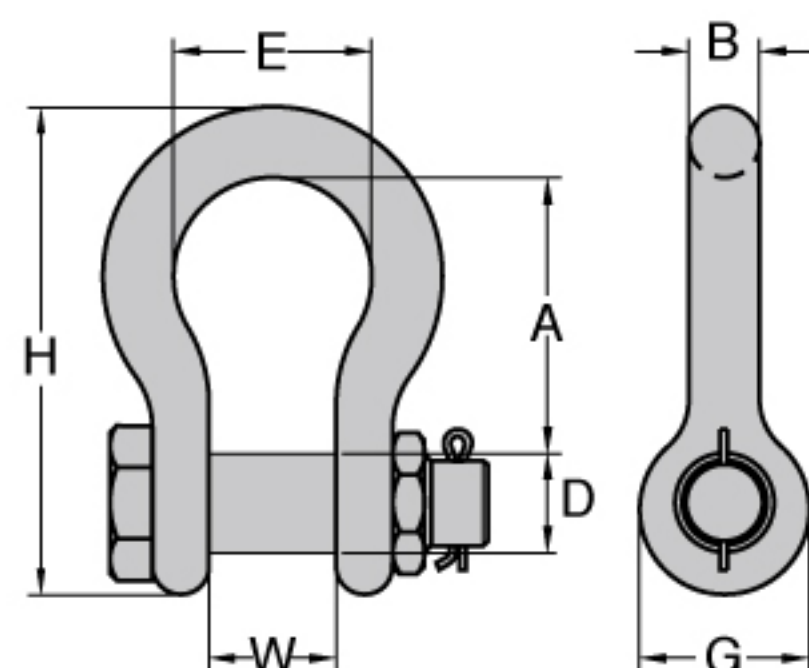
- Shackles are Type Approved by DNV & ABS.
- Shackles are forged carbon steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)						N.W. Kg
	inch	mm		B	D	W	A	G	H	
8-834-08	5/16	8	0.75	8	9.5	13	31	19	52	0.1
8-834-10	3/8	10	1	10	11	16	36	23	63	0.1
8-834-11	7/16	11	1.5	11	13	19	43	27	74	0.2
8-834-13	1/2	13	2	13	16	20	47	30	83	0.3
8-834-16	5/8	16	3.25	16	19	27	60	38	106	0.6
8-834-19	3/4	19	4.75	19	22	33	71	46	126	1.0
8-834-22	7/8	22	6.5	22	26	38	84	53	148	1.4
8-834-26	1	26	8.5	26	28	44	95	60	166	2.1
8-834-28	1-1/8	28	9.5	28	32	46	108	68	190	3.0
8-834-32	1-1/4	32	12	32	36	52	119	76	210	4.1
8-834-36	1-3/8	36	13.5	36	38	57	133	84	232	5.6

Type Approval



- ★ Minimum Ultimate Load is 6 times the Working Load Limit.
- Maximun Proof Load is 2.0 times the Working Load Limit.



YOKE 8-808 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade B, Class 3.

Type Approval



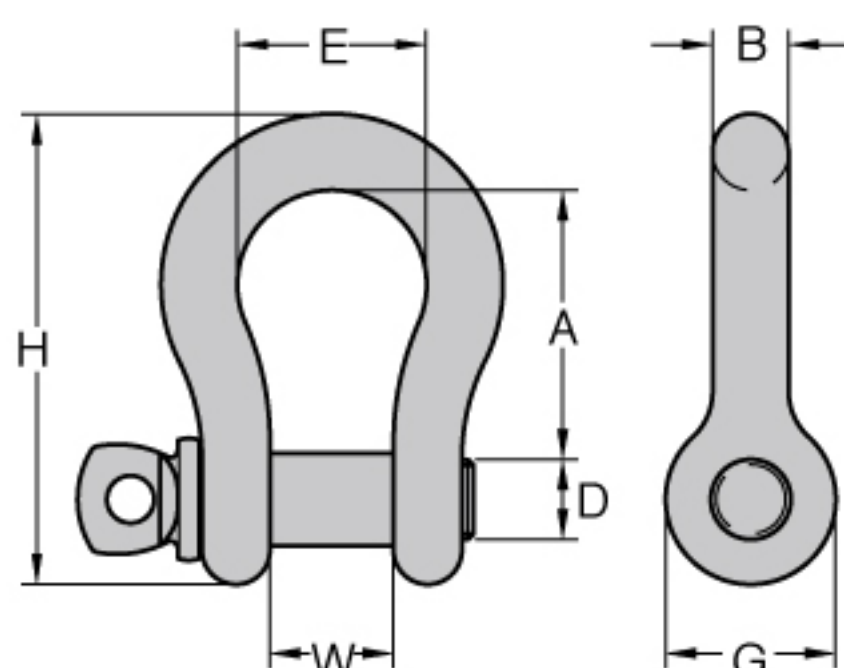
Forged Alloy Anchor Shackle, with Bolt Pin. Code " KHB ".

Dacormet® surface finish.

- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)							N.W. Kg
	inch	mm		B	D	W	A	E	G	H	
8-808-10	3/8	10	2	10	11	16	36	26	23	65	0.1
8-808-11	7/16	11	2.6	11	13	19	43	30	27	75	0.2
8-808-13	1/2	13	3.4	13	16	20	47	33	30	85	0.4
8-808-16	5/8	16	5	16	19	27	61	45	39	107	0.8
8-808-19	3/4	19	7	19	22	33	72	50	46	126	1.2
8-808-22	7/8	22	9.5	22	26	38	86	58	53	148	1.8
8-808-26	1	26	12.5	26	28	44	96	68	60	166	2.6
8-808-28	1-1/8	28	15	28	32	46	111	74	68	190	3.7
8-808-32	1-1/4	32	18	32	36	54	121	82	76	210	5.3
8-808-36	1-3/8	36	21	36	38	59	134	92	84	232	7.1
8-808-38	1-1/2	38	30	38	45	60	146	99	92	254	9.4

★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
Maximum Proof Load is 2.0 times the Working Load Limit.



YOKE 8-807 Screw Pin Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4A, Grade B, Class 2.

Type Approval



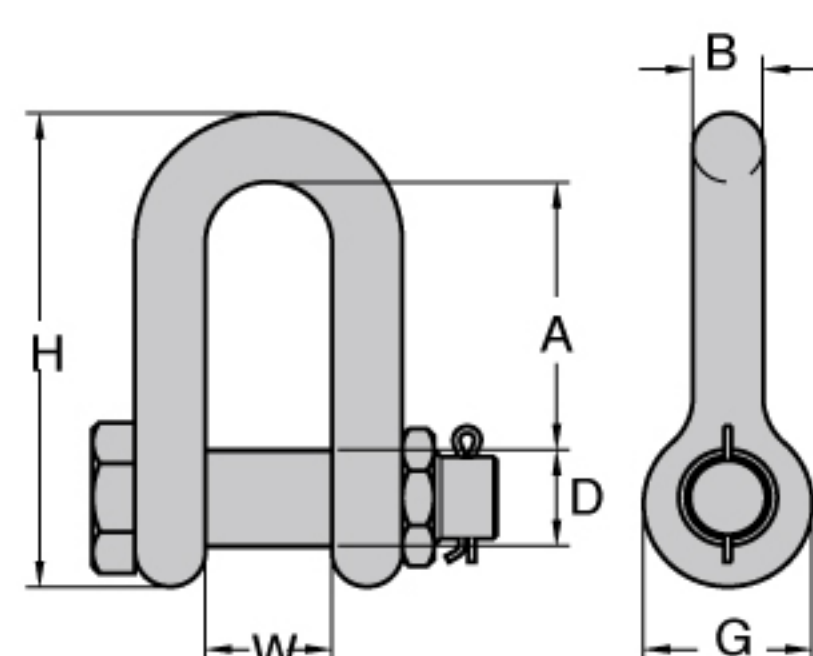
Forged Alloy Anchor shackle, with Screw Pin. Code " KH ".

Dacormet® surface finish.

- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)							N.W. Kg
	inch	mm		B	D	W	A	E	G	H	
8-807-08	5/16	8	1.2	8	9.5	12	31	21	19	54	0.1
8-807-10	3/8	10	2	10	11	16	36	26	23	65	0.1
8-807-11	7/16	11	2.6	11	13	19	43	30	27	75	0.2
8-807-13	1/2	13	3.4	13	16	20	47	33	30	85	0.3
8-807-16	5/8	16	5	16	19	27	61	45	39	107	0.6
8-807-19	3/4	19	7	19	22	33	72	50	46	126	1.1
8-807-22	7/8	22	9.5	22	26	38	86	58	53	148	1.6
8-807-26	1	26	12.5	26	28	44	96	68	60	166	2.6
8-807-28	1-1/8	28	15	28	32	46	111	74	68	190	3.4
8-807-32	1-1/4	32	18	32	36	54	121	82	76	210	4.5
8-807-36	1-3/8	36	21	36	38	59	134	92	84	232	6.0

★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
Maximum Proof Load is 2.0 times the Working Load Limit.



YOKE 8-805 Bolt Type Anchor Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade B, Class 3.

Forged Alloy Chain Shackle, with Bolt Pin. Code " KMB ".

Dacormet® surface finish.

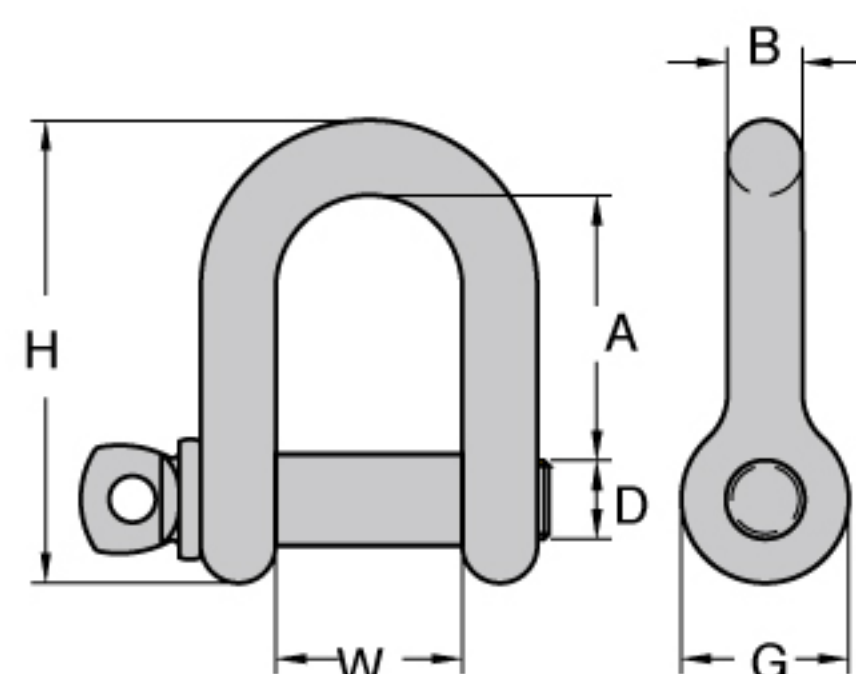
- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)						N.W. Kg
	inch	mm		W	D	A	B	G	H	
8-805-16	5/8	16	5	27	19	60	16	38	106	0.7
8-805-19	3/4	19	7	33	22	71	19	46	126	1.1
8-805-22	7/8	22	9.5	38	26	84	22	53	148	1.7
8-805-26	1	26	12.5	44	28	95	26	60	166	2.4
8-805-28	1-1/8	28	15	46	32	108	28	68	190	3.4
8-805-32	1-1/4	32	18	52	36	119	32	76	210	4.9
8-805-36	1-3/8	36	21	57	38	133	36	84	232	6.5

Type Approval



- ★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
- Maximum Proof Load is 2.0 times the Working Load Limit.



YOKE 8-804 Screw Pin Chain Shackles meet the performance requirements of Federal Specification RR-C-271D, Type 4B, Grade B, Class 2.

Forged Alloy Chain Shackle, with Screw Pin. Code " KM ".

Dacormet® surface finish.

- Shackles are Type Approved by DNV & ABS.
- Shackles are forged alloy steel with alloy pin.
- Size and Working Load Limit permanently shown on each shackle.
- All shackles with Batch Code which links to Test Certificate and quality traceability.
- 100% magnaflux crack detection during manufacturing.
- 20,000 cycle fatigue rated to 1.5 times Working Load Limit.

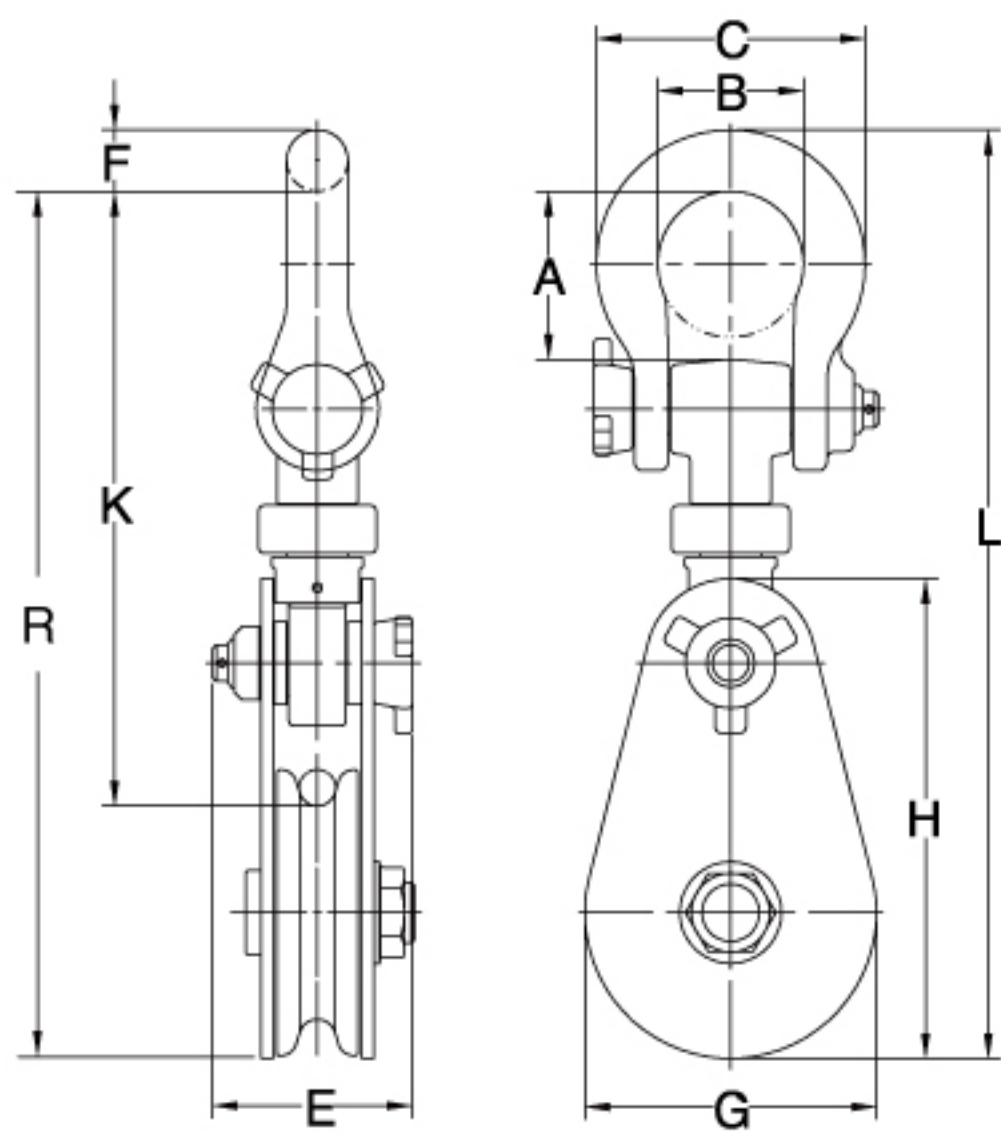
Item No.	Nominal Size		Working Load Limit tonnes*	Dimensions (mm)						N.W. Kg
	inch	mm		W	D	A	B	G	H	
8-804-08	5/16	8	1.2	13	9.5	31	8	19	52	0.1
8-804-10	3/8	10	2	16	11	36	10	23	63	0.1
8-804-11	7/16	11	2.6	19	13	43	11	27	74	0.2
8-804-13	1/2	13	3.4	20	16	47	13	30	83	0.3
8-804-16	5/8	16	5	27	19	60	16	38	106	0.6
8-804-19	3/4	19	7	33	22	71	19	46	126	1.0
8-804-22	7/8	22	9.5	38	26	84	22	53	148	1.4
8-804-26	1	26	12.5	44	28	95	26	60	166	2.1
8-804-28	1-1/8	28	15	46	32	108	28	68	190	3.0
8-804-32	1-1/4	32	18	52	36	119	32	76	210	4.1
8-804-36	1-3/8	36	21	57	38	133	36	84	232	5.6

Type Approval



- ★ Minimum Ultimate Load is 5.4 times the Working Load Limit.
- Maximum Proof Load is 2.0 times the Working Load Limit.





New

YOKE Snatch Block with Shackle

- **YOKE** blocks are manufactured from the highest quality tensile steel
- **YOKE** blocks are available in sizes from 2 tonnes to 20 tonnes
- **YOKE** blocks are designed with a safety factor of 4 : 1
- **YOKE** blocks are available for wire rope sizes 5/16" to 1-1/8"
- **YOKE** blocks are supplied with model number, wire diameter and working load limit
- **YOKE** blocks are supplied with test certs and batch numbers for ease of traceability
- **YOKE** blocks are manufactured with bronze bushings and grease fitting for ease of use and extended sheave life
- **YOKE** blocks are supplied with dachromated shackles for corrosion resistance and longer life
- **YOKE** offers custom blocks designs upon request

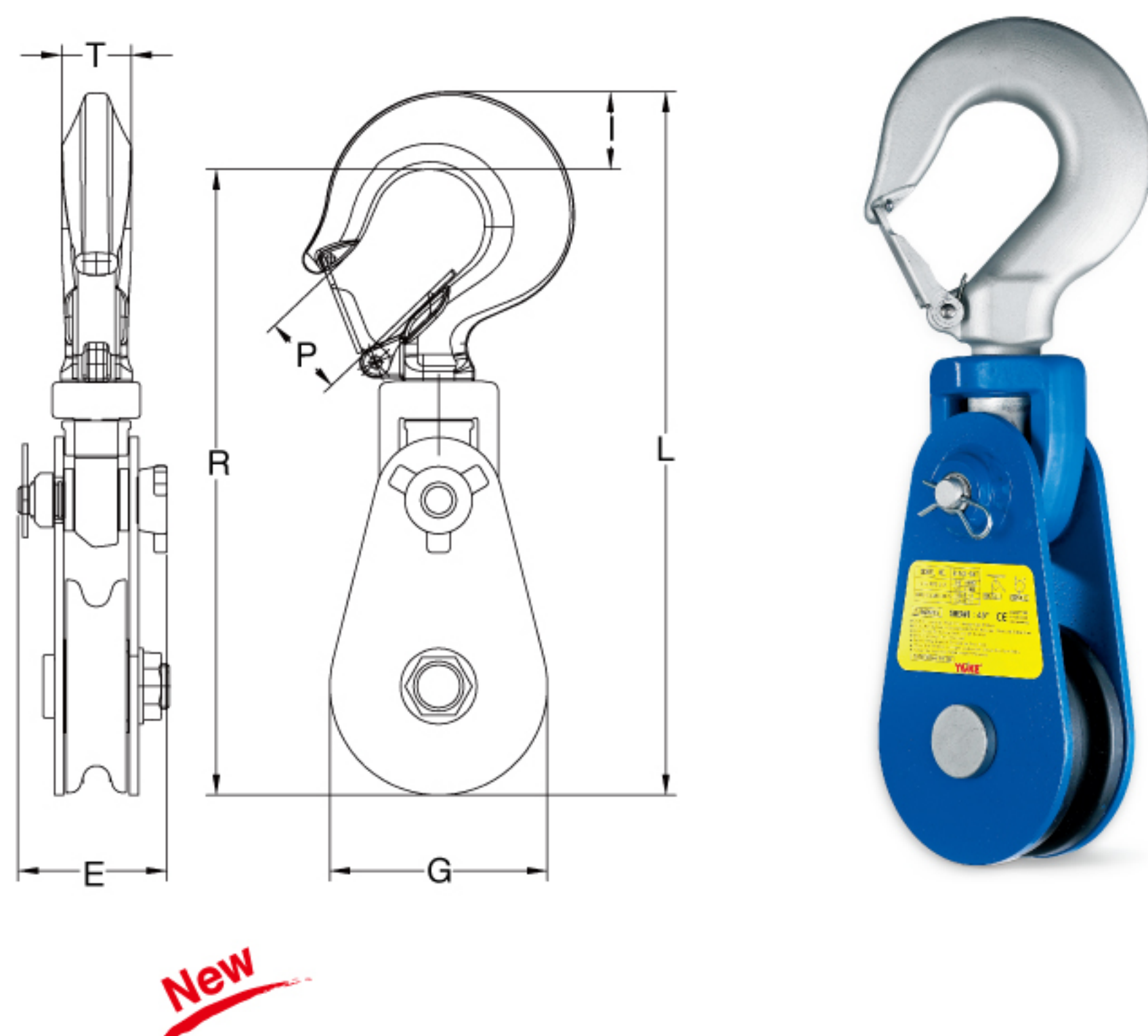
Snatch Block With Shackle

Art No.	Working Load Limit tonnes*	Sheave Dia. inch	Wire Rope Size mm	Wire Rope Size inch	Dimensions (inch)								Replacement Sheave	N.W Lbs
					A	B	K	R	E	F	G	L		
8-501-02	2	3	8-10	5/16 ~ 3/8	1.38	1.18	5.91	8.53	2.52	0.43	2.95	8.96	8-500-02	8.4
8-501-04	4	4.5	10-13	3/8 ~ 1/2	2.52	1.97	9.57	13.27	3.11	0.75	4.21	14.02	8-500-04	13.6
8-501-08	8	6	16-19	1/2 ~ 3/4	3.43	2.99	12.60	17.80	4.09	1.26	5.98	19.06	8-500-08	29.0
8-501-0808	8	8	16-19	1/2 ~ 3/4	3.43	2.99	13.10	20.64	4.09	1.26	8.66	21.90	8-500-0808	40.0
8-501-12	12	6	19-22	1/2 ~ 7/8	3.07	3.15	14.13	19.63	5.28	1.73	6.57	21.26	8-500-12	54.6
8-501-15	15	8	19-22	3/4 ~ 7/8	3.07	3.15	14.29	21.46	5.28	1.73	8.66	23.19	8-500-15	65.1
8-501-1510	15	10	19-22	3/4 ~ 7/8	3.07	3.15	16.70	26.37	5.28	1.73	11.00	28.10	8-500-1510	94.0
8-501-1512	15	12	19-22	3/4 ~ 7/8	3.07	3.15	16.80	28.57	5.28	1.73	13.00	30.30	8-500-1512	116.2
8-501-20	20	8	25-29	1 ~ 1 1/8	4.29	3.66	17.05	24.25	5.91	2.17	8.50	26.42	8-500-20	91.5
8-501-2010	20	10	25-29	1 ~ 1 1/8	4.29	3.66	18.90	28.43	5.91	2.17	11.00	30.60	8-500-2010	115.3
8-501-2012	20	12	25-29	1 ~ 1 1/8	4.29	3.66	19.10	30.63	5.91	2.17	13.00	32.80	8-500-2012	138.2

★ Minimum Ultimate Load is 4 times the Working Load Limit.

Art No.	Working Load Limit tonnes*	Sheave Dia. inch	Wire Rope Size mm	Wire Rope Size inch	Dimensions (mm)								Replacement Sheave	N.W Kg
					A	B	K	R	E	F	G	L		
8-501-02	2	3	8-10	5/16 ~ 3/8	35	30	150	217	64	11	75	228	8-500-02	3.8
8-501-04	4	4.5	10-13	3/8 ~ 1/2	64	50	243	337	79	19	107	356	8-500-04	6.2
8-501-08	8	6	16-19	1/2 ~ 3/4	87	76	320	452	104	32	152	484	8-500-08	13.2
8-501-0808	8	8	16-19	1/2 ~ 3/4	87	76	333	526	104	32	220	558	8-500-0808	18.2
8-501-12	12	6	19-22	1/2 ~ 7/8	78	80	359	496	134	44	167	540	8-500-12	24.8
8-501-15	15	8	19-22	3/4 ~ 7/8	78	80	363	545	134	44	220	589	8-500-15	29.6
8-501-1510	15	10	19-22	3/4 ~ 7/8	78	80	423	670	134	44	280	714	8-500-1510	42.7
8-501-1512	15	12	19-22	3/4 ~ 7/8	78	80	428	726	134	44	330	770	8-500-1512	52.8
8-501-20	20	8	25-29	1 ~ 1 1/8	109	93	433	616	150	55	216	671	8-500-20	41.6
8-501-2010	20	10	25-29	1 ~ 1 1/8	109	93	481	723	150	55	280	778	8-500-2010	52.4
8-501-2012	20	12	25-29	1 ~ 1 1/8	109	93	485	778	150	55	330	833	8-500-2012	62.8

★ Minimum Ultimate Load is 4 times the Working Load Limit.



New

YOKE Snatch Block with Hook

- **YOKE** blocks are manufactured from the highest quality tensile steel
- **YOKE** blocks are available in sizes from 2 tonnes to 20 tonnes
- **YOKE** blocks are designed with a safety factor of 4 : 1
- **YOKE** blocks are available for wire rope sizes 5/16" to 1-1/8"
- **YOKE** blocks are supplied with model number, wire diameter and working load limit
- **YOKE** blocks are supplied with test certs and batch numbers for ease of traceability
- **YOKE** blocks are manufactured with bronze bushings and grease fitting for ease of use and extended sheave life
- **YOKE** blocks are supplied with dachromated shackles for corrosion resistance and longer life
- **YOKE** offers custom blocks designs upon request

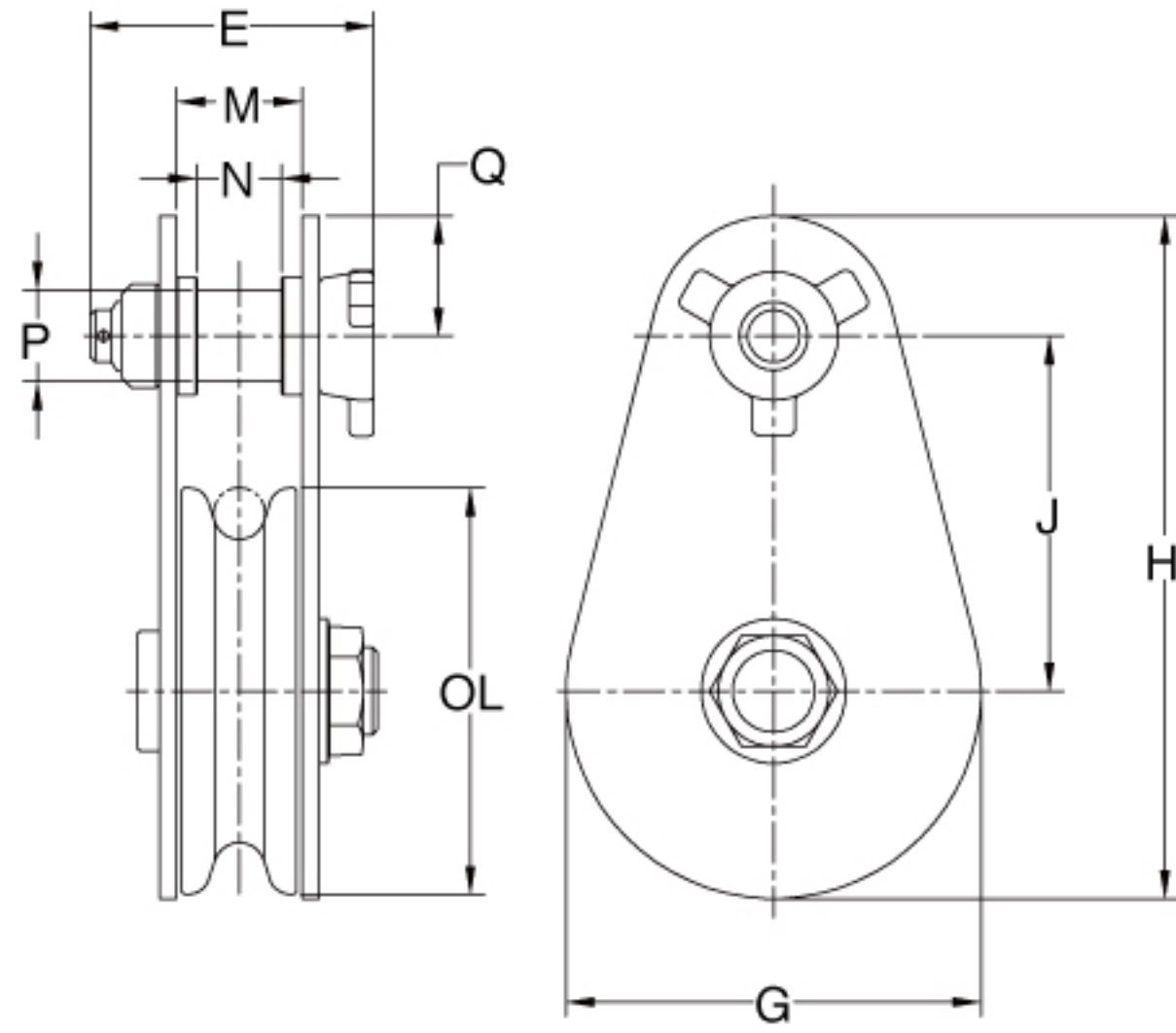
Snatch Block With Hook

Art No.	Working Load Limit	Sheave Dia.	Wire Rope Size		Dimensions (inch)								Replacement Sheave	w.t
	tonnes *	inch	mm	inch	T	E	G	I	R	L	P			Lbs
8-502-02	2	3	8-10	5/16 ~ 3/8	0.69	2.52	2.95	1.00	8.80	9.80	1.00		8-500-02	4.5
8-502-04	4	4.5	10-13	3/8 ~ 1/2	1.13	3.11	4.24	1.88	12.62	14.50	1.25		8-500-04	11.7
8-502-08	8	6	16-19	1/2 ~ 3/4	1.50	4.09	4.10	2.13	16.41	18.54	2.00		8-500-08	26.9
8-502-0808	8	8	16-19	1/2 ~ 3/4	1.50	4.09	8.70	2.13	19.37	21.50	2.00		8-500-0808	33.0
8-502-12	12	6	19-22	1/2 ~ 7/8	1.63	5.28	6.60	2.63	18.02	20.65	2.50		8-500-12	40.0
8-502-15	15	8	19-22	3/4 ~ 7/8	1.94	5.27	8.67	2.63	21.08	23.71	2.50		8-500-15	51.0
8-502-1510	15	10	19-22	3/4 ~ 7/8	1.94	5.27	11.00	2.63	26.00	28.63	2.50		8-500-1510	63.0
8-502-1512	15	12	19-22	3/4 ~ 7/8	1.94	5.27	13.00	2.63	28.17	30.80	2.50		8-500-1512	92.0
8-502-20	20	8	25-29	1 ~ 1 1/8	2.38	13.82	8.51	3.00	24.26	27.26	3.38		8-500-20	75.0
8-502-2010	20	10	25-29	1 ~ 1 1/8	2.38	13.82	11.00	3.00	28.45	31.45	3.38		8-500-2010	89.0
8-502-2012	20	12	25-29	1 ~ 1 1/8	2.38	13.82	13.00	3.00	30.65	33.65	3.38		8-500-2012	103.0

★ Minimum Ultimate Load is 4 times the Working Load Limit.

Art No.	Working Load Limit	Sheave Dia.	Wire Rope Size		Dimensions (mm)								Replacement Sheave	w.t
	tonnes *	inch	mm	inch	T	E	G	I	R	L	P			Kg
8-502-02	2	3	8-10	5/16 ~ 3/8	18	64	75	25	224	249	25		8-500-02	2.1
8-502-04	4	4.5	10-13	3/8 ~ 1/2	29	79	108	48	321	368	32		8-500-04	5.3
8-502-08	8	6	16-19	1/2 ~ 3/4	38	104	104	54	417	470	51		8-500-08	12.2
8-502-0808	8	8	16-19	1/2 ~ 3/4	38	104	220	54	492	546	51		8-500-0808	15
8-502-12	12	6	19-22	1/2 ~ 7/8	41	134	168	67	458	525	64		8-500-12	18.2
8-502-15	15	8	19-22	3/4 ~ 7/8	49	134	220	67	535	602	64		8-500-15	23.2
8-502-1510	15	10	19-22	3/4 ~ 7/8	49	134	280	67	660	727	64		8-500-1510	28.6
8-502-1512	15	12	19-22	3/4 ~ 7/8	49	150	330	67	715	782	64		8-500-1512	41.8
8-502-20	20	8	25-29	1 ~ 1 1/8	61	150	216	76	616	692	86		8-500-20	34.1
8-502-2010	20	10	25-29	1 ~ 1 1/8	61	150	280	76	723	799	86		8-500-2010	40.5
8-502-2012	20	12	25-29	1 ~ 1 1/8	61	150	330	76	779	855	86		8-500-2012	46.8

★ Minimum Ultimate Load is 4 times the Working Load Limit.



New

YOKE Snatch Block Tail Board

- **YOKE** blocks are manufactured from the highest quality tensile steel
- **YOKE** blocks are available in sizes from 2 tonnes to 20 tonnes
- **YOKE** blocks are designed with a safety factor of 4 : 1
- **YOKE** blocks are available for wire rope sizes 5/16" to 1-1/8"
- **YOKE** blocks are supplied with model number, wire diameter and working load limit
- **YOKE** blocks are supplied with test certs and batch numbers for ease of traceability
- **YOKE** blocks are manufactured with bronze bushings and grease fitting for ease of use and extended sheave life
- **YOKE** blocks are supplied with dachromated shackles for corrosion resistance and longer life
- **YOKE** offers custom blocks designs upon request

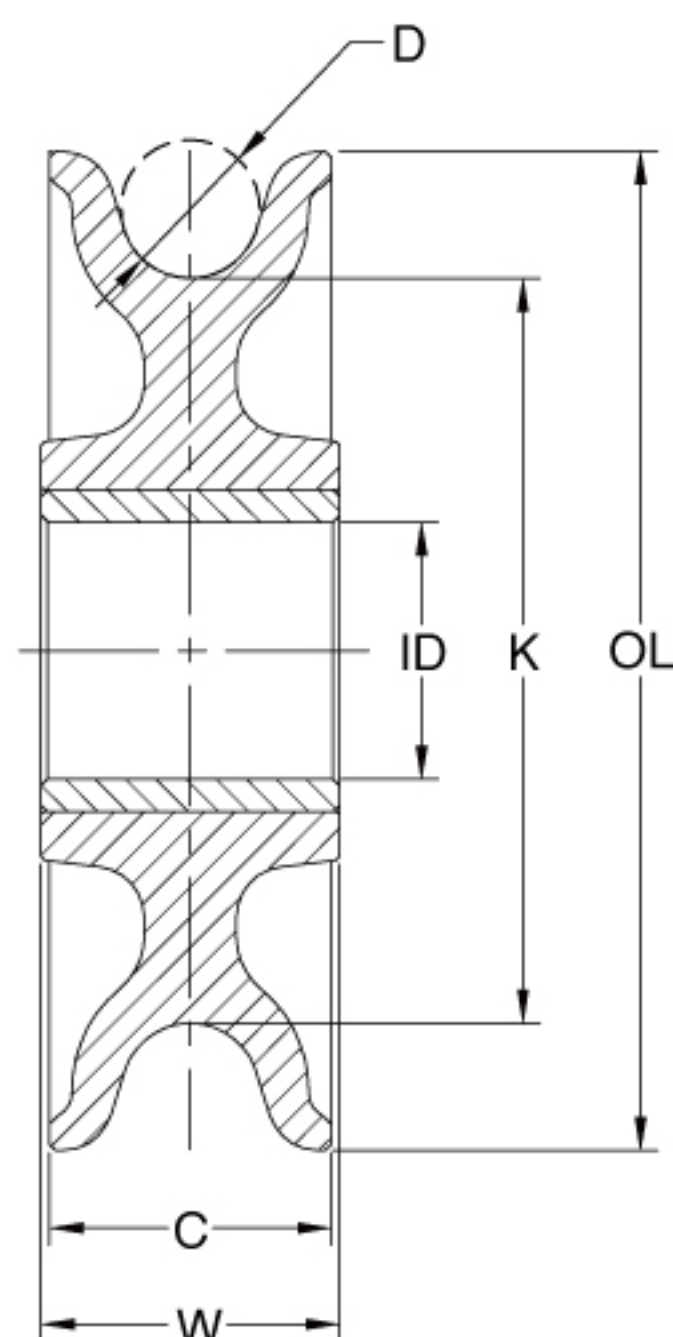
Tail Board

Art No.	Working Load Limit tonnes*	Sheave Dia. inch	Wire Rope Size		Dimensions (inch)								Replacement Sheave	w.t Lbs
			mm	inch	Q	E	G	H	J	M	N	P		
8-503-02	2	3	8-10	5/16 ~ 3/8	0.75	2.52	2.95	4.88	2.64	0.98	0.67	0.75	8-500-02	2.6
8-503-04	4	4.5	10-13	3/8 ~ 1/2	1.38	3.11	4.21	7.72	4.21	1.50	1.06	1.14	8-500-04	7.3
8-503-08	8	6	16-19	1/2 ~ 3/4	1.73	4.09	5.98	9.84	5.12	1.81	1.22	1.30	8-500-08	14.1
8-503-0808	8	8	16-19	1/2 ~ 3/4	1.73	4.09	8.66	12.80	6.73	1.81	1.22	1.30	8-500-0808	25.5
8-503-12	12	6	19-22	1/2 ~ 7/8	1.97	5.28	6.57	10.94	5.71	2.36	1.69	1.69	8-500-12	18.9
8-503-15	15	8	19-22	3/4 ~ 7/8	1.89	5.28	8.66	12.80	6.57	2.36	1.69	1.69	8-500-15	37.0
8-503-1510	15	10	19-22	3/4 ~ 7/8	1.89	5.28	11.00	17.70	10.30	2.36	1.69	1.69	8-500-1510	66.0
8-503-1512	15	12	19-22	3/4 ~ 7/8	1.89	5.28	13.00	19.90	11.50	2.36	1.69	1.69	8-500-1512	88.0
8-503-20	20	8	25-29	1 ~ 1 1/8	2.36	5.91	8.50	13.50	6.89	2.52	1.93	2.09	8-500-20	48.8
8-503-2010	20	10	25-29	1 ~ 1 1/8	2.36	5.91	11.00	17.70	9.80	2.52	1.93	2.09	8-500-2010	72.6
8-503-2012	20	12	25-29	1 ~ 1 1/8	2.36	5.91	13.00	19.90	11.00	2.52	1.93	2.09	8-500-2012	95.0

★ Minimum Ultimate Load is 4 times the Working Load Limit.

Art No.	Working Load Limit tonnes*	Sheave Dia. inch	Wire Rope Size		Dimensions (mm)								Replacement Sheave	w.t Kg
			mm	inch	Q	E	G	H	J	M	N	P		
8-503-02	2	3	8-10	5/16 ~ 3/8	19	64	75	124	67	25	17	19	8-500-02	1.2
8-503-04	4	4.5	10-13	3/8 ~ 1/2	35	79	107	196	107	38	27	29	8-500-04	3.3
8-503-08	8	6	16-19	1/2 ~ 3/4	44	104	152	250	130	46	31	33	8-500-08	6.4
8-503-0808	8	8	16-19	1/2 ~ 3/4	44	104	220	325	171	46	31	33	8-500-0808	11.6
8-503-12	12	6	19-22	1/2 ~ 7/8	50	134	167	278	145	60	43	43	8-500-12	8.6
8-503-15	15	8	19-22	3/4 ~ 7/8	48	134	220	325	167	60	43	43	8-500-15	16.8
8-503-1510	15	10	19-22	3/4 ~ 7/8	262	134	280	714	262	60	43	43	8-500-1510	30.0
8-503-1512	15	12	19-22	3/4 ~ 7/8	292	134	330	770	292	60	43	43	8-500-1512	40.0
8-503-20	20	8	25-29	1 ~ 1 1/8	60	150	216	343	175	64	49	53	8-500-20	22.2
8-503-2010	20	10	25-29	1 ~ 1 1/8	250	150	280	450	250	64	49	53	8-500-2010	33.0
8-503-2012	20	12	25-29	1 ~ 1 1/8	280	150	330	505	280	64	49	53	8-500-2012	43.2

★ Minimum Ultimate Load is 4 times the Working Load Limit.



YOKE Snatch Block Sheave

- **YOKE** blocks are manufactured from the highest quality tensile steel
- **YOKE** blocks are available in sizes from 2 tonnes to 20 tonnes
- **YOKE** blocks are designed with a safety factor of 4 : 1
- **YOKE** blocks are available for wire rope sizes 5/16" to 1-1/8"
- **YOKE** blocks are supplied with model number, wire diameter and working load limit
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New

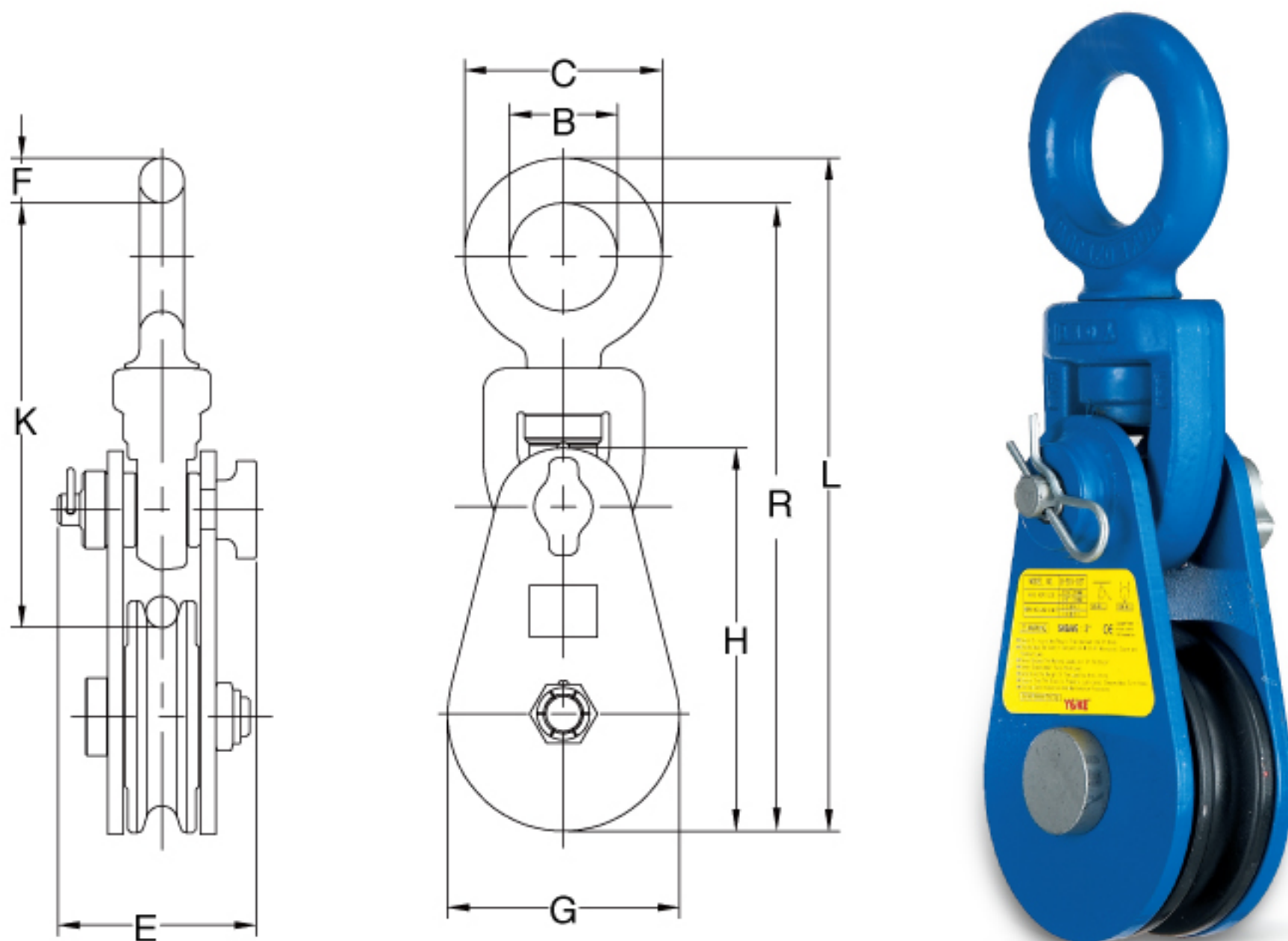
Sheaves For Snatch Block , Bronze Bushing

Art No.	Sheave Dia.	Wire Rope Size		Dimensions (inch)						N.W
	inch	mm	inch	C	D	ID	K	OL	W	Lbs
8-500-02	3	8-10	5/16 ~ 3/8	0.87	0.39	0.75	2.24	2.95	0.94	2.2
8-500-04	4.5	10-13	3/8 ~ 1/2	1.38	0.55	0.98	3.03	4.13	1.46	4.4
8-500-08	6	16-19	1/2 ~ 3/4	1.65	0.79	1.50	4.37	5.87	1.73	6.6
8-500-0808	8	16-19	1/2 ~ 3/4	1.65	0.79	1.50	6.50	8.00	1.73	13.6
8-500-12	6	19-22	1/2 ~ 7/8	2.13	0.94	2.01	4.25	5.91	2.32	9.2
8-500-15	8	19-22	3/4 ~ 7/8	2.13	0.94	2.01	6.30	7.87	2.32	14.1
8-500-1510	10	19-22	3/4 ~ 7/8	2.13	0.94	2.01	8.40	10.00	2.32	24.6
8-500-1512	12	19-22	3/4 ~ 7/8	2.13	0.94	2.01	10.40	12.00	2.32	34.1
8-500-20	8	25-29	1 ~ 1 1/8	2.36	1.22	2.24	5.91	7.87	2.48	15.0
8-500-2010	10	25-29	1 ~ 1 1/8	2.36	1.22	2.24	8.00	10.00	2.48	21.3
8-500-2012	12	25-29	1 ~ 1 1/8	2.36	1.22	2.24	10.00	12.00	2.48	30.0

★ Minimum Ultimate Load is 4 times the Working Load Limit.

Art No.	Sheave Dia.	Wire Rope Size		Dimensions (mm)						N.W
	inch	mm	inch	C	D	ID	K	OL	W	Kg
8-500-02	3	8-10	5/16 ~ 3/8	22	10	19	57	75	24	1.0
8-500-04	4.5	10-13	3/8 ~ 1/2	35	14	25	77	105	37	2.0
8-500-08	6	16-19	1/2 ~ 3/4	42	20	38	111	149	44	3.0
8-500-0808	8	16-19	1/2 ~ 3/4	42	20	38	166	204	44	6.2
8-500-12	6	19-22	1/2 ~ 7/8	54	24	51	108	150	59	4.2
8-500-15	8	19-22	3/4 ~ 7/8	54	24	51	160	200	59	6.4
8-500-1510	10	19-22	3/4 ~ 7/8	54	24	51	214	254	59	11.2
8-500-1512	12	19-22	3/4 ~ 7/8	54	24	51	265	305	59	15.5
8-500-20	8	25-29	1 ~ 1 1/8	60	31	57	150	200	63	6.8
8-500-2010	10	25-29	1 ~ 1 1/8	60	31	57	204	254	63	9.7
8-500-2012	12	25-29	1 ~ 1 1/8	60	31	57	255	305	63	13.7

★ Minimum Ultimate Load is 4 times the Working Load Limit.



YOKE Snatch Block with Swivel Eye

- **YOKE** blocks are manufactured from the highest quality tensile steel
- **YOKE** blocks are designed with a safety factor of 4 : 1
- **YOKE** blocks are supplied with model number, wire diameter and working load limit
- **YOKE** blocks are supplied with test certs and batch numbers for ease of traceability
- **YOKE** blocks are manufactured with bronze bushings and grease fitting for ease of use and extended sheave life

New

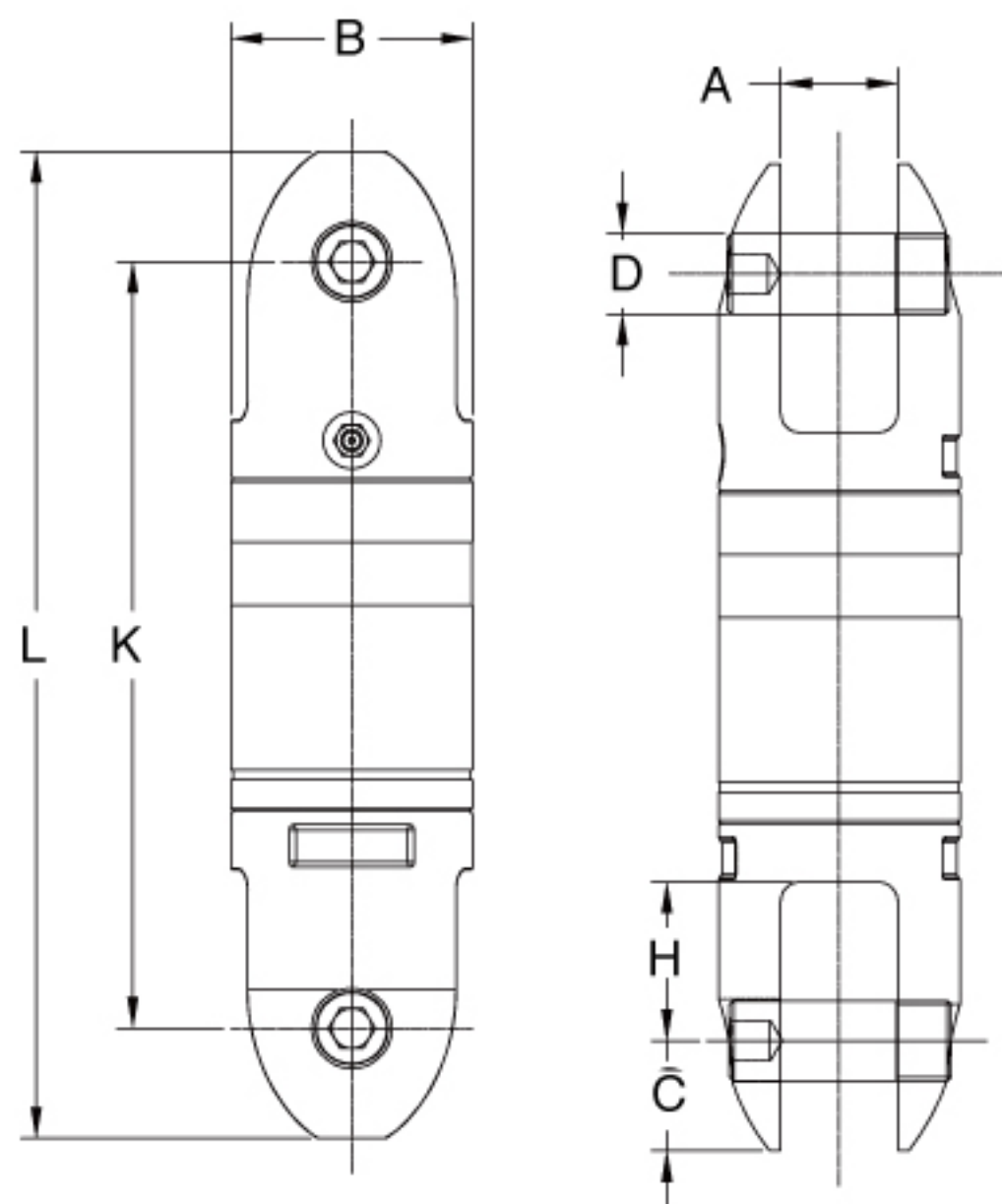
Snatch Block With Swivel Eye

Art No.	Working Load Limit	Sheave Dia.	Wire Rope Size		Dimensions (inch)										Replacement Sheave	N.W
					B	K	R	E	F	G	H	L	K			
	tonnes	inch	mm	inch	B	K	R	E	F	G	H	L	K		Lbs	
8-501-02	2	3	8-10	5/16 ~ 3/8	1.38	5.39	8.07	2.52	0.55	2.95	4.88	8.62	5.39	8-501-02	4.8	

Art No.	Working Load Limit	Sheave Dia.	Wire Rope Size		Dimensions (mm)										Replacement Sheave	N.W
					B	K	R	E	F	G	H	L	K			
	tonnes	inch	mm	inch	B	K	R	E	F	G	H	L	K		kg	
8-501-02	2	3	8-10	5/16 ~ 3/8	35	137	205	64	14	75	124	219	137	8-501-02	2.2	







New

Contact Angular Swivels -Bullet Style

- **YOKE** Swivels are manufactured using the highest grade of material available
- **YOKE** Swivels are designed with a safety factor of 5:1
- **YOKE** Swivels are available in sizes from 3/4 tonnes to 25 tonnes
- **YOKE** Swivels are available for wire lines 1/4" to 2"
- **YOKE** Swivels are individually tested to 2 times the safe working load with certification
- **YOKE** Swivels are zinc plated for corrosion resistance and longer life
- **YOKE** Swivels are manufactured with grease fittings for superior performance
- **YOKE** Swivels are designed for low starting torque and high rotation speed
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

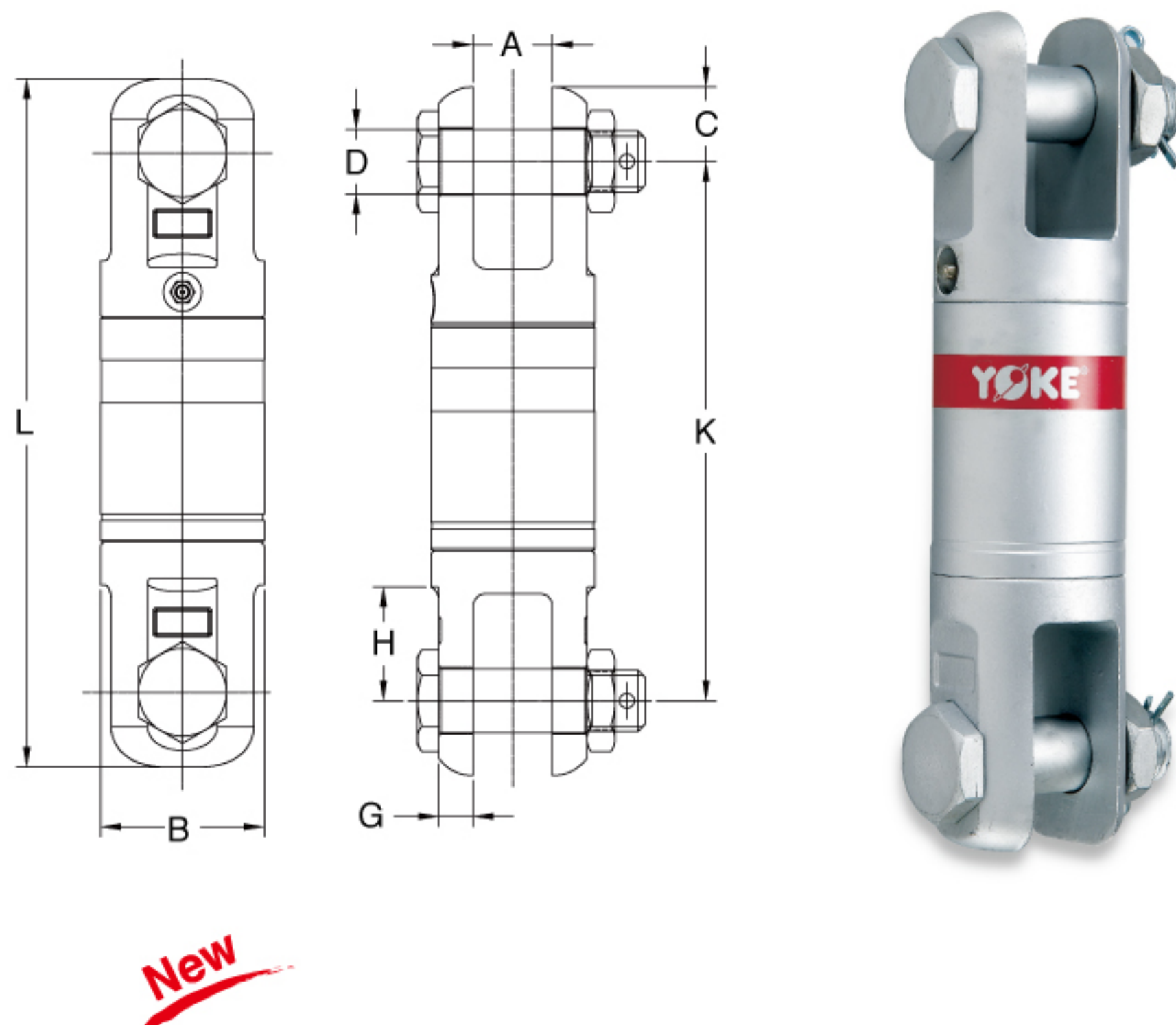
Contact Angular Swivels - Bullet Style

Art No.	Wire Line Size	Working Load Limit	Dimensions (inch)							N.W
			B	K	L	C	A	D	H	
	inch	tons *								Lbs
8-301-0075	1/4	0.75	1.30	4.00	5.00	0.50	0.60	0.40	0.90	0.4
8-301-015	3/8	1.5	1.60	4.40	5.70	0.60	0.70	0.50	1.00	1.6
8-301-03	1/2	3	2.00	2.30	8.00	0.90	1.30	0.60	1.20	3.5
8-301-05	5/8	5	2.50	8.00	10.30	1.20	1.30	0.90	1.50	8.0
8-301-085	3/4	8.5	3.00	9.50	12.30	1.40	1.50	1.00	2.00	15.0
8-301-10	7/8	10	4.00	12.50	16.00	1.80	1.70	1.50	2.10	41.3
8-301-15	1	15	4.30	12.50	16.00	1.80	2.00	1.50	2.20	45.5
8-301-25	1 1/4	25	5.20	14.70	19.50	2.40	2.50	2.00	2.70	74.4

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Wire Line Size	Working Load Limit	Dimensions (mm)							N.W
			B	K	L	C	A	D	H	
	mm	tonnes *								kg
8-301-0075	6	0.68	32	103	126	12	15	10	22	0.2
8-301-015	10	1.35	40	112	144	16	18	11	26	0.7
8-301-03	13	2.7	51	159	203	23	32	16	31	1.7
8-301-05	16	4.5	64	200	262	31	32	22	37	3.6
8-301-085	19	7.65	76	242	312	35	37	25	50	6.8
8-301-10	22	9.0	102	317	408	46	42	38	53	18.8
8-301-15	25	13.5	108	317	408	46	48	38	56	20.7
8-301-25	32	22.5	132	374	495	61	62	51	69	33.8

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.



New

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- **YOKE** Swivels are designed for low starting torque and high rotation speed
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

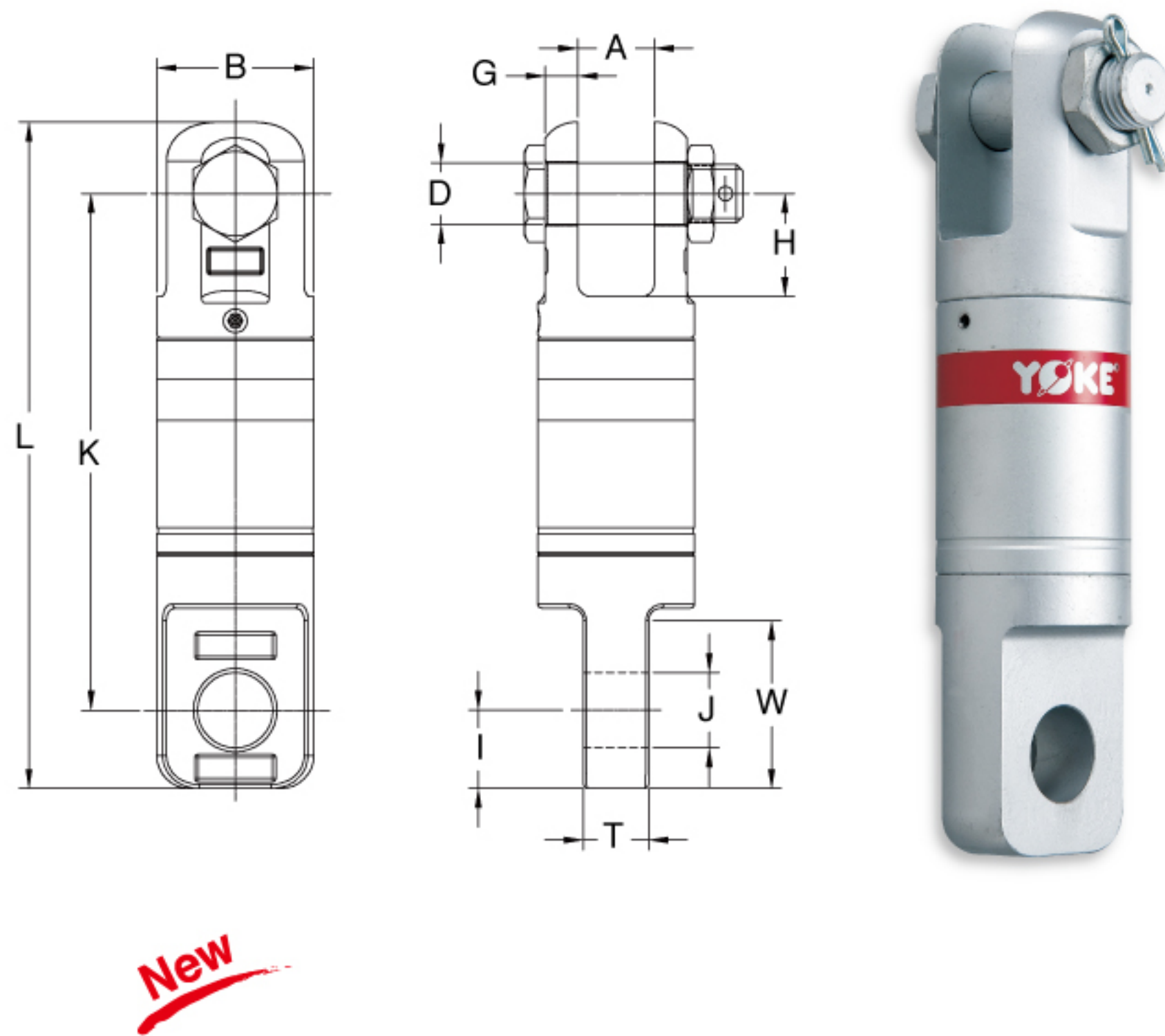
Contact Angular Swivels - Jaw+Jaw

Art No.	Wire Line Size	Working Load Limit	Dimensions (inch)								N.W
			B	K	L	C	A	D	G	H	
8-303-0075	1/4	0.75	1.30	4.10	5.00	0.50	0.60	0.40	0.20	0.90	0.9
8-303-015	3/8	1.5	1.60	4.40	6.00	0.80	0.70	0.50	0.30	1.00	2.0
8-303-03	1/2	3	2.00	6.20	8.20	1.00	0.90	0.80	0.40	1.30	4.8
8-303-05	5/8	5	2.50	8.00	10.30	1.20	1.30	0.90	0.60	1.50	9.7
8-303-085	3/4	8.5	3.00	10.00	12.60	1.30	1.60	1.20	0.60	2.10	16.9
8-303-10	7/8	10	4.00	12.40	16.20	1.90	1.70	1.50	1.00	2.10	39.6
8-303-15	1	15	4.30	12.40	16.50	2.00	1.90	1.50	1.00	2.20	44.0
8-303-25	1 1/4	25	5.20	14.70	20.00	2.60	2.40	2.00	1.20	2.80	78.1

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Wire Line Size	Working Load Limit	Dimensions (mm)								N.W
			B	K	L	C	A	D	G	H	
8-303-0075	6	0.68	32	103	128	13	15	10	6	22	0.4
8-303-015	10	1.35	40	112	152	20	18	13	8	26	0.9
8-303-03	13	2.7	51	158	208	25	23	19	10	32	2.2
8-303-05	16	4.5	64	200	261	31	32	22	14	37	4.4
8-303-085	19	7.65	76	252	320	34	40	30	14	54	7.7
8-303-10	22	9.0	102	316	412	48	42	38	25	54	18.0
8-303-15	25	13.5	108	316	420	52	48	38	25	57	20.0
8-303-25	32	22.5	132	374	503	65	62	51	30	70	35.5

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.



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- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

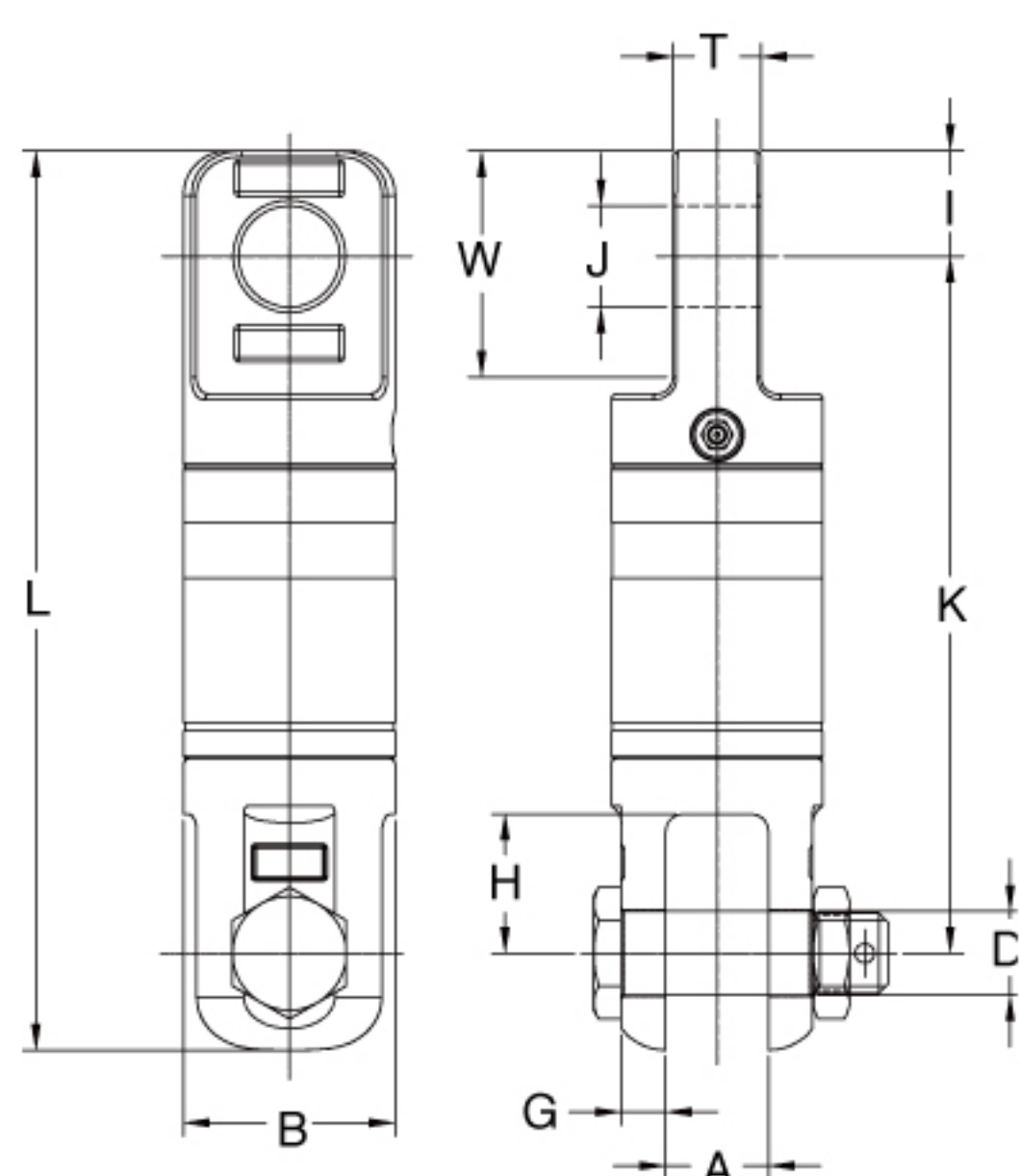
Contact Angular Swivels - Jaw+Eye

Art No.	Wire Line Size	Working Load Limit	Dimensions (inch)											N.W
			B	K	L	A	G	D	H	T	J	I	W	
8-304-0075	1/4	0.75	1.30	4.10	5.30	0.60	0.20	0.40	0.90	0.50	0.80	0.70	1.50	0.9
8-304-015	3/8	1.5	1.60	4.50	6.10	0.70	0.30	0.50	1.00	0.60	0.90	0.90	1.70	1.9
8-304-03	1/2	3	2.00	6.20	8.30	0.90	0.40	0.80	1.30	0.80	1.10	1.10	2.00	4.6
8-304-05	5/8	5	2.50	8.10	10.60	1.30	0.60	0.90	1.50	1.00	1.30	1.30	2.30	9.5
8-304-085	3/4	8.5	3.00	9.80	12.70	1.60	0.60	1.20	2.10	1.30	1.50	1.50	3.20	16.5
8-304-10	7/8	10	4.00	12.30	16.20	1.70	1.00	1.50	2.10	1.70	1.70	2.00	3.50	39.0
8-304-15	1	15	4.30	12.50	17.10	1.90	1.00	1.50	2.20	1.90	2.10	2.50	4.30	43.0
8-304-25	1 1/4	25	5.20	15.40	20.60	2.40	1.20	2.00	2.80	2.40	2.60	2.80	5.10	78.1

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Wire Line Size	Working Load Limit	Dimensions (mm)											N.W
			B	K	L	A	G	D	H	T	J	I	W	
8-304-0075	6	0.68	32	103	134	15	6	10	22	12	19	18	37	0.4
8-304-015	10	1.35	40	115	156	18	7	13	26	15	23	22	43	0.9
8-304-03	13	2.7	51	158	211	23	10	19	32	20	27	28	51	2.1
8-304-05	16	4.5	64	205	269	32	14	22	37	26	33	33	59	4.2
8-304-085	19	7.65	76	250	322	40	14	30	54	32	37	38	82	7.5
8-304-10	22	9.0	102	312	412	42	25	38	54	42	44	52	90	17.7
8-304-15	25	13.5	108	317	434	48	25	38	57	49	54	64	110	19.5
8-304-25	32	22.5	132	390	524	62	30	51	70	60	66	70	130	35.5

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.



New

Contact Angular Swivels - Eye+Jaw

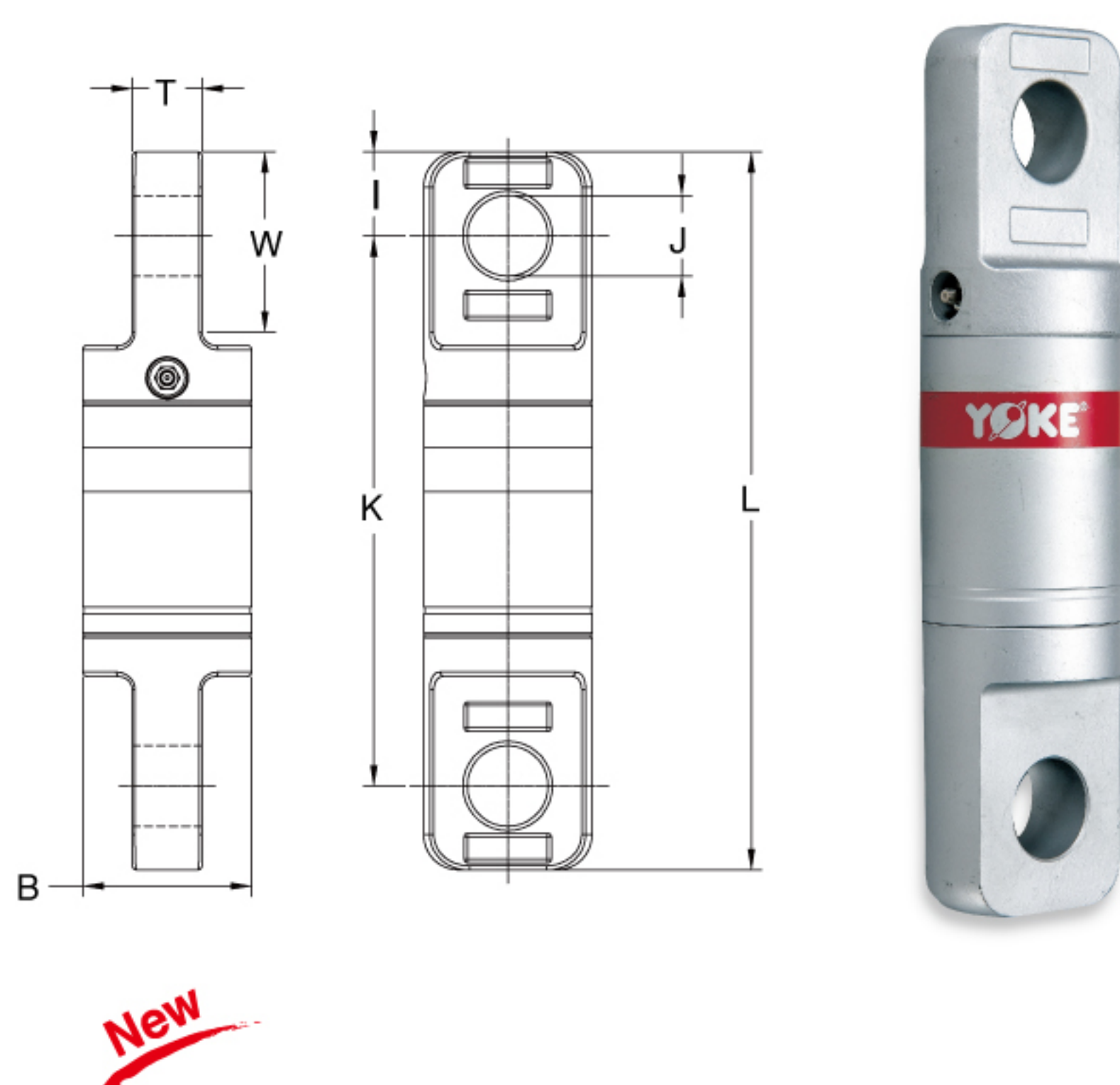
- **YOKE** Swivels are manufactured using the highest grade of material available
- **YOKE** Swivels are designed with a safety factor of 5:1
- **YOKE** Swivels are available in sizes from 3/4 tonnes to 25 tonnes
- **YOKE** Swivels are available for wire lines 1/4" to 2"
- **YOKE** Swivels are individually tested to 2 times the safe working load with certification
- **YOKE** Swivels are zinc plated for corrosion resistance and longer life
- **YOKE** Swivels are manufactured with grease fittings for superior performance
- **YOKE** Swivels are designed for low starting torque and high rotation speed
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

Art No.	Wire Line Size	Working Load Limit	Dimensions (inch)											N.W
			B	K	L	A	G	D	H	T	J	W	I	
8-305-0075	1/4	0.75	1.30	4.06	5.28	0.60	0.20	0.40	0.90	0.50	0.80	1.50	0.70	0.9
8-305-015	3/8	1.5	1.60	4.53	6.14	0.70	0.30	0.50	1.00	0.60	0.90	1.70	0.90	1.9
8-305-03	1/2	3	2.00	6.22	8.31	0.90	0.40	0.80	1.30	0.80	1.10	2.00	1.10	4.6
8-305-05	5/8	5	2.50	8.07	10.60	1.30	0.60	0.90	1.50	1.00	1.30	2.30	1.30	9.2
8-305-085	3/4	8.5	3.00	9.84	12.68	1.60	0.60	1.20	2.10	1.30	1.50	3.20	1.50	16.5
8-305-10	7/8	10	4.00	12.28	16.22	1.70	1.00	1.50	2.10	1.70	1.70	3.50	2.00	38.9
8-305-15	1	15	4.30	12.50	17.10	1.90	1.00	1.50	2.20	1.90	2.10	4.30	2.50	42.9
8-305-25	1 1/4	25	5.20	15.35	20.63	2.40	1.20	2.00	2.80	2.40	2.60	5.10	2.80	78.1

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Wire Line Size	Working Load Limit	Dimensions (mm)											N.W
			B	K	L	A	G	D	H	T	J	W	I	
8-305-0075	6	0.68	32	103	134	15	6	10	22	12	19	37	18	0.4
8-305-015	10	1.35	40	115	156	18	7	13	26	15	23	43	22	0.9
8-305-03	13	2.7	51	158	211	23	10	19	32	20	27	51	28	2.1
8-305-05	16	4.5	64	204	268	32	14	22	37	26	33	59	33	4.2
8-305-085	19	7.65	76	250	322	40	14	30	54	32	37	82	38	7.5
8-305-10	22	9.0	102	313	413	42	25	38	54	42	44	90	52	17.7
8-305-15	25	13.5	108	314	430	48	25	38	57	49	54	110	64	19.5
8-305-25	32	22.5	132	391	526	62	30	51	70	60	66	130	70	35.5

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Maximun Proof Load is 2.0 times the Working Load Limit.



New

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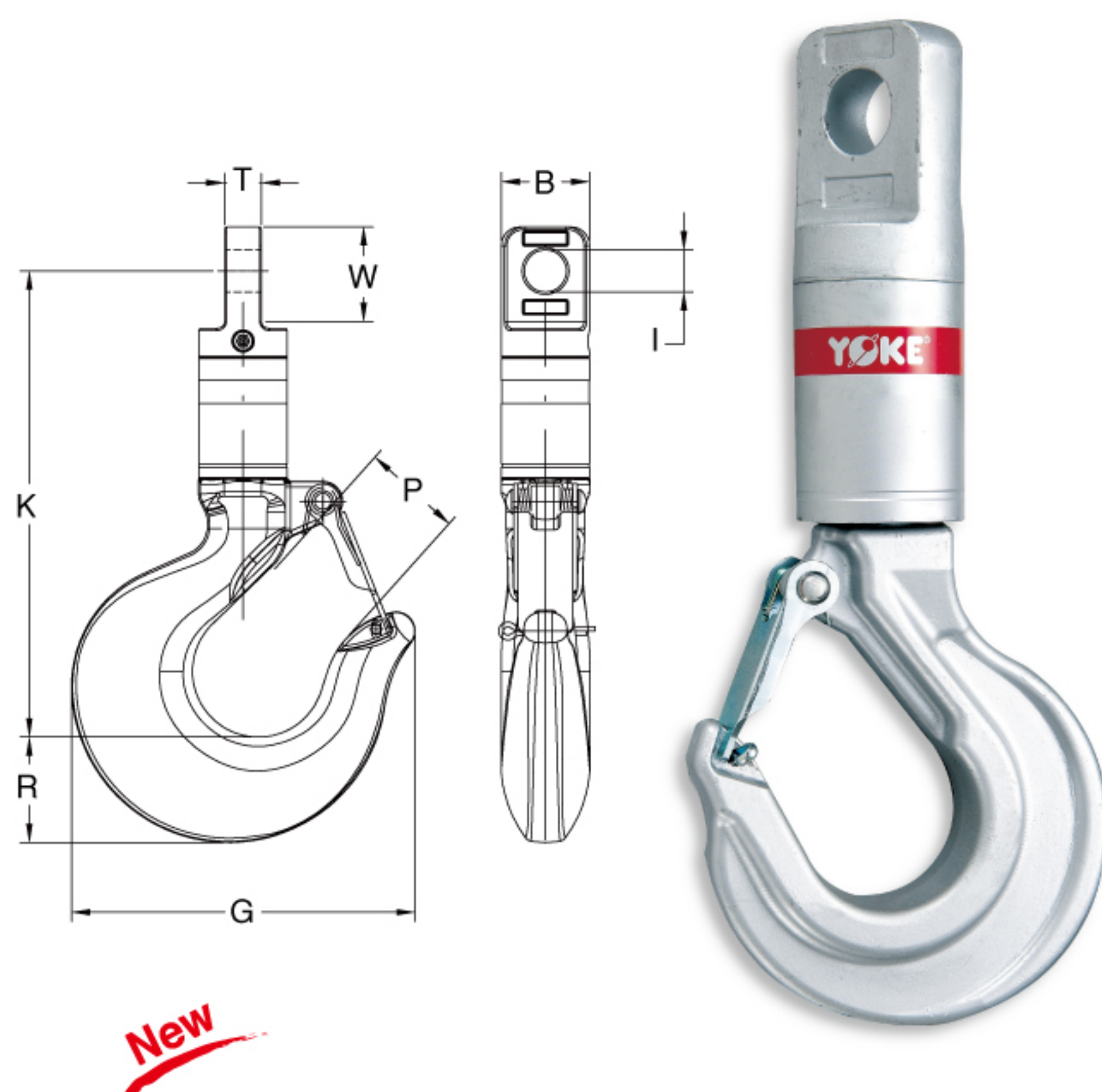
Contact Angular Swivels - Eye+Eye

Art No.	Wire Line Size	Working Load Limit	Dimensions (inch)							N.W
			B	K	L	I	T	J	W	
	inch	tons*								Lbs
8-306-0075	1/4	0.75	1.30	4.10	5.50	0.70	0.50	0.70	1.50	0.9
8-306-015	3/8	1.50	1.60	4.60	6.30	0.90	0.60	0.90	1.70	1.8
8-306-03	1/2	3	2.00	6.20	84.30	1.10	0.80	1.10	2.00	4.3
8-306-05	5/8	5	2.50	8.30	10.90	1.30	1.00	1.30	2.30	8.6
8-306-085	3/4	8.50	3.00	9.80	12.80	1.50	1.30	1.50	3.20	16.3
8-306-10	7/8	10	4.00	12.20	16.30	2.10	1.70	2.00	3.50	37.0
8-306-15	1	15	4.30	12.40	17.40	2.50	1.90	2.50	4.30	39.0
8-306-25	1 1/4	25	5.20	16.00	21.50	2.80	2.40	2.80	5.10	72.0

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Wire Line Size	Working Load Limit	Dimensions (mm)							N.W
			B	K	L	I	T	J	W	
	mm	tonnes*								kg
8-306-0075	6	0.68	32	103	139	18	12	19	37	0.4
8-306-015	10	1.35	40	117	160	22	15	23	43	0.8
8-306-03	13	2.7	51	158	214	28	20	27	51	2.0
8-306-05	16	4.5	64	210	276	33	26	33	59	3.9
8-306-085	19	7.65	76	249	325	38	32	37	82	7.4
8-306-10	22	9.0	102	310	413	52	42	44	90	16.8
8-306-15	25	13.5	108	316	443	64	49	54	110	17.7
8-306-25	32	22.5	132	407	547	70	60	66	130	32.7

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.



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- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

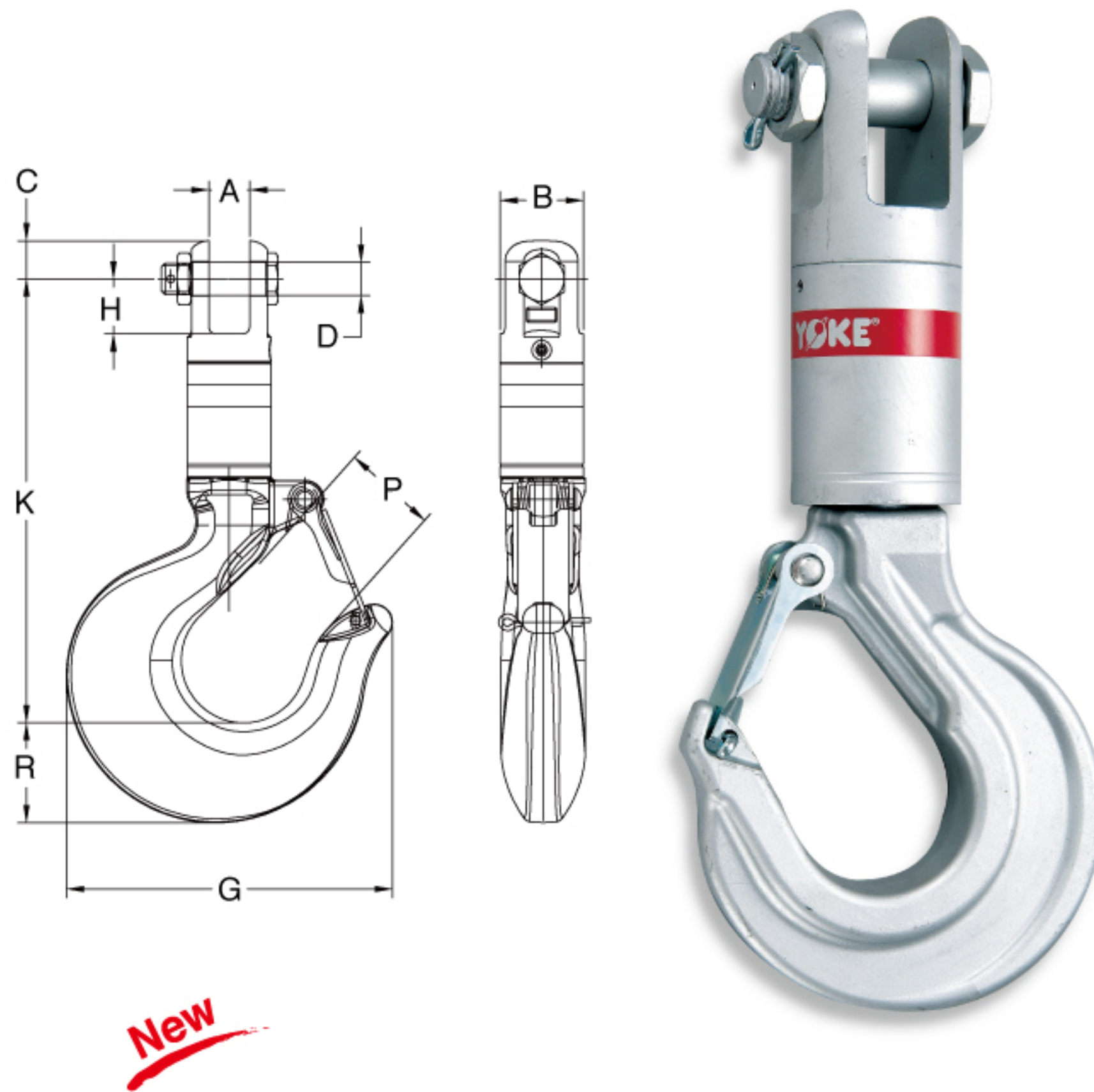
Contact Angular Swivels - Eye+Hook

Art No.	Wire Line Size	Working Load Limit	Dimensions (inch)								N.W
	inch	tons *	B	K	G	P	I	W	T	R	Lbs
8-307-0075	1/4	0.75	1.30	5.90	2.87	0.95	0.70	1.50	0.50	0.75	1.3
8-307-015	3/8	1.5	1.60	5.70	3.18	1.00	0.90	1.70	0.60	0.87	2.6
8-307-03	1/2	3	2.00	7.60	4.00	1.18	1.10	2.00	0.80	1.18	4.6
8-307-05	5/8	5	2.50	9.80	4.84	1.42	1.30	2.30	1.00	1.46	9.9
8-307-085	3/4	8.5	3.00	13.00	7.56	2.24	1.50	3.20	1.30	2.28	25.3
8-307-10	7/8	10	4.00	14.60	7.56	2.24	2.10	3.50	1.70	2.28	38.5
8-307-15	1	15	4.30	15.00	8.35	2.44	2.50	4.30	1.90	2.60	48.8
8-307-25	1 1/4	25	5.20	20.60	13.60	3.27	2.80	5.10	2.40	3.26	94.0

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Wire Line Size	Working Load Limit	Dimensions (mm)								N.W
	mm	tonnes *	B	K	G	P	I	W	T	R	kg
8-307-0075	6	0.68	32	151	73	24	18	37	12	19	0.6
8-307-015	10	1.35	40	145	81	25	22	43	15	22	1.2
8-307-03	13	2.7	51	194	102	30	28	51	20	30	2.1
8-307-05	16	4.5	64	249	123	36	33	59	26	37	4.5
8-307-085	19	7.65	76	330	192	57	38	82	32	58	11.5
8-307-10	22	9.0	102	370	192	57	52	90	42	58	17.5
8-307-15	25	13.5	108	383	212	62	64	110	49	66	22.2
8-307-25	32	22.5	132	522	346	83	70	130	60	92	42.7

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.



New

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- **YOKE** Swivels are individually tested to 2 times the safe working load with certification
- **YOKE** Swivels are zinc plated for corrosion resistance and longer life
- **YOKE** Swivels are manufactured with grease fittings for superior performance
- **YOKE** Swivels are designed for low starting torque and high rotation speed
- All Swivels parts are 100% magnaflux crack detected.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- All parts with batch number for quality certified and traceability.

Contact Angular Swivels - Jaw+Hook

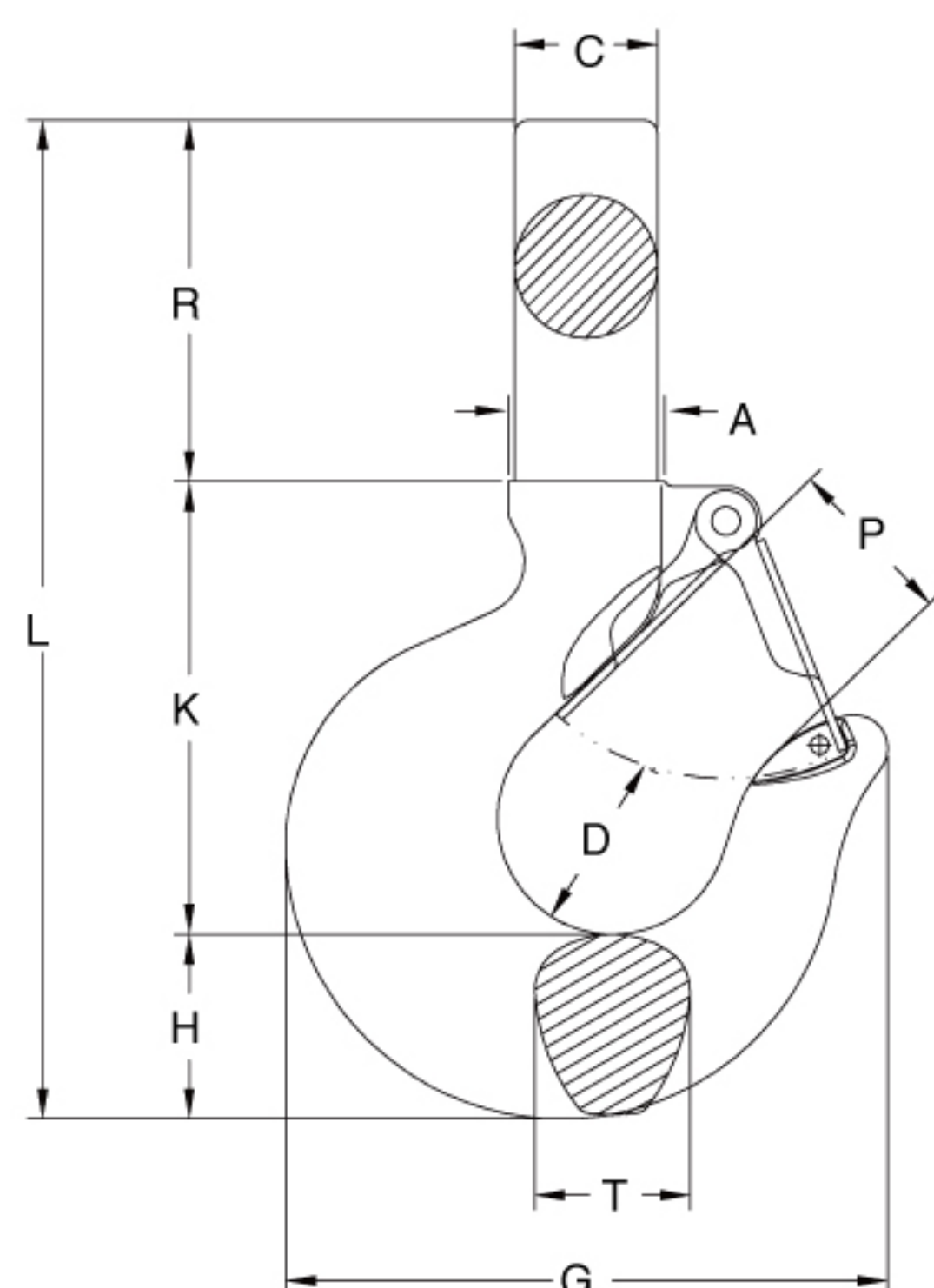
Art No.	Wire Line Size inch	Working Load Limit tons *	Dimensions (inch)									N.W Lbs
			B	D	A	C	H	K	G	P	R	
8-308-0075	1/4	0.75	1.30	0.40	0.60	0.50	0.90	5.20	2.87	0.95	0.75	1.3
8-308-015	3/8	1.50	1.60	0.50	0.70	0.80	1.00	5.60	3.18	1.00	0.87	2.4
8-308-03	1/2	3	2.00	0.80	0.90	1.00	1.30	7.60	4.00	1.18	1.18	4.6
8-308-05	5/8	5	2.50	0.90	1.30	1.20	1.50	9.60	4.84	1.42	1.46	9.5
8-308-085	3/4	8.50	3.00	1.30	1.60	1.30	2.10	13.10	7.56	2.24	2.28	24.0
8-308-10	7/8	10	4.00	1.70	1.70	1.90	2.10	14.70	7.56	2.24	2.28	40.3
8-308-15	1	15	4.30	1.90	1.90	2.00	2.20	15.20	8.35	2.44	2.60	46.6
8-308-25	1 1/4	25	5.20	2.40	2.40	2.60	2.80	19.90	13.60	3.27	3.26	97.0

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Wire Line Size mm	Working Load Limit tonnes *	Dimensions (mm)									N.W kg
			B	D	A	C	H	K	G	P	R	
8-308-0075	6	0.68	32	10	15	13	22	133	73	24	19	0.6
8-308-015	10	1.35	40	13	18	20	26	142	81	25	22	1.1
8-308-03	13	2.7	51	19	23	25	32	194	102	30	30	2.1
8-308-05	16	4.5	64	22	32	31	37	244	123	36	37	4.3
8-308-085	19	7.65	76	30	40	34	54	332	192	57	58	11.0
8-308-10	22	9.0	102	38	42	48	54	373	192	57	58	18.3
8-308-15	25	13.5	108	38	48	52	57	385	212	62	66	21.2
8-308-25	32	22.5	132	51	62	65	69	505	346	83	92	44.0

★ Minimum Ultimate Load is 5 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

New



- **YOKE** alloy shank hook are manufactured from the finest quality alloy steel.
- **YOKE** shank hook are quenched and tempered.
- 20,000 cycle fatigue rate to 1.5 times working load limit.
- Designed safety factor 4:1.
- All shank hooks are 100% magnaflux crack detected.
- All parts with batch number for quality certified and traceability.
- **YOKE** Shank Hooks are proof tested to 2 times the working load limit.
- **YOKE** Shank Hooks are supplied without threads.
- **YOKE** Shank Hooks are Predrilled to accept a Yoke latch kits.

Alloy Shank Hook , Self Colored

Art No.	Working Load Limit tonnes	Dimensions (inch)								N.W Lbs
		C	D	T	R	L	G	P	H	
8-094-01T	1.0	0.59	0.97	0.63	2.00	5.15	2.87	0.95	0.75	0.5
8-094-015T	1.5	0.81	0.97	0.71	2.30	5.77	3.18	1.00	0.87	0.9
8-094-02T	2.0	0.89	1.03	0.88	2.60	6.40	3.59	1.06	1.00	1.1
8-094-03T	3.0	1.04	1.16	0.94	2.80	7.18	4.00	1.18	1.18	2.0
8-094-05T	5.0	1.26	1.53	1.31	3.40	8.76	4.84	1.42	1.46	4.6
8-094-07T	7.0	1.46	1.94	1.66	3.80	10.42	6.28	1.69	1.82	7.5
8-094-11T	11.0	2.21	2.46	1.88	5.00	13.18	7.56	2.24	2.28	13.9
8-094-15T	15.0	2.21	2.59	2.19	5.00	14.00	8.35	2.44	2.60	18.3
8-094-22T	22.0	2.56	2.81	2.69	5.80	16.91	10.34	3.19	3.01	35.4
8-094-30T	30.0	3.11	3.44	3.00	10.00	23.02	13.60	3.27	3.26	72.0

★ Minimum Ultimate Load is 4 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Art No.	Working Load Limit tonnes	Dimensions (mm)								N.W Kg
		C	D	T	R	L	G	P	H	
8-094-01T	1.0	15	25	16	51	131	73	24	19	0.2
8-094-015T	1.5	21	25	18	58	146	81	25	22	0.4
8-094-02T	2.0	23	26	22	66	162	91	27	25	0.5
8-094-03T	3.0	26	29	24	71	182	102	30	30	0.9
8-094-05T	5.0	32	38	33	86	222	123	36	37	1.8
8-094-07T	7.0	37	49	42	97	265	160	43	46	3.4
8-094-11T	11.0	56	62	48	127	335	192	57	58	6.3
8-094-15T	15.0	56	65	56	127	356	212	62	66	8.3
8-094-22T	22.0	65	71	68	147	429	263	81	77	16.1
8-094-30T	30.0	79	87	76	254	584	346	83	92	32.7

★ Minimum Ultimate Load is 4 times the Working Load Limit.
Maximun Proof Load is 2.0 times the Working Load Limit.

Coupling Pin & Sleeve Set.



Item No.	Size		Working Load Limit tonnes*
	inch	mm	
8-P015-05	3/16	5	0.8
8-P015-06	7/32	6	1.12
8-P015-07	1/4~5/16	7	2.0
8-P015-10	3/8	10	3.15
8-P015-13	1/2	13	5.3
8-P015-16	5/8	16	8.0
8-P015-20	3/4	18, 20	12.5
8-P015-22	7/8	22	15.0
8-P015-26	1	26	21.2
8-P015-32	1-1/4	32	31.5

Load Pin Kits.

for 8-026, 8-018, 8-042, 8-060, 8-043,
8-059, 8-075, 8-091, 8-097



Item No.	Size		Working Load Limit tonnes*
	inch	mm	
8-P026-06	7/32	6	1.12
8-P026-07	1/4~5/16	7	2.0
8-P026-10	3/8	10	3.15
8-P026-13	1/2	13	5.3
8-P026-16	5/8	16	8.0
8-P026-20	3/4	18, 20	12.5

Coupling Pin & C-Sleeve Set.

for 8-M015

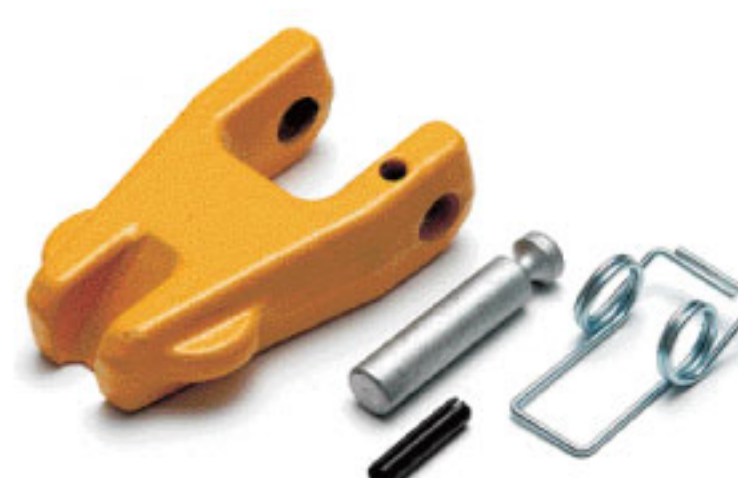


New

Item No.	Size		Working Load Limit tonnes*
	inch	mm	
8-PM015-06	7/32	6	1.12
8-PM015-07	1/4~5/16	7	2.0
8-PM015-10	3/8	10	3.15
8-PM015-13	1/2	13	5.3
8-PM015-16	5/8	16	8.0
8-PM015-20	3/4	18, 20	12.5
8-PM015-22	7/8	22	15.0
8-PM015-26	1	26	21.2
8-PM015-32	1-1/4	32	31.5

Latch Kits.

for 8-081



Item No.	Size tonnes*
8-P081-01	1
8-P081-02	2
8-P081-03	3
8-P081-04	4
8-P081-05	5
8-P081-08	8
8-P081-10	10

Trigger Kits.

for 8-023, 8-024, 8-025, 8-026, 8-027



Item No.	Size	
	inch	mm
8-P025-06	7/32	6
8-P025-07	1/4~5/16	7
8-P025-10	3/8	10
8-P025-13	1/2	13
8-P025-16	5/8	16
8-P025-20	3/4	18, 20
8-P025-22	7/8	22
8-P025-26	1	26
8-P025-28	1-1/8	28

Latch Kits.

for 8-801, 8-701



Item No.	8-801 WLL	8-701 WLL
8-P801-01t	1t	0.75t
8-P801-015t	1.5t	1t
8-P801-02t	2t	1.5t
8-P801-03t	3t	2t
8-P801-05t	5t	3t
8-P801-07t	7t	5t

Latch Kits.

for 8-044/S, 8-043/S, 8-030



Item No.	Size	
	inch	mm
8-P044-06	7/32	6
8-P044-07	1/4~5/16	7
8-P044-10	3/8	10
8-P044-13	1/2	13
8-P044-16	5/8	16
8-P044-20	3/4	18, 20
8-P044-22	7/8	22
8-P044-26	1	26
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New



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